



**DEXTER**  
**LAUNDRY**



# Dexter Commercial Vended Dryer

## Troubleshooting, Fault Codes, And Schematics

# Dryer Trouble Shooting

Symptom	Probable Cause	Suggested Remedy
Tumbler does not turn	Drive belts	Check both drive belts. Replace if failed.
	Tumbler does not turn	Check capacitor and motor. Replace if failed
	Door switch	Check door switch contacts and adjustment. Adjust or replace door switch.
	Timer Tumbler does not turn	Check to see if heat timer is turned on
Tumbler turns but no spark at burner	Glass fuse	Check small glass control fuse in back of dryer. Replace if failed.
	Thermostat	Check if voltage is passing through the two wires attached to the temperature thermostat
	Ignition	Check for 24VAC output from transformer.
	Transformer	Replace if have 120V between black & white and no 24V between red and yellow.
	Over temperature	Check to see if manually resettable thermostat. Thermostat is kicked out. Reset by pushing red reset button.
	Ignition control	Check for 24VAC coming into the control on the at burner red wire. If voltage, then check for 24VAC out on the brown wire. Also check for spark at the ignitor. If no 24VAC output or no spark to the ignitor, replace ignition control.
	Air Flow Switch	Check air flow switch to be sure it closes when dryer is running. If not, adjust or replace switch.
	Hi-limit	Check for continuity. Should be 0 ohms resistance when cold. If not, replace thermostat.
	Gas supply	No gas can cause system lockout

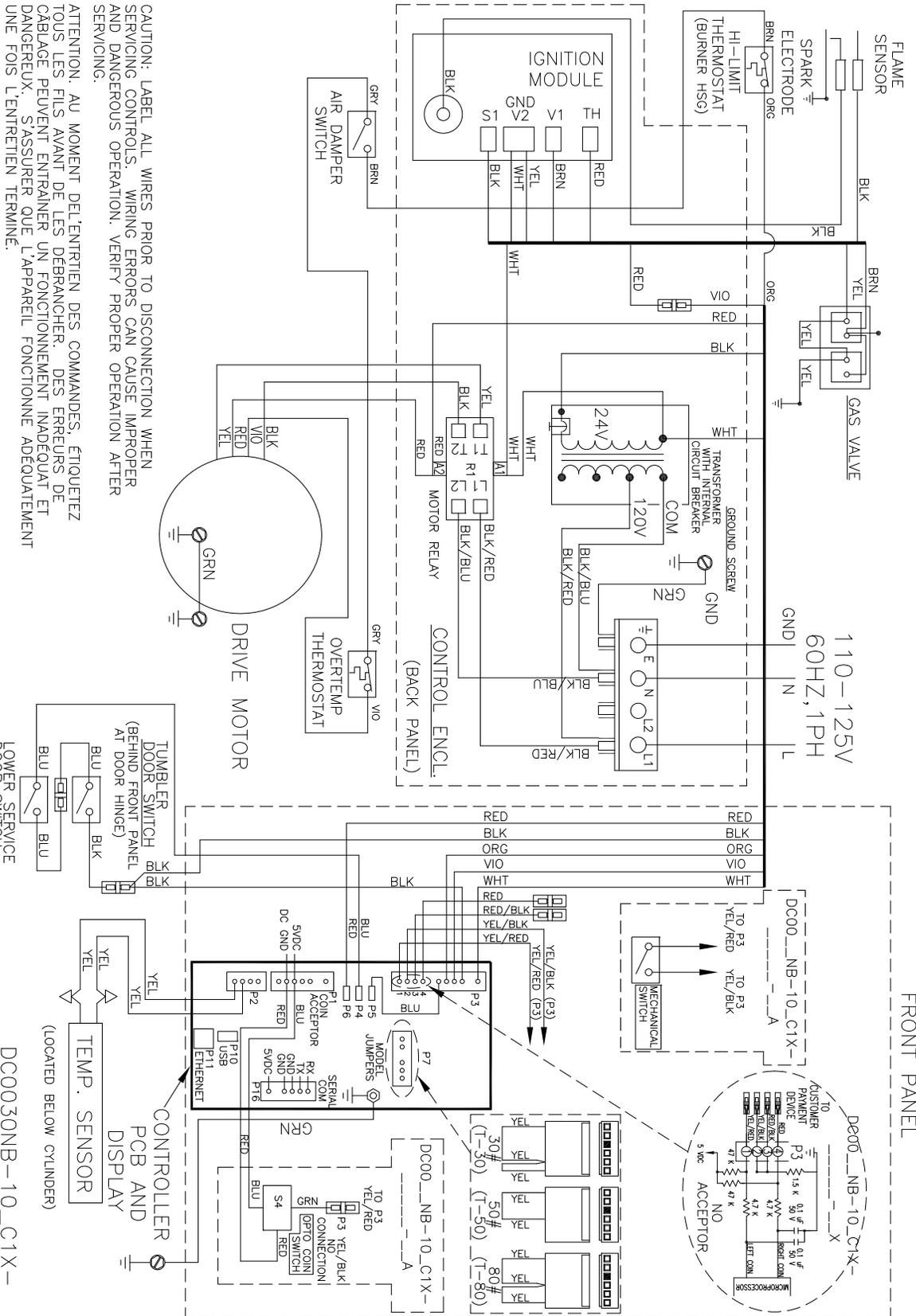
# Dryer Trouble Shooting

Symptom	Probable Cause	Suggested Remedy
Tumbler turns, ignition sparks, no flame	Gas supply	Make sure gas supply is working.
	Gas pressure	Make manometer check of gas pressure. Adjust if necessary.
	Spark Electrode Sensor	Check for damage to electrode or mounting. Replace if necessary.
	Gas valve	Check coil continuity, replace valve if failed.
	Ignition Control	Check for 24VAC to gas valve coils. If no voltage replace ignition control.
Burner Lights, but goes on and off	Electrodes	Check low voltage harness for possible wire break or cuts to allow no signal back to ignition control
Slow drying	Temperature Setting	Check thermostat for correct high temperature setting. Adjust if necessary.
	Air flow restrictions necessary	<ol style="list-style-type: none"> <li>1. Check lint screen and clean if necessary.</li> <li>2. Check exhaust for correct length and clean if necessary.</li> <li>3. Check exhaust damper to insure that it opens when dryer is running and closes when dryer is not in use.</li> <li>4. Check makeup air to insure that it is adequate. Increase makeup air if necessary.</li> <li>5. Check static Back pressure no more than .3</li> </ol>
Manual overtemp Tripping Frequently	Recirculating chamber Lint Accumulation	Remove manual overtemp thermostat and inspect in chamber for excessive lint build up. Access also gained to this chamber by removing recirculation duct mounted at bottom of chamber, or the panel inside burner chamber between burners and rear back panel
	Exhaust ducting Excessive lint buildup	Remove exhaust duct at rear of dryer and inspect for excessive lint build up in complete duct from dryer to where duct exits building.
	Clean lint from top heat air chamber above tumbler	Remove front panel completely. Be careful of any wiring attached. Remove heated air chamber cover and clean above tumbler back to burner housing.

# Dryer Error Codes

Symptom	Probable Cause	Suggested Remedy
TEMP SENSOR SHORT	Shorted Temperature Sensor or wire.	The dryer control shall not start until the detected short circuit is removed. Regardless of condition of short circuit, Error Code will be displayed until programming button is pressed to return machine to idle mode.
TEMP SENSOR OPEN	Open Temperature Sensor or wire	The dryer control shall not start until the detected short circuit is removed. Regardless of condition of short circuit, Error Code will be displayed until programming button is pressed to return machine to idle mode.
PCB ERROR1	Memory corrupted	Power machine down and try to reset control. Vary voltage to the control board. Check ground to board. Replace control board if error can not be cleared
PCB ERROR2	Analog/ Digital Error	Power machine down and try to reset control. Vary voltage to the control board. Check ground to board. Replace control board if error can not be cleared
COMM ERROR1	Communication Bus Error	Power machine down and try to reset control. Vary voltage to the control board. Check ground to board. Replace control board if error can not be cleared
COMM ERROR2	No Dryer Model Selected	This error occurs when a pin combination on the model selection header is used that does not have a model designated for it. check connector marked Jumpers on the control board.
COMM ERROR7	Communication Bus Error	If connected to DexterLive, Disconnect cable, and preform a soft restart by holding down the program button on power up. Preform Soft restart. contact your Dexter factory representative.
Fuse Error	Internal Control program Error.	Internal IC issue. Replace control.

# Wiring Diagram for 60hz Dryer -10



CAUTION: LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. VERIFY PROPER OPERATION AFTER SERVICING.

ATTENTION. AU MOMENT DE L'ENTRETIEN DES COMMANDES, ÉTIQUETEZ TOUS LES FILS AVANT DE LES DÉBRANCHER. DES ERREURS DE CABLAGE PEUVENT ENTRAINER UN FONCTIONNEMENT INADÉQUAT ET DANGEREUX. S'ASSURER QUE L'APPAREIL FONCTIONNE ADEQUATEMENT UNE FOIS L'ENTRETIEN TERMINÉ.

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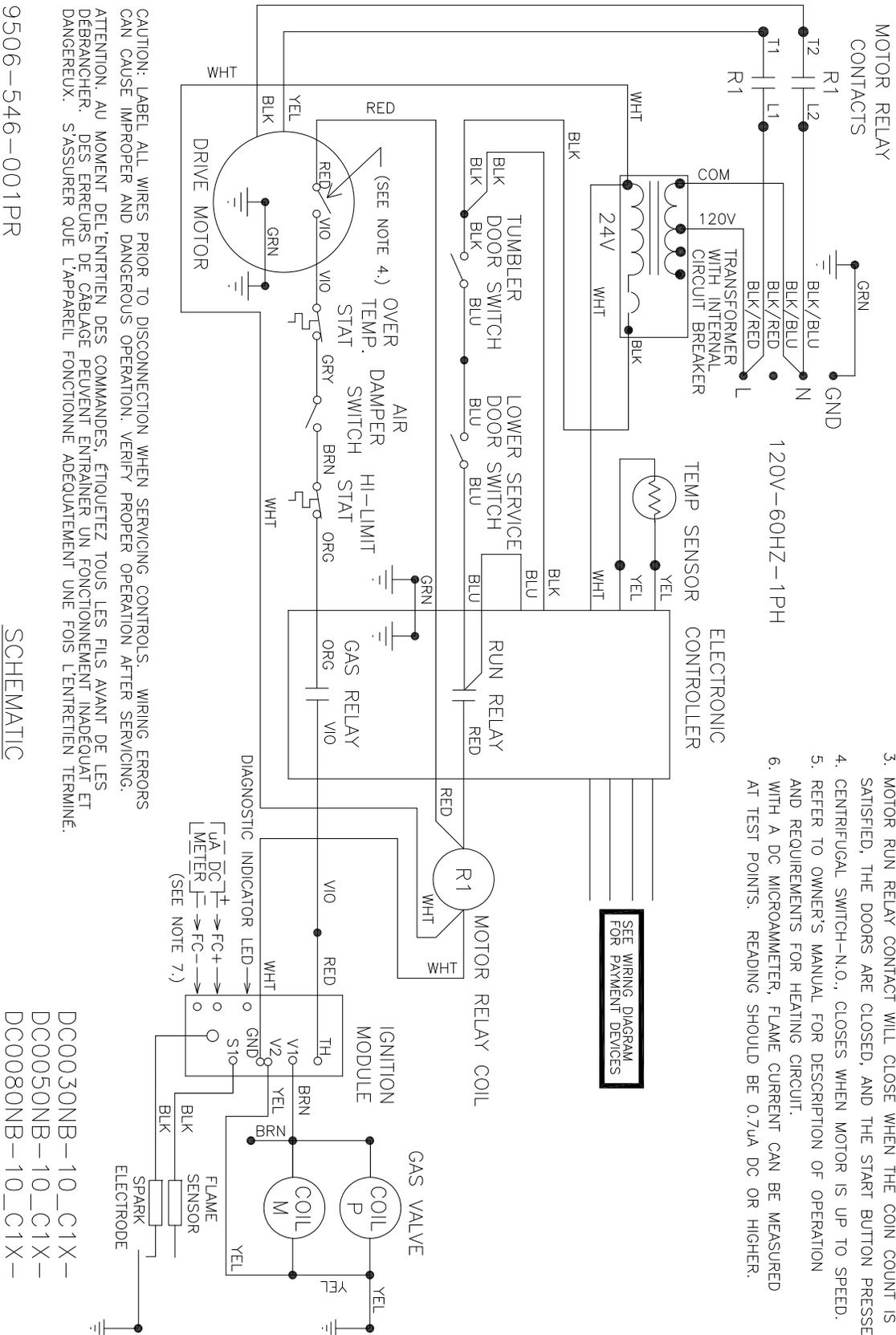
WIRING DIAGRAM

LOWER SERVICE DOOR SWITCH (BEHIND LOWER SERVICE PANEL)

TEMP. SENSOR (LOCATED BELOW CYLINDER)

DC0030NB-10\_C1X-  
DC0050NB-10\_C1X-  
DC0080NB-10\_C1X-

# Wiring Schematic for 60hz Dryer -10



- NOTES:
1. COIN SWITCH-N.O., CLOSSES WHEN COIN IS INSERTED (SEE SHEET 2).
  2. DOOR SWITCHES-N.O., CLOSED WHEN DOORS ARE CLOSED.
  3. MOTOR RUN RELAY CONTACT WILL CLOSE WHEN THE COIN COUNT IS SATISFIED, THE DOORS ARE CLOSED, AND THE START BUTTON PRESSED.
  4. CENTRIFUGAL SWITCH-N.O., CLOSSES WHEN MOTOR IS UP TO SPEED.
  5. REFER TO OWNER'S MANUAL FOR DESCRIPTION OF OPERATION AND REQUIREMENTS FOR HEATING CIRCUIT.
  6. WITH A DC MICROAMMETER, FLAME CURRENT CAN BE MEASURED AT TEST POINTS. READING SHOULD BE 0.7uA DC OR HIGHER.

SEE WIRING DIAGRAM FOR PAYMENT DEVICES

CAUTION: LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. VERIFY PROPER OPERATION AFTER SERVICING.

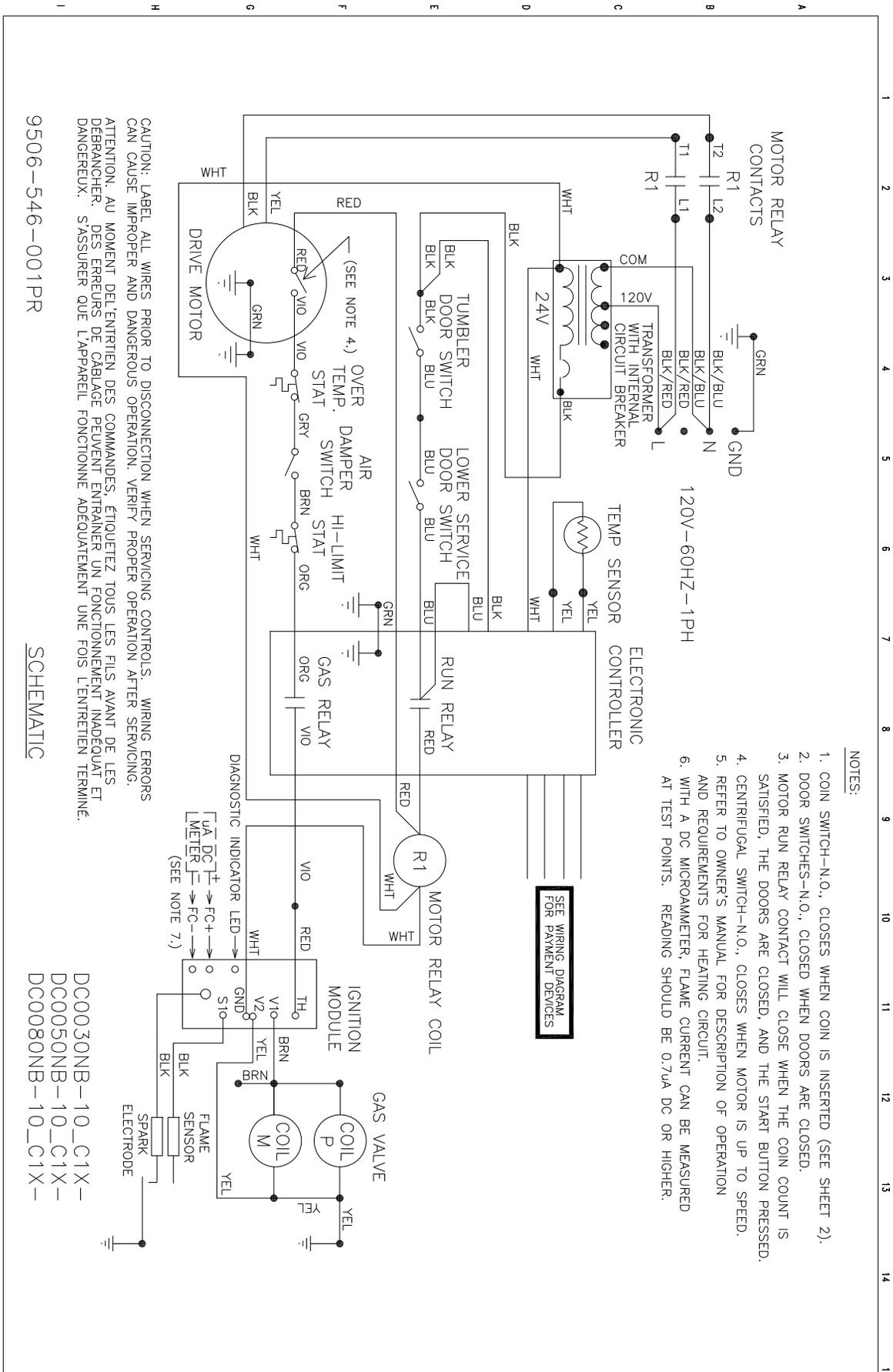
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## SCHEMATIC

- DC0030NB-10\_C1X-
- DC0050NB-10\_C1X-
- DC0080NB-10\_C1X-

# Wiring Schematic for 50hz Dryer -39



- NOTES:
1. COIN SWITCH-N.O., CLOSURES WHEN COIN IS INSERTED. (SEE SHEET 2).
  2. DOOR SWITCHES-N.O., CLOSED WHEN DOORS ARE CLOSED.
  3. MOTOR RUN RELAY CONTACT WILL CLOSE WHEN THE COIN COUNT IS SATISFIED, THE DOORS ARE CLOSED, AND THE START BUTTON PRESSED.
  4. CENTRIFUGAL SWITCH-N.O., CLOSURES WHEN MOTOR IS UP TO SPEED.
  5. REFER TO OWNER'S MANUAL FOR DESCRIPTION OF OPERATION AND REQUIREMENTS FOR HEATING CIRCUIT.
  6. WITH A DC MICROAMMETER, FLAME CURRENT CAN BE MEASURED AT TEST POINTS. READING SHOULD BE 0.7uA DC OR HIGHER.

CAUTION: LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. VERIFY PROPER OPERATION AFTER SERVICING.

ATTENTION: AU MOMENT DE L'ENTRETIEN DES COMMANDES, ÉTIQUETEZ TOUS LES FILS AVANT DE LES DÉBRANCHER. DES ERREURS DE CÂBLAGE PEUVENT ENTRÂNER UN FONCTIONNEMENT INADÉQUAT ET DANGEREUX. S'ASSURER QUE L'APPAREIL FONCTIONNE ADEQUATEMENT UNE FOIS L'ENTRETIEN TERMINÉ.

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## SCHEMATIC

- DC0030NB-10\_C1X-
- DC0050NB-10\_C1X-
- DC0080NB-10\_C1X-

# Wiring Schematic for 50hz Dryer -39

9508-589-001PR

PLUMBER LABEL ALL WIRING PRIOR TO DISCONNECTION WHICH SERVICING TECHNICIAN. VERIFY CORRECT DRYER CHARGE INFORMATION AND OPERATIONS OPERATIONAL VERIFY PRIOR TO OPERATION AFTER SERVICING.

## SCHEMATIC

