



QTY	PART NO.	ITEM	DESCRIPTION
2	CHANNEL-FRT/RR	3	06 X 8.2# CHANNEL
4	FILLER-TP/BOTT	2	2 X 13 3/16 X .167 THK PLATE*
2	SIDE-R/L	1	6 X 19 1/16 X .167 THK PLATE*
9945-089-001 BASE ASSY-1 PLACE			

REV	REVISIONS	APP
B	REVISED AND REDRAWN ON CAD. ADDED BOTTOM HOLE PATTERN. ADDED TOP'S AND RECTANGULAR HOLE PATTERNS TO TOP & BTM. ECN 12525 6/16/93	AMM
C	REVISED DIMENSION @ G-5: WAS 35 7/8 ±1/16. ECN 14685 12/5/96	AMM
D	REVISED BOTTOM HOLE PATTERN TO MAKE SAME AS TOP. REMOVED IT 5 & 6. CITY OF IT 4 WAS (4) ON -001. (8) ON -002. CITY OF IT 7 WAS (1). SUSSETS DID OVERLAP FRT CHANNELS NOW BUTTED. ECN 14880 2/26/97	RM
E	REMOVED REAR EXTENSIONS. DEPTH WAS 25 1/8 NOW 19 1/16. REMOVED IT 4. CITY OF IT 2 WAS 2. REM. 1/2 DIA. HOLES FROM IT 1. ECN 21656 4/28/05	RM
F	UPDATED VIEWS TO SHOW WELD REQS. REVISED NOTES AND MOVED PARTS LIST UNDER TOP VIEWS. REV SPECS: WAS .167-.156/187, NOW 3/16-.156/187. PAGE 1: RMD DEC DIMS 31.87 @ G-8, 26.87 @ I-8, 30.25 @ J-8, 17.12 @ G-12, 19.05 @ G-13 & 17.12 @ G-19. CHGD GRAY PRIMER TO BLACK @ D-29. PAGE 2: RMD DEC DIMS 26.87 @ I-7, 30.75 @ I-11, 26.87 @ I-15, 31.87 @ G-15, 17.12 @ F-19 & 19.05 @ G-20. CHGD GRAY PRIMER TO BLACK @ D-29. ECN 092204 1/10/12	TWH
G	CHG IT # 2 & 7 FROM 15 1/4 TO 15 3/16. SHT 1: ADD DIM TYP @ D-12. SHT 2: ADD DIMS: 1 TYP @ D-19, 17 1/8 REF @ F-25. ECN 002584 06/01/15	SC

- NOTES:
- METHOD OF ASSY-- ARC WELD
 - APPLY (1) COAT BLACK PRIMER
 - PART TO BE FLAT WITHIN 1/8".
 - ZERO PLANES ARE LOCATED OFF FARTHEST PROTRUDING EDGE.
 - FILLER PALETES TO BE FLUSH TO 1/16 RECESSED FROM TOP SURFACE.

9945-089-002	2 PLACE BASE
9945-089-001	1 PLACE BASE
PART NO. DESCRIPTION	
DEXTER LAUNDRY, INC.	
FAIRFIELD, IOWA	
NAME BASE ASSY-FRAME, 1 PLACE	USED ON 25 # MESH REFERENCE MR-2
MATERIAL SEE TABULATION	
FINISH SEE NOTES ABOVE	
SPECS: .167±.156/.187	DWG. NO. 9945-089
DATE 5/13/93	SHEET 1 OF 2
SCALE 1/4	