



***DEXTER***<sup>®</sup>  
***LAUNDRY***

**USE THE BLUE TABS LOCATED ON THE  
RIGHT AND LEFT SIDES OF THE FOLLOWING  
DOCUMENT TO ADVANCE TO EACH SECTION.**

## V-Series Accessories

WCVD20HCS-10	120 volts	60hz.	Single Phase
WCVD20HCS-12	208-240 volts	60hz.	Single Phase or Three Phase
WCVD20HCS-12SZ	208-240 volts	60hz.	Single Phase or Three Phase
WCVD30HCS-12	208-240 volts	60hz	Single Phase or Three Phase
WCVD30HCS-12SZ	208-240 volts	60hz	Single Phase or Three Phase
WCVD40HCS-12	208-240 volts	60hz	Single Phase or Three Phase

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
*	Kit, Door Gasket Expander (large)	9732-139-002	9732-139-002	9732-139-002	9732-139-002	9732-139-002	
*	Kit, Door Gasket Expander (small)	9732-139-001	9732-139-001	9732-139-001	9732-139-001	9732-139-001	
*	Hose, Water Supply 3/8" I.D. x 48"	9990-027-011	9990-027-011	9990-027-011	9990-027-011	9990-027-011	2
*	Washer, Inlet Hose (furnished)	8641-242-000	8641-242-000	8641-242-000	8641-242-000	8641-242-000	2
*	Strainer, Inlet Hose (furnished)	9565-003-001	9565-003-001	9565-003-001	9565-003-001	9565-003-001	2
*	Bevel Washer for 5/8" bolt used in installations using angle iron bases	8641-586-002	8641-586-002	8641-586-002	8641-586-002	8641-586-002	
*	Bevel Washer for 3/4" bolt used in installations using angle iron bases	8641-586-003	8641-586-003	8641-586-003	8641-586-003	8641-586-003	
*	Sealing compound	8538-151-001	8538-151-001	8538-151-001	8538-151-001	8538-151-001	
*	Flow Restrictors (in dispenser )	9475-002-002	9475-002-002	9475-002-002	9475-002-002	9475-002-002	2
*	Battery (used on Control PCB)	8612-001-001	8612-001-001	8612-001-001	8612-001-001	8612-001-001	
*	VFD Filter options (1 phase) 120v	9732-233-001					
*	VFD Filter options (3 phase)	9732-234-001	9732-231-001	9732-231-001	9732-231-001	9732-231-001	
*	VFD Filter options (1 phase) 220VAC	9732-235-001	9732-232-001	9732-232-001	9732-232-001	9732-232-001	
*	Coin Bearing & Seal Kit	9732-219-001	9732-219-003	9732-219-003	9732-219-005	9732-219-005	
*	Coin Op CD with OS2 Platform for A Series Washers Only	9504-016-001	9504-016-001	9504-016-001	9504-016-001	9504-016-001	
*	Mode Light Support	9635-022-001	9635-022-001	9635-022-001	9635-022-001	9635-022-001	1
*	MS300 VFD Display	9150-058-001	9150-058-001	9150-058-001	9150-058-001	9150-058-001	

## Kits, Assemblies, & Common Parts

Loading Door & Door Lock Components	Part Number
Door Glass Gasket (Standard Door)	9206-419-001
Door Glass Gasket (Small Door)	9206-411-002
Door Handle Only (Small)	9244-080-003
Door Close Switch	9539-492-001
Door Lock Gear Motor Assembly	9892-015-001
Kit - Door Latching Assy. & Cam (replaces original Door Latching Assembly)	9732-347-001
Kit - Door Cam Replacement	9732-346-002
Kit - Locking Pawl Replacement	9732-346-001
Kit - Door Gasket Expander Kit (Small)	9732-139-001
Kit - Door Gasket Expander Kit (Large)	9732-139-002
Electrical Components	Part Number
Transformer, Main	8711-004-001
Transformer, Control	8711-009-001
Main Control Board	9473-004-009
Kit, Electronic Pressure Sensor	9732-314-001
VFD & Breaking Resistors Components	Part Number
Breaking Resistor 200 Ohms	9483-004-002
Breaking Resistor 160 Ohms	9483-004-003
Delta E Drive Display	9150-044-001
MS 300 VFD Display	9150-058-001
Data Cable (56")	9806-015-003
Drain & Water Valve Components	Part Number
Kit - 3" Drain Valve Seal Replacement	9732-327-001
Drain Valve 3"	9379-202-001
Drain Valve 2"	9379-199-001
Water Valve (Dual)	9379-183-012
Diaphragm (Dual)	9118-049-003
Cabinet Components	Part Number
Front Panel Screw	9545-008-014
Front Panel Finisher Washer	8641-585-001
Front Panel Spring Nut	8640-399-008
Top Soap Box Screw (Regular Chassis Only)	9545-008-012
Top Soap Box Spring Nut (Regular Chassis Only)	8640-399-007
5/16 Hex Screw, Common	9545-008-026
Top Lock Key #6324	9306-025-001
Cylinder Plug (1.5" Plastic)	9456-041-007

## Section 8:

### Parts Data:

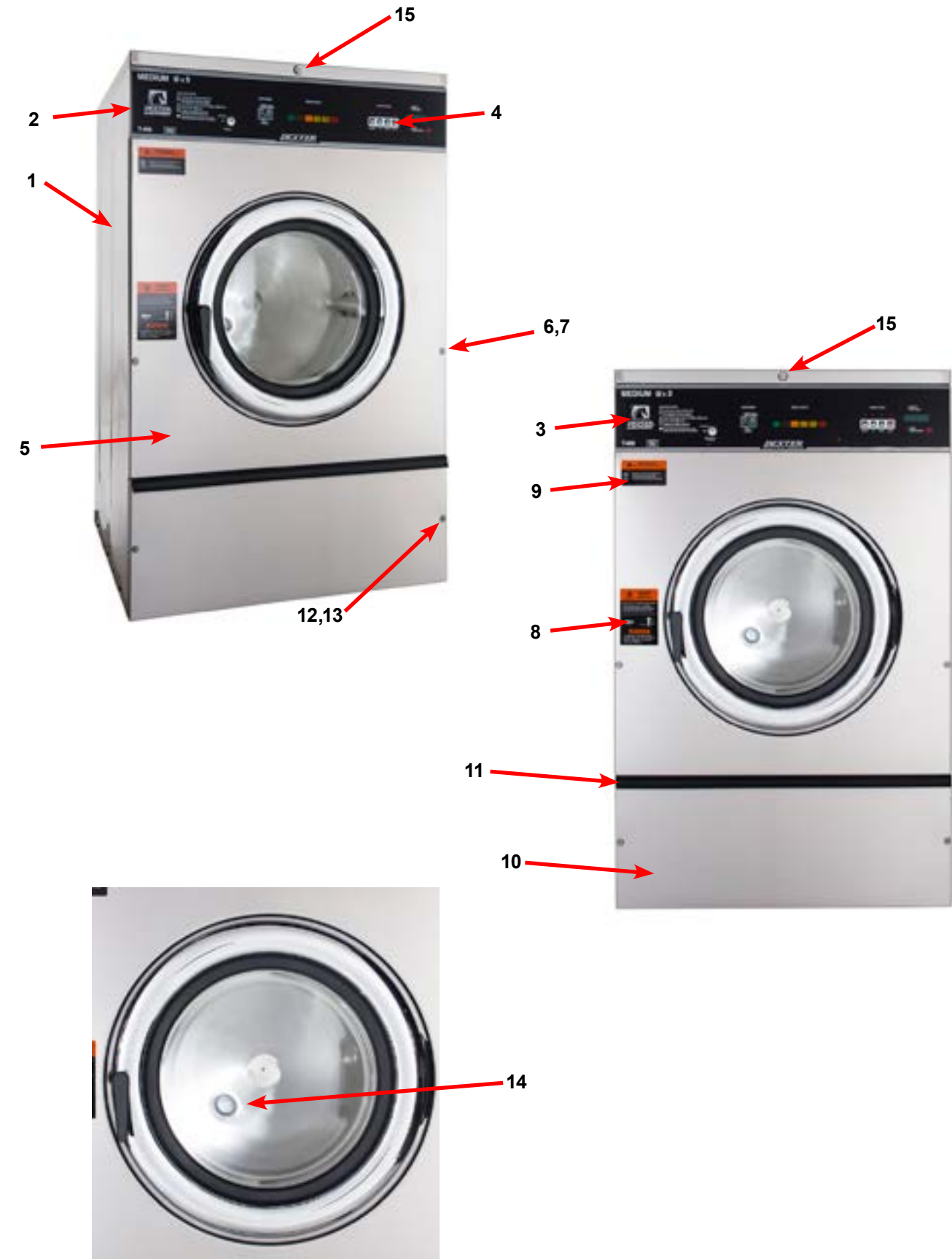
WCVD20HCS-10	120 volts	60hz.	Single Phase
WCVD20HCS-12	208-240 volts	60hz.	Single Phase or Three Phase
WCVD20HCS-12SZ	208-240 volts	60hz.	Single Phase or Three Phase
WCVD30HCS-12	208-240 volts	60hz	Single Phase or Three Phase
WCVD30HCS-12SZ	208-240 volts	60hz	Single Phase or Three Phase
WCVD40HCS-12	208-240 volts	60hz	Single Phase or Three Phase

## Wiring Harness Part # by Model

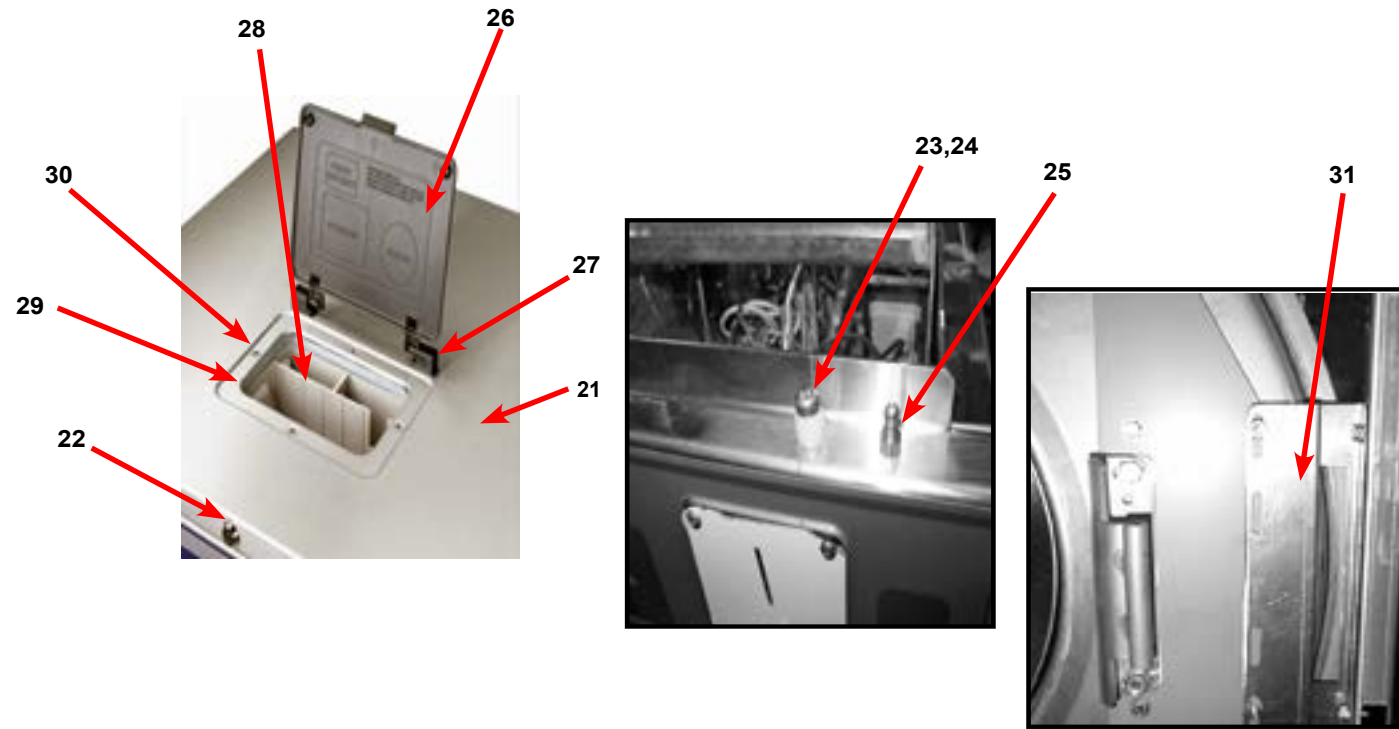
Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
*	Wiring Harness (Add Bleach Lite assy included)	9794-001-001	9794-001-001	9794-001-001	9794-001-001	9794-001-001	1
*	Wiring Harness, Door Lock	9627-791-003	9627-791-003	9627-791-003	9627-791-003	9627-791-004	1
*	Wiring Harness, Drain,Thermo,DoorSol	9627-796-001	9627-796-001	9627-796-001	9627-796-001	9627-796-002	1
*	Data Cable	9806-015-001	9806-015-001	9806-015-001	9806-015-001	9806-015-001	1
*	Wiring Harness P20/P21	9627-793-001	9627-793-001	9627-793-001	9627-793-001	9627-793-001	1
*	Wiring Harness P8/P16	9627-794-001	9627-794-001	9627-794-001	9627-794-001	9627-794-001	1
*	Wiring Harness WaterValve/P19	9627-795-003	9627-795-003	9627-795-003	9627-795-003	9627-795-004	1
*	Wiring Harness LED PCB	9627-797-001	9627-797-001	9627-797-001	9627-797-001	9627-797-001	1
*	Wiring Harness P5/pressure	9627-804-001	9627-805-001	9627-805-001	9627-805-001	9627-806-001	1
*	Wiring Assembly Yel. 32"	8220-064-023	8220-064-023	8220-064-023	8220-064-023	8220-064-023	2
*	Wiring Assembly Red 20"	8220-001-282	8220-001-282	8220-001-282	8220-001-282		2
*	Wiring Assembly Vio. 24"	8220-118-001					2
*	Wiring Assembly Jumper Yel	8220-123-001	8220-123-001	8220-123-001	8220-123-001	8220-123-001	1
*	Wiring Assembly Red 28"					8220-062-025	2
*	Wiring Assembly Blk. 17"	8220-063-028	8220-063-026	8220-063-026	8220-063-026	8220-063-026	1
*	Wiring Assembly Red 17"	8220-063-027	8220-063-025	8220-063-025	8220-063-025	8220-063-025	1
*	Wiring Assembly Jumper BLK.		8220-117-002	8220-117-002	8220-117-002	8220-117-002	2
*	Wiring Assembly Red 7"	9631-381-018	9631-381-018	9631-381-018	9631-381-018	9631-381-018	1
*	Wiring Assembly Blu/Wht	8220-090-009	8220-090-009	8220-090-009	8220-090-009	8220-090-009	1
*	Wiring Assembly Blk/Blu	8220-001-231	8220-001-231	8220-001-231	8220-001-231	8220-001-231	1
*	Wire Assembly Green 7"	8220-001-478					1
*	Harness Power Terminal Block	9627-831-001	9627-831-001	9627-747-003	9627-747-003	9627-747-003	1
*	Wire Assy-Red 29"	8220-065-030					1
*	Wire Assy-Blue 29"	8220-065-031					1
*	Wire Assy-Black 4"	8220-062-023					1
*	Lock, Run/Program-w/Harness	8650-027-001	8650-027-001	8650-027-001	8650-027-001	8650-027-001	1
*	Key, N561	6292-006-013	6292-006-013	6292-006-013	6292-006-013	6292-006-013	1
*	Harness, P23/P15-Optional relay to control board	9627-798-001	9627-798-001	9627-798-001	9627-798-001	9627-798-001	1
*	Harness, P10-Optional Relay to Injection terminal block	9627-799-001	9627-799-001	9627-799-001	9627-799-001	9627-799-001	1

## Cabinet and Front Panel Group Part # by Model

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Panel, Side (Left or Right) - stainless			9732-359-006	9732-359-007	9732-359-008	2
*	Panel, Right Side-stainless	9989-639-001	9989-640-001				1
1	Panel, Left Side - stainless	9989-639-002	9989-640-002				1
*	Screw, (Side Panel to Base)	9545-018-018	9545-018-018	9545-018-013	9545-018-013		6
*	Screw, (Side Panel to Base)					9545-018-013	8
*	Nut, Hex 1/4-20 UNC	8640-414-006	8640-414-006	8640-414-006	8640-414-006		6
*	Nut, Hex 1/4-20 UNC					8640-414-006	8
*	Pad-Foam, Side Panel	0904-904-001	0904-904-001	0904-904-001	0904-904-001	0904-904-001	2
*	Bracket, Side Panel under front panel	9029-066-001	9029-066-001	9029-165-001	9029-165-001	9029-165-001	1
*	Nut, Hex (to tub front)	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	2
*	Screw, #10B x 1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	2
2	Panel, Control	9989-477-001	9989-477-001	9989-478-001	9989-478-001	9989-479-001	1
*	Screw, Control Panel to Sides	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
3	Nameplate Decal, Control Panel (Blue)	9412-117-001	9412-157-001	9412-118-001	9412-160-001	9412-116-001	1
3	Nameplate Decal, Control Panel (Black)	9412-179-001	9412-180-001	9412-181-001	9412-182-001	9412-183-001	1
4	Button, Push (Blue)	9035-060-002	9035-060-002	9035-060-002	9035-060-002	9035-060-002	1
4	Button, Push (Black)	9035-060-004	9035-060-004	9035-060-004	9035-060-004	9035-060-004	1
5	Panel Assy, Front	9454-781-002	9454-781-002	9454-659-002	9454-659-003	9454-669-003	1
*	Band, Edge Protector	9059-063-004	9059-063-004	9059-063-002	9059-063-002	9059-063-002	1
*	Screw, Hex- To Control Panel	9545-008-031	9545-008-031	9545-008-031	9545-008-031	9545-008-031	2
*	Nut, Spring- To Control Panel 10/32	8640-442-001	8640-442-001	8640-442-001	8640-442-001	8640-442-001	2
6	Screw, Flat Head- Front to Sides	9545-008-014	9545-008-014	9545-008-014	9545-008-014	9545-008-014	2
7	Washer, Finish	8641-585-001	8641-585-001	8641-585-001	8641-585-001	8641-585-001	2
*	Nut, Spring-To Front Panel	8640-442-001	8640-442-001	8640-442-001	8640-442-001	8640-442-001	2
8	Label, Door Opening-Blue	8502-723-001	8502-723-001	8502-723-001	8502-723-001	8502-723-001	1
8	Label, Door Opening-Black	8502-742-001	8502-742-001	8502-742-001	8502-742-001	8502-742-001	
9	Label, Warning Risk of Injury-Blue	8502-722-002	8502-722-002	8502-722-002	8502-722-002	8502-722-002	1
9	Label, Warning Risk of Injury-Black	8502-741-001	8502-741-001	8502-741-001	8502-741-001	8502-741-001	1
10	Door, Lower Service (includes handle & Rivits)	9960-286-001	9960-286-001	9960-286-002	9960-286-002	9960-286-002	1
11	Handle (bumper guard)	9244-086-001	9244-086-001	9244-086-002	9244-086-002	9244-086-002	1
*	Rivet	9491-009-003	9491-009-003	9491-009-003	9491-009-003	9491-009-003	4
12	Screw Mtg., Flat Head	9545-008-030	9545-008-030	9545-008-014	9545-008-014	9545-008-014	2
13	Washer, Finish	8641-585-001	8641-585-001	8641-585-001	8641-585-001	8641-585-001	2
*	Nut, Spring	8640-442-001	8640-442-001	8640-442-001	8640-442-001	8640-442-001	2
14	Plug- 1 1/2" (Tubback Bearing housing bolt access)	9456-041-007	9456-041-007	9456-041-007	9456-041-007	9456-041-007	1
15	Lock, Top (w/Key)	8650-012-003	8650-012-003	8650-012-003	8650-012-003	8650-012-003	1
*	Key, Top- # 6324	6292-006-007	6292-006-007	6292-006-007	6292-006-007	6292-006-007	1



## Cabinet and Front Panel Group Part # by Model Continued

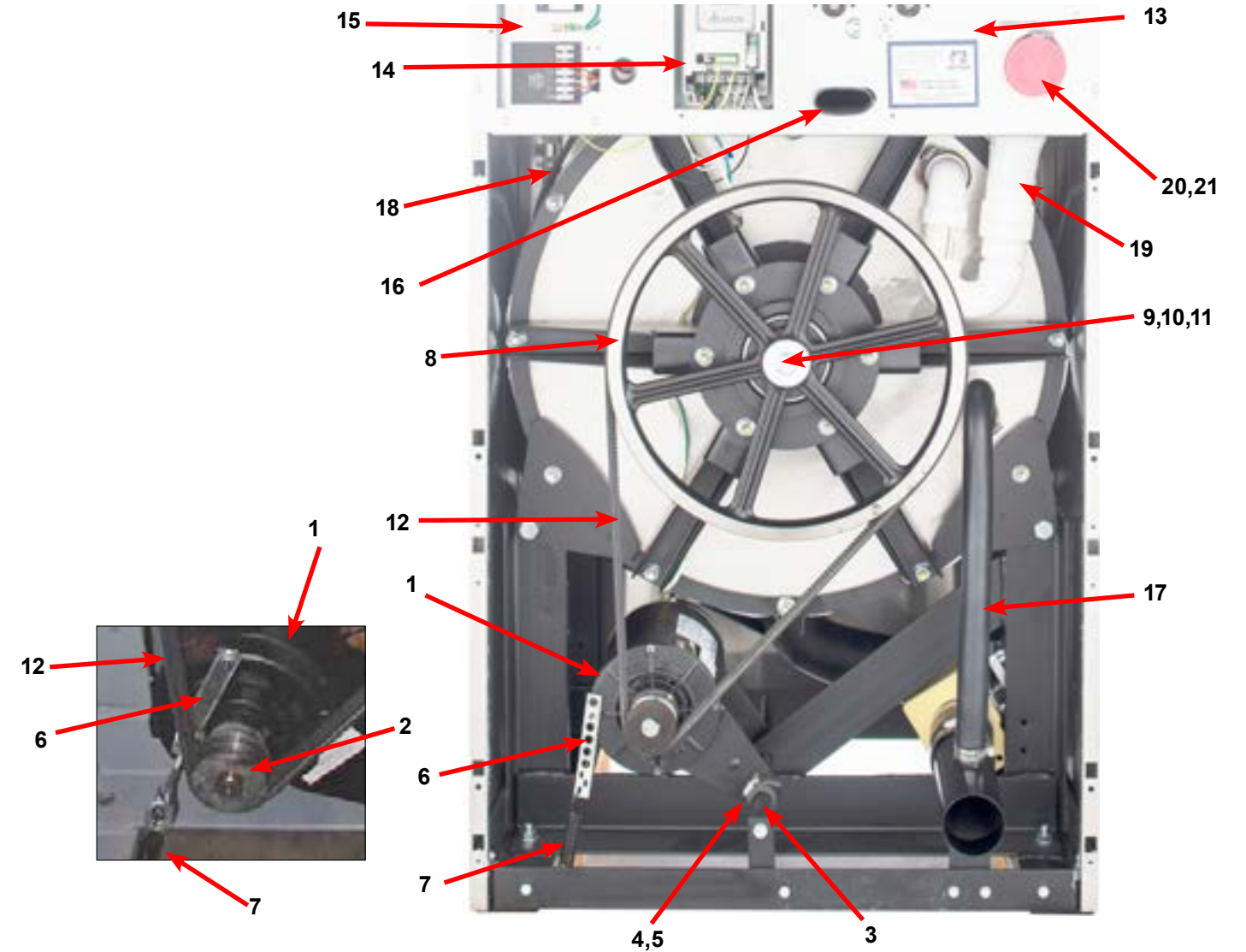


## Notes

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
21	Panel Top, Assembly (includes catch)	9989-498-001	9989-498-002	9989-498-003	9989-498-004	9989-498-005	1
*	Catch, Top Panel	9086-017-001	9086-017-001	9086-017-001	9086-017-001	9086-017-001	2
*	Rivit-Catch, Top Panel	8638-190-009	8638-190-009	8638-190-009	8638-190-009	8638-190-009	4
22	Lock, Top (w/Key)	8650-012-003	8650-012-003	8650-012-003	8650-012-003	8650-012-003	1
*	Key, Top- # 6324	6292-006-007	6292-006-007	6292-006-007	6292-006-007	6292-006-007	1
*	Cam, Lock-Top	9095-045-001	9095-045-001	9095-038-001	9095-038-001	9095-038-001	1
*	Nut, 9/32 - 28 Hex	8640-426-001	8640-426-001	8640-426-001	8640-426-001	8640-426-001	1
*	Washer Flat 5/16	8641-581-008	8641-581-008	8641-581-008	8641-581-008	8641-581-008	1
23	Screw, Locator	9545-008-023	9545-008-023	9545-008-023	9545-008-023	9545-008-023	2
24	Plastic Sleeve, Locator	9355-001-001	9355-001-001	9355-001-001	9355-001-001	9355-001-001	2
25	Locator Post	9467-024-001	9467-024-001	9467-024-001	9467-024-001	9467-024-001	2
*	Nut, Locator Post	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
26	Door, Dispenser	9108-095-005	9108-095-005	9108-095-005	9108-095-005	9108-095-005	1
27	Post, Door Mounting	9467-025-001	9467-025-001	9467-025-001	9467-025-001	9467-025-001	2
*	Pin, Plain-SS	9451-191-001	9451-191-001	9451-191-001	9451-191-001	9451-191-001	2
*	Screw, Disp.Post Mtg	9545-045-002	9545-045-002	9545-045-002	9545-045-002	9545-045-002	4
28	Dispenser, Soap	9122-005-004	9122-005-004	9122-005-004	9122-005-004	9122-005-004	1
29	Gasket, Dispenser	9206-416-001	9206-416-001	9206-416-001	9206-416-001	9206-416-001	1
*	Nut, Spring-SS	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
30	Screw, Disp. Mtg	9545-008-012	9545-008-012	9545-008-012	9545-008-012	9545-008-012	4
*	Flow Restrictor	9475-002-002	9475-002-002	9475-002-002	9475-002-002	9475-002-002	2
*	Plastic Plug 1 1/2"-(inside cylinder)	9456-041-007	9456-041-007	9456-041-007	9456-041-007	9456-041-007	1
31	Bracket, Side Panel under front panel	9029-066-001	9029-066-001	9029-165-001	9029-165-001	9029-165-001	1

## Rear View Access Part # by Model

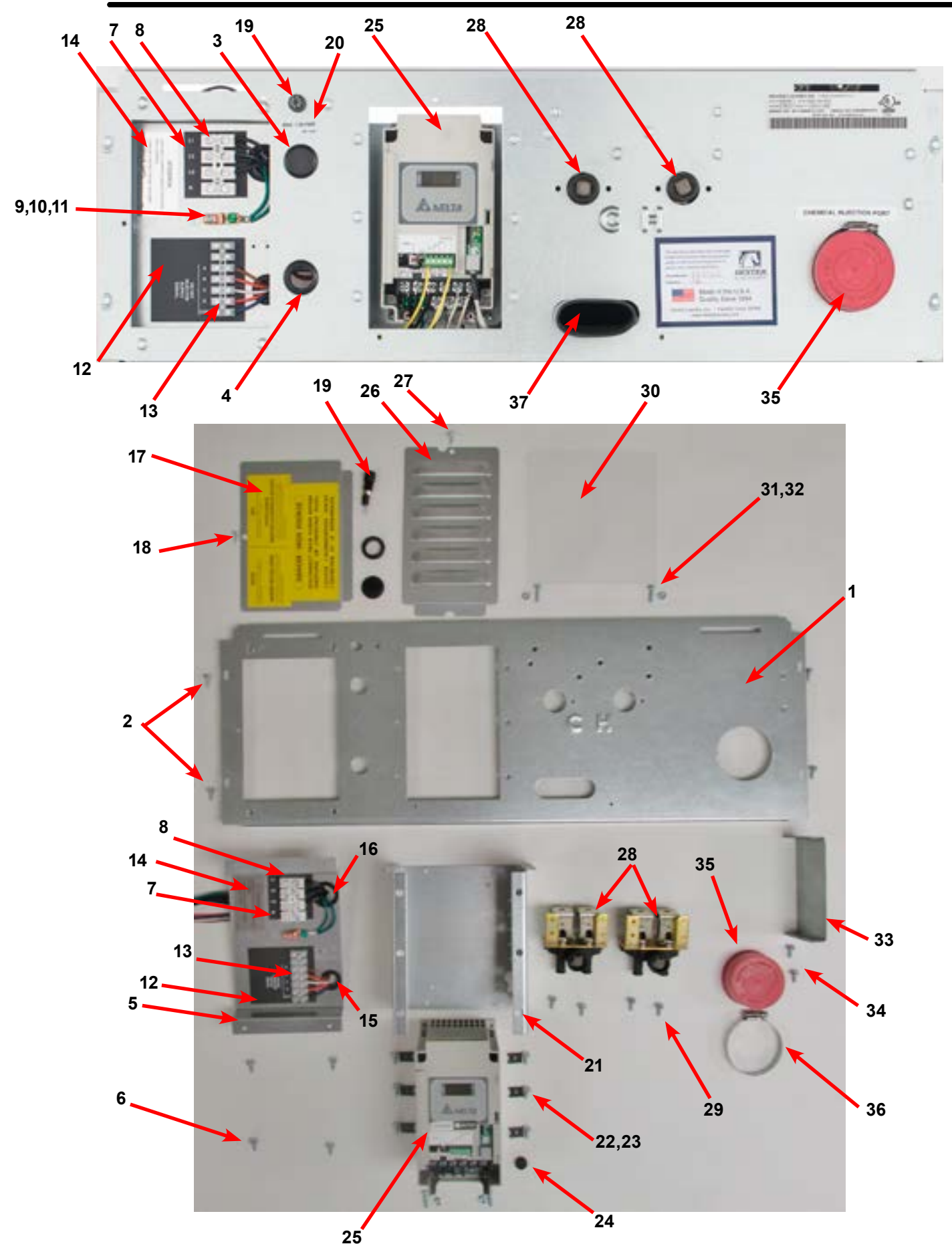
Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Drive Motor, 3 Phase (Inverter duty)	9732-127-011	9732-227-001	9732-127-012	9732-127-014	9732-127-012	1
1	Drive Motor After Serial #483620	9732-225-001					
2	Pulley, Motor	9453-169-012	9453-180-001	9453-170-003	9453-181-001	9453-170-003	1
*	Set Screw,Sq.Hd(motor pulley)	9545-028-015	9545-028-015	9545-028-015	9545-028-015	9545-028-015	2
3	Rod, Motor Mtg	9497-222-002	9497-222-002	9497-222-002	9497-222-002	9497-222-004	1
*	Screw (end of motor rod)	9545-029-005	9545-029-005	9545-029-005	9545-029-005	9545-029-005	1
*	Lockwasher (end of motor rod)	8641-582-014	8641-582-014	8641-582-014	8641-582-014	8641-582-014	1
*	Collar, Shaft (w/set screws) removed starting #530726	9076-052-002	9076-052-002	9076-052-002	9076-052-002	9076-052-002	2
*	Motor Bushing (plastic)Before Serial # 530726	9053-074-002	9053-074-002	9053-074-002	9053-074-002	9053-074-002	2
4	Motor Bushing (Rubber) after Serial # 530726	9053-082-001	9053-082-001	9053-082-001	9053-082-001	9053-082-001	2
5	Clamp-Worm, 316SS, 1.5" (for Rubber bushing) Start #530726	8654-117-019	8654-117-019	8654-117-019	8654-117-019	8654-117-019	2
6	Strap Bracket, Motor Tension	9029-206-002	9029-206-001	9029-206-002	9029-206-002	9029-206-002	1
*	Nut, Strap to Motor 10/32 UNF	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	1
*	Washer #10	8641-581-006	8641-581-006	8641-581-006	8641-581-006	8641-581-006	1
7	Spring, Belt Tension	9534-319-002	9534-319-002	9534-319-002	9534-319-002	9534-319-002	1
8	Pulley, Driven	9908-041-002	9453-168-005	9453-168-004	9453-168-006	9453-168-003	1
*	Tolerance Ring driven pulley	9487-234-002	9487-234-001	9487-234-001	9487-234-003	9487-234-003	1
9	Screw 1/2-13x1 1/4"	9545-017-009	9545-017-009	9545-017-009			1
9	Screw 5/8-11x1/2" Driven pulley				9545-060-001	9545-060-001	1
10	Lockwasher 1/2"	8641-582-016	8641-582-016	8641-582-016			1
10	Lockwasher 5/8"				8641-582-018	8641-582-018	1
11	Washer, Flat 1/2"	8641-581-026	8641-581-026	8641-581-026			1
11	Washer, Flat 5/8x2 1/4"				8641-581-032	8641-581-032	1
12	Drive Belt	9040-076-004	9040-079-004		9040-079-005		1
12	Drive Belt			9040-076-005		9040-076-005	2
13	Channel, Rear	9081-132-002	9081-132-002	9081-135-001	9081-135-001	9081-134-001	1
*	Screw Mtg rear channel	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Nut, Spring Rear Channel MTG	8640-399-008	8640-399-008	8640-399-008	8640-399-008	8640-399-008	4
14	VFD Delta "S" drive 120 volt	9732-345-016					1
14	VFD Delta "S" drive 208-240 volt	9375-016-004	9375-015-011	9732-345-007	9375-015-003	9732-345-008	1
*	Braking resistors (200 ohm)	9483-004-002					1
*	Braking resistors (200 ohm)		9483-004-002	9483-004-002	9483-004-002	9483-004-002	2
*	Bracket assembly (drive mounting)	9985-157-001	9029-157-001	9985-157-001	9985-157-001	9985-157-001	1
15	Terminal Block Channel Mount			9897-033-002	9897-033-002	9897-033-002	1
*	Screw to Mtg Brake Resistor	9545-012-008	9545-012-008	9545-012-008	9545-012-008	9545-012-008	4
*	Nut 10-32 Mtg Brake Resistor	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	4
*	Drive Cover Plate			9074-267-001		9074-278-001	
16	Hose, Overflow Vent Top	9242-463-001	9242-463-002	9242-463-002	9242-463-003	9242-463-003	1
*	Clamp, Hose Vent	8654-117-008	8654-117-008	8654-117-008	8654-117-008	8654-117-008	1
17	Hose, Overflow to drain	9242-449-002	9242-449-002	9242-449-002	9242-449-002	9242-449-002	1
*	Clamp, Hose overflow to drain	8654-117-018	8654-117-018	8654-117-018	8654-117-018	8654-117-018	2



Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
18	Hose, Pressure Switch	9242-175-000	9242-175-000	9242-175-007	9242-175-007	9242-175-001	1
*	Clamp, Pressure Switch Hose	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	1
	Vacuum Breaker Mtg Bracket	9029-065-001	9029-065-001	9029-065-001	9029-077-001	9029-077-001	1
*	Vacuum Breaker ALL	9610-001-001	9610-001-001	9610-001-001	9610-001-001	9610-001-001	1
*	Clamp, Hose to Vacuum Breaker	8654-117-014	8654-117-008	8654-117-008	8654-117-014	8654-117-014	1
*	Hose, Vacuum Breaker to tub	9242-458-001	9242-458-001				1
*	Hose, Vacuum Breaker to Injector			9242-461-001	9242-461-001	9242-461-001	1
*	Clamps			8654-117-014	8654-117-014	8654-117-014	1
19	Injector Assembly, Soap			9883-006-001	9883-010-001	9883-007-001	1
*	Hose, Injector to Tub Back			9242-462-001	9242-462-001	9242-462-001	1
*	Clamps			8654-117-014	8654-117-014	8654-117-014	1
20	Cap-Injector Assy			0935-127-001	0935-127-001	0935-127-001	1
21	Clamp			9242-117-014	9242-117-014	9242-117-014	1
*	Panel Assy., Back	9454-632-001	9454-632-001	9989-446-002	9989-446-002	9989-446-001	1
*	Screw Panel Mtg.#10Bx1/2"	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	10
*	Nut, Spring	8640-399-004	8640-399-004	8640-399-004	8640-399-008	8640-399-008	6
*	Screw, To Base-1/4x3/4	9545-030-002	9545-030-002	9545-030-002	9545-030-002	9545-030-002	1

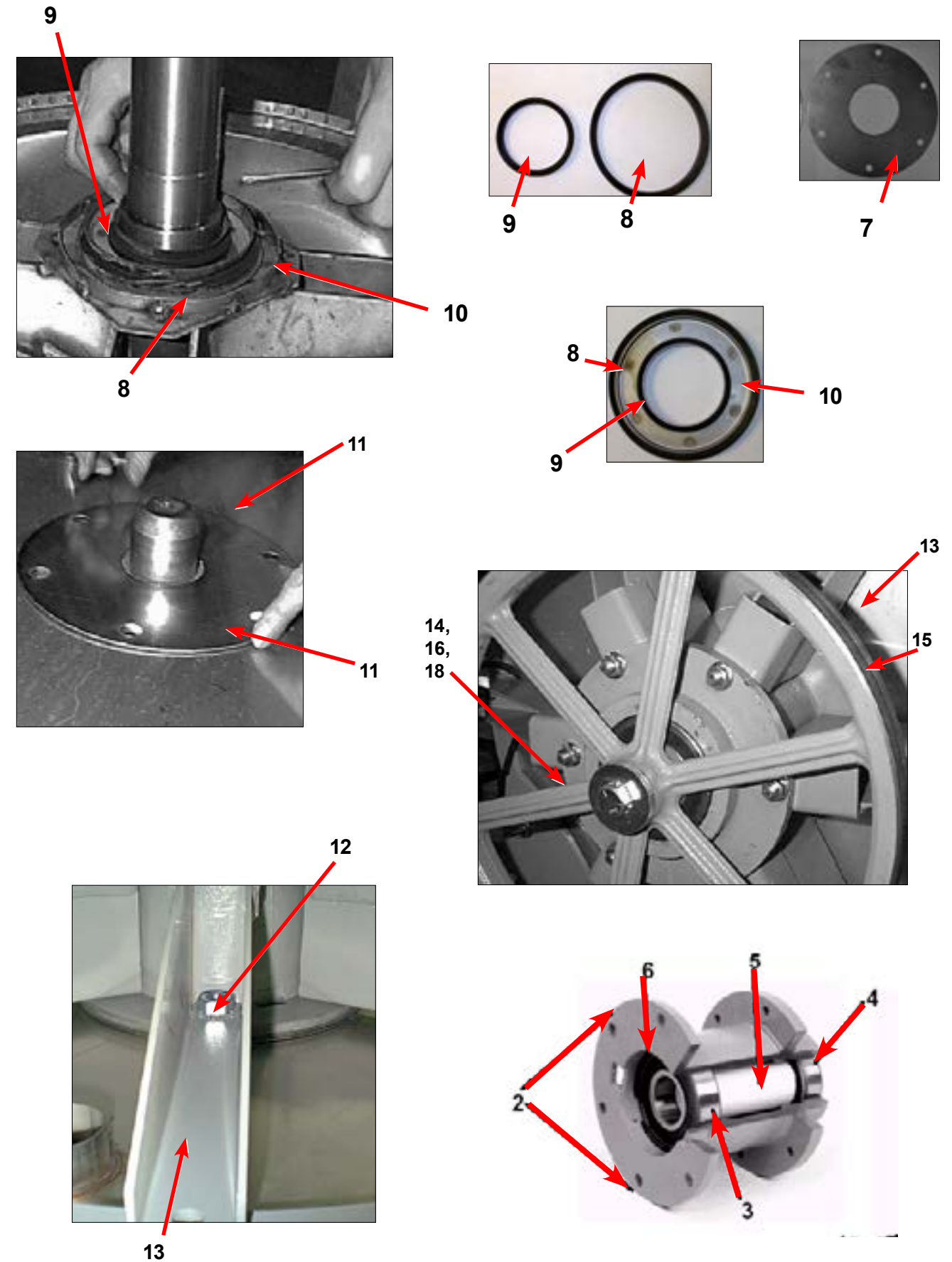
## Rear View Access Part # by Model Continued

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Channel, Rear	9081-132-002	9081-132-002	9081-135-001	9081-135-001	9081-134-001	1
2	Screw #10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Nut, Spring	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
3	Plug, 7/8"	9456-041-006	9456-041-006	9456-041-006	9456-041-006	9456-041-006	1
4	Bushing, 7/8"	9053-067-002	9053-067-002	9053-067-002	9053-067-002	9053-067-002	1
5	Braacket-Terminal Block Assy	9029-134-001	9029-134-001	9029-076-001	9029-076-001	9029-076-001	1
6	Screw, 10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
7	Strip-Terminal marker, Power			9558-025-001	9558-025-001	9558-025-001	1
8	Terminal Block-Power			9897-033-002	9897-033-002	9897-033-002	1
*	Screw-6ABx3/4			9545-031-010	9545-031-010	9545-031-010	2
*	Harness-Power Terminal Block			9627-747-003	9627-747-003	9627-747-003	1
9	Terrminal Lug, Solderless			8652-134-001	8652-134-001	8652-134-001	1
10	Lockwasher-Exttooth, #10			8641-582-006	8641-582-006	8641-582-006	1
11	Screw-10-32ttX1x1/2Grn			9545-008-027	9545-008-027	9545-008-027	2
12	Strip-Terminal Marking, Injector	9558-028-001	9558-028-001	9558-028-001	9558-028-001	9558-028-001	1
13	Terminal Block-Injector	9897-032-002	9897-032-002	9897-032-002	9897-032-002	9897-032-002	1
*	Screw-4Bx5/8ss	9545-053-002	9545-053-002	9545-053-002	9545-053-002	9545-053-002	2
*	Harness-Injection	9627-799-001	9627-799-001	9627-799-001	9627-799-003	9627-799-002	1
14	Label-Warning	8502-639-001	8502-639-001	8502-639-001	8502-639-001	8502-639-001	1
15	Bushing-Insulated, 3/4"	9053-067-001	9053-067-001	9053-067-001	9053-067-001	9053-067-001	1
16	Bushing-Insulated, 1"	9053-067-004	9053-067-004	9053-067-004	9053-067-004	9053-067-004	1
17	Cover, Terminal Block	9074-296-001	9074-296-001	9074-267-001	9074-267-001	9074-267-001	1
18	Screw #10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	1
19	Fuse Holder Assy	9200-001-002	9200-001-002	9200-001-002	9200-001-002	9200-001-002	1
*	Fuse, 1.5Amp	8636-018-001	8636-018-001	8636-018-001	8636-018-001	8636-018-001	1
20	Label-Fuse, 1.5Amp	8502-716-001	8502-716-001	8502-716-001	8502-716-001	8502-716-001	1
21	Bracket assembly (drive mount)	9029-157-001	9029-157-001	9029-157-001	9029-157-001	9029-157-001	1
22	Screw, #10Bx1/2"	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	6
23	Nut, Spring	8640-399-001	8640-399-001	8640-399-001	8640-399-001	8640-399-001	6
24	Gromet, 3/16" I.D.	9209-037-002	9209-037-002	9209-037-002	9209-037-002	9209-037-002	6
25	VFD Delta "S" drive 208-240 volt	9732-345-011	9732-345-026	9732-345-007	9375-015-003	9732-345-008	1
25	VFD Delta "S" drive 120 volt	9732-345-016					
*	Cable, Data	9806-015-001	9806-015-001	9806-015-001	9806-015-001	9806-015-001	1
*	Nut-#10-32UNF 2B	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	4
*	Screw, 8Bx1/4"	9545-012-027	9545-012-027	9545-012-027	9545-012-027	9545-012-027	4
*	Screw-10-32ttX1x1/2Grn	9545-008-027	9545-008-027	9545-008-027	9545-008-027	9545-008-027	2
*	Lockwasher-Exttooth, #10	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	2
26	Cover, VFD,	9074-278-001	9074-278-001	9074-278-001	9074-278-001	9074-278-001	1
27	Screw #10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	1
28	Valve-Water, Duel Coil	9379-183-003	9379-183-003	9379-183-003	9379-183-003	9379-183-003	2
29	Screw #10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
30	Shield, Water Valves	9550-186-001	9550-186-001	9550-186-001	9550-186-001	9550-186-001	1
31	Screw, 10-32x3/4"	9545-012-006	9545-012-006	9545-012-006	9545-012-006	9545-012-006	2
32	Nut, #10-32	8640-413-004	8640-413-004	8640-413-004	8640-413-004	8640-413-004	2
33	Bracket-Vacume Breaker	9029-065-001	9029-065-001	9029-078-001	9029-078-001	9029-078-001	1
34	Screw, 10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	2
35	Cap-Injector Assy		0935-127-001	0935-127-001	0935-127-001	0935-127-001	1
36	Clamp		9242-117-014	9242-117-014	9242-117-014	9242-117-014	1
37	Hose-Suds Overflow	9242-463-001	9242-463-002	9242-463-002	9242-463-003	9242-463-003	1

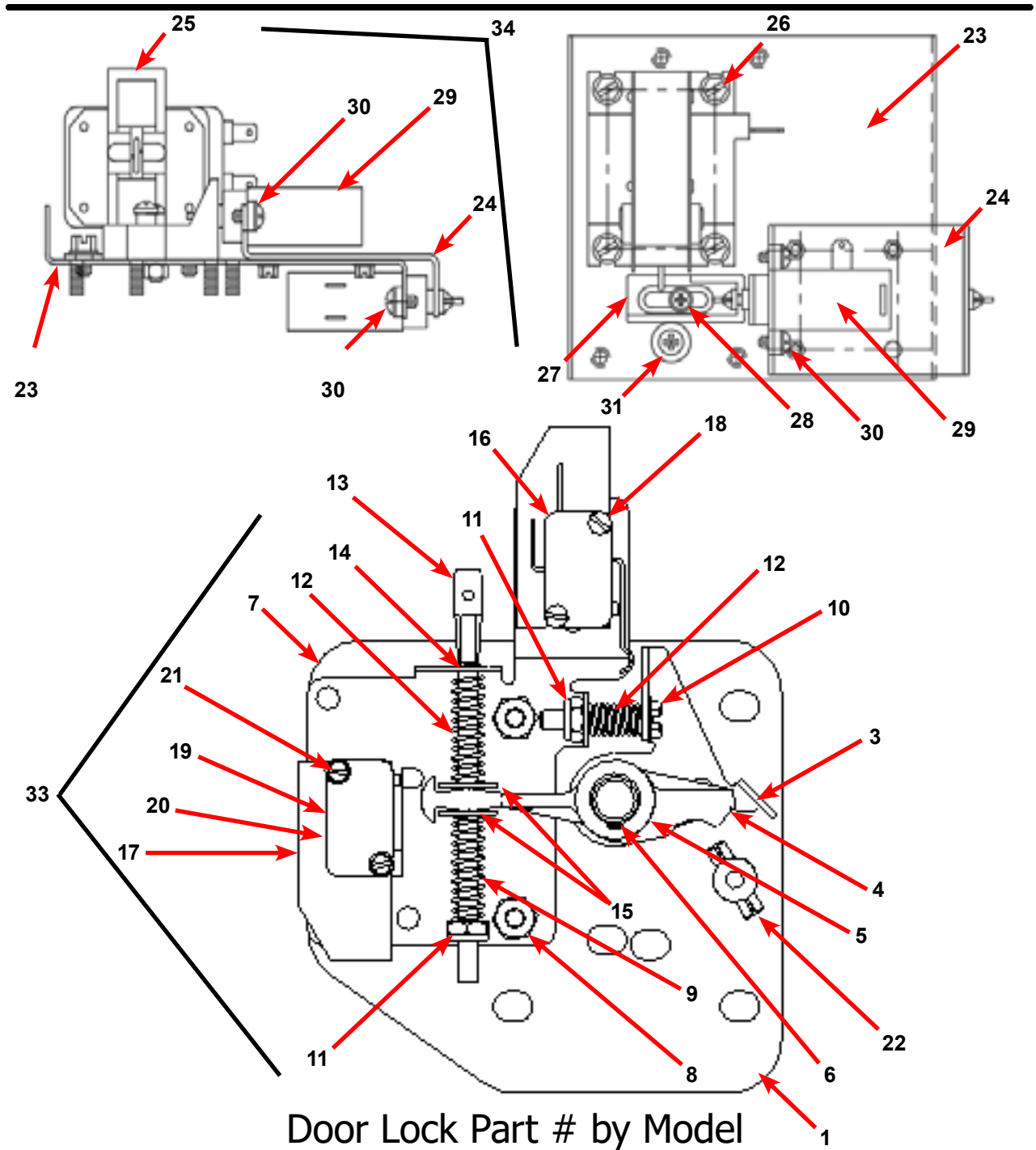


# Cylinder, Seals & Bearings Part # by Model

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
*	Bearings and Seal Kit	9732-219-001	9732-219-008	9732-219-003	9732-219-005	9732-219-005	1
*	Housing, Bearing- Assembly (items #2-#6)	9803-182-001	9803-179-003	9803-179-002	9803-186-001	9803-186-001	1
2	Housing, Bearing	9241-174-002	9241-169-002	9241-169-002	9241-180-002	9241-180-002	1
3	Bearing, Front (LARGE)	9036-159-001	9036-159-009	9036-159-002	9036-159-005	9036-159-005	1
4	Bearing, Rear (SMALL)	9036-159-003	9036-159-008	9036-159-001	9036-159-004	9036-159-004	1
5	Spacer, Bearing	9538-161-001	9538-158-001	9538-158-001	9538-167-001	9538-167-001	1
6	Ring, Bearing Retainer	9487-238-002	9487-238-001	9487-238-001	9487-238-003	9487-238-003	1
7	Tub Back Mating Ring	9487-261-001	9487-261-002	9487-261-002	9487-261-003	9487-261-003	1
8	Seal, Large	9532-140-010	9532-140-009	9532-140-009	9532-140-009	9532-140-009	1
9	Seal, Small	9532-140-005	9532-140-003	9532-140-003	9532-140-006	9532-140-006	1
10	Ring, Seal Mounting	9950-047-001	9950-042-001	9950-042-001	9950-048-001	9950-048-001	1
11	Back Assy, Tub 2 piece	9732-137-001	9732-137-002	9732-137-002	9732-137-003	9732-137-003	1
12	Bolt, Tub End of Bearing Housing (1/2" x 1 1/4")	9545-017-009	9545-017-009	9545-017-009			6
12	Nut 1/2"	8640-417-005	8640-417-005	8640-417-005			6
12	Lockwasher 1/2" (ext. tooth)	8641-581-034	8641-581-034	8641-582-016			6
12	Bolt 7/16-14x1 1/2" Tub end of bearing housing				9545-059-003	9545-059-003	6
12	Nut 5/8"				8640-425-001	8640-425-001	6
13	Support Arm Assy, Bearing Housing	9991-049-002	9991-057-002	9991-061-002	9991-056-002	9991-056-002	6
14	Bolt Pulley End of Bearing Housing (3/8" x 1 1/2")	9545-029-003	9545-029-003	9545-029-003			6
14	Nut, Flange Locking 3/8"	8640-415-004	8640-415-004	8640-415-004			6
14	Bolt Pulley end of bearing housing (7/16-14x2")				9545-059-002	9545-059-002	6
14	Nut, Flange Locking 7/16"				8640-416-005	8640-416-005	6
15	Pulley, Driven	9908-041-002	9453-168-005	9453-168-004	9453-168-006	9453-168-003	1
*	Ring, Tolerance	9487-234-002	9487-234-001	9487-234-001	9487-234-003	9487-234-003	1
16	Washer 1/2"	8641-581-026	8641-581-026	8641-581-026			1
16	Washer 5/8"				8641-581-032	8641-581-032	1
18	Bolt 1/2-13 x 1 1/4"	9545-017-009	9545-017-009	9545-017-009			1
18	Bolt 5/8-11x1 1/2"				9545-060-001	9545-060-001	1
20	Lockwasher 1/2" Ext. tooth	8641-582-016	8641-582-016	8641-582-016			1
18	Lockwasher 5/8 Ext. tooth				8641-582-018	8641-582-018	1
*	Cylinder Assy	9732-354-001	9732-354-002	9732-354-003	9732-354-004	9732-354-006	1
*	Tub and Cylinder Assy.	9869-006-001	9869-013-001	9869-021-001	9869-014-001	9869-017-001	1
*	Tub Assembly	9930-135-001	9930-143-001	9930-152-001	9930-142-001	9930-146-001	1







Door Lock Part # by Model

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
33	Lock Assy, Complete (#1-22) (includes #1 thru #22)	9885-024-001	9885-024-001	9885-024-001	9885-024-001	9885-024-001	1
1	Plate Assy, Door Lock	9982-346-001	9982-346-001	9982-346-001	9982-346-001	9982-346-001	1
2	Washer, Flat	8641-581-030	8641-581-030	8641-581-030	8641-581-030	8641-581-030	1
3	Actuator, Latching Switch	9008-005-001	9008-005-001	9008-005-001	9008-005-001	9008-005-001	1
4	Pawl, Locking	9732-346-002	9732-346-002	9732-346-002	9732-346-002	9732-346-002	1
5	Washer, Spring	8641-569-003	8641-569-003	8641-569-003	8641-569-003	8641-569-003	1
6	Ring, Retaining	9487-200-004	9487-200-004	9487-200-004	9487-200-004	9487-200-004	1
7	Bracket Switch	9029-163-001	9029-163-001	9029-163-001	9029-163-001	9029-163-001	1
8	Nut, Hex 10-32 UNF	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	2
9	Spring, Actuating	9534-364-002	9534-364-002	9534-364-002	9534-364-002	9534-364-002	1

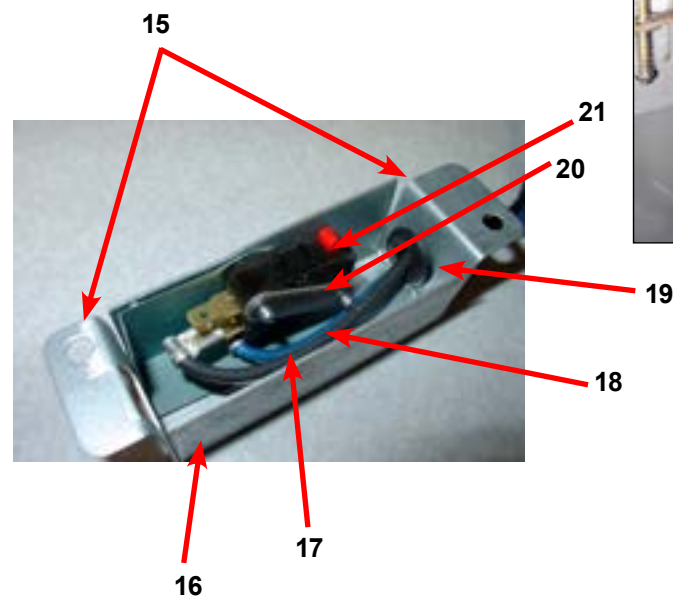
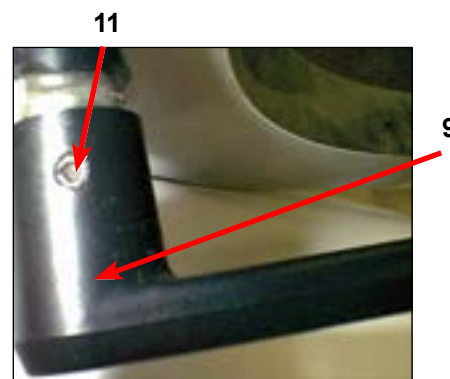
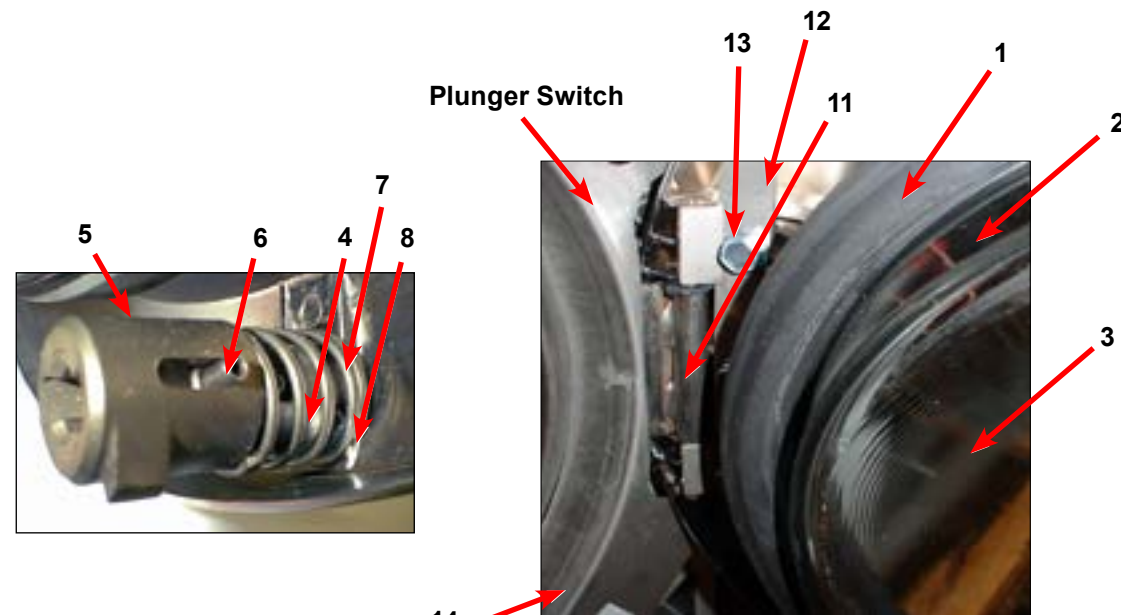
## Original Solenoid Style Door Lock Part # by Model (continued)

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
10	Screw, Hx. 10-32 x 1"	9545-012-020	9545-012-020	9545-012-020	9545-012-020	9545-012-020	1
11	Nut, Elastic Stop 10-32	8640-413-004	8640-413-004	8640-413-004	8640-413-004	8640-413-004	2
12	Spring, Return	9534-364-001	9534-364-001	9534-364-001	9534-364-001	9534-364-001	2
13	Pin, Guide	9451-193-001	9451-193-001	9451-193-001	9451-193-001	9451-193-001	1
14	Ring, Retaining	9487-200-005	9487-200-005	9487-200-005	9487-200-005	9487-200-005	1
15	Washer	8641-581-031	8641-581-031	8641-581-031	8641-581-031	8641-581-031	1
16	Switch, Latching Sensing	9539-461-008	9539-461-008	9539-461-008	9539-461-008	9539-461-008	1
17	Shield, Switch	9550-169-003	9550-169-003	9550-169-003	9550-169-003	9550-169-003	3
18	Screw 4-40 x 5/8"	9545-020-001	9545-020-001	9545-020-001	9545-020-001	9545-020-001	2
18	Nut, Twin 4-40	8640-401-001	8640-401-001	8640-401-001	8640-401-001	8640-401-001	1
19	Switch, Locking Sensing	9539-461-007	9539-461-007	9539-461-007	9539-461-007	9539-461-007	2
20	Actuator, Switch Locking	9008-006-003	9008-006-003	9008-006-003	9008-006-003	9008-006-003	1
21	Screw 4-40 x 1 1/8"	9545-020-003	9545-020-003	9545-020-003	9545-020-003	9545-020-003	2
21	Nut, Twin 4-40	8640-401-001	8640-401-001	8640-401-001	8640-401-001	8640-401-001	1
22	Pin, Dowel	9451-181-004	9451-181-004	9451-181-004	9451-181-004	9451-181-004	1
*	Spacer Sensor	9538-182-001	9538-182-001	9538-182-001	9538-182-001	9538-182-001	*
*	Shim, Door Lock, Thin	9552-037-001	9552-037-001	9552-037-001	9552-037-001	9552-037-001	AR
*	Screw, Lock mtg 1/4"-20 x 3/4"	9545-018-004	9545-018-004	9545-018-004	9545-018-004	9545-018-004	3
*	Lockwasher 1/4" Ext tooth	8641-582-007	8641-582-007	8641-582-007	8641-582-007	8641-582-007	3
34	Solenoid Ass'y, Door Locking (includes 23 thru 32)	9922-011-001	9922-011-001	9922-011-001	9922-011-001	9922-011-001	1
23	Bracket, (Door Locking Solenoid)	9029-073-001	9029-073-001	9029-073-001	9029-073-001	9029-073-001	1
24	Bracket Ass'y, Solenoid Slide	9985-169-001	9985-169-001	9985-169-001	9985-169-001	9985-169-001	1
25	Solenoid 120V 60 hz	9536-074-001	9536-074-001	9536-074-001	9536-074-001	9536-074-001	1
26	Screw, Solenoid Mtg	9545-008-001	9545-008-001	9545-008-001	9545-008-001	9545-008-001	4
27	Stop, Door Lock Solenoid	9540-036-002	9540-036-002	9540-036-002	9540-036-002	9540-036-002	1
28	Screw, Shoulder	9545-061-001	9545-061-001	9545-061-001	9545-061-001	9545-061-001	1
28	Nut, Keps #6	8640-411-002	8640-411-002	8640-411-002	8640-411-002	8640-411-002	1
29	Thermoactuator 120 V	9586-001-001	9586-001-001	9586-001-001	9586-001-001	9586-001-001	2
30	Screw #6 x 5/16"	9545-031-011	9545-031-011	9545-031-011	9545-031-011	9545-031-011	4
31	Spacer, Plastic	9538-157-004	9538-157-004	9538-157-004	9538-157-004	9538-157-004	1
31	Spacer, Metal	9538-166-004	9538-166-004	9538-166-004	9538-166-004	9538-166-004	1
31	Screw, Cross Recessed	9545-010-001	9545-010-001	9545-010-001	9545-010-001	9545-010-001	1
31	Nut, Keps #8	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	1
*	Nut, Sol. Brkt. to Control Panel	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	3
*	Rod, Pull	9497-225-004	9497-225-004	9497-225-006	9497-225-006	9497-225-003	1
*	Gear Motor Kit	9732-283-001	9732-283-001	9732-283-003	9732-283-003	9732-283-005	1
*	Door Stud Pin, 3/16" x 3/4"	9451-181-004	9451-181-004	9451-181-004	9451-181-004	9451-181-004	1



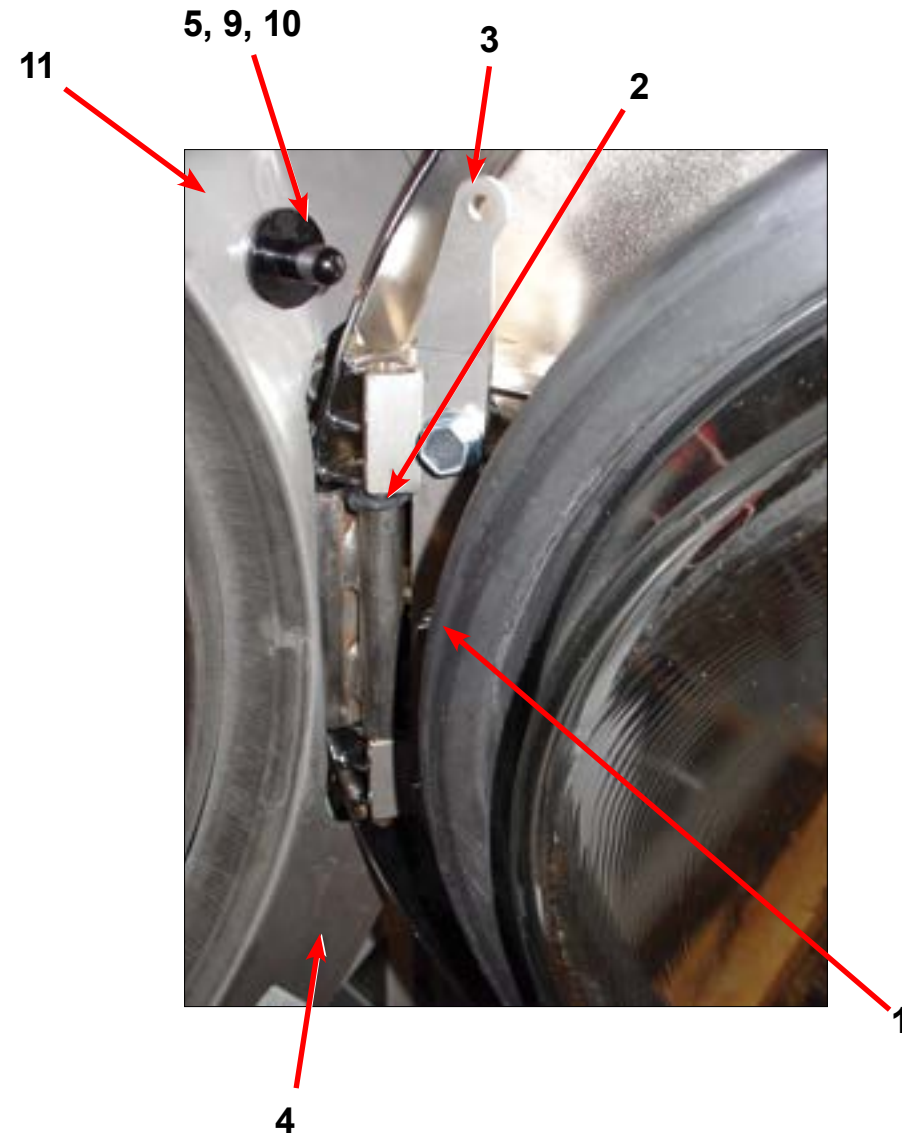
## Loading Door Part # by Model (Original Style Door Switch)

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
*	Loading Door, Complete #1-10	9960-273-001	9960-273-00	9960-274-002	9960-274-002	9960-274-002	1
1	Loading Door, Ring	9487-264-001	9487-264-001	9487-265-001	9487-265-001	9487-265-001	1
2	Gasket, Loading Door	9206-411-002	9206-411-001	9206-419-001	9206-419-001	9206-419-001	1
3	Window, Loading Door	9635-018-001	9635-018-001	9635-016-001	9635-016-001	9635-016-001	1
*	Shaft Assy, Locking (includes 4 thru 7)	9913-134-003	9913-134-003	9913-134-003	9913-134-003	9913-134-003	1
4	Shaft, Door Locking	9537-195-002	9537-195-002	9537-195-002	9537-195-002	9537-195-002	1
5	Cam, Locking	9095-040-002	9095-040-002	9095-040-002	9095-040-002	9095-040-002	1
6	Pin, Groove (1 1/4)	9451-181-005	9451-181-005	9451-181-005	9451-181-005	9451-181-005	1
7	Pin, Groove (3/4)	9451-181-004	9451-181-004	9451-181-004	9451-181-004	9451-181-004	1
	Retaining Ring (c-clip)	8649-031-002	8649-031-002	8649-031-002	8649-031-002	8649-031-002	1
8	Spring, Lock Cam	9534-360-002	9534-360-002	9534-360-002	9534-360-002	9534-360-002	1
9	Handle, Door	9244-080-003	9244-080-003	9244-080-003	9244-080-003	9244-080-003	1
11	Pin, Door Handle (groove)	9451-181-006	9451-181-006	9451-181-006	9451-181-006	9451-181-006	1
*	Screw, Hinge Mtg 5/16" x 3/4"	9545-014-009	9545-014-009	9545-014-009	9545-014-009	9545-014-009	3
*	Lockwasher 5/16" Ext tooth	8641-582-009	8641-582-009	8641-582-009	8641-582-009	8641-582-009	3
*	Shim, Loading Door Hinge, Thin	9552-036-001	9552-036-001	9552-036-001	9552-036-001	9552-036-001	AR
10	Door Hinge Assembly Mounts to Tub Front	9955-029-002	9955-029-002	9955-029-002	9955-029-002	9955-029-002	1
13	Screw, Loading Door Mtg (5/16" TF)	9545-056-001	9545-056-001	9545-056-001	9545-056-001	9545-056-001	3
*	Rubber Edge (mounts to Front Panel)	9059-063-004	9059-063-004	9059-063-002	9059-063-002	9059-063-002	1
*	Nut, Keps	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	4
*	Wiring Harness doorlock safety switch assembly	9627-791-003	9627-791-003	9627-791-003	9627-791-003	9627-791-004	1
12	Loading Door Hinge Clamp w/ pin	9938-040-002	9938-040-002	9938-040-002	9938-040-002	9938-040-002	1
*	Loading Door Hinge Clamp (No Hinge Switch Pin) (NEW Style)	9079-122-003	9079-122-003	9079-122-003	9079-122-003	9079-122-003	1
14	Masking-Ring	9950-059-001	9950-059-001	9950-060-001	9950-060-001	9950-060-001	1
*	Nut, Keps #10-32 UNF	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	4
15	Switch Assembly Complete Door Close	9801-089-001	9801-089-001	9801-089-001	9801-089-001	9801-089-001	1
16	Switch Box	9041-087-001	9041-087-001	9041-087-001	9041-087-001	9041-087-001	1
17	Black Wire Door Close Switch	8220-063-026	8220-063-026	8220-063-026	8220-063-026	8220-063-026	1
18	Blue Wire Door Close Switch	8220-063-025	8220-063-025	8220-063-025	8220-063-025	8220-063-025	1
19	Bushing Insulating	9053-067-003	9053-067-003	9053-067-003	9053-067-003	9053-067-003	1
20	Nut Special Twin #4-40	8640-401-001	8640-401-001	8640-401-001	8640-401-001	8640-401-001	1
*	Screw 4-40 x 5/8	9545-020-001	9545-020-001	9545-020-001	9545-020-001	9545-020-001	2
*	Nut, Keps #10-32 UNF	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	2
*	Door Switch Actuator	9008-004-001	9008-004-001	9008-004-001	9008-004-001	9008-004-001	1
21	Switch,Door Hinge Close	9539-461-007	9539-461-007	9539-461-007	9539-461-007	9539-461-007	1

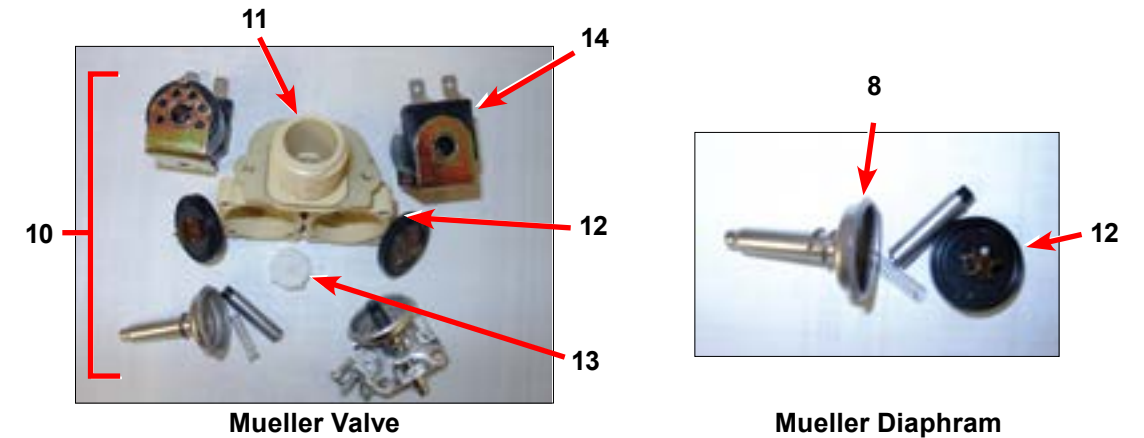


## Loading Door Hinge (Newer Style Door Switch) With No Pin On Clamp Or Leaf

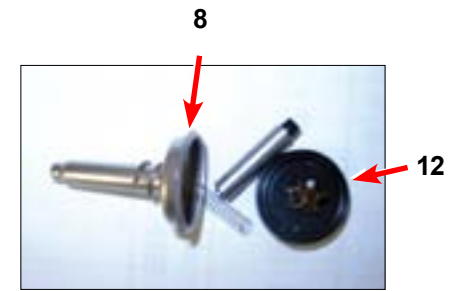
Key	Description	T-300	T-350	T-400	T-450	T-600
1	Door Hinge Assembly (mounts to tub front)	9955-029-002	9955-029-002	9955-029-002	9955-029-002	9955-029-002
2	Loading Door Hinge Pin	9781-001-001	9781-001-001	9781-001-001	9781-001-001	9781-001-001
3	Loading Door Hinge Clamp (No Hinge Switch Pin)	9079-122-003	9079-122-003	9079-122-003	9079-122-003	9079-122-003
4	Masking Ring Assembly (For Newer Plunger Switch)	9487-272-001	9487-272-001	9487-273-001	9487-273-001	9487-273-001
5	Red Wire (Door Close Switch)	8220-063-025	8220-063-025	8220-063-025	8220-063-025	8220-063-025
9	Black Wire (Door Close Switch)	8220-063-026	8220-063-026	8220-063-026	8220-063-026	8220-063-026
10	Switch, Door Hinge Close (Plunger)	9539-492-001	9539-492-001	9539-492-001	9539-492-001	9539-492-001
11	Masking Ring	9487-272-001	9487-273-001	9487-273-001	9487-273-001	9487-273-001



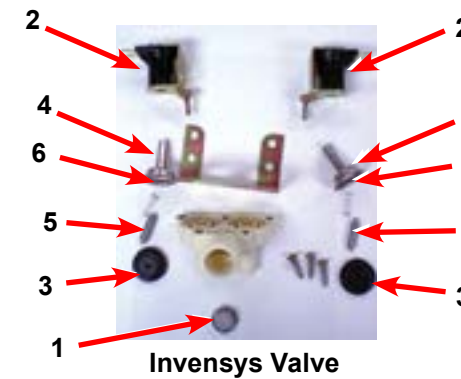
## Water Inlet Valve Breakdown Part # by Model



**Mueller Valve**



**Mueller Diaphragm**



**Invensys Valve**

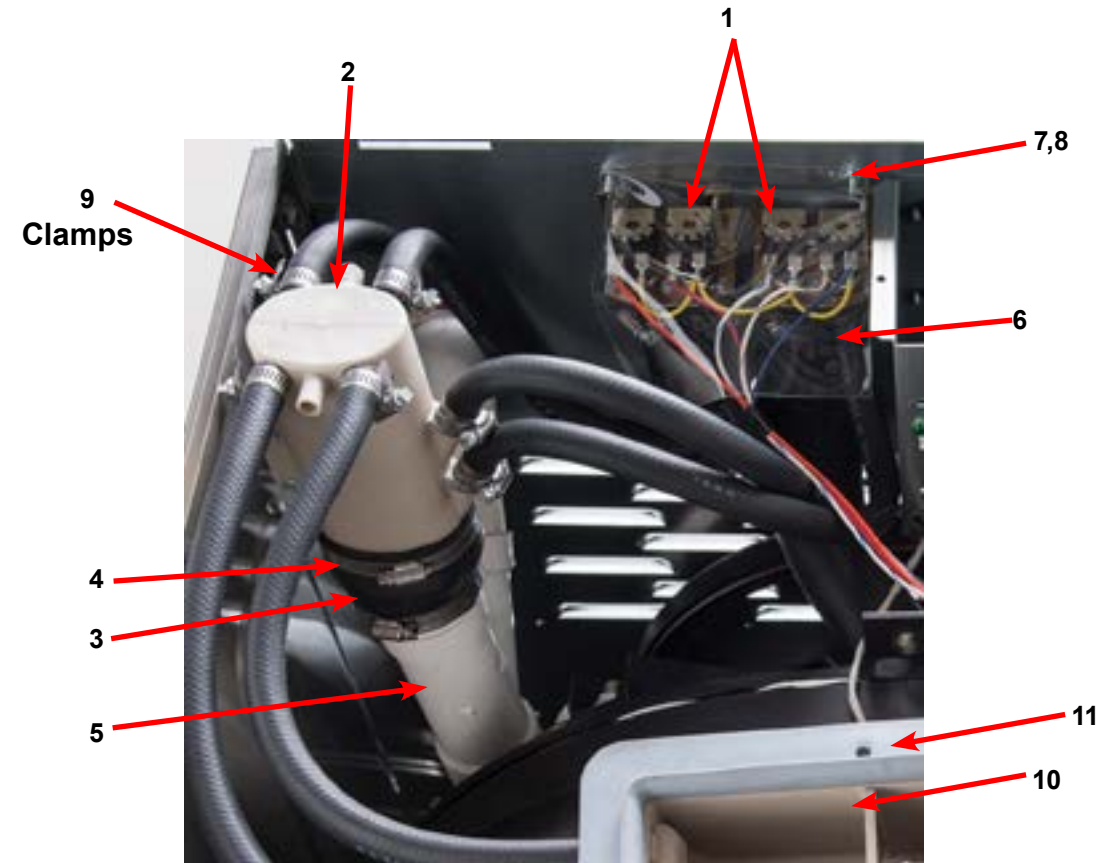


**Mueller Diaphragm**

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
*	Valve, Water Inlet (includes 1 thru 6)	9379-183-012	9379-183-012	9379-183-012	9379-183-012	9379-183-012	2
1	Screen, Inlet end of valve	9555-056-001	9555-056-001	9555-056-001	9555-056-001	9555-056-001	2
2	Coil Assy., 120 V Invensys	9089-017-001	9089-017-001	9089-017-001	9089-017-001	9089-017-001	2
3	Diaphragm Invensys	9118-049-003	9118-049-003	9118-049-003	9118-049-003	9118-049-003	2
4	Guide, Solenoid Invensys	9211-021-002	9211-021-002	9211-021-002	9211-021-002	9211-021-002	2
5	Armature Invensys	9015-008-001	9015-008-001	9015-008-001	9015-008-001	9015-008-001	2
6	Spring, Armature Invensys	9534-298-001	9534-298-001	9534-298-001	9534-298-001	9534-298-001	2

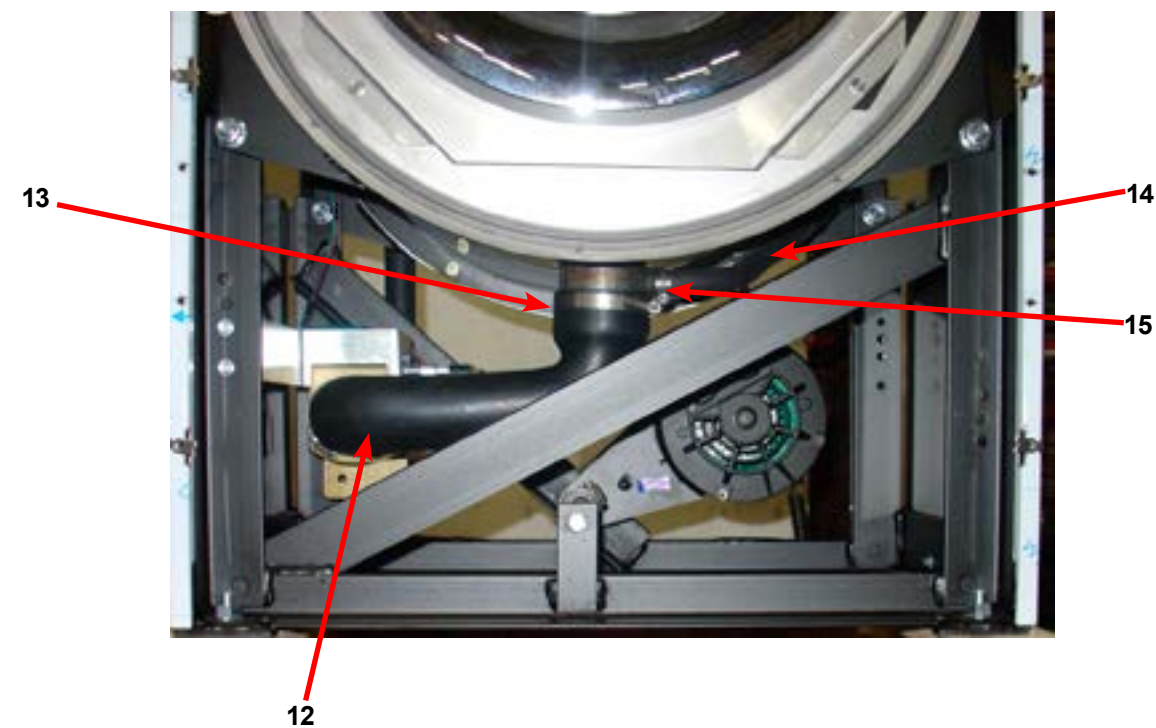
Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
10	Dual Coil Water Valve Mueller	9379-192-001	9379-192-001	9379-192-001	9379-192-001	9379-192-001	2
11	Valve Water Body Complete (no coil)	9379-192-002	9379-192-002	9379-192-002	9379-192-002	9379-192-002	
12	Diaphragm Mueller	9118-054-001	9118-054-001	9118-054-001	9118-054-001	9118-054-001	
13	Filter Mueller	9183-046-001	9183-046-001	9183-046-001	9183-046-001	9183-046-001	
14	Coil Mueller	9089-051-001	9089-051-001	9089-051-001	9089-051-001	9089-051-001	
16	Diaphragm Assembly Mueller	9785-001-001	9785-001-001	9785-001-001	9785-001-001	9785-001-001	

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
*	Dual Coil Water Valve Elbie	9379-191-001	9379-191-001	9379-191-001	9371-192-001	9379-191-001	2
*	Kit, Elbie water Valve w/bracket	9732-195-001	9732-195-001	9732-195-001	9732-195-001	9732-195-001	2



## Water Inlet Part # by Model

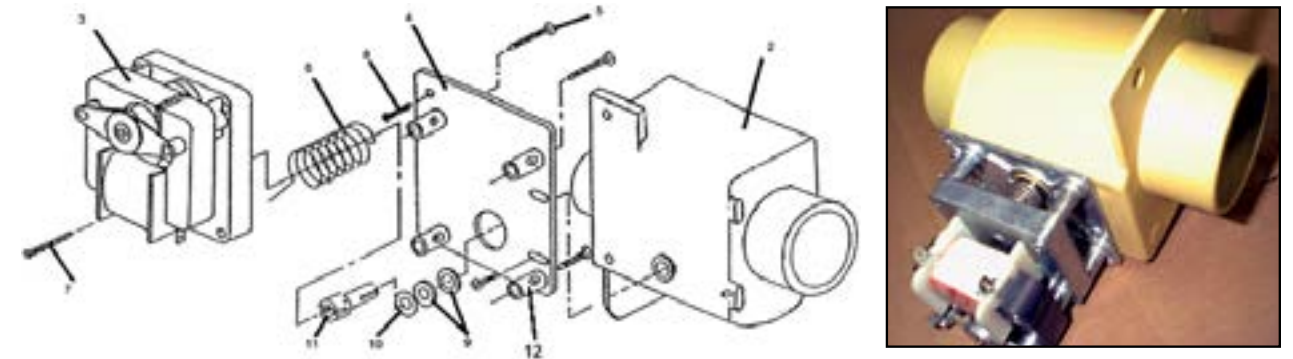
Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Valve, Water Inlet (dual outlet) (see Water Inlet Valve Break-down for individual parts)	9379-183-003	9379-183-003	9379-183-003	9379-183-003	9379-183-003	2
*	Screw, Valve Mtg	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
2	Vacuum Breaker	9610-001-001	9610-001-001	9610-001-001	9610-001-001	9610-001-001	1
*	Bracket, Vacuum Breaker	9029-065-001	9029-065-001	9029-078-001	9029-077-001	9029-077-001	1
*	Screw	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Hose, Vacuum Breaker to Tub	9242-458-001	9242-458-001				1
*	Clamp, Tub End	8654-117-009	8654-117-009				2
3	Hose, Vacuum Breaker to Injector			9242-461-001	9242-461-001	9242-461-001	1
4	Clamps			8654-117-014	8654-117-014	8654-117-014	1
5	Injector Assembly, Soap			9883-006-001	9883-010-001	9883-007-001	1
*	Hose, Injector to Tub Back			9242-462-001	9242-462-001	9242-462-001	1
*	Clamps			8654-117-014	8654-117-014	8654-117-014	1
*	Cap-Injector Assy			0935-127-001	0935-127-001	0935-127-001	1
*	Clamp			9242-117-014	9242-117-014	9242-117-014	1
6	Shield over Water Valves Plastic	9550-186-001	9550-186-001	9550-186-001	9550-186-001	9550-186-001	1
7	Screw, 10-32x3/4"	9545-012-006	9545-012-006	9545-012-006	9545-012-006	9545-012-006	2
8	Nut, #10-32	8640-413-004	8640-413-004	8640-413-004	8640-413-004	8640-413-004	2
*	Hose, Bulk 1/2" I.D.	9242-453-001	9242-453-001	9242-453-001	9242-453-001	9242-453-001	AR
9	Clamp, Hose-Worm	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	12
*	Flow restrictor	9475-002-002	9475-002-002	9475-002-002	9475-002-002	9475-002-002	2
10	Dispenser, Soap	9122-005-004	9122-005-004	9122-005-004	9122-005-004	9122-005-004	1
11	Gasket, Dispenser	9206-416-001	9206-416-001	9206-416-001	9206-416-001	9206-416-001	1
*	Nut, Spring-SS	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
*	Screw, Disp. Mtg	9545-008-012	9545-008-012	9545-008-012	9545-008-012	9545-008-012	4
12	Hose Tub to Drain Valve	9242-468-001	9242-468-001	9242-456-001	9242-456-001	9242-456-001	1
13	Clamp	8654-117-014	8654-117-014	8654-117-014	8654-117-014	8654-117-014	1
14	Hose, Pressure Switch	9242-175-000	9242-175-000	9242-175-007	9242-175-007	9242-175-001	1
15	Clamp, Pressure Switch Hose	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	1



## Notes

## Drain Valve Group Part # by Model

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Valve, Drain (includes #2 thru #11)	9732-273-001	9732-273-001	9379-202-001	9379-202-001	9379-202-001	1
2	Body, Valve (w/ball)	9064-068-001	9064-068-001	9064-070-001	9064-070-001	9064-070-001	1
3	Motor & Gear Train (complete)	9914-137-012	9914-137-012	9914-137-011	9914-137-011	9914-137-011	1
4	Plate, Motor Mtg	9452-538-001	9452-538-001	9452-538-001	9452-538-001	9452-538-001	1
5	Screw	8639-994-001	8639-994-001	8639-994-001	8639-994-001	8639-994-001	3
6	Spring, Drive	9534-340-001	9534-340-001	9534-339-001	9534-339-001	9534-339-001	1
7	Screw	9545-054-001	9545-054-001	9545-054-001	9545-054-001	9545-054-001	2
8	Screw	9545-054-002	9545-054-002	9545-054-002	9545-054-002	9545-054-002	1
9	Seal, V Packer	9532-134-001	9532-134-001	9532-134-001	9532-134-001	9532-134-001	2
10	Washer	8641-584-001	8641-584-001	8641-584-001	8641-584-001	8641-584-001	1
11	Pin, Main Drive	9451-196-001	9451-196-001	9451-196-001	9451-196-001	9451-196-001	1
12	Plate (spacers needed for replacement motor mtg. plate)	9538-149-001	9538-149-001	9538-149-001	9538-149-001	9538-149-001	4
13	Stator and Coil Assembly	9089-036-004	9089-036-004	9089-036-004	9089-036-004	9089-036-004	1
*	Valve Drain before Serial # 482181	9379-177-006	9379-177-006	9379-187-001	9379-187-001	9379-187-001	1
*	Motor Gear Train to Fit before Serial # 482181	9914-137-012	9914-137-012	9914-137-011	9914-137-011	9914-137-011	1
*	Seal Kit			9732-327-001	9732-327-001	9732-327-001	



### 18lb Drain Valve Replacement Kit

#9732-273-001 Breakdown

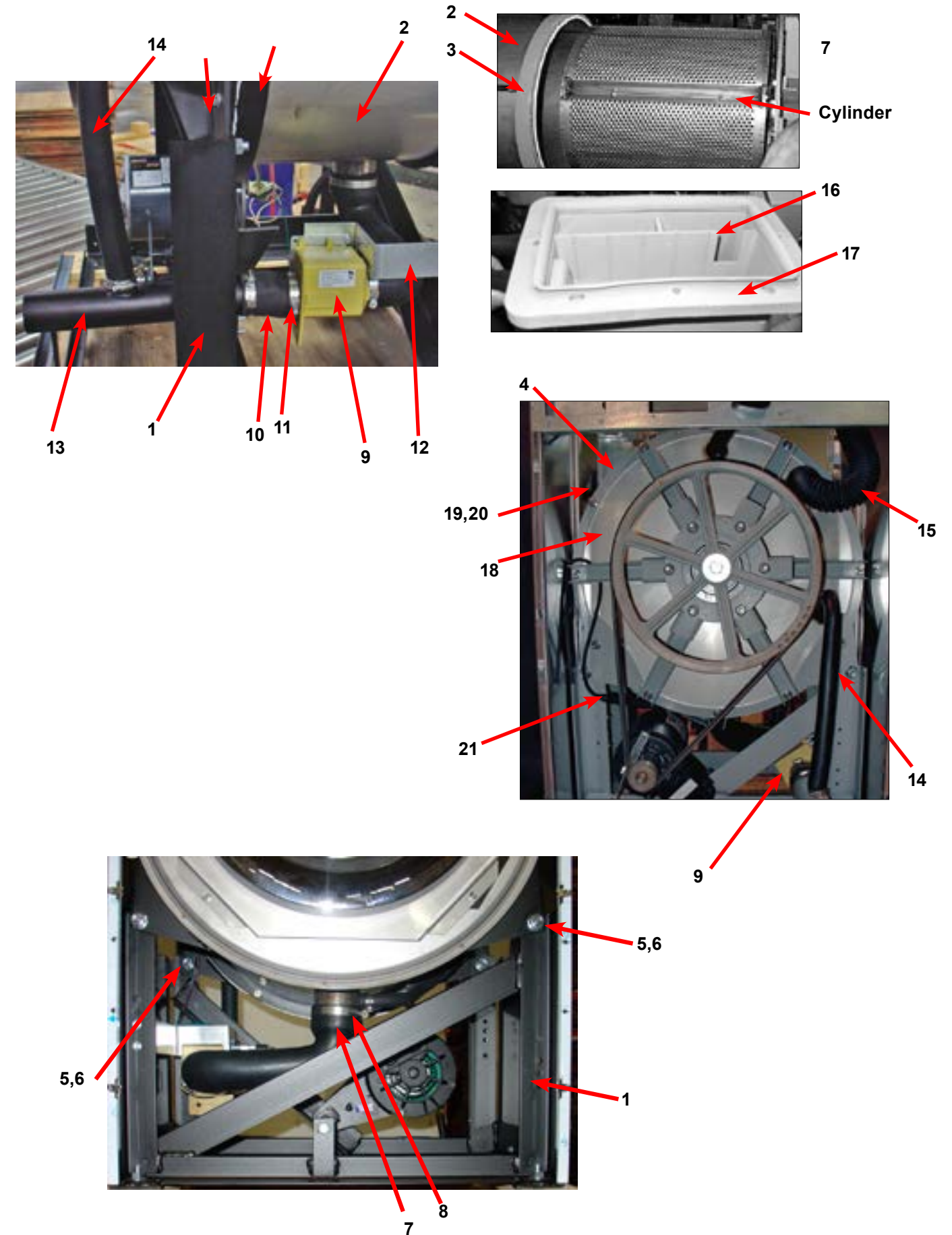
#9732-273-001

18lb Drain Valve Replacement Kit	T-300
Drain Valve, 2" ball	9379-177-009
Hose	9242-468-001
Clamp	9242-117-009



## Chassis and Drain Part # by Model

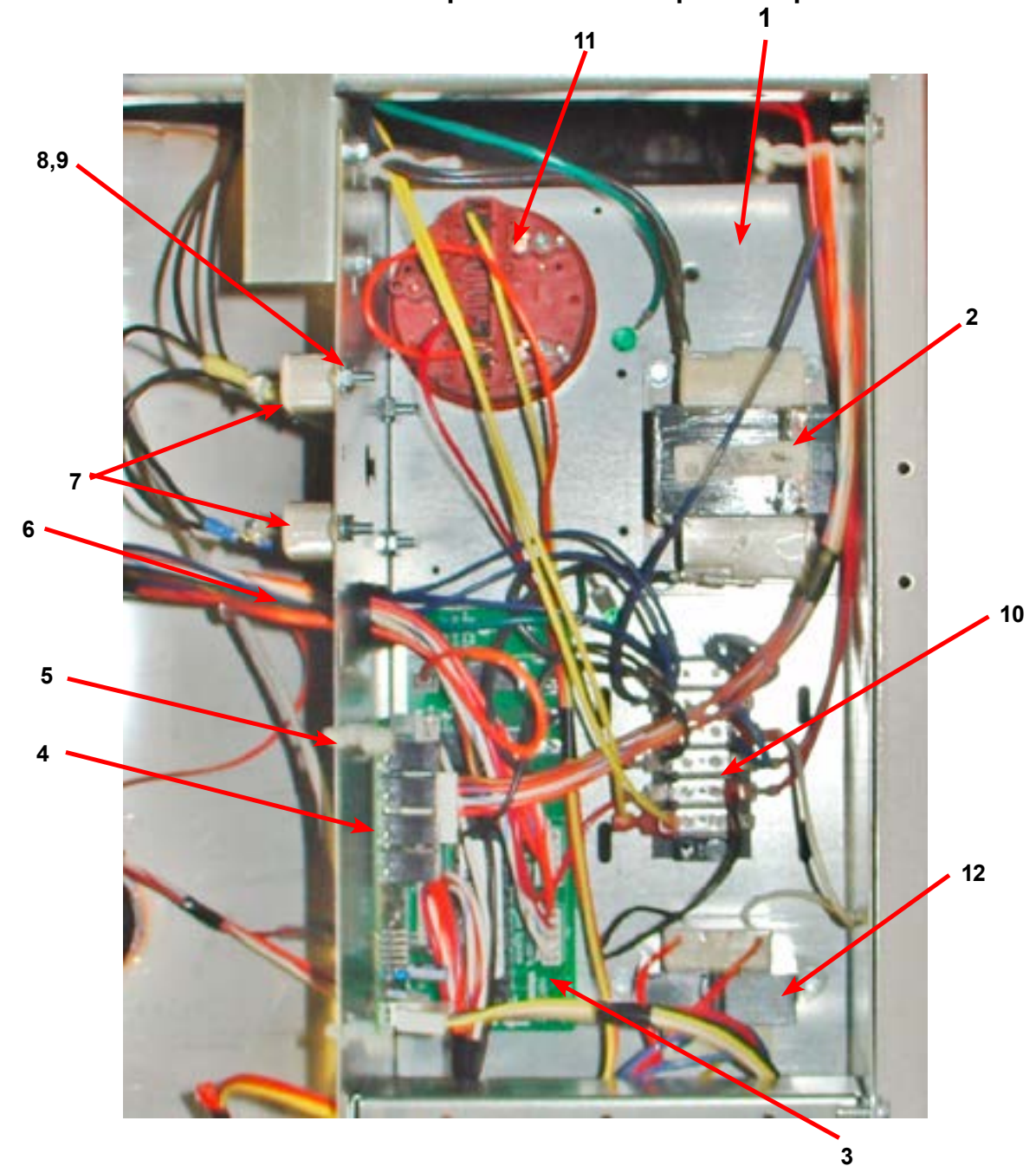
Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Base Assy,Frame	9945-093-002	9945-119-002	9945-087-002	9945-116-002	9945-097-002	1
2	Outer Tub Assy	9930-135-001	9930-143-001	9930-152-001	9930-142-001	9930-146-001	1
*	Tub & Cylinder Assy	9869-006-001	9869-013-002	9869-021-001	9869-014-001	9869-017-001	1
3	Ring Assy, Tub Mtg-Front	9950-045-002	9950-045-001	9950-051-002	9950-051-004	9950-051-004	1
4	Ring Assy.Clamp Tub Mtg.- Rear	9950-046-002	9950-046-002	9950-056-002	9950-056-002	9950-056-003	1
5	Bolt, 1/2" x 1 1/4 Rings to Base	9545-017-009					4
6	Nut, Wizlock, 1/2-13	8640-417-005	8640-417-005	8640-417-005	8640-417-005	8640-417-005	1
7	Hose, Tub to Drain Valve	9242-468-001	9242-468-001	9242-456-001	9242-456-001	9242-456-001	1
8	Clamp, Hose (Tub to Drain Valve)	8654-117-014	8654-117-014	8654-117-014	8654-117-014	8654-117-014	2
9	Valve, Drain	9379-177-010	9379-177-010	9379-187-004	9379-187-004	9379-187-004	1
10	Hose, Drain Valve to Tube	9242-451-002	9242-451-002	9242-457-001	9242-457-001	9242-457-001	1
11	Clamp, Hose (Drain Valve to Tube)	8654-117-014	8654-117-014	8654-117-014	8654-117-014	8654-117-014	2
12	Bracket, Drain Valve	9029-005-001	9029-005-001	9029-056-001	9029-052-001	9029-052-001	1
*	Screw, Valve to Bracket 12ABx1/2	9545-008-026	9545-008-026	9545-048-001	9545-008-026	9545-008-026	2
13	Tube Assy, Drain	9915-116-004	9915-125-002	9915-119-002	9915-119-002	9915-118-002	1
*	Screw Tube (Bracket to Base 1/4Bx3/4	9545-030-002	9545-030-002	9545-030-002	9545-030-002	9545-030-002	2
14	Hose, Overflow to drain	9242-449-002	9242-449-002	9242-449-002	9242-449-002	9242-449-002	1
*	Clamp, Overflow	8654-117-018	8654-117-018	8654-117-018	8654-117-018	8654-117-018	2
*	Lockwasher				8641-582-018	8641-582-018	4
*	Nut, Hex 5/8-11				8640-425-001	8640-425-001	4
*	Shim, Support Assembly (thin)	9552-038-003	9552-038-003	9552-038-003	9552-038-001	9552-038-001	AR
15	Fill Hose, Vacuum Brkr. to Tub	9242-458-002	9242-458-002				1
16	Dispenser Soap	9122-005-004	9122-005-004	9122-005-004	9122-005-004	9122-005-004	1
17	Gasket, Dispenser	9206-416-001	9206-416-001	9206-416-001	9206-416-001	9206-416-001	1
*	Nut Spring SS	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
*	Screw, Disp. Mtg	9545-008-012	9545-008-012	9545-008-012	9545-008-012	9545-008-012	4
*	Hose, Dispenser to Tub	9242-450-002	9242-450-002	9242-450-002	9242-450-002	9242-450-001	1
*	Clamp, Dispenser Hose	8654-117-008	8654-117-008	8654-117-008	8654-117-008	8654-117-008	2
18	Back Ass'y, Tub	9732-137-001	9732-137-002	9732-137-002	9732-137-003	9732-137-003	1
19	Bolt, 7/16" x 2" Tub Back to Tub	9545-029-003	9545-029-003	9545-029-003	9545-029-003	9545-029-003	12
20	Nut, Flange Lock	8640-415-004	8640-415-004	8640-416-005	8640-416-005	8640-416-005	12
21	Hose, Pressure Switch	9242-175-000	9242-175-000	9242-175-007	9242-175-007	9242-175-001	1
*	Clamp, Pressure Switch Hose	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	1



## Electrical Components - Top Compartment

Key	Description	T-400	T-450	T-600	QTY
*	Trough Assy,Controls 208-240 volt (all parts below #2-#43 & trough)	9857-151-002	9857-151-004	9857-152-002	1
1	Trough only	9839-015-001	9839-015-001	9839-015-001	1
*	Screw, Trough Sides	9545-008-026	9545-008-026	9545-008-026	4
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	4
*	Angle Support Trough	9003-270-001	9003-298-001	9003-271-001	1
*	Screw, Trough Bracket	9545-008-026	9545-008-026	9545-008-026	3
*	Harness-Power Terminal & Drive				
2	Transformer, Control (Secondary Voltage to 115 volts)	8711-004-001	8711-004-001	8711-004-001	1
*	Screw, Mtg #10Bx1/2"	9545-008-026	9545-008-026	9545-008-026	4
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	4
*	Screw GRN. #10-32x 1/2"	9545-008-027	9545-008-027	9545-008-027	1
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	1
*	Lug, Grounding	8652-130-037	8652-130-037	8652-130-037	1
3	PCB assembly Relay Main	9473-006-001	9473-006-001	9473-006-001	1
*	Support-PCB, 3/8, Edge Holding	9548-285-001	9548-285-001	9548-285-001	6
*	Harness Drain/Therm/Sol	9627-796-001	9627-796-001	9627-796-002	1
*	Harness P19/Water Valve	9627-795-003	9627-795-003	9627-795-004	1
*	Harness P8/P16	9627-794-001	9627-794-001	9627-794-001	1
*	Harness P20/P21	9627-793-001	9627-793-001	9627-793-001	1
4	PCB-Optional Relay	9473-007-001	9473-007-001	9473-007-001	1
5	Support-PCB, 3/8, Edge Holding	9548-285-001	9548-285-001	9548-285-001	4
*	Harness, P23 to P15	9627-798-001	9627-798-001	9627-798-001	1
6	Harness, P10	9627-799-001	9627-799-001	9627-799-001	1
*	Bushing , Wire 7/8	9053-067-002	9053-067-002	9053-067-002	2
7	Dynamic Braking Resistor	9483-004-002	9483-004-002	9483-004-002	2
*	Screws #10-32x1/2" (pnhdcr)	9545-012-008	9545-012-008	9545-012-008	4
*	Nuts, #10-32 UNF 2B	8640-413-002	8640-413-002	8640-413-002	4
8	Screw #6-32x5/16"	9545-044-006	9545-044-006	9545-044-006	4
9	Nuts Hex #6-32	8640-411-003	8640-411-003	8640-411-003	4
10	Terminal Block Assy, POWER	9897-034-001	9897-034-001	9897-034-001	1
*	Screw, Mtg 8Bx3/8"	9545-045-007	9545-045-007	9545-045-007	2
*	Strip, Terminal Marker	9558-027-001	9558-027-001	9558-027-001	1
11	Switch, Pressure	9539-489-002	9539-491-001	9539-489-002	1
*	Screw, Mtg #8Bx1/4"	9545-045-001	9545-045-001	9545-045-001	2
*	Harness P5/Pressure	9627-805-001	9627-805-001	9627-806-001	1
12	Transformer, (Step Down) 120/2.3 VAC&24 VAC 50/60hz	8711-009-001	8711-009-001	8711-009-001	1
*	Screw, Transformer Mtg #8Bx1/4"	9545-045-001	9545-045-001	9545-045-001	2
*	Lockwasher #6 exttooth	8641-582-005	8641-582-005	8641-582-005	2

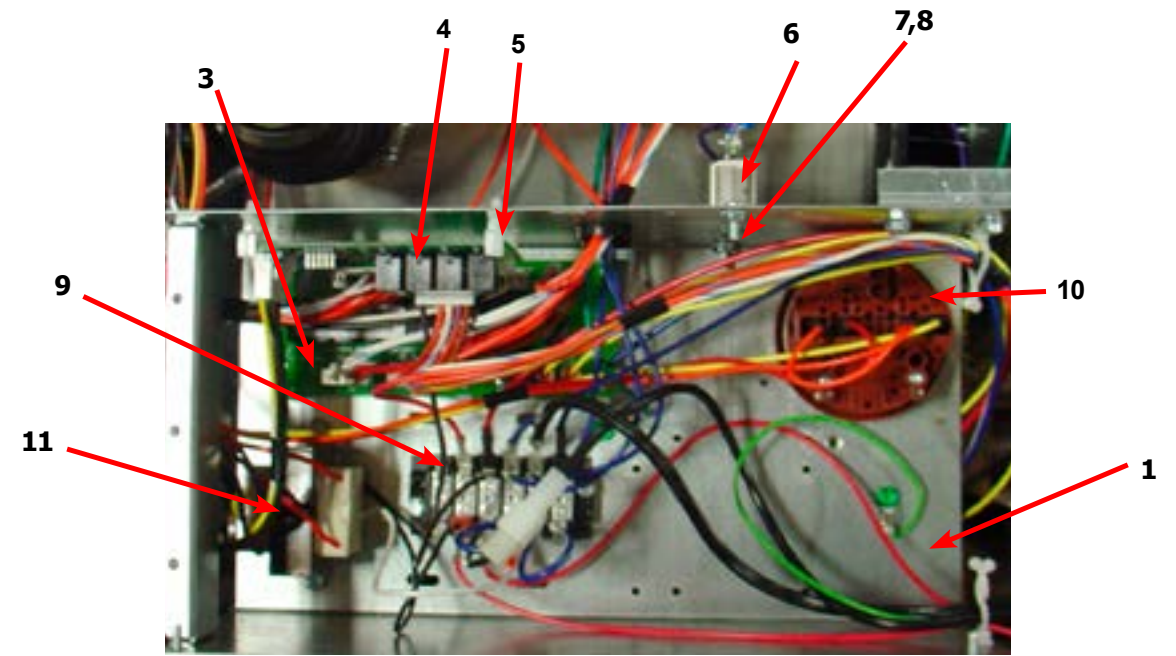
## Electrical Components - Top Compartment



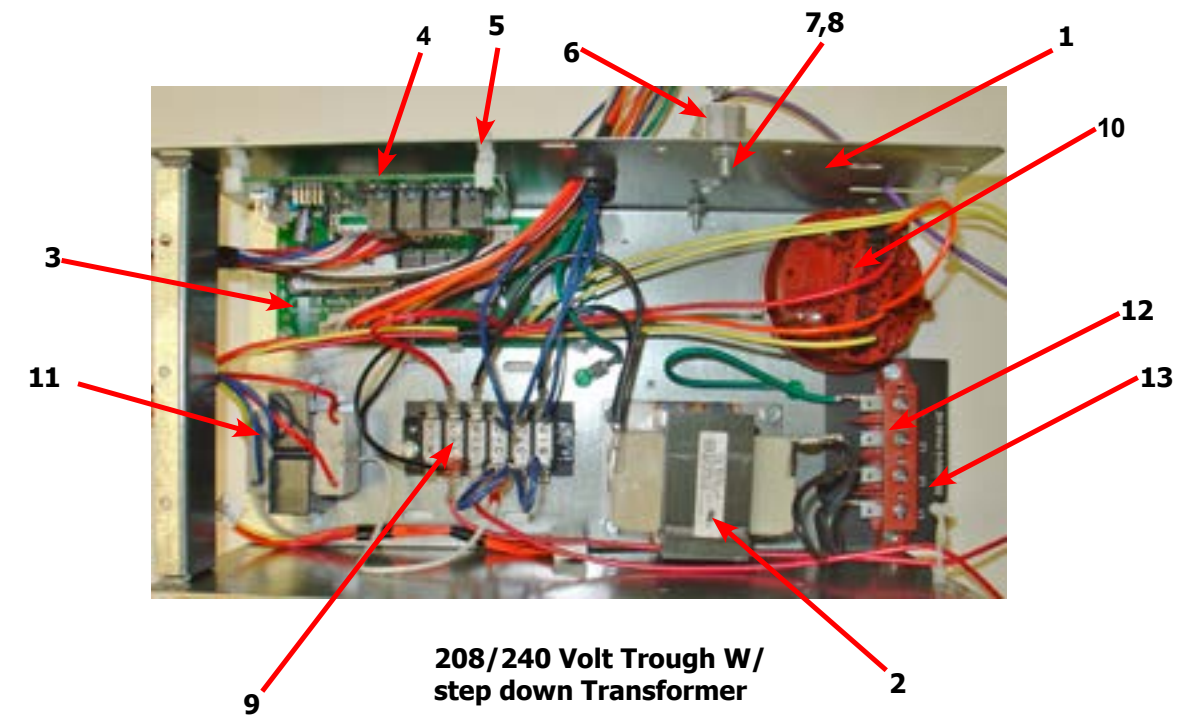


# Electrical Components Continued- Top Compartment

Key	Description	T300 120V	T-300 240V	T-350	QTY
	Trough Assy,Controls 120 Volt (all parts below #2-#43 & trough)	9857-149-002			1
	Trough Assy,Controls 208-240 volt (all parts below #2-#43 & trough)		9857-150-002	9857-157-004	1
1	Trough only	9839-015-001	9839-015-001	9839-015-001	1
*	Screw, Trough Sides	9545-008-026	9545-008-026	9545-008-026	4
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	4
*	Angle Support Trough	9003-270-001	9003-270-001	9003-295-001	1
*	Screw, Trough Bracket	9545-008-026	9545-008-026	9545-008-026	3
*	Harness-Power Terminal & Drive	9627-831-001	9627-831-001	9627-831-001	1
2	Transformer, Control (Secondary Voltage to 115 volts)		8711-004-001	8711-004-001	1
*	Screw, Mtg #8Bx1/4"		9545-008-026	9545-008-026	4
*	Lockwasher #10		8641-582-006	8641-582-006	4
*	Screw GRN. #10-32x 1/2"	9545-008-027	9545-008-027	9545-008-027	1
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	1
*	Lug, Grounding	8652-130-037	8652-130-037	8652-130-037	1
3	PCB assembly Relay Main	9473-006-001	9473-006-001	9473-006-001	1
*	Support-PCB, 3/8, Edge Holding	9548-285-001	9548-285-001	9548-285-001	6
*	Harness Drain/Therm/Sol	9627-796-001	9627-796-001	9627-796-001	1
*	Harness P19/Water Valve	9627-795-003	9627-795-003	9627-795-003	1
*	Harness P8/P16	9627-794-001	9627-794-001	9627-794-001	1
*	Harness P20/P21	9627-793-001	9627-793-001	9627-793-001	1
4	PCB-Optional Relay	9473-007-001	9473-007-001	9473-007-001	1
5	Support-PCB, 3/8, Edge Holding	9548-285-001	9548-285-001	9548-285-001	4
*	Harness, P23 to P15	9627-798-001	9627-798-001	9627-798-001	1
*	Harness, P10	9627-799-001	9627-799-001	9627-799-001	1
*	Bushing , Wire 7/8	9053-067-002	9053-067-002	9053-067-002	2
6	Dynamic Braking Resistor	9483-004-002	9483-004-002		1
*	Screws #10-32x1/2" (pnhdcr)	9545-012-008	9545-012-008		2
*	Nuts, #10-32 UNF 2B	8640-413-002	8640-413-002		2
7	Screw #6-32x5/16"	9545-044-006	9545-044-006		2
8	Nuts Hex #6-32	8640-411-003	8640-411-003		2
6	Dynamic Braking Resistor			9483-004-002	2
*	Screws #10-32x1/2" (pnhdcr)			9545-012-008	4
*	Nuts, #10-32 UNF 2B			8640-413-002	4
7	Screw #6-32x5/16"			9545-044-006	4
8	Nuts Hex #6-32			8640-411-003	4
9	Terminal Block Assy, POWER	9897-034-001	9897-034-001	9897-034-001	1
*	Screw, Mtg 8Bx3/4"	9545-045-007	9545-045-007	9545-045-007	2
*	Strip, Terminal Marker	9558-027-001	9558-027-001	9558-027-001	1
10	Switch, Pressure	9539-491-001	9539-491-001	9539-491-001	1
*	Electronic Pressure Switch	9732-314-001	9732-314-001	9732-314-001	1
*	Screw, Mtg #8Bx1/4"	9545-045-001	9545-045-001	9545-008-026	2
*	Harness P5/Pressure	9627-804-001	9627-804-001	9627-805-001	1
11	Transformer, (Step Down) 120/2.3 VAC&24 VAC 50/60hz	8711-009-001	8711-009-001	8711-009-001	1



**120 Volt Trough W/O step down Transformer**

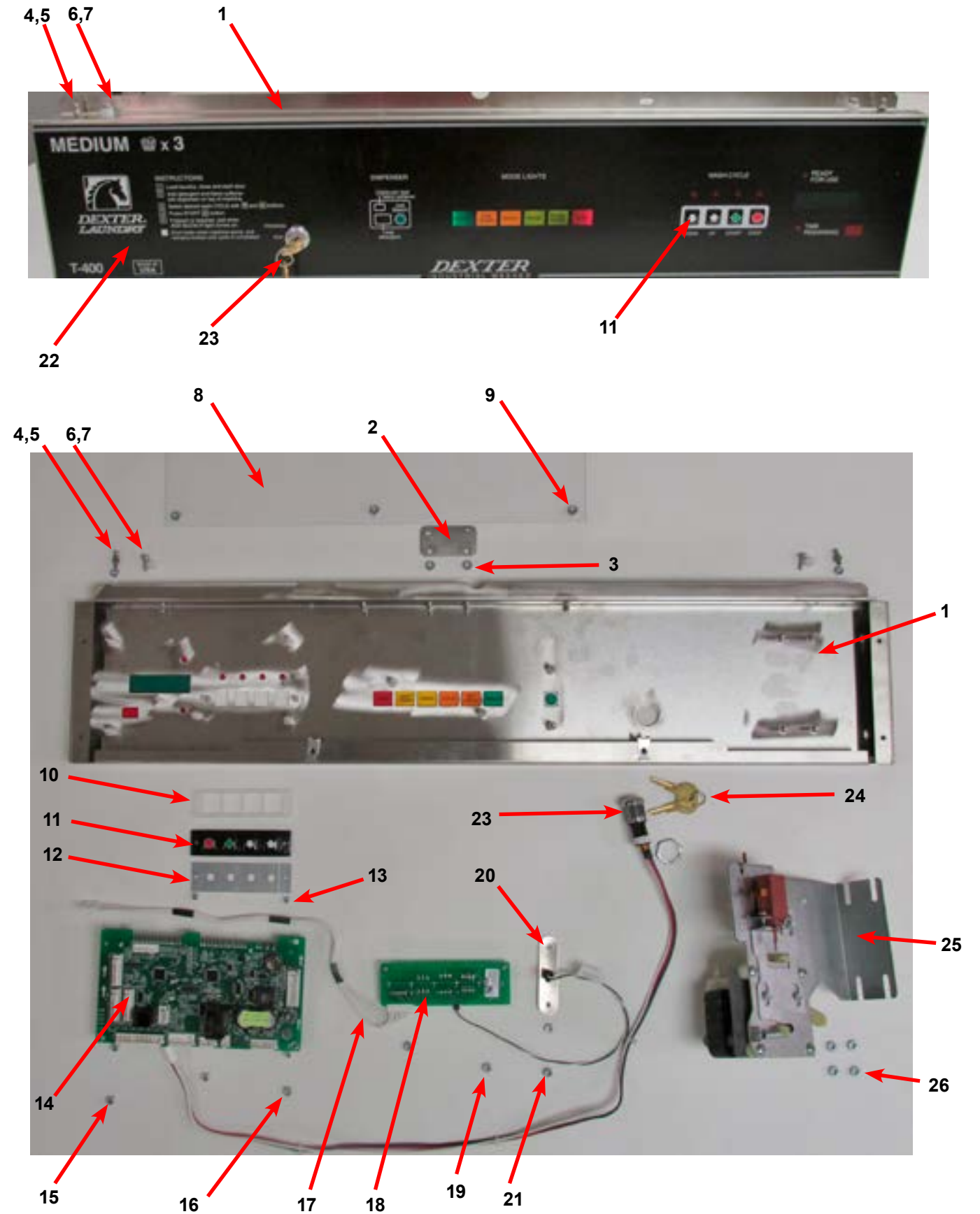


**208/240 Volt Trough W/ step down Transformer**

Key	Description	T300 120V	T-300 240V	T-350	QTY
*	Screw, Transformer Mtg #8Bx1/4"	9545-045-001	9545-045-001	9545-045-001	2
*	Lockwasher #6 exttooth	8641-582-005	8641-582-005	8641-582-005	2
12	Terminal Block Power	9897-035-001	9897-035-001		1
*	Screw, Mtg 8Bx1/2"	9545-045-002	9545-045-002		1
13	Strip, Terminal Marker	9558-029-002	9558-029-002		1

## Control Panel Part # by Model

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Panel Control Assembly(panel only)	9989-477-001	9989-477-001	9989-478-001	9989-478-001	9989-479-001	1
*	Screw, Hxwshrdunct #10Bx 1/2" (Control to sides)	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
2	Plate-Latch, Top	9452-625-001	9452-625-001	9452-625-001	9452-625-001	9452-625-001	1
3	Nut, #8-32	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	2
4	Post Locator Top	9467-024-001	9467-024-001	9467-024-001	9467-024-001	9467-024-001	2
5	Nut Hexkeps #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
6	Locator Panel	9355-001-001	9355-001-001	9355-001-001	9355-001-001	9355-001-001	2
7	Screw FillHDCR 10Bx1/2" Guide	9545-008-023	9545-008-023	9545-008-023	9545-008-023	9545-008-023	2
8	Shield, PCB	9550-184-001	9550-184-001	9550-184-001	9550-184-001	9550-184-001	1
9	Nut, #8-32	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	3
10	Spacer Pushbutton (Micro)	9538-178-001	9538-178-001	9538-178-001	9538-178-001	9538-178-001	1
11	Pushbutton Control (Blue)	9035-062-001	9035-062-001	9035-062-001	9035-062-001	9035-062-001	1
11	Pushbutton Control (Black)	9035-062-003	9035-062-003	9035-062-003	9035-062-003	9035-062-003	1
12	Retainer Pushbutton (Micro)	9486-150-001	9486-150-001	9486-150-001	9486-150-001	9486-150-001	1
13	Nut Hexelasticstop #4-40	8640-424-002	8640-424-002	8640-424-002	8640-424-002	8640-424-002	2
14	PCB assembly Control /Display	9473-004-009	9473-004-009	9473-004-009	9473-004-009	9473-004-009	1
*	Spacer Plastic #6x9/16	9538-157-018	9538-157-018	9538-157-018	9538-157-018	9538-157-018	5
15	Nut Elasticstop #6-32	8640-411-002	8640-411-002	8640-411-002	8640-411-002	8640-411-002	4
16	Nut, #8-32 (Grounding PCB)	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	1
17	Harness LEDPCB	9627-797-001	9627-797-001	9627-797-001	9627-797-001	9627-797-001	1
*	Harness Doorlock, Switches	9627-791-003	9627-791-003	9627-791-003	9627-791-003	9627-791-004	1
*	Harness, P5/Pressure Switch	9627-804-001	9627-805-001	9627-805-001	9627-805-001	9627-806-001	1
18	PCB assembly Mode lights	9473-005-001	9473-005-001	9473-005-001	9473-005-001	9473-005-001	1
*	Spacer Plastic #6x9/16	9538-157-018	9538-157-018	9538-157-018	9538-157-018	9538-157-018	2
19	Nut Hexkeps #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
20	Light, LED,ADD BLEACH Assembly	9794-001-001	9794-001-001	9794-001-001	9794-001-001	9794-001-001	1
*	Spacer Plastic #6x9/16	9538-157-018	9538-157-018	9538-157-018	9538-157-018	9538-157-018	2
21	Nut Hexeps #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
22	Nameplate,Control Panel (Blue)	9412-117-001	9412-157-001	9412-118-001	9412-160-001	9412-116-001	1
22	Nameplate,Control Panel (Black)	9412-179-001	9412-180-001	9412-181-001	9412-182-001	9412-183-001	1
23	Lock Assy, Run/Program-W/Harness & Key	8650-027-001	8650-027-001	8650-027-001	8650-027-001	8650-027-001	1
24	Key-Run/Program (N561)	6292-006-013	6292-006-013	6292-006-013	6292-006-013	6292-006-013	1
25	Motor Ass'y, Door Locking (see Door Lock Group for parts breakdown)	9922-014-001	9922-014-001	9922-014-001	9892-014-001	9922-014-001	1
26	Hex Nuts (mounting Door Lock-assy. to control panel)	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	3
*	Battery-Control Memory (CR1220)	8612-001-001	8612-001-001	8612-001-001	8612-001-001	8612-001-001	1

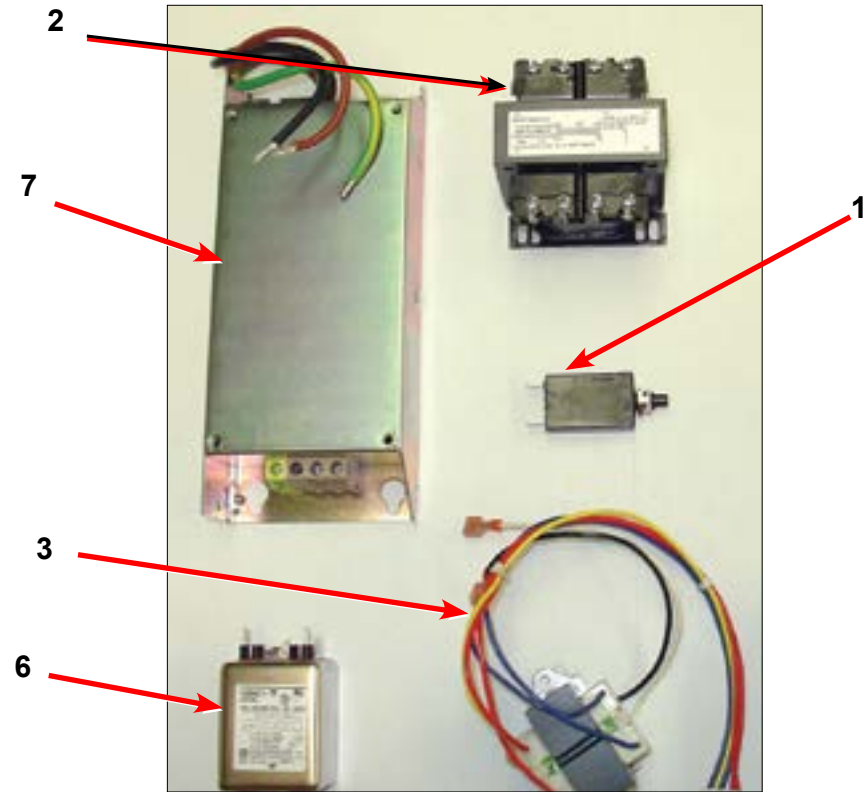






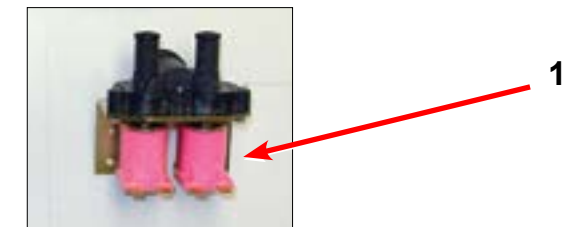
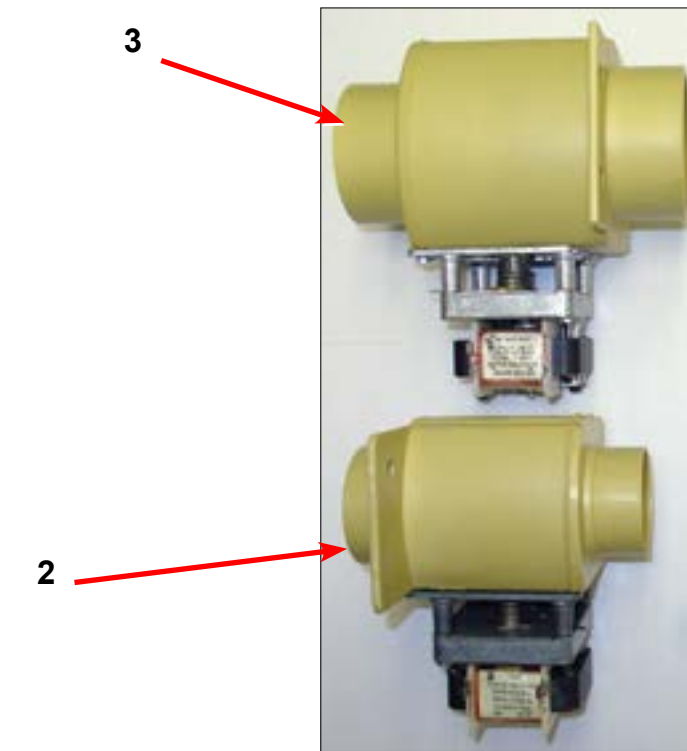
## Transformer, Electrical Filter and Coin Handling -59 models

Key	Component	WCAD20KCS-59	WCAD20KCS-59SZ	WCAD30KCS-59	WCAD30KCS-59SZ	WCAD40KCS-59	QTY
1	Circuit Breaker	5198-211-002	5198-211-002	5198-211-002	5198-211-002	5198-211-002	1
*	Instructions, Transformer Connect	8507-230-003	8507-230-003	8507-230-003	8507-230-003	8507-230-003	1
*	Owners Booklet	8514-168-001	8514-170-001	8514-176-001	8514-178-001	8514-124-001	1
*	Nut #8-32	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	13
*	Nut #10-32	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	28
*	Lockwasher - Extooth #6	8641-582-005	8641-582-005	8641-582-005	8641-582-005	8641-582-005	2
2	Controls Transformer	8711-008-002	8711-008-002	8711-008-002	8711-008-002	8711-008-002	1
3	Transformer	8711-009-003	8711-009-003	8711-009-003	8711-009-003	8711-009-003	1
*	Bracket Terminal/Filter Mounting	9029-188-001	9029-177-001	9029-170-001	9029-170-001	9029-170-001	1
*	Standoff, Twistloc	9527-002-002	9527-002-002	9527-002-002	9527-002-002	9527-002-002	6
*	Rear Channel 18lb OPL	9081-132-002	9081-132-002				1
6	EMI Line Filter	9183-030-003	9183-030-004	9183-031-002	9183-031-002	9183-031-002	1
7	EMI Filter 1 ph, 20 Amp	9183-040-001	9183-040-001	9183-040-001	9183-040-001	9183-040-001	1
	Filter Mounting Plate Assembly	9982-359-001	9982-359-001	9982-359-001	9982-359-001	9982-359-001	1



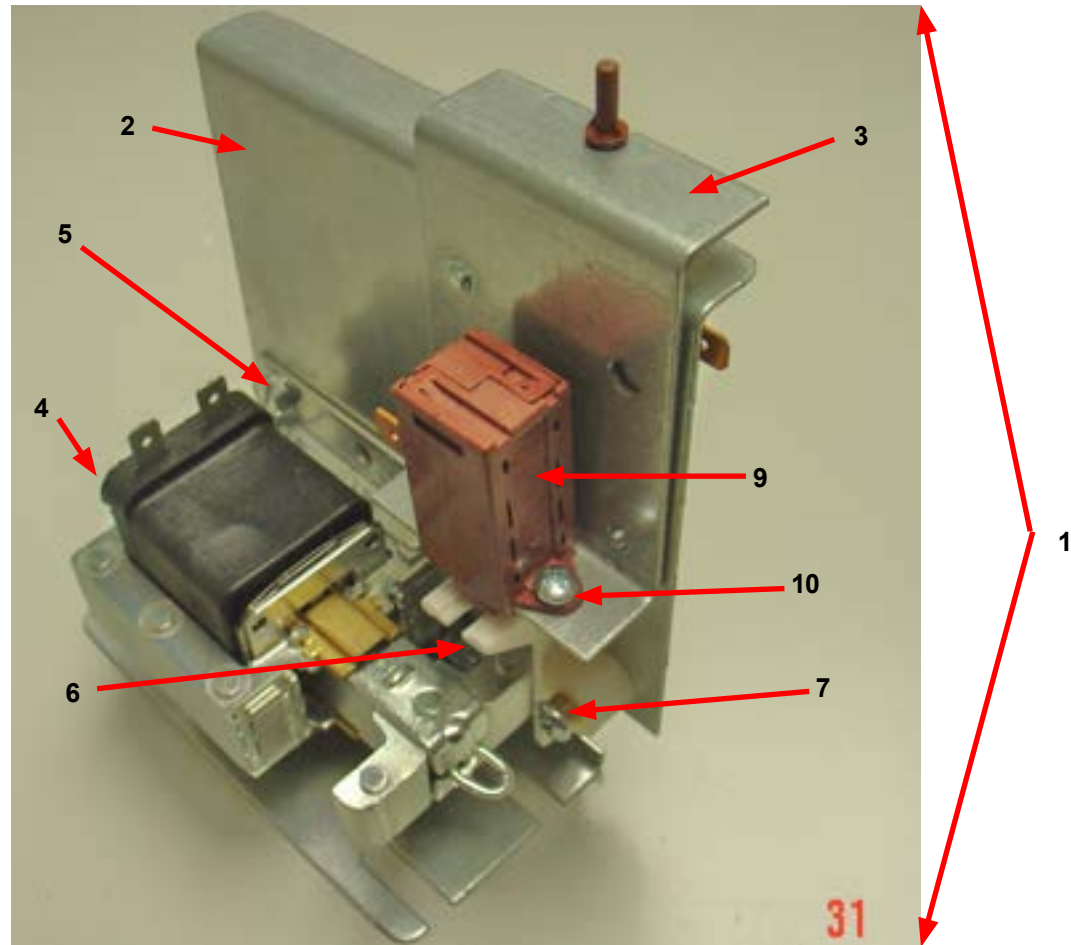
## Water Valve, Drain Valve -59 models

Key	Component	WCAD20KCS-59	WCAD20KCS-59SZ	WCAD30KCS-59	WCAD30KCS-59SZ	WCAD40KCS-59	QTY
1	Water Valve	9379-183-013	9379-183-013	9379-183-013	9379-183-013	9379-183-013	2
2	Drain Valve 2" inch	9379-199-002	9379-199-002				1
3	Drain Valve 3" inch			9379-202-002	9379-202-002	9379-202-002	1
*	Wiring Label , Schematic	9506-407-001	9506-411-001	9506-415-001	9506-419-001	9506-425-001	1
*	Wiring Label , Diagram	9506-408-001	9506-412-001	9506-416-001	9506-420-001	9506-426-001	1
*	Terminal Strip Marker	9558-027-001	9558-027-001	9558-027-001	9558-027-001	9558-027-001	1
6	Thermoactuator, 24V	9586-001-003	9586-001-003	9586-001-003	9586-001-003	9586-001-003	2
*	Wiring Harness, Power Terminal Block	9627-865-001	9627-865-001	9627-865-002	9627-865-002	9627-865-002	1
*	Controls Assembly - Trough,	9857-150-008	9857-150-010	9857-151-015	9857-151-016	9857-152-008	1

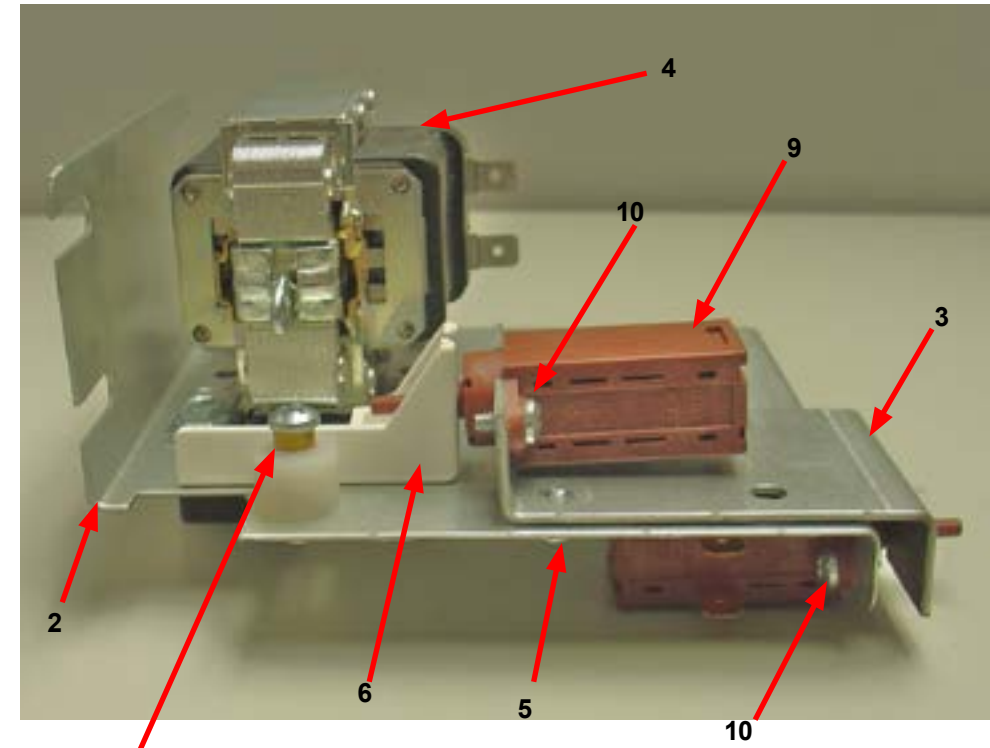


## Original Door Lock Solenoid Assembly

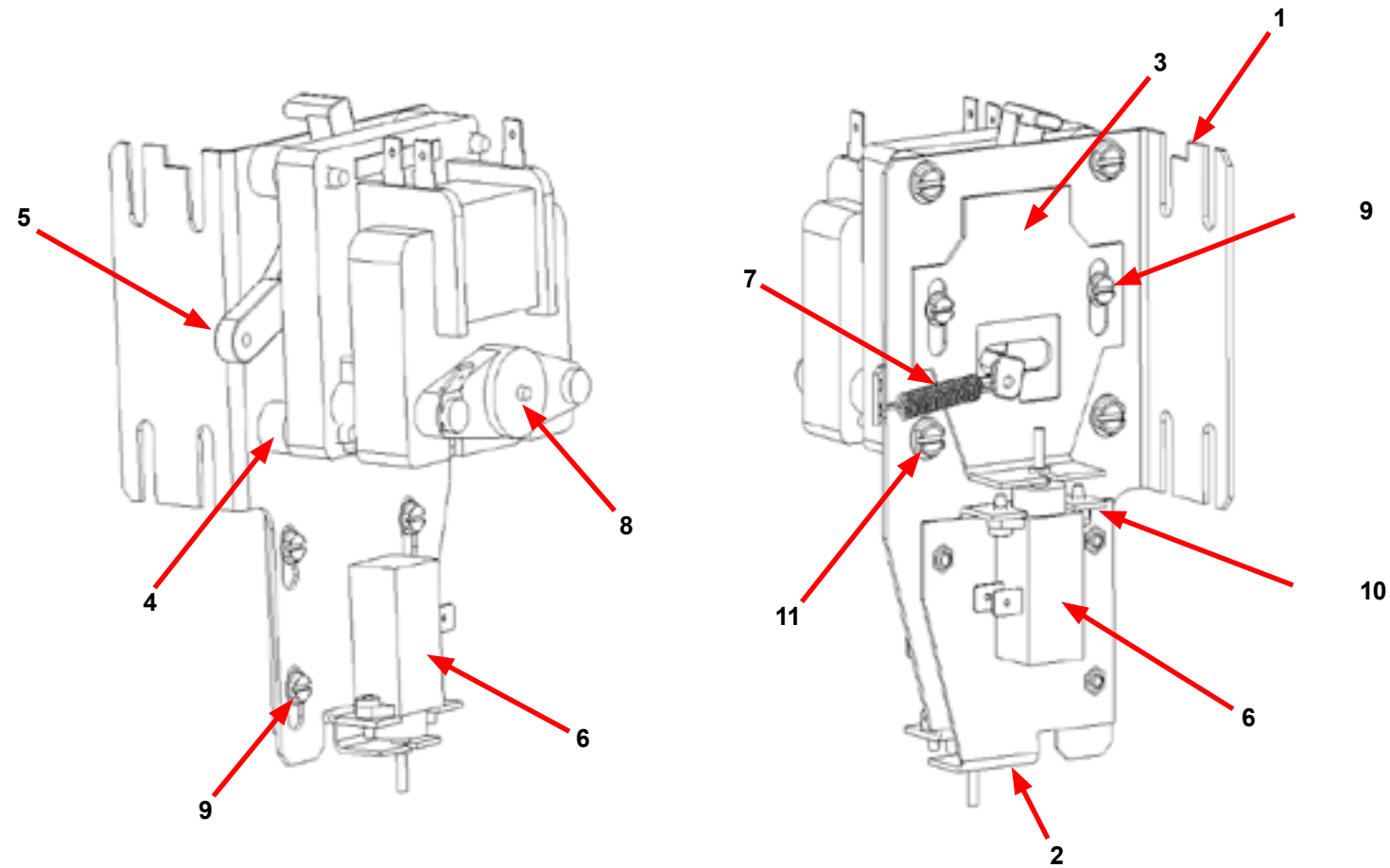
Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Solenoid Ass'y, Door Locking (includes 23 thru 32)	9922-011-001	9922-011-001		9922-011-001		1
2	Bracket, (Door Locking Solenoid)	9029-073-001	9029-073-001		9029-073-001		1
3	Bracket Ass'y, Solenoid Slide	9985-169-001	9985-169-001		9985-169-001		1
4	Solenoid 24V 50 Hz	9536-082-001	9536-082-001		9536-082-001		1
5	Screw, Solenoid Mtg	9545-008-001	9545-008-001		9545-008-001		4
6	Stop, Door Lock Solenoid	9540-033-002	9540-036-001		9540-033-002		1
7	Screw, Shoulder	9545-061-001					1
*	Nut, Keps #6	8640-411-002	8640-411-002		8640-411-002		1
9	Thermoactuator 24V 50Hz	9586-001-003	9586-001-003		9586-001-003		2
10	Screw #6 x 5/16"	9545-031-011	9545-031-011		9545-031-011		4
11	Spacer, Plastic	9538-157-004	9538-157-004		9538-157-004		1
12	Spacer, Metal	9538-166-004	9538-166-004		9538-166-004		1
13	Screw, Cross Recessed	9545-010-001	9545-010-001		9545-010-001		1
14	Nut, Keps #8	8640-412-005	8640-412-005		8640-412-005		1
*	Nut, Sol. Brkt. to Control Panel	8640-412-005	8640-412-005		8640-412-005		3
*	Rod, Pull	9497-225-004	9497-225-004	9497-225-006	9497-225-006	9497-225-003	1



## Original Door Lock Solenoid Assembly



# Gear Motor Door Lock Assembly 24V AC



Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
*	Actuator Assembly (Includes 1-10, Rod NOT included)	9892-015-002	9892-015-002	9892-015-002	9892-015-002	9892-015-002	1
11	Screw hxwshdsl, 10-24 - 1.25f, ctd	9545-046-007	9545-046-007	9545-046-007	9545-046-007	9545-046-007	4
10	Cross Recessed PAn Hd Tapping screw	9545-031-011	9545-031-011	9545-031-011	9545-031-011	9545-031-011	4
9	Screw -Hxwshrdslsems, 6-32 x 3/16	9545-044-003	9545-044-003	9545-044-003	9545-044-003	9545-044-003	6
8	Motor & Gear Assembly 24VAC	9914-137-014	9914-137-014	9914-137-014	9914-137-014	9914-137-014	1
7	Spring - Extension	9534-350-001	9534-350-001	9534-350-001	9534-350-001	9534-350-001	1
6	Thermoactuator - Door Lock Relay 24VAC	9586-001-003	9586-001-003	9586-001-003	9586-001-003	9586-001-003	2
5	Arm - Door Lock	9001-063-001	9001-063-001	9001-063-001	9001-063-001	9001-063-001	1
4	Spacer, Plastic	9538-157-021	9538-157-021	9538-157-021	9538-157-021	9538-157-021	4
3	Bracket Slide Lock	9029-204-001	9029-204-001	9029-204-001	9029-204-001	9029-204-001	1
2	Bracket Assy, Slide - Unlock	9985-189-001	9985-189-001	9985-189-001	9985-189-001	9985-189-001	1
1	Bracket Assy, Slide Lock Actuator	9985-190-001	9985-190-001	9985-190-001	9985-190-001	9985-190-001	1
*	Rod, Door Lock	9497-225-011	9497-225-011	9497-225-012	9497-225-012	9497-225-010	1
*	Spacer, Gear Motor	9538-187-001	9538-187-001	9538-187-001	9538-187-001	9538-187-001	1