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LAUNDRY

**USE THE BLUE TABS LOCATED ON THE
RIGHT AND LEFT SIDES OF THE FOLLOWING
DOCUMENT TO ADVANCE TO EACH SECTION.**



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6-Cycle OPL Washers
T300, T400, T600 (100G)
& T350, T450 (Express Washers 200G)

Parts & Service Manual

Equipment Safety Warnings Symbols and Terminology Used in this Equipment

	Indicates an imminently hazardous situation, which if not avoided, will result in death or serious injury.
	Indicates a potentially hazardous situation, which if not avoided could result in death or serious injury.
	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. Minor burns, pinch points that result in bruises and minor chemical irritation.
	Indicates information or a company policy that relates directly or indirectly to the safety of personnel or protection of property.
	This is the user caution symbol. It indicates a condition where damage to the equipment resulting in injury to the operator could occur if operational procedures are not followed. TO REDUCE THE RISK OF DAMAGE OR INJURY, refer to accompanying documents; follow all steps or procedures as instructed.
	This is the electrical hazard symbol. It indicates that there are DANGEROUS HIGH VOLTAGES PRESENT inside the enclosure of this product. TO REDUCE THE RISK OF FIRE OR ELECTRIC SHOCK, do not attempt to open the enclosure or gain access to areas where you are not instructed to do so. REFER SERVICING TO QUALIFIED SERVICE PERSONEL ONLY
	Caution! There are sharp edges on various sheet metal parts internal to the enclosure. Use safety consciousness when placing or moving your hands while working in the interior of this equipment.
	Caution! To reduce the risk of damage to the Water Inlet Valve, do not supply inlet water with a temperature that exceeds 70° C. Caution! To reduce the risk of fire or explosion, do not operate this equipment in any hazardous classified (ATEX) environment.

Equipment Safety Warnings, Symbols, and Terminology Used in this Equipment



Warning! Do not operate equipment if door glass is damaged in any way.



Warning! Keep clear of rotating parts.



Prohibited! Do not enter this equipment or space.



Prohibited! Do not step or stand on this equipment.

Prohibited! Do not operate without all guards and covers in place.



Prohibited! Do not operate without all guards and covers in place.



Prohibited! Do not wash clothing impregnated with flammable liquids (petrochemical).



Prohibited! Do not allow children to play in or around equipment.

	DANGER	Indicates an imminently hazardous situation, which if not avoided, <u>will result</u> in death or serious injury.
	WARNING	Indicates a potentially hazardous situation, which if not avoided <u>could result</u> in death or serious injury.
	CAUTION	Indicates a potentially hazardous situation which, if not avoided, <u>may result</u> in minor or moderate injury. It may also be used to alert against unsafe practices. Minor burns, pinch points that result in bruises and minor chemical irritation.
	NOTICE	Indicates information or a company policy that relates directly or indirectly to the safety of personnel or protection of property.
		This is the user caution symbol. It indicates a condition where damage to the equipment resulting in injury to the operator could occur if operational procedures are not followed. TO REDUCE THE RISK OF DAMAGE OR INJURY, refer to accompanying documents; follow all steps or procedures as instructed.
		This is the electrical hazard symbol. It indicates that there are DANGEROUS HIGH VOLTAGES PRESENT inside the enclosure of this product. TO REDUCE THE RISK OF FIRE OR ELECTRIC SHOCK, do not attempt to open the enclosure or gain access to areas where you are not instructed to do so. REFER SERVICING TO QUALIFIED SERVICE PERSONEL ONLY
		Caution! To reduce the risk of fire or explosion, do not operate this equipment in any hazardous classified (ATEX) environment.



WARNING



- All washers must be installed in accordance to all applicable electrical, plumbing and all other local codes.
- These installation and operation instructions are for use by qualified personnel only. To avoid injury and electrical shock, do not perform any servicing other than that contained in the installation and operation instructions, unless qualified.



Do not install washers in an explosive atmosphere.



- Care must be stressed with all foundation work to ensure a stable unit installation, eliminating possibilities of excessive vibration.
- Foundation must be level within 13 mm to ensure proper washer operation.



Do not operate washer if door glass is damaged in any way.



Do not wash clothing impregnated with flammable liquids (petrochemical).



WARNING



Children should be supervised to ensure they do not operate or play in or around equipment.









Keep all panels in place to protect against electrical shock and injury and add rigidity to washer.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.


A washer should not be allowed to operate if any of the following occur:

- Excessive high water level.
- Machine is not connected to a properly earthed circuit.
- Door does not remain securely locked during the entire cycle.
- Vibration or shaking from an inadequate mounting or foundation

	Warning! Do not operate equipment if door glass is damaged in any way.
	Warning! Keep clear of rotating parts.
	Prohibited! Do not enter this equipment or space.
	Prohibited! Do not step or stand on this equipment.
	Prohibited! Do not operate without all guards and covers in place.
	Prohibited! Do not operate without all guards and covers in place.
	Prohibited! Do not wash clothing impregnated with flammable liquids (petrochemical).
	Prohibited! Do not allow children to play in or around equipment.

	Prohibited! Do not attempt to open, touch, or proceed before referring to the manual or unless qualified.
	Mandatory! Read all supporting documentation before operating or maintaining equipment.
	Mandatory! Disconnect power before servicing equipment.
	Mandatory! Lock out and tag out before servicing this equipment.
	Mandatory! Disconnect water supply before servicing equipment.
	Mandatory! Children should be supervised to ensure they do not operate equipment.

Dexter Safety Guidelines


WARNING

These washers are equipped with devices and features relating to their safe operation. To avoid injury or electrical shock, do not perform and service, unless qualified to do so.

FOR SAFETY

1. Always shut off power and water supply and also discharge capacitors before servicing.
2. Do not overload the washer.
3. Do not attempt to open door if cylinder is in motion or contains water.
4. Do not mechanically force or override door lock in any way.
5. Do not bypass any safety devices of this washer.
6. Do not use volatile or flammable substances in or near this washer.
7. Keep all panels in place. They protect against shock and injury and add rigidity to the washer.

A machine should not be allowed to operated if any of the following occur:

- Excessively high water level.
- Machine is not connected to a properly grounded circuit.
- Loading door does not remain securely locked during the entire cycle.
- Vibration or shaking from an inadequate mounting or foundation.

To activate your warranty, be sure to return your red warranty form to the factory. Please have serial number and model ready when calling for assistance.

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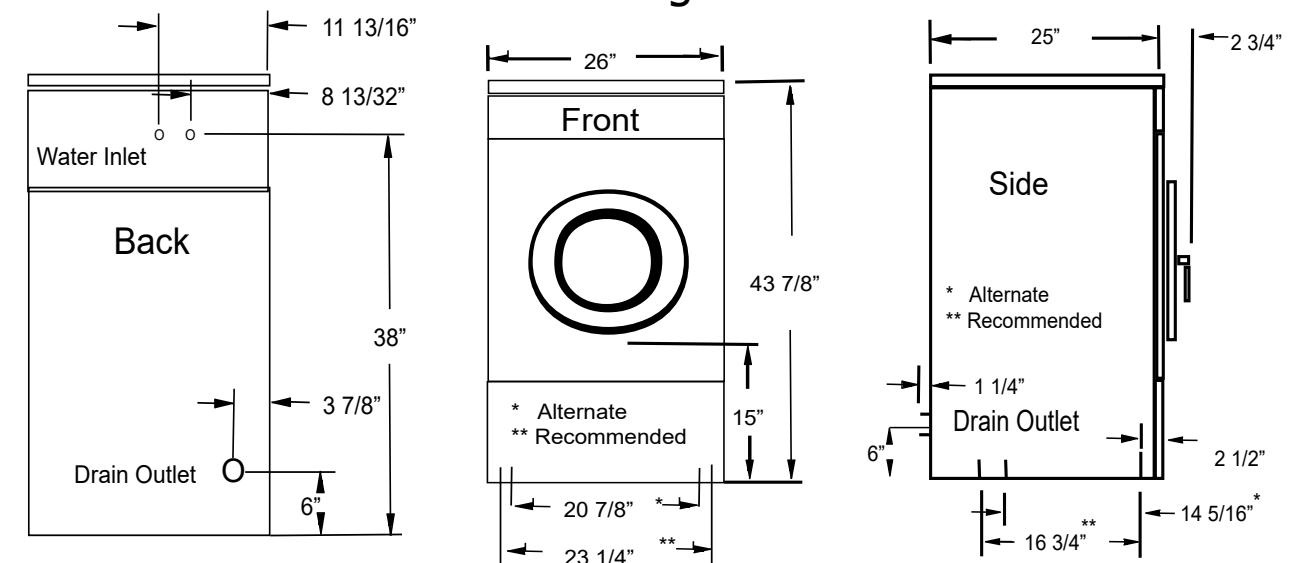
Specifications for below models
are outlined in this book:

T300	WN0300XA-10EV	120 volts	60hz.	Single Phase
T300	WN0300XA-12EV	208-240 volts	60hz.	Single Phase or Three Phase
T350	WN0350XA-12EV	208-240 volts	60hz	Single Phase or Three Phase
T400	WN0400XA-12EV	208-240 volts	60hz	Single Phase or Three Phase
T450	WN0450XA-12EV	208-240-volts	60hz	Single Phase or Three Phase
T600	WN0600XA-12EV	208-240 volts	60 hz	Single Phase or Three Phase

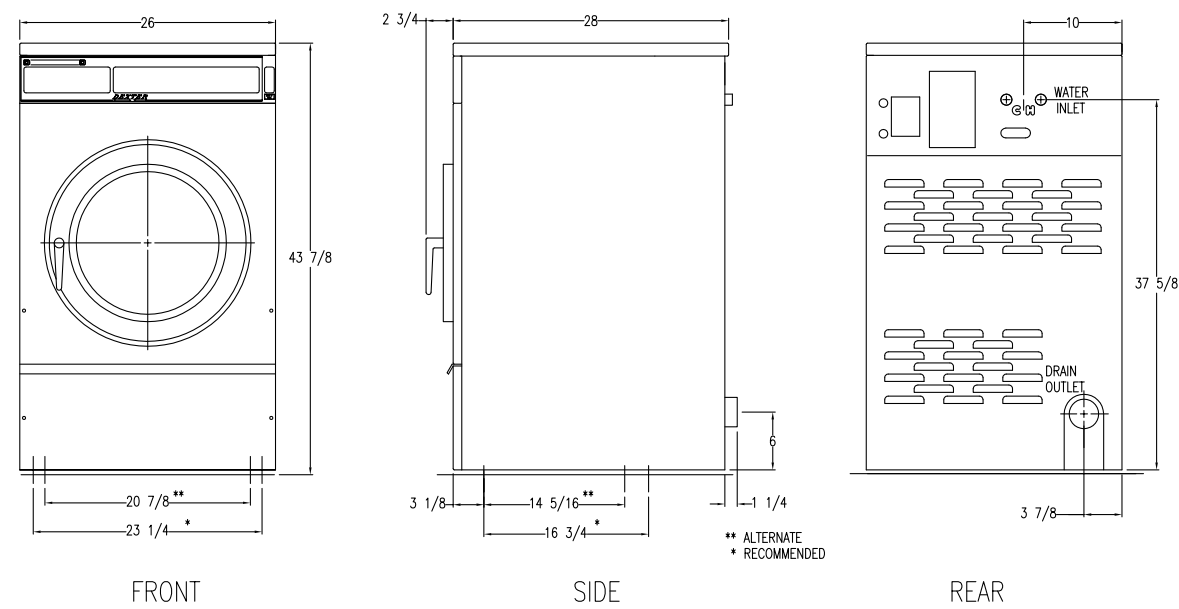
Section 1:

Machine Mounting

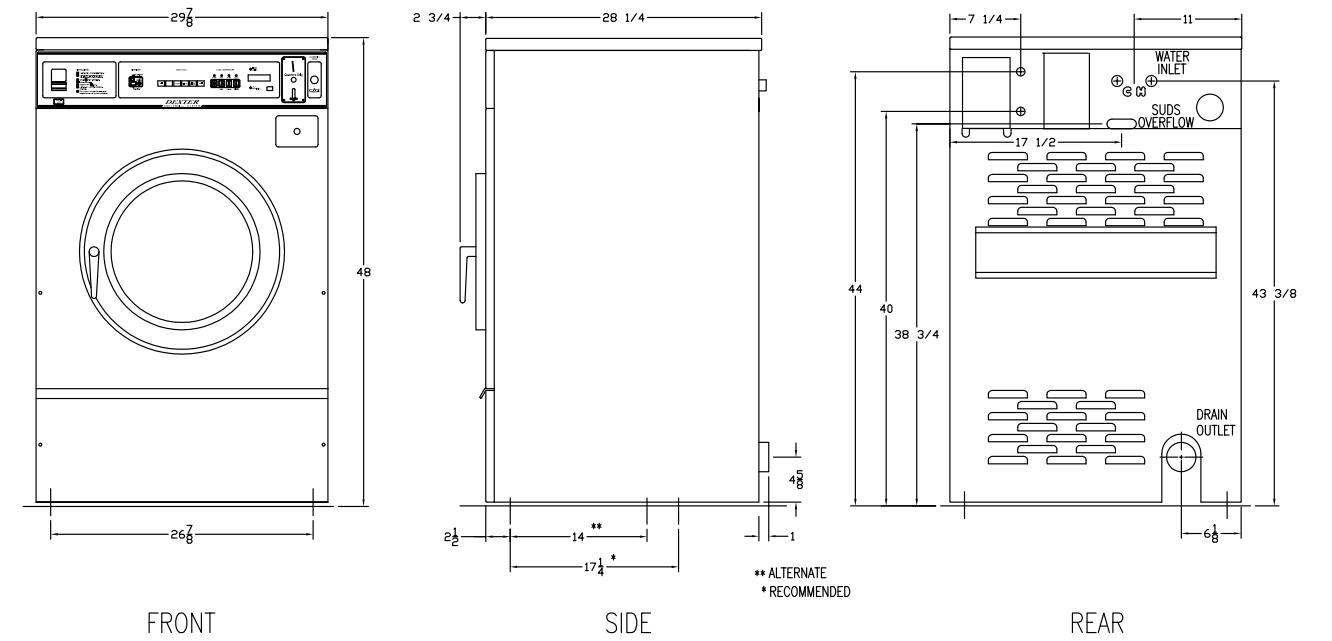
T-300 Mounting Dimensions



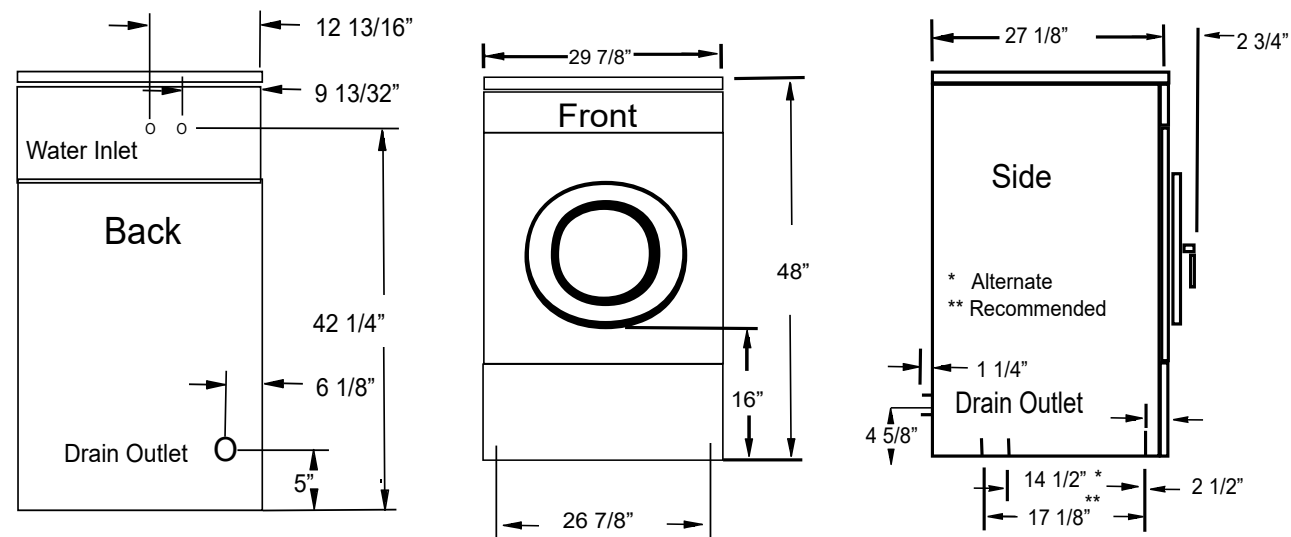
T-350 Mounting Dimensions



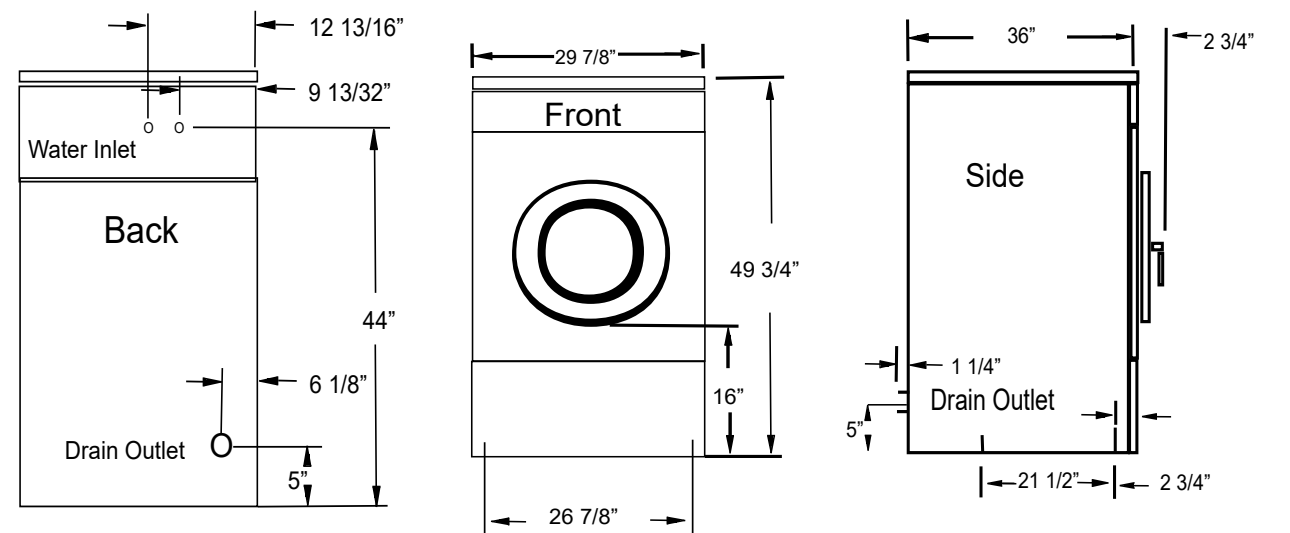
T-450 Mounting Dimensions



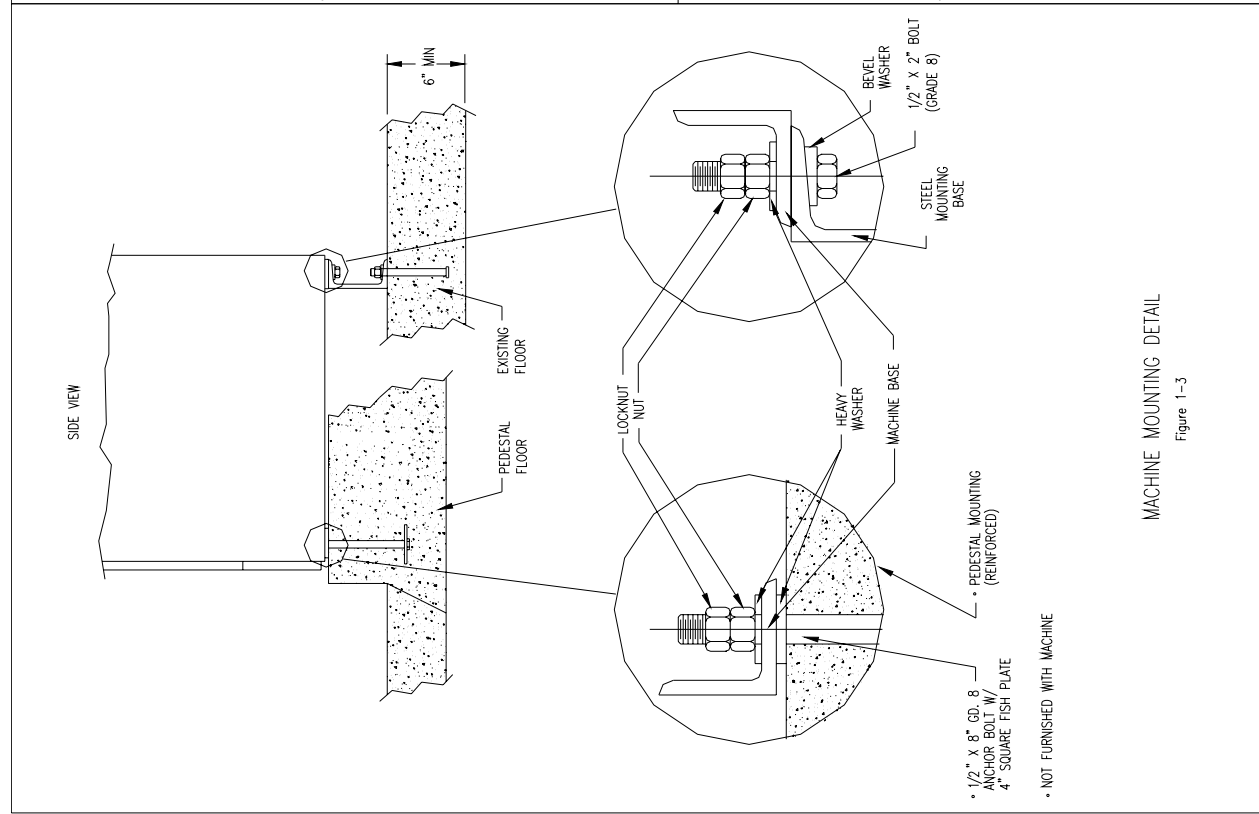
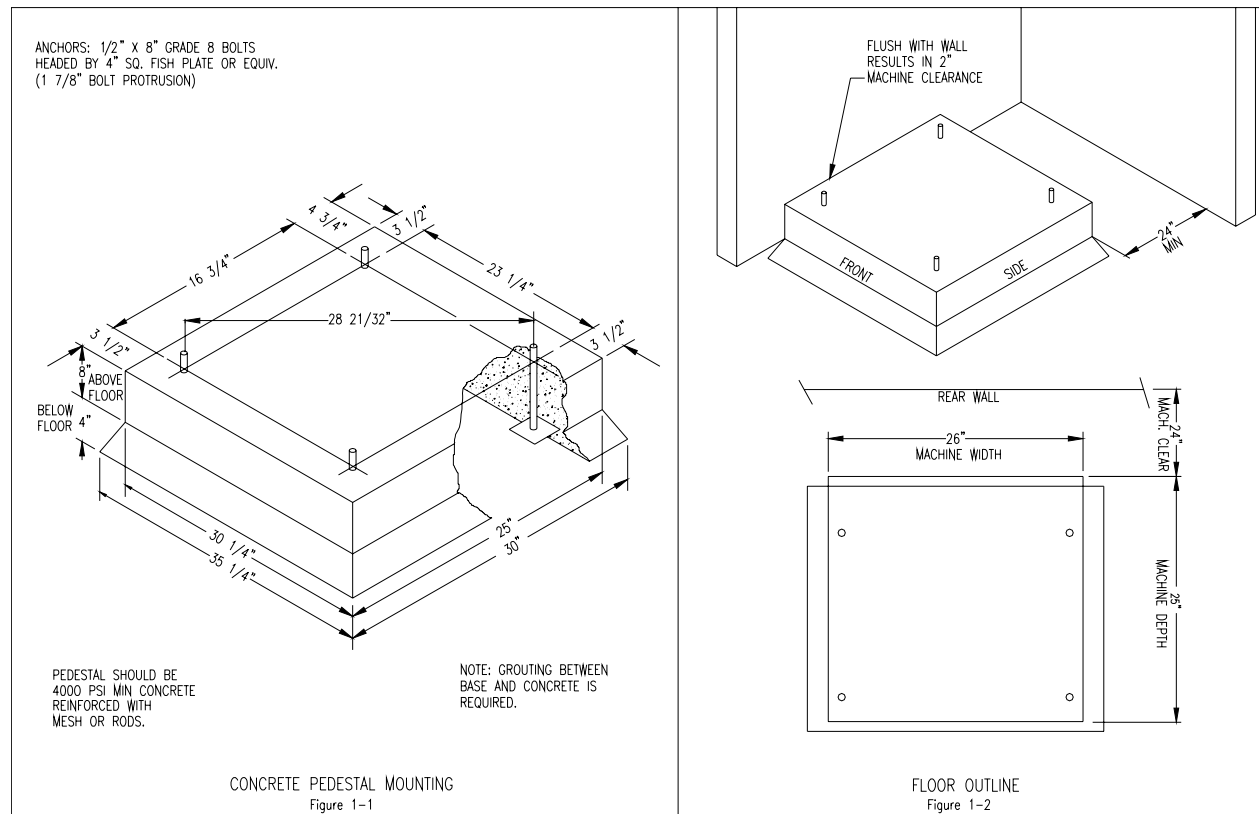
T-400 Mounting Dimensions



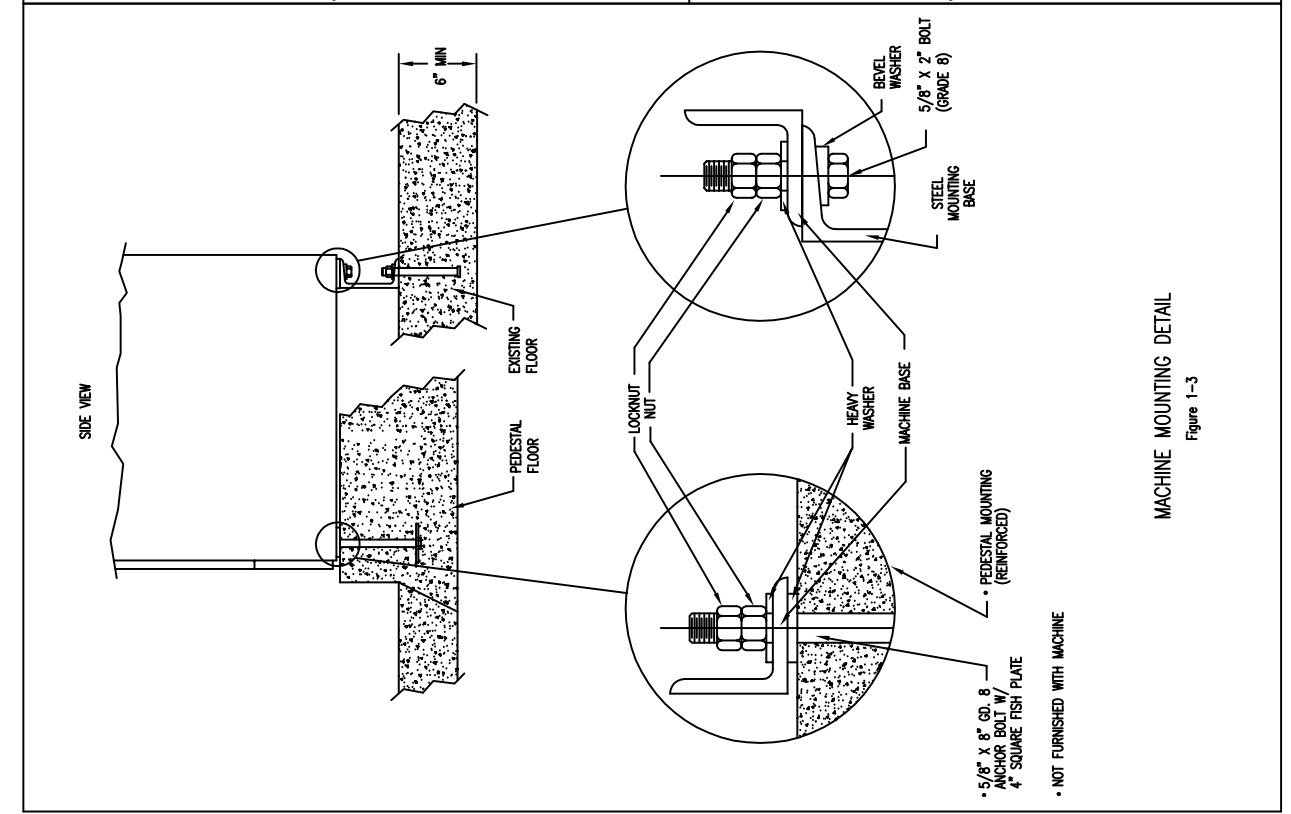
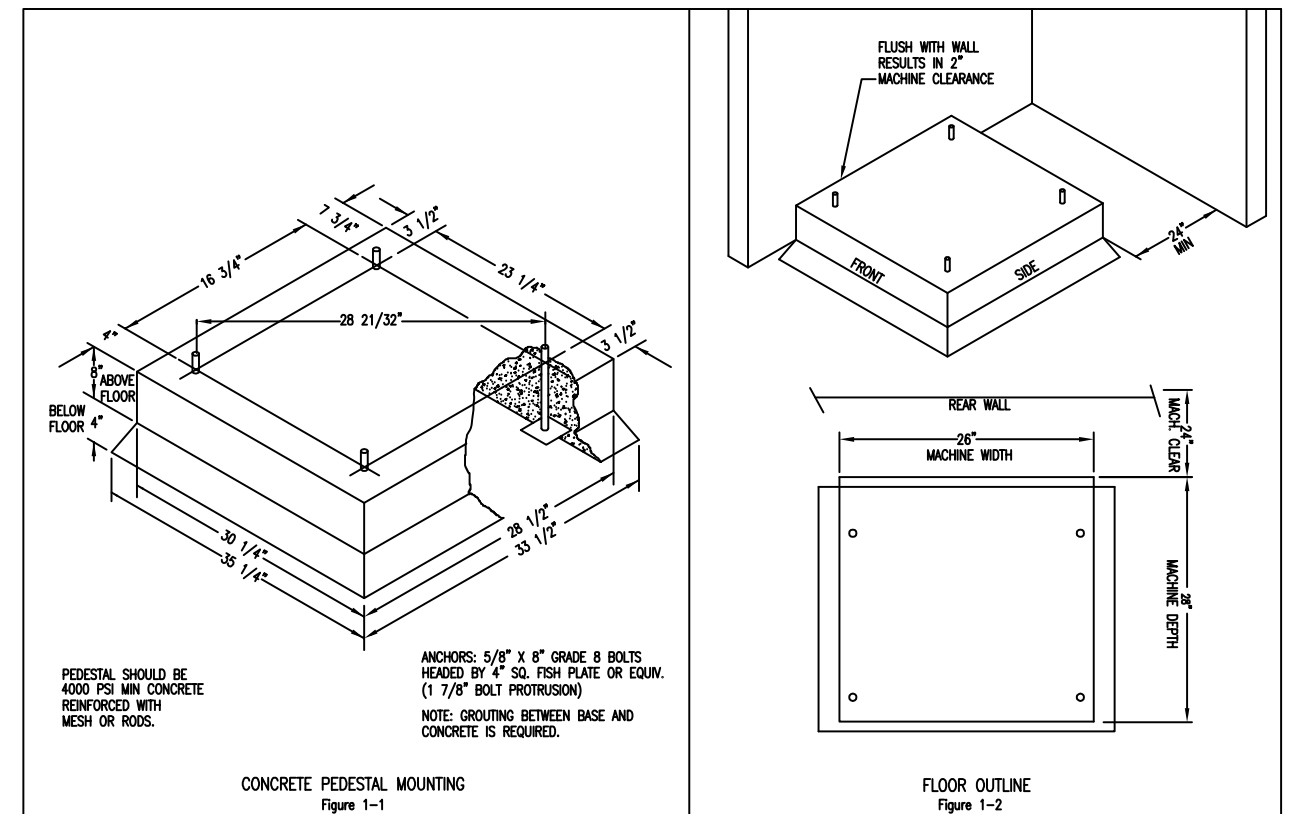
T-600 Mounting Dimensions



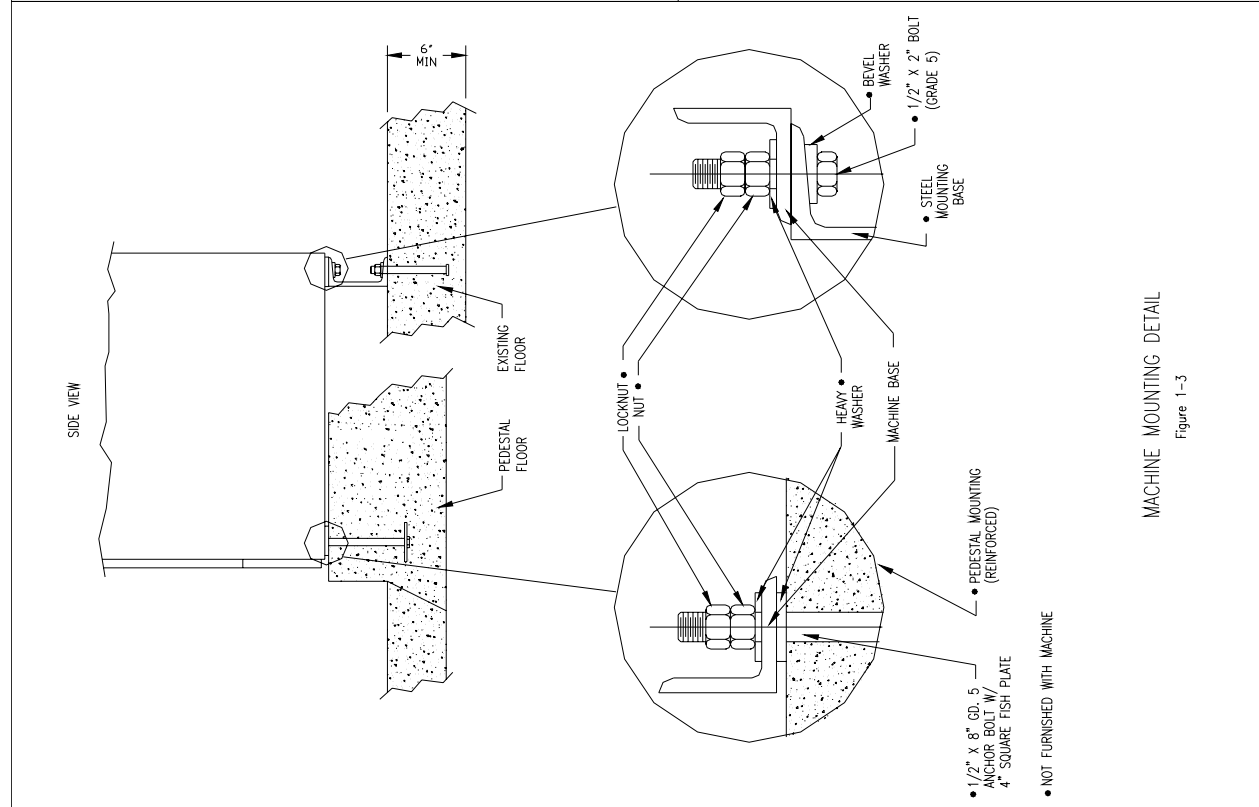
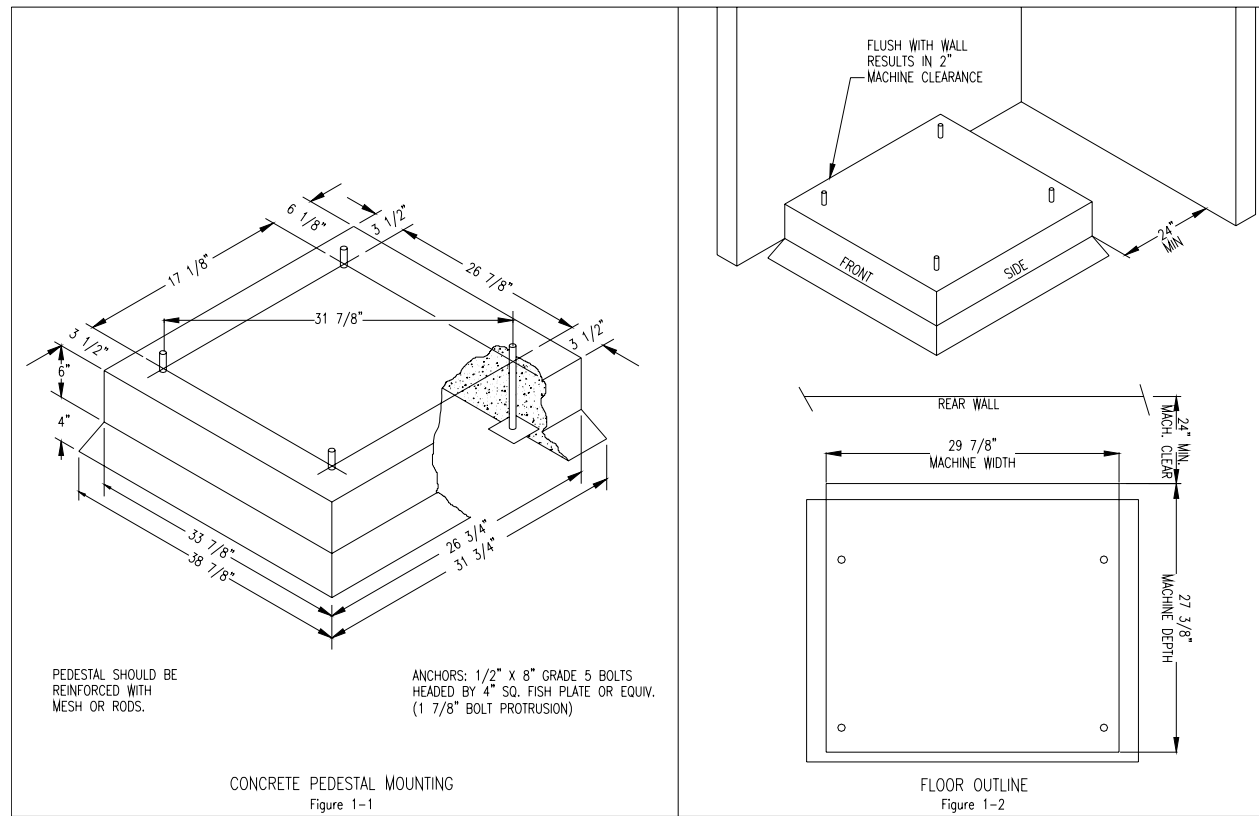
T-300 Mounting Dimensions



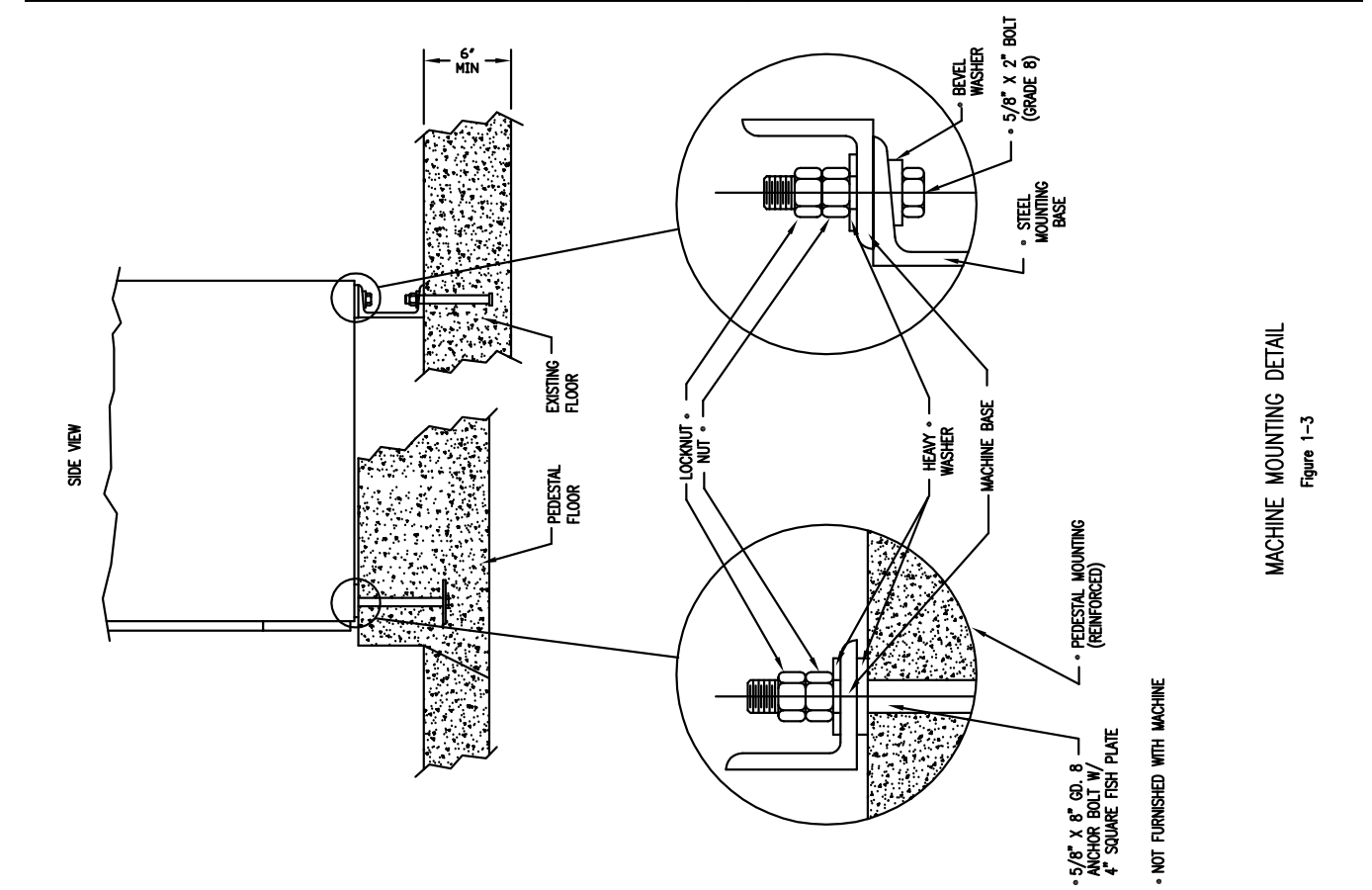
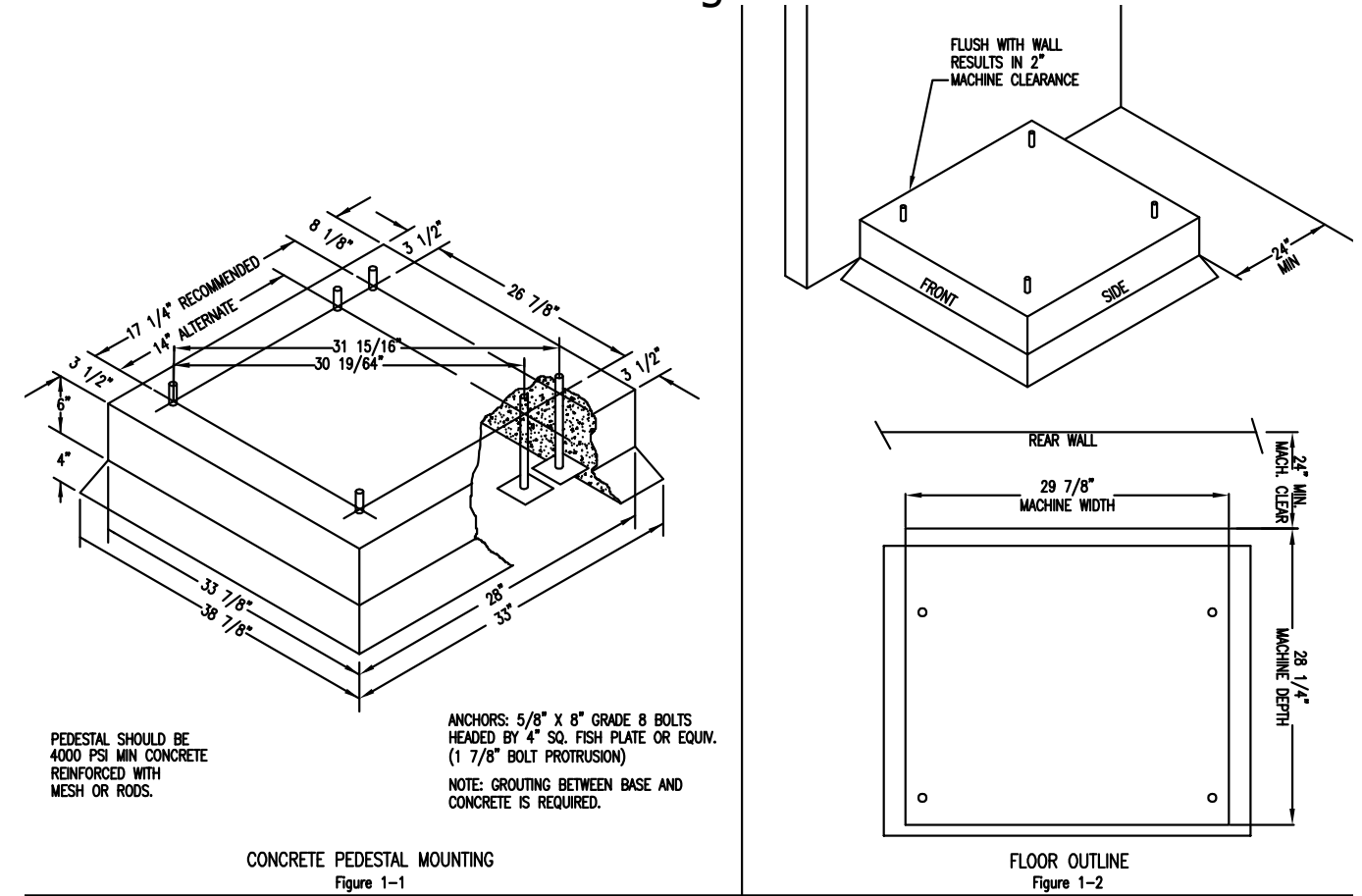
T-350 Mounting Pad Dimensions



T-400 Mounting Dimensions



T-450 Mounting Pad Dimensions





Section 2:

Machine Installation & Operating Instructions

Installation & Operation

All washers must be installed in accordance with all local, state and national building, electrical, and plumbing codes in effect in the area.

Foundation Requirements

The washer must be securely bolted to a substantial concrete floor, or mounted upon a suitable base which is in turn securely bolted to a substantial concrete floor. Care must be stressed with all foundation work to insure a stable unit, eliminating vibration. All installations must be made on sound concrete floors. See mounting dimensions for each model being installed.

Mounting

A concrete pad or steel base which elevates the machine 4 to 6 inches above the floor level. To provide easy access to the loading door, it is recommended to allow a minimum of 24" of clearance behind the rear of the machine for service as is shown. Dexter highly recommends the use of a dry expansion grout mix.

Proper Machine Grout Installation

Grout should be installed between base (if used) and concrete floor on all side rails and crossmembers. If using a base you should grout between base top and machine frame and all side rails and crossmembers. (Grouting between the machine base and the floor is absolutely required for all 200G Express Models)

Mounting Holes

See mounting dimensions for the machine model you are installing in previous section. They also show a typical concrete pad arrangement. It is highly recommended that you use all mounting holes supplied with each model. Note: Mounting bolts should be checked frequently to insure that they remain tight. The machine should be checked with a spinning load to be sure there is no unusual vibration or movement between the machine and the base or floor. Please note: Machine grouting is highly recommended as grouting insures stability and longevity.

Plumbing

Water supply hoses are furnished with each machine. The threaded connections on the hoses are standard garden hose type thread. Separate hot and cold water lines with shut off valves or faucets for inlet hose connections must be provided, maintaining 30 to 120 p.s.i. water flow pressure. Maximum water temperature is 180 degrees.

Drain

The drain outlet tube at the rear of the machine is 3" in outside diameter on models T-400, T450, & T-600. The drain outlet tube at the rear of the machine is 2 1/4" outside diameter on a T-300 and T350 models. All Drains are gravity Drain. Adequate fall must be maintained for proper drainage.

Protective Film

The machine may have protective adhesive film on the front escutcheon area and the front and side stainless steel panels. The film may be peeled off before putting the machine into service.

Electrical

Dexter single/three-phase 208-240VAC 60 Hz washing machines are intended to be permanently installed appliances. No power cord is provided. The machine should be connected to an individual branch circuit not shared by lighting or other equipment. The connection should be sheathed in liquid tight flexible conduit, or equivalent, with conductors of the proper size and insulation. A qualified technician should make such connections in accordance with the wiring diagram.

T-300 WCAD20KCS-10 model (1 phase 120 volts) washers are equipped with an electrical cord with a 3 prong grounded plug. A U.L. approved receptacle, which has been properly grounded in accordance with local electrical codes must be used with the machine. Each unit should be connected to an individual branch circuit not shared by lighting or other equipment. Conductors of the proper size and insulation (suggested size below) should be used.

To Make Electrical Connections

Disconnect all power to the washer. Remove screw and lift out the cover located in the upper left corner of the machine (as viewed from the back).

- If power is 208-240-3PH-60Hz, connect L1, L2, L3 and ground. If there is a high leg it must be connected to L3. It is highly recommended to use a TVSS.
- If power is 208-240-1PH-60Hz, connect L1, L2 and Ground. If power is 120 -1PH-60Hz. Use a UL approved receptacle with proper external ground.

NOTE: It is important that the grounding screw next to the power terminal block TB-1 be connected to a good external ground.

Controls Transformer

The controls transformer is located inside the control trough and steps a range of 208 to 240 volts down to 115 volts. There are two terminals on the controls transformer for the primary (incoming) power. Use the terminal marked "208V" for power supplies between 200 and 215 volts. Use the terminal marked "230V" for power supplies between 216 and 240 volts.

NOTE: transformer must be set at proper tap for proper operation.

Electrical Connections

Electrical power connections are made to the small terminal block located in the rear of the control trough. The terminal block is accessed by opening the top panel of the machine.

- 1 Phase or 3 Phase connections
- 208-240 volts, 60 Hz.
- 3 wire plus ground
- Suggested Minimum Wire Size -- 12 Ga.



Fusing Requirements:

Dual element time delay fuse or equivalent breaker of amperage specified below.

- 1 Phase or 3 Phase 15 amp , 208-240v
- WCAD-20-12, WCAD20-12SZ, WCAD-30-12, WCAD-30-12SZ , WCAD-40-12SZ
- 1 Phase 20 amp , 120 volt
- WCAD-20-10



Rotation in extract as viewed through glass door at front of washer models WCAD-30,WCAD-40,WCAD-60,WCAD-80 will be counter- clockwise.

Rotation in extract as viewed through glass door at front of washer model WCAD-20 will be clockwise.



WARNING

Always disconnect electrical power to the machine before performing any adjustments or service.

Liquid Chemical Connection

In the left rear corner of the washer is the chemical injection assembly. This is where all chemical hose connections are made. The chemical hoses should be inserted into the round pvc pipe a minimum of 14" and a maximum of 18" to eliminate chemical buildup in the pipe and/or restrict water flow to the tub.



Injection Source Details

The washer control may be programmed to send output signals for a chemical injection system. There is a separate terminal block for connection of the external injection signals. For the injection sources, program codes 0 through 6 are as shown in the table below. Injection signal will trigger a 120 volt reading at rear terminal block for approximately 5-10 seconds and will start to trigger at about 10-15 seconds after start of fill bath. (Chemical Injection Signals are shown in the programming section.)

**208/240 VAC
Power Connections**

**Ground
Connection**

**120VAC Injector
Supply Connections**



**L1
L2
L3
N (not needed)**

**A
B
C
D
Common**

**Dexter Recommended
Connections**

**Controller Programmed
Signals**

**Injection Terminal
Block Connection**

Detergent
Bleach
Starch
Sour/Softener

1
2
3
4
5
6
0

A
B
C
D
A and B
C and D
None

Note : The Wash Cycle programming mode will automatically exit and return to the Idle mode if no buttons are pushed for one minute.

Washer Operating Instructions

Safety Door Lock

This machine is equipped with a Safety Door Lock that locks the door closed from when the cycle is started until the cycle is complete. The door lock prevents opening the door for up to 3 minutes if the power is interrupted during the cycle.

Starting the Washer

- A. Load the items to be washed in the cylinder and latch the door securely. Be sure clothing does not get caught between the door gasket and tub front when closing the door.

NOTE: To close the door the handle must be in the horizontal position and then moved to the vertical position. After moving the door to the closed position, the handle must be turned down to the vertical position to latch the door for machine operation.
- B. Make the appropriate cycle selection for the wash load by pushing the up and down arrows on the touch pad. Preprogrammed Cycles 1,2,3,4,5, or 6. Each cycle is completely programmable and for instructions see next section in this manual.
- C. To manually add wash compounds, pour low-sudsing powdered detergent into the detergent dispenser on front of the machine. Rinse conditioners may also be added to the dispenser. The correct location of each is shown on the dispenser lid.
- D. To manually add bleach in Rinse, pour bleach in opening. Bleach light will come on during the wash bath only (location shown on dispenser lid) in top or front of washer.
- E. To start the washer, push the green "Start" button
- F. To pause for an extended soak, push the red Stop button for 1 second. To continue the cycle, push the green Start button. enough to reach down to water trap.
- G. To stop and clear the wash cycle, hold the red Stop button for 8 to 10 seconds.
- H. If automatic chemical injection systems are being used, make sure that chemical hoses are inserted correctly in the injection port located at rear corner at red cover. Hoses must be inserted long enough to reach down to water trap.

Detergent Measurements By Washer Model



Double Load T-300 Washer



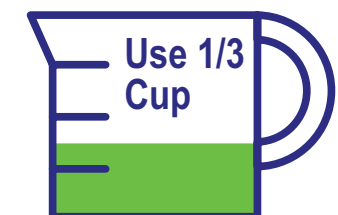
Triple Load T-350 Washer



Maxi Load T-400 Washer



Mega Load T-450 Washer



Magnum Load T-600 Washer



Section 3:

Machine Programming Instructions

OPL Washer Cycle Parameter Ranges

The range of each cycle parameter is shown below:

Bath Cycle Time "ct"
0 to 15 minutes for Prewash, Rinse1 and Rinse 3 to 15 minutes for Wash and Final Rinse. For the baths that can, if the time is set to zero, then that bath will be eliminated from the cycle.
Bath Water Temperature "t"
HH – hot, CH – warm, CC – cold, EE – no water. The owner can set the bath default. For the wash bath, the default is over ridden for that cycle by the customer when the temperature is selected.
Bath Water Level "L"
Water Level, Lo for low, HI for high.
Bath Delay Fill "dF"
The selections are "d" for delay the bath time until water level is reached or "t" for decrement bath time during the fill.
Bath Spin Time "S"
0 to 10 minutes for Prewash, Wash, Rinse1 and Rinse2, 1 to 10 minutes for Final Spin.
Bath "IS"
The owner can change the displayed value, 0 thru 6. Codes for injections sources are defined at the end of the programming section. When the No Water bath is selected, the electronic controller prohibits injection signals. The programmed injection source value is ignored.

Washer 6 Default Cycles (Preset at Factory)

There are 6 pre programmed baths on the control which are set up at the factory. The formulas for each are shown on the following pages. Each of these 6 programs can be adjusted and saved as the owner needs.

Cycle 1: Sheets and Pillowcases (Health Care)

Bath	Bath Cycle Time (min.)	Water Temp.	Water Level	Delay Fill	Spin Time (min.)	Injection Source
Flush	3	CH	HI	d		
Prewash	2	CH	HI	d		
Wash	7	HH	LO	d	1	#1(Detergent)
Rinse 1	7	HH	LO	d	2	#2 (Bleach)
Rinse 2	2	CH	HI	d	1	
Rinse 3	2	CH	HI	d		
Rinse 4						
Final Rinse	4	CH	LO	d	4	#4 (Sour/Soft)

Cycle 2: Towels / Pads / Diapers (Health Care)

Bath	Bath Cycle Time (min.)	Water Temp.	Water Level	Delay Fill	Spin Time (min.)	Injection Source
Flush	3	CH	HI	d		
Prewash	2	CH	HI	d		
Wash	7	HH	LO	d	1	#1 (Detergent)
Rinse 1	1	HH	HI	d		
Rinse 2	7	HH	LO	d	2	#2 (Bleach)
Rinse 3	2	CH	HI	d	1	
Rinse 4	2	CH	HI	d		
Final Rinse	4	CH	LO	d	5	#4 (Sour/Soft)

Cycle 3: White Towels (Hotel / Motel)

Bath	Bath Cycle Time (min.)	Water Temp.	Water Level	Delay Fill	Spin Time (min.)	Injection Source
Flush						
Prewash						
Wash	7	HH	LO	d	1	#1(Detergent)
Rinse 1	1	HH	HI	d		
Rinse 2	7	HH	LO	d	2	#2 (Bleach)
Rinse 3	2	CH	HI	d	1	
Rinse 4	2	CH	HI	d		
Final Rinse	4	CH	LO	d	5	#4 (Sour/Soft)

Cycle 4: Guest Laundry (Hotel / Motel / Healthcare)

Bath	Bath Cycle Time (min)	Water Temp.	Water Level	Delay Fill	Spin Time (min)	Injection Source
Flush	3	CH	HI	d		
Prewash						
Wash	7	HH	LO	d	5	#6(Detergent/Bleach)
Rinse 1	2	HH	HI	d		
Rinse 2	2	CH	HI	d		
Rinse 3	2	CH	HI	d		
Rinse 4						
Final Rinse	4	CH	LO	d	4	#4 (Sour/Soft)

Cycle 5: Rags and Mops (Hotel / Motel)

Bath	Bath Cycle Time (min)	Water Temp.	Water Level	Delay Fill	Spin Time (min)	Injection Source
Flush	3	CH	HI	d		
Prewash	2	CH	HI	d		
Wash	2	CH	HI	d		
Rinse 1	7	HH	LO	d	1	#1 (Detergent)
Rinse 2	2	HH	HI	d		
Rinse 3	7	HH	LO	d	2	#2 (Bleach)
Rinse 4	2	CH	HI	d	1	
Final Rinse	2	CH	LO	d	5	

Cycle 6: Colored Cotton Linen (Hotel & Food Service)

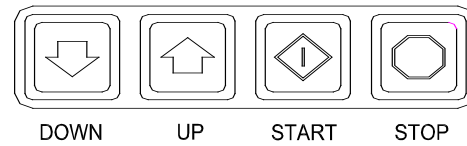
Bath	Bath Cycle Time (min)	Water Temp.	Water Level	Delay Fill	Spin Time (min)	Injection Source
Flush	3	CH	HI	d		
Prewash	2	CH	HI	d		
Wash	2	CH	HI	d		
Rinse 1	7	HH	LO	d	1	#1(Detergent)
Rinse 2	2	HH	HI	d		
Rinse 3	7	HH	LO	d	2	#2 (Bleach)
Rinse 4	2	CH	HI	d	1	
Final Rinse	2	CH	LO	d	5	

Washer Programming Instructions

THERE ARE TWO WAYS TO MODIFY PROGRAMMING OF THE V-SERIES OPL SIX (6) PREPROGRAMMED FORMULAS

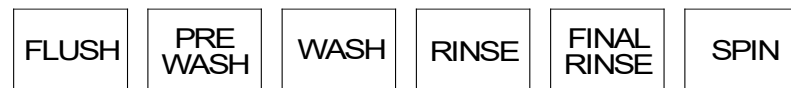
Option 1: Programming can be accomplished manually using the machine controls or by connecting to the machine control using a PDA (personal digital assistant). For instructions on using a PDA with this washer control and software, please contact your local Dexter distributor. Please read below for manual programming instructions.

The keypad layout for the washer control is shown below.



Option 2: Wash Cycle Manually Programming

1. Turn on the power to the washer.
2. Turn the Run/Program key to the Program position. Display will show "CO" and the "ADD BLEACH" will blink and will continue to blink during the programming mode.
3. Press the "DOWN" or "UP" buttons to select which cycle to alter. When the desired cycle number is displayed, press "START".
4. The display should now show a "b". The "b" and the cycle indicator lights indicate which bath is being selected to alter. Press the "UP" and "DOWN" buttons to select a bath to change and then press "START".



The indicator lights are shown above:

When "RINSE" is selected, "b r1" through "b r4" may be selected. **There may be multiple rinses that are indicated by br 1, br 2, br 3, and br 4**

5. Each bath can be programmed with the following options. Use the "DOWN" and "UP" keys to select the desired setting and the "START" key to move to the next option.

To exit the programming of a bath, press the "STOP" button once and use the "UP" and "DOWN" keys select another bath. Press the "STOP" button again to select a different cycle to change. To end programming, turn the key to "RUN" position.

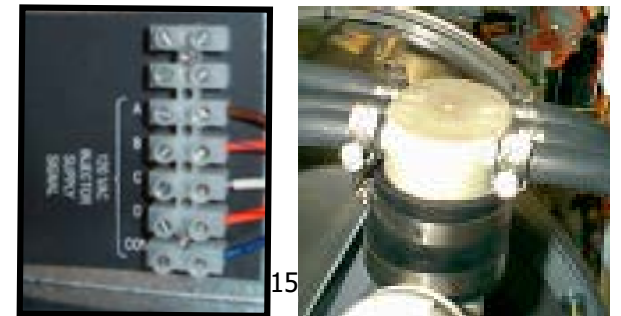
Rapid Advance Mode

To enter the Rapid Advance mode, turn the key CCW. The Rapid Advance setting is not marked next to the key, but turning the CCW until it stops selects this mode. The Rapid Advance mode can be entered from either the Idle mode or during the cycle. If the cycle has not yet started, press the "START" button. To rapid advance to the next step in the wash cycle, push both the "UP" and "START" buttons at the same time. The display will show an "Ad" (advance) in the display. The washer will advance to the next bath segment. The water will drain before the advance will occur and the time displayed may not be accurate.

- Notes:**
- The indicator lights will show to which segment the cycle has been advanced.
 - The cycle will continue in rapid advance mode even if the key is turned to "RUN" and/or removed.
 - Rapid advance cannot skip the final 1- minute tumble of the cycle, and the door lock may remain activated for up to 3 minutes after the cycle has been completed.
 - Chemical 120 volt signals will be lost after Rapid advance Mode has been activated until cycle resets. To exit the Rapid Advance mode, push and hold the STOP button.

Injection Source Details

The washer control may be programmed to send output signals for a chemical injection system. There is a separate terminal block for connection of the external injection signals. For the injection sources, program codes 0 through 6 are as shown in the table below. Injection signal will trigger a 120 volt reading at rear terminal block for approximately 5-10 seconds and will start to trigger at about 10-seconds after start of fill bath.



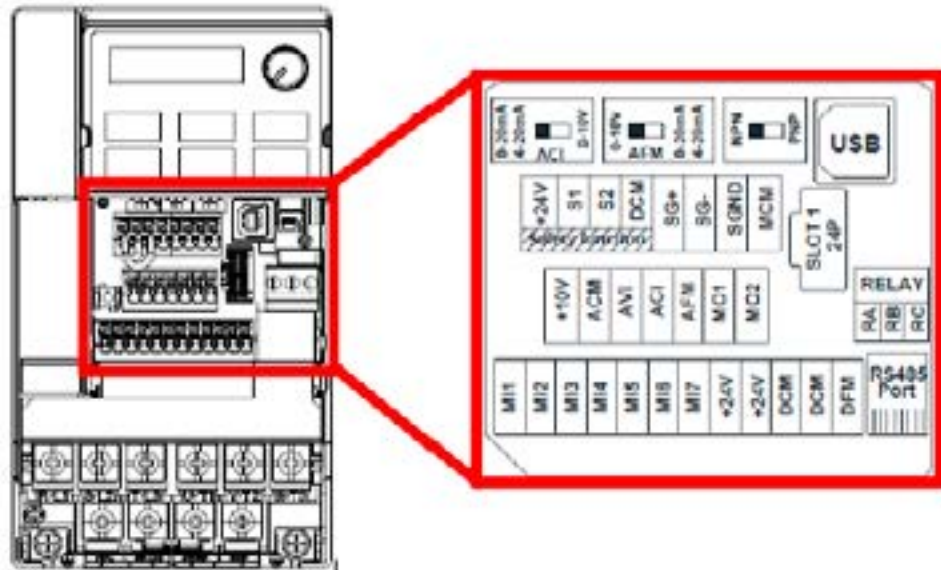
Dexter Recommended Connections Circuits	Controller Programmed Signals	Injection Terminal Block
Detergent	1	A
Bleach	2	B
Starch	3	C
Sour/Softener	4	D
	5	A and B
	6	C and D
	0	None

NOTE: The Wash Cycle programming mode will automatically exit and return to the Idle mode if no buttons are pushed for one minute.

2.11.5 MAXIMUM SPIN SPEED ADJUSTMENT (All washers except T-950)

If desired, the washer can be adjusted to limit the maximum extract spin speed for all wash cycles.

To make this adjustment, a jumper wire must either be installed or removed on the Variable Frequency Drive (VFD), depending on the washer model and desired speed. This Dexter jumper part number 8220-057-036 (qty 1) is factory supplied on terminal points "10V" and "RC". Remove this jumper to make new jumper connections if necessary. Refer to figure below for the approximate location of the control terminations on the Variable Frequency Drive (VFD) and for appropriate jumper connection points indicated with an "X" for the desired maximum spin speed setting. If no adjustment to the default spin speed is desired, do not remove or add any wires on VFD.



Control Terminations on Variable Frequency Drive

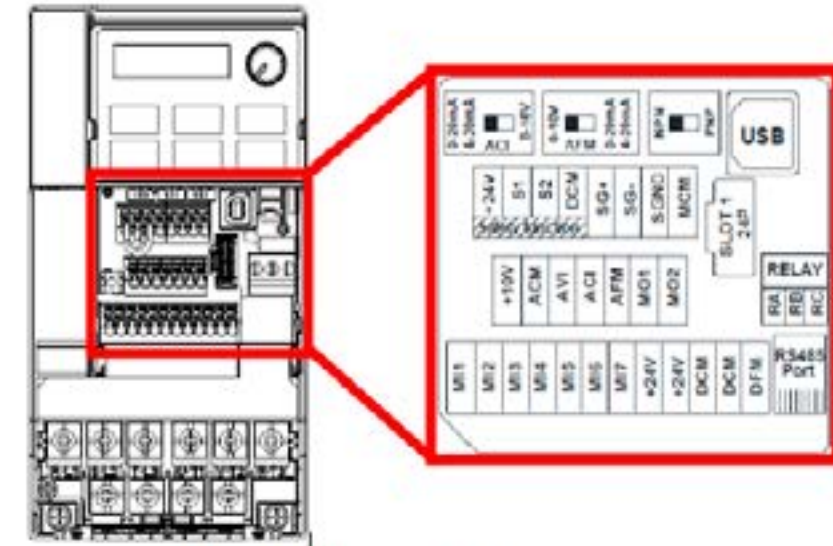
V Series Washer Model	Max Spin Speed	Jumper Terminal Locations on Variable Frequency Drive (VFD)															
		M11	M12	M13	M14	M15	M16	DCM (Left)	DCM (Right)	24V	ACM	AVI	ACI	10V	M01		
T-300, T-400, T-600, T-900, T-1200	60 G														X		X
	80 G				X			X									
	100 G	Default Setting (No Jumper Required)															
T-350, T-450, T-750	60 G														X		X
	100 G				X			X									
	140 G					X		X									
	200 G	Default Setting (No Jumper Required)															
T-650, T-1450	100 G														X		X
	140 G	REMOVE Brown Jumper Between M15/M01															
	200 G	Default Setting (No Jumper Required)															

Spin Speed Adjustment Jumper Locations

MAXIMUM SPIN SPEED ADJUSTMENT (T-950 Only)

The variable frequency drive allows for varying acceleration during Final Spin on T-950 models. It is important to utilize a decreased acceleration rate when the application power is low. This acceleration rate is determined by a white wire jumper installed on the drive terminal block from +10V to AVI.

Remove the wire jumper when input power is between 208 and 219 volts. Keep the jumper installed when input power is between 220 and 240 volts. Reference the drawing below for the jumper location.



Control Terminations on Variable Frequency Drive

V Series Washer Model	Input Voltage	Max Spin Speed	Jumper Terminal Locations on Variable Frequency Drive (VFD)												
			M11	M12	M13	M14	M15	M16	DCM (Left)	DCM (Right)	24V	ACM	AVI	ACI	10V
T-950	240V	140 G	REMOVE Brown Jumper Between M15/M01												
		200G												X	
	208V	140 G	REMOVE Brown Jumper Between M15/M01												
		200G	No Jumper required												

T-950 Spin Speed Adjustment Jumper Locations



Section 4: Trouble Shooting

Common Troubleshooting Solutions

Symptom	Probable Cause	Suggested Remedy
Machine does not start	Power Supply	Check these areas: Circuit breakers, Voltage, Power leads, Power connections. Is front display LED showing a dollar amount.
	Door Switch	Check for continuity through door switch when door is closed. If no continuity, adjust or replace door switch.
	Control Breaker or Fuse	Check 1.5 amp (T-1200. uses 2.5amp) breaker or fuse for continuity. If no continuity, replace breaker or fuse.
	Control Transformer	Check voltage output from control transformer for 120VAC. If voltage is incorrect, replace transformer.
	Check PCB board	Check all wire connections for sure contacts.
	Check wiring between PCB	Check data cable phone type connectors unplug and VFD and replug with power removed.
	Check Relay PCB	Check all wire connections for sure contact.
	Check Door Solenoid	Check that 120 v power is at solenoid after start button is pushed.
Door does not lock	Check display for fault code	Does F1 show on the front of display. If yes follow tests described in fault code section.
	Door locking solenoid	Check to insure that solenoid is receiving 120VAC from main relay PCB. If it is, replace solenoid.
	Door Switch	Check for continuity through door latch switch when door closed. If no continuity, adjust or replace door switch.
Door will not open	Thermoactuator	Check to see if thermoactuator(s) and/or its mechanism is stuck or binding and not allowing the door lock solenoid to open. Check to be sure that the locking thermoactuator is not receiving 120VAC during the last 1 1/2 minutes of the cycle. Also check to see that the unlocking thermoactuator is receiving 120VAC during the last minute of the cycle. If the thermoactuators do not receive voltage at the correct times, change the timer. If the timing and voltage are correct, replace the thermoactuator.
Door will not open	Door Rod	Check to see that door rod from solenoid to lock ass'y is long enough to allow lock ass'y to disengage. If not, adjust rod.
	Door Lock Solenoid	Check that door lock solenoid is not stuck closed. If stuck, replace solenoid.
No hot water in detergent dispenser	Water Valve Coil	Check coil continuity at terminals and replace if no continuity. 120 V power only on for 20 second in wash bath.
	Water Inlet	Check water inlet screens for blockage and clean screens if necessary.
	Water	Check to insure that water is turned on and operating.
	P-20 Wire Harness	Check black & white harness.

Symptom	Probable Cause	Suggested Remedy
Hot water does not enter tub in wash	Water Valve Coil	Check coil continuity at terminals and replace if no continuity. Check for 120 V power from main relay PCB
	Water Inlet	Check water inlet screens for blockage and clean if necessary screens
	Water	Check to insure that water is turned on and operating.
	Blk or Wht wire at main controller	Check black or white wires at Molex plug on PCB at main controller and at relay PCB.
	Pressure Switch	Check pressure switch continuity between terminals . If no continuity, check pressure switch hose for obstruction. If hose okay, change pressure switch.
No cold water to tub in wash	Water Valve Coil	Check coil continuity at terminals and replace if no continuity.
	Water Inlet Screens	Check water inlet screens for blockage and clean if necessary.
	Water	Check to insure that water is turned on and operating.
	Blk or whit wire at controller and main relay PCB	Check black or white wires at Molex plug on PCB at main controller and at relay PCB.
	Pressure Switch	Check pressure switch continuity between terminal contacts. If no continuity, check pressure switch hose for obstruction. If hose okay, change pressure switch.
Water comes in but level does not rise	Drain Valve (open)	Check these areas • Drain valve blockage • Drain valve motor and gear train. If power but drain valve does not close, replace valve. • Power to the drain valve. If no power to drain valve, check (brn/yel) circuit for power.
	Blk or whit wire at controller	Check black and white wires at molex plug on main PCB controller and at main relay PCB
Water does not flush softener compartment.	Water Valve Coil	Check coil continuity at terminals and replace if no continuity.
	Water Inlet Screens	Check water inlet screens for blockage and clean if necessary.
	Water	Check to insure that water is turned on and operating.
Water does not flush softener compartment.	Pressure Switch	Check pressure switch continuity between terminals. If no continuity, check pressure switch hose for obstruction. If hose okay, change pressure switch.
Water level too high	Pressure Switch	Check for blockage in pressure switch hose. Check for pressure switch opening circuit across terminals . Replace switch if contacts do not open.
Water drains slowly	Drain System	Check hoses and drain valve for blockage. Clean of inadequate size. if necessary. Check building drains for blockage

Common Troubleshooting Solutions

Symptom	Probable Cause	Suggested Remedy
Machine does not turn	VFD	Check VFD by removing inspection panel and record any numbers or letters displayed. If no display turn power off to machine at breaker for 2 minutes and turn power back on to reset. If still no display replace VFD
Machine tumbles in one direction	VFD	Remove inspection cover at rear and record in only numbers or letters displayed. See fault code section for more info.
	VFD	Inspect yellow enable wires from main relay PCB and at VFD
Excessive vibration	Mounting System	Check these areas: • Strength of mounting structure, concrete or base. • Mounting bolts may be loose and need tightening.
	Drive Belt	Worn drive belt can cause vibration and noise.
	Loading	Note: Small loads contribute to out of balance loading and increase vibration.
Machine does not spin	Pressure Switch	Check pressure switch for continuity across terminals #21 & #22 indicating pressure switch has reset to the empty position. If no continuity, change pressure switch.
Machine starts and does not operate	VFD	Check yellow enable wires from relay PCB P13 & motor P14 to VFD advances through cycle are connected. Check fault code on VFD before removing power from the drive. Check orange P-15 wire for signal from door switches.
Machine does not stop	Main PCB	Main PCB controls time cycle at end of cycle
	Braking Resistors	Check braking resistors for continuity. Verify ohms resistance by Molex.
Water leakage around loading door	Door Adjustment	Door may need adjustment due to abuse or wear. Check tightness around perimeter using a dollar bill. Adjust left to right tightness by shims at door lock or hinge side. It is important to center gasket to tub opening before tightening door to hinge bolts. Chalk may be used on tub front to show point of contact with tub. If gasket is deformed, worn, or damaged, replace. Refer to parts section for door gasket expander kit.

Troubleshooting Machine Fault Errors

Displayed on front of washer

The following pages are a description of fault codes that will appear on the front of the washer. There is a chart format that shows what fault code that will be displayed at washer front. These codes displayed may stop machine operation or may not stop machine. Please check chart before removing power to reset. PLEASE NOTE: CHECK DRIVE FAULT CODE BEFORE POWERING MACHINE DOWN!

Fault#	Description	Customer Action
F1	The door failed to close and lock or The door failed to remain locked during the cycle.	Check VFD fault code before turning off. Check to hear if door solenoid engaged. Turn off the power to the washer. Check wire connections to door /lock switches. Check wire connections from switches to controller. Check P-4 wire connections at PCB controller. Adjust the door lock mechanism. (See service manual)
F2	The washer tub does not fill with water within 7 minutes. The wash cycle will continue. The F 2 will flash three times, then wait for 30 seconds. The error will clear at the end of the cycle.	Turn off the power to the washer. Check the operation of the water valves. Check the incoming water pressure. Check for blocked or restricted water flow. Check to ensure the drain valve is functioning properly. This error will occur on 18# washers when water level is set for high (the pressure switch in 18# washer is only one level).
F3	Memory error in controller. The memory checksum is wrong.	Check VFD fault code before turning off power. Try to clear the fault with the Palm. Try a soft Reset of the controller with the white button. If problem. Replace PCB controller.
F4	Washer controller communication error	Check VFD fault code before turning off power. Try the data cable first. Move around cable and remove any side loading tension from data cable connector ends. Check connection P25/24/23 to P15. Turn power back on to the washer. If the problem returns, replace the PCB washer controller.
F5	Pressure Switch error (only OPL) - when the high level sensor indicates full but the lower one indicates empty. The wash cycle will continue. The F 5 will flash three times, then wait for 30 seconds. The error will clear at the end of the cycle.	Check VFD fault code before turning off power. Check the pressure switch.(Ohm out contacts). Check pressure switch connections to ensure they are all making good contact. Check the Molex type harness connector to ensure no wire been pushed out of the Molex type housing that it is shorting or not connecting.

Fault#	Description	Customer Action
F6	Wrong washer size for drive type.	Check VFD fault code before turning off power. If the controller was installed in a different size machine before being installed in this machine, a problem can occur. If someone has been doing repairs on the washer, check for the correct size drive. It can also be caused by pressure switch harness. Check to ensure the correct harness is installed. The control can be reset by holding program button on controller during startup (soft reset). Check orange wire at Molex connector on controller coming from pressure switch or replace pressure switch harness.
F7	Wrong size drive installed	Check VFD fault code before turning off power. Check to ensure all the harnesses are properly connected to the controller. Check to ensure the VFD drive horsepower is proper for this size of washer. The control can be reset by holding program button on controller during startup (soft reset) Check orange wires at molex connector on controller coming from pressure switch.
F8	The washer tub does not empty within 7 minutes. The wash cycle will continue. The F 8 will flash three times, then wait for 30 seconds. The error will clear at the end of the cycle.	Check VFD fault code before turning off power. Check to ensure the drain valve is operating properly (slow drain has potential to cause this code). Check to ensure the pressure switch tube is clear of any blockage, and the pressure switch is operating properly. Check the pressure switch harness.
F9	The washer tub does not reach the spin target frequency within 150 seconds. The wash cycle will continue. The F9 will flash three times, then wait for 30 seconds. The error will clear at the end of the cycle.	Check VFD fault code before turning off power. Check to ensure the drain valve is operating properly (slow drain has potential to cause this code). Check to ensure the pressure switch tube is clear of any blockage, and the pressure switch is operating properly. Check the pressure switch harness.
F10	After a spin the washer tub does not stop within 150 seconds.	Check VFD fault code before turning off power. Inspect the braking resistors and measure the resistance. Check connecting wiring from braking resistor to the drive mounted in the top of the washer. Reset the drive and try again. Possibly incorrectly programmed drive.
F11	The drive size setting has changed.	Check VFD fault code before turning off power. Check to ensure all the harnesses are properly connected to the controller. Check to ensure the drive horsepower is proper for this size of washer. If no one has worked on machine very recently then PCB controller or VFD may need to be replaced. Do a soft reset before and after either VFD replaced.
F12	Washer controller internal error	Check VFD fault code before turning off power. Turn off the power to the washer. Wait one to two minute. Turn on the power to the washer. If problem reappears, contact your Dexter Authorized Representative.

Fault#	Description	Customer Action
F13	The variable frequency drive (VFD) and the washer computer are not communicating.	<p>Check the data communication cable between the washer computer and the variable frequency drive (VFD).</p> <p>Step 1: Make sure the cable did not become unplugged during operation.</p> <p>Step 2: Make sure that the cable is not being pulled sideways at either the washer controller, or the VFD, plug end. If both ends of the communications cable are plugged in the washer computer and VFD and there is no tension on the communications cable pulling it from side to side, then replace the cable.</p> <p>Step 3: Inspect both female connection points at PCB controller and at VFD. These may need replacement if they cannot be reset.</p>
F14	Over-current on the drive or motor.	<p>Step 1: Check to make sure the washer cylinder turns freely by hand. If it turns freely, continue to step 2. If it does not, remove the belt and see if the motor turns freely by hand. If the motor turns freely, then check for obstructions in the cylinder or check the bearings. If the motor does not turn freely, replace the motor.</p> <p>Step 2: Check the motor wires for a short circuit between leads. If there are motor leads that have conductors touching, separate them and insulate them. If the wires are broken, splice them together or replace the motor.</p> <p>Step 3: Check braking resistors to see if they measure the correct resistance. If a resistor does not measure the proper value, replace it.</p>
F15	The variable frequency drive (VFD) senses that the internal voltage is too high. The source of the problem can originate from two different areas. Area 1: The input voltage can be too high, or there may be a high level of electrical noise. Area 2: The motor can be generating a voltage that is acting like an input to the VFD output motor terminals.	<p>Step 1: Measure the supply voltage to the VFD on the L1, L2 (or N), and L3 (if connected to three phase power). the supply voltage should be from 187 to 264 VAC or 108 to 132 VAC for a 120 VAC VFD. Also make sure the supply wires on L1, L2 (or N) and L3 (if connected to three phase power are securely connected.</p> <p>Step 2: Check the braking resistor connections at the VFD. The terminal screws should be tight. Once of the braking resistor wires should be connected to terminal B2.</p> <p>Step 3: Measure each braking resistor separately to make sure they are the correct resistance. (200 for 1 and 2 Hp VFD and 160 for 3 Hp VFD).</p> <p>Step 4: If you have a 240 VAC, high leg voltage supply, try disconnecting the high leg. If this cures the problem, either leave the high leg disconnected, connect a transient voltage surge suppressor (with some form of filtering) at the voltage supply panel, connect a line choke on the high leg or install a VFD filter.</p>

Fault#	Description	Customer Action
F16	The temperature sensor inside of the variable frequency drive detects that the internal temperature is too high.	Step 1: Make sure the cooling fins on the VFD heatsink and the ventilation louvers on the VFD cooling fan cover are clean. Step 2: Start a washer cycle and make sure the VFD cooling fan operates after the cylinder starts turning.
F17	Overload of the drive or motor	(Check drive fault code before powering down). Check the washer motor to ensure it turns freely. Check the wiring for loose connections to the drive and motor. Measure the braking resistor values. Check for damaged motor wires. Check V-Belt tension and adjust to 1" deflection at center. Check braking resistors.
F18	Ground Fault to the drive	Check VFD fault code before turning off power. Check the wiring connections to the drive and motor. Check the ground wiring of the drive, motor and incoming connection to ensure a proper ground is present. Check for damaged motor wires.
F19	Low Voltage to the drive	Check VFD fault code before turning off power. Turn the power off to the washer. Check the wiring connections to the drive and motor. If no problem is observed, turn on power to the washer and test. (See Note) Measure the incoming line voltage.
F20	Internal drive error	Check VFD fault code before turning off power. Turn the power off to the washer. Wait one minute. Turn the power on to the washer. If problem reappears, contact your Dexter representative.
F21	Data error on communications between the controller and drive Internal drive error # 32. This error also has CEXX errors associated with it that are presented on the drive display.	The CE errors are communications errors. Data Cable noise can cause the majority of these errors. Check VFD fault code before turning off power. Check the data cable between the controller and the drive. Replace data cable if it appears damaged and fault appears again. Please note that this fault will occur if you turned main power off and on to quickly. (See Note below)

Warning codes F22 - F28: These codes indicate that a component (VFD, relay PCB, injection relay PCB, water valve) has been replaced, added, or removed and you will need to soft reset the PCB controller board to reset the main controller to operate properly.

Fault#	Description	Customer Action
F22	MS300 Drive Conversion Only	Retighten the screw down connections on the lower terminal bar of the VFD for DC1, B1, and B2. Check the wire connections on B1 and B2 for Braking Resistors.
F23	VFD has been replaced, disconnected, or removed.	Soft reset control.
F24	Injection relay PCB has been removed or loose connection.	Soft reset control.
F25	Optional water valve PCB removed or water valve has been replaced .	Soft reset control.

Fault#	Description	Customer Action
F26	VFD unit has been added or loose connection.	Soft reset control.
F27	Injection relay PCB has been added to machine or loose connection.	Soft reset control.
F28	Optional water valve PCB has been added or loose connection	Soft reset control.

Note: Whenever power is turned off to the washer, it must remain off for three minutes for drive to reset. The washer will not operate correctly if this is done improperly. This will allow most fault codes to reset that are displayed at washer front. A fault code F-13 or F-21 will appear on front display if this procedure has not been reset correctly. Note: Should a power loss occur during cycle and then power returns, P U S H will be displayed and customer must push a temperature selection button to continue the cycle.

Drive Motor Inverter Type Motor-Winding Resistance Chart

20lb A-Series Washer (both voltages 115/208-240)

Motor	Winding	Wire #	Resistance	
			Minimum	Maximum
20lb 1ph or 3ph 60hzMain (wash & spin)		T1 & T2	3.91	4.60
Dexter #9376-307-001		T2 & T3	3.91	4.60
Marathon #		T1 & T3	3.91	4.60

20lb A-Series Express Washer (208-240 only)

Motor	Winding	Wire #	Resistance	
			Minimum	Maximum
60lb 1ph or 3ph 60hzMain (wash & spin)		T1 & T2	3.71	4.09
Dexter #9376-307-001		T2 & T3	3.71	4.09
Marathon #		T1 & T3	3.71	4.09

30lb A-Series Washer

Motor	Winding	Wire #	Resistance	
			Minimum	Maximum
30lb 1ph or 3ph 60hzMain (wash & spin)		T1 & T2	2.45	2.71
Dexter #9376-319-001		T2 & T3	2.45	2.71
Marathon #		T1 & T3	2.45	2.71

30lb A-Series Express Washer

Motor	Winding	Wire #	Resistance	
			Minimum	Maximum
60lb 1ph or 3ph 60hzMain (wash & spin)		T1 & T2	2.45	2.71
Dexter #9376-319-001		T2 & T3	2.45	2.71
Marathon #		T1 & T3	2.45	2.71

40lb A-Series Washer

Motor	Winding	Wire #	Resistance	
			Minimum	Maximum
40lb 1ph or 3ph 60hzMain (wash & spin)		T1 & T2	2.45	2.71
Dexter #9376-319-001		T2 & T3	2.45	2.71
Marathon #		T1 & T3	2.45	2.71

NOTE: Resistance values are measured at the stator. Values at the end of the motor wiring harness may be slightly higher.

Variable Frequency Drive Control Digital Readout Faults

Fault#	Description	Customer Action
CE1	VFD received an illegal command. Possible controller problem	Reset drive.
CE2	Illegal data address, VFD received an address not available to the controller.	Reset drive.
CE3	Illegal data value received at VFD. Possible controller problem.	Reset drive.
CE4	VFD unable to perform the requested action. Possible controller problem.	Reset drive.
CE6	Time frame between commands is too short. Possible controller problem.	Reset drive.
CE9	Internal checksum error. VFD problem.	Reset drive.
CE10	Watch dog timer. Command not received from the controller every 6 seconds	Reset drive.
CE11	Frame error. Possible Baud rate issues between VFD and controller	Reset drive.
CE12	Command message is too short. Possible controller problem	Reset drive.
CE13	Command message is too long. Possible controller problem	Reset drive.
CE14	Command message includes unused characters. Possible controller problem.	Reset drive.

Normal operation of the VFD: VFD display shows operating frequency first very quickly then changes to F0.0 at time power is returned. This will stay displayed until the VFD receives a command from main control PCB. (Pushing start button) A CE-10 fault will display at drive if improper communication between PCB and VFD has occurred.

Note: Resetting a fault code on front of washer: Turn the power off to machine (machine will need to remain off for up to three minutes).

SOFT RESET : is accomplished by pushing the white button located on the Main controller PCB board and simultaneously turning power on to machine. This will reset main controller to factory default settings.

Please record any modified information that has been inserted in memory before attempting to Soft Reset the PCB.

CE5, CE7 and CE8—Reserved by DELTA



Section 5: Machine Service Procedures

Top Panel Removal

- Step 1:** Remove 4 screws that hold detergent dispenser to top panel.
- Step 2:** Unlock top panel lock.
- Step 3:** Raise top panel, slide to the rear to release from back clips and lift off.

Front Panel Removal

- Step 1:** Remove 2 screws between front panel top and front (located behind control panel).
- Step 2:** Remove the two screws in the middle of the front panel.
- Step 3:** Pull panel out at the bottom to about a 45 degree angle to detach the top lip and remove.

Back Panel Removal

- Step 1:** Remove all screws holding back panel in position except the bottom row.
- Step 2:** The bottom row of screws are slotted and only need to be loosened and to lift off panel.

NOTE: The back panel is not only a safety requirement but also contributes to the rigidity of the cabinet.

Drain Valve Access

For access to drain valve, remove lower service panel. The drain valve is a ball type and is powered closed by the drain valve motor. It is mounted under the washer tub on the left side. It is spring loaded open. If power is interrupted to the washer, the motor releases the sealing ball, allowing the drive spring to open the valve. With the valve open, all water in the washer will drain out.

Drain Valve Cleaning

- Step 1:** Loosen the clamp on the tub hose at the drain valve end and remove the hose from the drain valve.
- Step 2:** Loosen the drain hose clamp on the back of the drain valve. Remove two drain valve mounting racket screws from the frame of the washer.
- Step 3:** **Disconnect brown/yellow & blue wire connection at clear connector.**
- Step 4:** Remove the drain valve and bracket assembly. Unplug the wiring after the drain valve is removed from the washer.

Masking Ring (door lock cover) Removal

- Step 1:** Remove front panel.
- Step 2:** Remove 4 nuts (3/8" socket) that retain masking ring.
- Step 3:** Move it to the left and off.

Detergent Dispenser

Remove top panel to access dispenser. (see Removing Top Panel) Detergent is flushed from the front of the compartment and fabric softener is flushed from the back. There will be a small amount of water left in the fabric softener compartment after each use.

Vacuum Breaker (also called an air gap)

In the left rear of the cabinet is the vacuum breaker. It guides the water to the tub and dispenser and prevents a back flow of water.

Water Valves

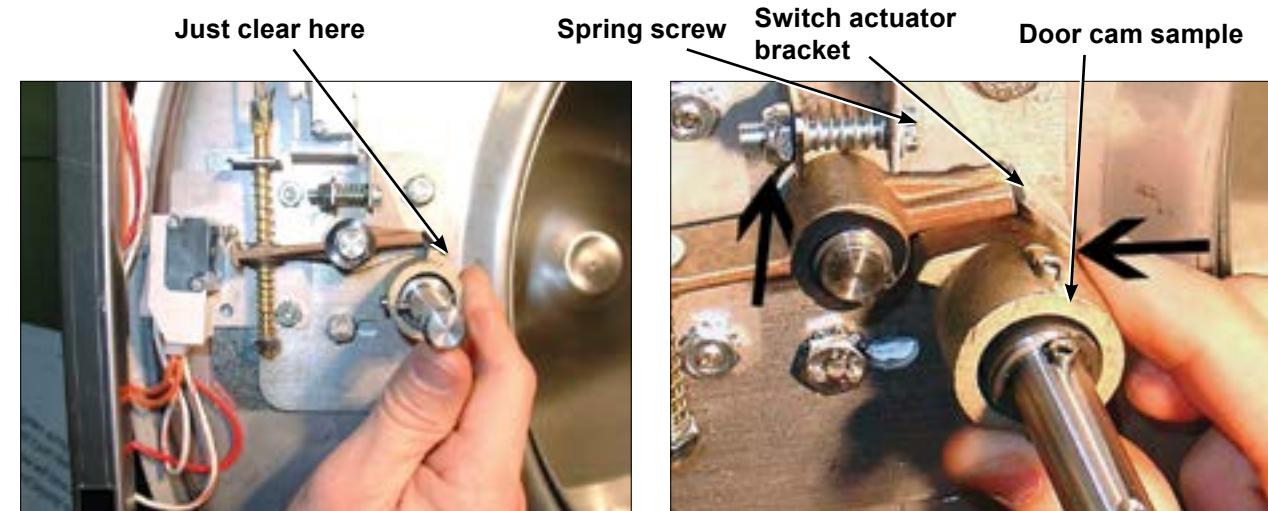
Remove top panel to access water valves. (see Removing Top Panel) The two dual outlet water valves are mounted to the rear channel with two screws each. Always check inlet screens to be sure that they are clean. Disassembly requires the removal of two solenoid screws and three valve body screws. Below the solenoid coil is a solenoid guide, armature, armature spring and diaphragm. All valve parts are available individually or as a complete unit.

Door Lock Assembly

After loading the clothing, the door should be closed and latched. The locking cam on the door contacts the latching switch actuator which closes the latching switch. The specified number of coins should now be added to start the washer. The solenoid pulls up on the locking pawl by use of a linkage rod. The locking pawl has two jobs. The first is to lock the door. This is accomplished by blocking the locking cam on the door so that it can't rotate to unlock. The second job is to close the two piggyback lock sensing switches. These switches control power to all of the controls. If the door unlocks for any reason, these two switches will stop the machine. When the door handle is 1/4 to 1/2 of an inch from its fully closed position, the latching switch should close. The two piggyback lock sensing switches should be open when the door is unlocked and should be closed when the door is locked.

Accessing the Door Lock Assembly

After removing the front panel and masking ring, the door lock assembly can now be accessed



Step 1: Set door cam over pin. Here you can see the door cam away from the door lock assembly.

Step 2: Tighten spring screw on switch actuator bracket arm until it just clears cam OD. at base of door lock assembly.

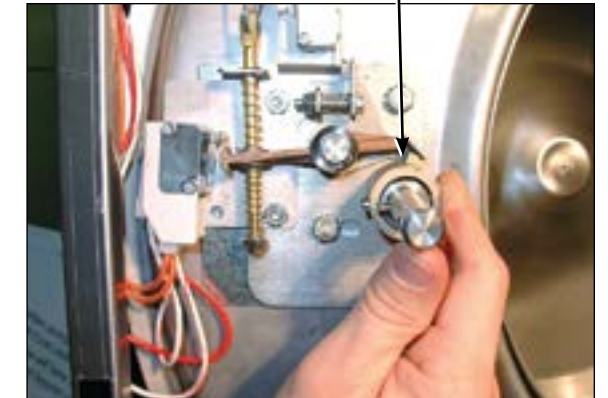
Adjustment to this bracket usually is not necessary as next step is used more in field.

Flat blade screw on door switch latching



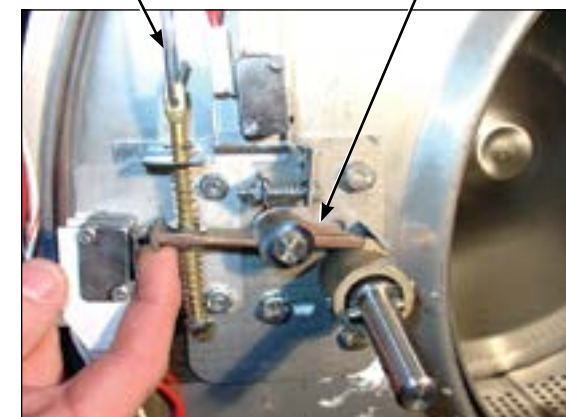
Step 3: With switch actuator bracket adjusted you will now need to adjust single switch by loosening 2 flat brade screws and allowing swivel of switch. Move switch towards above bracket until it actuates. Now tighten flat blade screws. Use a .040 thickness guage to insert between bracket and switch and the switch should close and open again upon removal of thickness guage.

Door cam check position



Step 4: Check for switch actuation at partial turn of cam as in operation above. Door handle goes from horizontal to six o'clock vertical.

Door lock rod Locking pawl blocking



Step 5: Check that lock pawl arm swings to cam lobe to lock position.

Adjustment screw for (piggyback switches)

Top of flat end of locking pawl.



Step 6: The lock stacked switches (piggyback) must be adjusted as door lock solonoid pulls up on door rod and locking pawl is now blocking door cam from turning and is in full up position. The stacked swtiches (piggyback) have a single actuator arm and it must actuate when single actuator roller wheel rolls to flat side of locking pawl. You will also notice a .040 gap between actuator arm and switch bodies.

Note: Both stacked switches must operate together!

Adjusting the Loading Door

The door can be adjusted by changing the number of shims behind the door hinge and the door lock assembly. The vertical fit of the door to the tub can be altered by loosening the door hinge bolts and raising or lowering the door before retightening. It is important for the door to be centered on the tub front. By chalking the front of the tub and closing the door to transfer that line to the gasket, the centering can be evaluated. It is also important for door pressure to be similar around the door perimeter. Door pressure can be evaluated by inserting a dollar bill in several positions and tugging on it. See Parts Section for kit to increase door sealing pressure.

Loading Door Removal



Step 1: Support door to prevent dropping.



Step 2: Remove 3 bolts holding hinge retainer clamp and set door off.

Loading Door Hinge Removal



Step 1: First remove loading door, front panel, and trim ring.



Step 2: Remove 3 screws holding door hinge. Shims may be present between hinge and tub front. The number may be increased or decreased to adjust right side door pressure.

NOTE:
Door hinge mounting bolts penetrate tub front and require silicone sealer applied to holes when reinstalling.

Loading Door Disassembly

Step 1: Remove the loading door as outlined above. Lay the door on a flat surface with the glass down.

Step 2: While holding down on the door glass, lift up on the door ring and roll back the lip of the gasket with your fingers.

Step 3: Work all the way around the gasket and the glass is out.

Loading Door Reassembly

Step 1: Lay the door ring face down on a flat surface. Start the glass into one side of the door gasket.

Step 2: Use one hand underneath to push the gasket out and the other hand on the top pulling the gasket in place.

Step 3: The front lip of the door gasket should be checked for proper seating.

Control Panel Name Plate Decal

The name plate on washer front is adhesive backed.

Control Panel Name Plate Removal

The name plate may be removed by simply peeling it off.

Re-Installation of Name Plate

Step 1: Remove any remaining glue from the control panel.

Step 2: Before removing the paper backing from the name plate, check fit to the control panel. The program push buttons are the locating guides.

Step 3: Remove the paper backing from the right side of the name plate, position it on the panel and press right end into place. Peel the backing from the left end and press into place.

Outer Cabinet Removal

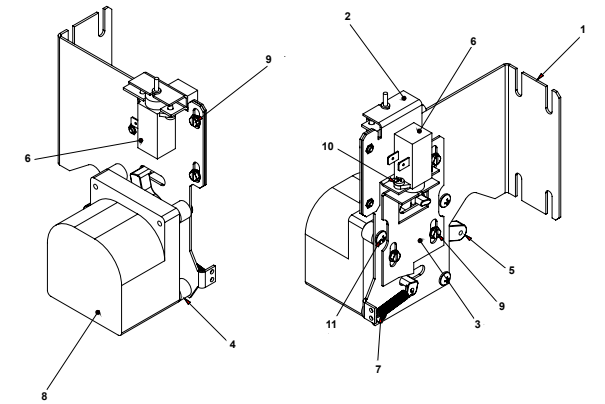
T-300, T350, T-400, T450, T-600

Removal of Cabinet T-300, T-400, T-600

- Step 1:** The power supply, water hoses, and drain connection must all be disconnected before proceeding with the disassembly.
- Step 2:** Now remove the lower service panel and the top panel assembly.
- Step 3:** Remove the left and right lower front panel screws that retain the panel to the chassis.
- Step 3:** Remove the bottom row of back panel screws.
- Step 4:** Remove the loading door.
- Step 5:** Remove the screws along the bottom of each side panel. When reinstalling these screws do not overtighten.
- Step 6:** Remove clamp and soap dispenser hose where it attaches to the tub inlet. Disconnect the door lock wires from all switches and the door lock solenoid.
- Step 7:** Disconnect pull rod between solenoid and door lock assembly. Disconnect the wires to the dump valve at the bottom of the machine.
- Step 8:** Disconnect the wires to the drive motor from the VFD T1, T2, T3.
- Step 9:** Remove the clamp and the hose from the vacuum breaker where it connects to the inlet on the back of the tub.
- Step 10:** Remove the pressure switch hose from the bottom of the switch.
- Step 11:** It should now be possible for two people to lift the cabinet up and off of the front of the machine and set it aside.

Door Locking Gear Motor Assembly

The door locking gear motor is rotated shut with control voltage to lock the door and releases when voltage is removed. It is located in the left front corner of the washer. (Original locking solenoid models can be converted to the new assembly)



Door Lock Gear Motor

Thermoactuators

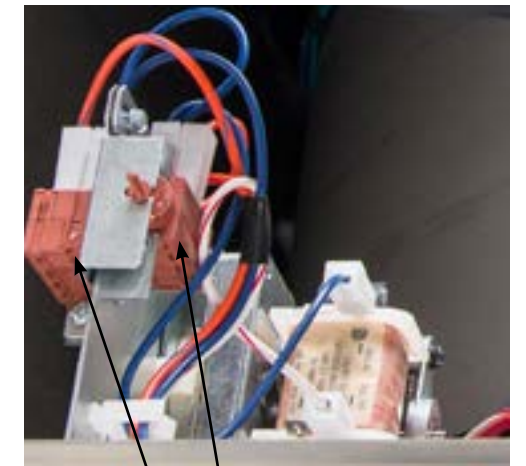
The thermoactuators are a safety device that keeps the door from immediately unlocking if power is lost while the machine is operating. They are mounted under the door locking solenoid.

Lock Thermoactuator

Control voltage is applied to the lock thermoactuator at the beginning of the cycle making it extend and block the door locking gear motor. This keeps the door locked for approximately two minutes after a power failure occurs. The lock thermoactuator does not delay the door opening at the end of a normal cycle.

Unlock Thermoactuator

To insure that the lock thermoactuator has retracted by the end of the cycle, one minute prior to the end of the cycle, the unlock thermoactuator is powered with control voltage making it extend and unblock the door locking gear motor.



Thermoactuators

Drive Belt Removal

Turn the drive pulley while applying pressure to the drive belt until it rolls off of the basket pulley first and then remove from the motor pulley. Be cautious not to drop the motor which could unhook the tension assembly.

Reverse this procedure for installation.



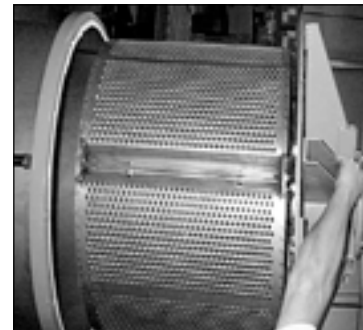
Drive Belt

Tub Back, Bearing and Cylinder Assembly

Basket assembly T-300, T-350, T-400, T450, T-600

Removal

- Step 1:** Remove the top and back panel as described.
- Step 2:** Move the rear channel, that the water valves mount to, forward by removing the five mounting screws.
- Step 3:** Remove the drive belt.
- Step 4:** Remove the overflow hose, tub fill hose and pressure switch hose from the back of the tub.
- Step 5:** Mark the tub back and bearing assembly for ease in assembly later. (see picture)
- Step 6:** Remove the 12 bolts and nuts from the perimeter of the tub back clamp ring. (Two of the twelve bolts are longer and go through the thicker part of the brace where it connects to the frame.)
- Step 7:** Remove the 2 bolts that fasten the clamp ring to the frame.
- Step 8:** The entire tub back and cylinder assembly may be lifted out of the tub (it may be necessary to break the adhesion of the silicone that seals the tub back to the tub). Blocks should be placed under the edges of the cylinder before setting it down to prevent damage to the cylinder flange.



Reassembly

Reverse the procedures to the left paying attention to the following areas

- Step 1:** Lay the washer on its front. Note: Put a thick pad across the front of the washer, above the door, to protect the handle and coin acceptor.
- Step 2:** Make sure the bearing housing weep holes are located at 12 o'clock and 6 o'clock.
- Step 3:** Clean the silicone rubber from the back of the outer tub and the perimeter of the tub back where the two meet. There is no gasket in this area.
- Step 4:** Apply a new bead of silicone rubber around the back of the outer tub. (see picture)
- Step 5:** Lower the tub back, bearing and cylinder assembly into the washer outer tub.
- Step 6:** Torque all bolts according to the following charts.
- Step 7:** Use a puller to remove the pulley from the shaft.

Basket Pulley, Bearing Housing, Water Seals and Tub Back

The cast iron basket pulley is retained by a bolt, locking washer and a flat washer.



Removal

- Step 1:** Insert a large screw driver or punch through a spoke in the pulley into the bearing housing support. This keeps the pulley from turning.
- Step 2:** Remove the retaining bolt, lockwasher and flat washer and reinstall just the bolt
- Step 3:** Use a puller to remove the pulley from the shaft. Watch for tolerance ring.

Reassembly

- Step 1:** Make sure that the tolerance ring is in place inside the pulley.
- Step 2:** The shoulder inside the pulley that holds the tolerance ring should face the back of the washer when installed correctly.
- Step 3:** Use a stack of flat washers and a longer bolt to press the pulley onto the basket shaft.
- Step 4:** Reinstall the retaining bolt, lock washer and flat washer. The shaft end bolt with washer should be installed with a torque value listed in charts in this manual.

Removal of Bearing Housing From Basket Shaft, Bearings and Water Seals



- Step 1:** To remove the tub back assembly, the 6 bolts attaching it to the bearing housing must be removed.
- Step 2:** Remove water seals from the seal mounting plate on the cylinder shaft. These are removed with your fingers.
- Step 3:** The retaining ring next to the front bearing must also be removed.
- Step 4:** The bearings are pressed into the housing and must be pressed back out.

Reinstallation onto Basket Shaft

- Step 1:** Carefully set the assembly over the shaft engaging the bearings and bearing spacer.
- Step 2:** The tolerance ring that fits inside the pulley should be placed in position (see Basket Pulley Reassembly for correct positioning).
- Step 3:** The pulley should then be started onto the shaft. A stack of flat washers and a longer pulley bolt will be required to pull the basket shaft through the bearings and pulley.
- Step 4:** Install the shaft end bolt with washers and torque to specifications in Bolt Torque Chart.
- Step 5:** See Tub Back, Bearing and Cylinder Assembly for installation of complete assembly back into washer.

Reassembly

Step 1: When installing new bearings into a bearing housing, first press the front (large) bearing into the housing until it bottoms. With the bearing spacer in place, press the rear bearing in until the spacer is snug between the two bearings. Be sure and reinstall the retaining ring in front of the front bearing (see picture).

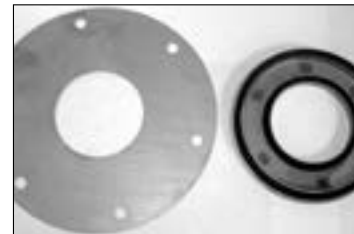


Step 2: The tub back assembly should be reattached to the bearing housing with the 6 mounting bolts and torqued according to the torque chart.
Note: The bead of silicone that seals each bolt to the tub back. This must be cleaned and replaced upon reassembly (see picture).



If the 6 support assemblies have been removed from the bearing housing, the 6 rear bearing housing bolts should be torqued according to the chart also.

Step 3: The primary and secondary seals that mount on the sealing ring may be slid over the shaft and seated on the metal sealing ring. In the unlikely event that the metal ring that mounts these sealing rings were to be damaged or moved, a new one would need to be pressed on. The ring must be pushed against the stop on the shaft. Before installing the new sealing ring, a bead of silicone should be put on the basket shaft (see picture). After installing the seals, lubricate the faces of the seals with silicone grease (see picture).



Drive Motor Removal

Step 1: Remove the drive belt as explained in previous instructions.

Step 2: Remove the tension spring and bracket.

Step 3: Disconnect the motor wires in the control area at the top of the machine. The motor wire retaining clamp should be removed and reused. There is a diagram showing where each motor wire plugs in so there is no need to mark them.

Step 4: Loosen the set screws on the motor support shaft.

Step 5: Remove the retaining bolt from the front of the support shaft.

Step 6: Remove the motor support shaft.

Step 7: Lift motor out of machine. Note: On larger washers it is advisable to put a board under the motor and slide it out rather than lifting it.

T-300 Bolt Torque Chart

Bolt Size	Where Used	Torque	NUMBER BOLTS REQ.
1/2" bolt	Tub End of Bearing Housing 9545-017-009 GRADE #5	70-110 ft/lbs	6
1/2" bolt	Mounting of Tub to Cradle Assembly 9545-017-009 GRADE #5	70-110 ft/lbs	4
3/8" bolt	Tub Back Ring to Tub Back 9545-029-003 GRADE#8	45-80 ft/lb	12
3/8" bolt	Pulley End of Bearing Housing 9545-029-003 GRADE #8	45-80 ft/lbs	6
3/8" bolt	Mounting ring ends (front) 9545-029-003 GRADE #8	20-30 ft/lbs	1
	Basket Pulley to Shaft(set screw) 9545-028-015 SQUARE HD. SET SCREW	190-200 in/lbs	1

T350, T-400, T450 & T-600 Bolt Torque Chart

Bolt Size	Where Used	Torque
1/2"x 1 1/4" bolt	Tub End of Bearing Hsing. 9545-017-009	70-110 ft/lbs
5/8"x 1 1/2" bolt	Tub End of Bearing Hsing. 9545-060-001	120-150 ft/lbs
1/2"x 1 1/4" bolt	Mtg. of Tub to Cradle Asy. 9545-017-009	70-110 ft/lbs
5/8"x 2 1/2"bolt	Mtg. of Tub to Cradle Asy. 9545-060-001	120-150 ft/lbs
3/8"x 1 1/2" bolt	Tub Back Ring to Tub Back 9545-029-003	45-80 ft/lbs



Section 6: Service Electrical Components

Control Mounting Trough

Remove top panel to access control trough. (see Removing Top Panel) It sets on the right side of the machine and holds the control PCB's, transformers, and pressure switch.

Main Data Communication Cable

Goes between front PCB board and Variable Frequency Drive unit mounted center rear of machine. It has telephone type connectors at each end and is inserted at Controller PCB and the Variable Frequency Drive.

Circuit Breaker/Fuse

The fuse (optional circuit breaker) mounts to the rear channel. It carries all of the controls in the machine but does not include the motor. To reset the circuit breaker just push in the button. If you have a fuse then remove fuseholder and fuse and replace with a 1 1/2 amp fast blow type fuse.



Fuse Location

Main Control Printed Circuit Board

Please be sure to be grounded to machine before removal of this board from machine. PC board mounted vertically behind front control panel. Remove hold down nuts in 4 corners and 1 at bottom center.

PCB Transformer Step-down

Small transformer mounted at front of control trough that is powered with 120 VAC primary and two secondary outputs of 2.3 VAC and 24-27 VAC.

Controls Transformer

This transformer is mounted at the back of the control trough and steps a range of 208 to 240 volts down to 120 volts for the controls. There are two terminals on the controls transformer for incoming power. One terminal tap is marked for 208 volts use this tap for measured voltage of 200 volts - 215 volts, and the other tap is marked 230 volts for 216 volts - 240 volts. Note: All washers have a controls transformer. Always check the incoming voltage and use the appropriate transformer terminal when installing ALL washers.

Main Relay Printed Circuit Board

Please be sure to be grounded to machine before removal of this board. PCB mounting horizontal in control trough towards front of machine. Remove 4 mounting nuts.

LED Printed Circuit Board Temperature & Start Display/Push-Button

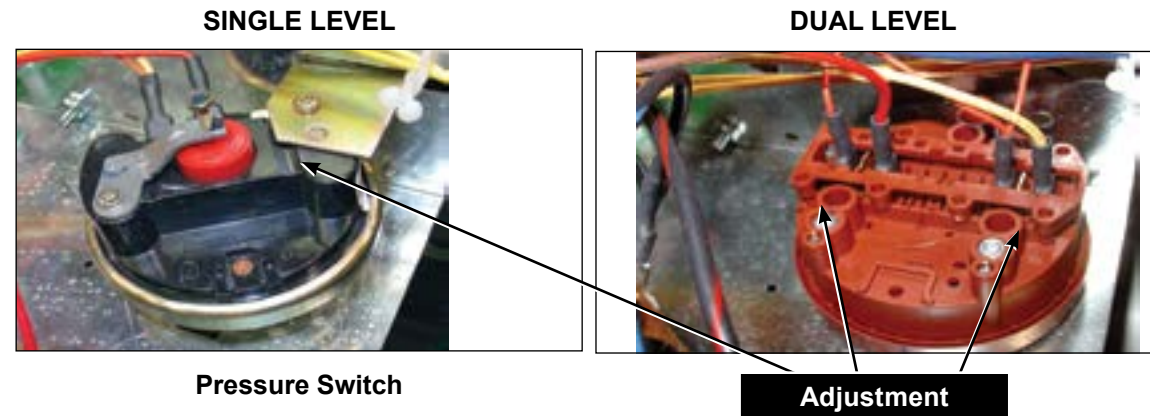
The selector switch is mounted in the center of the control panel and is held in place with five nuts. It allows the selection of hot, warm or cold water temperatures. Note: Do not over tighten on reinstallation as the switch can be damaged, stay pushed in and will cause erratic displays.

Add-Bleach LED

This LED light indicates to the user the correct time to add bleach. This LED is polarity sensitive and must be connected correctly.

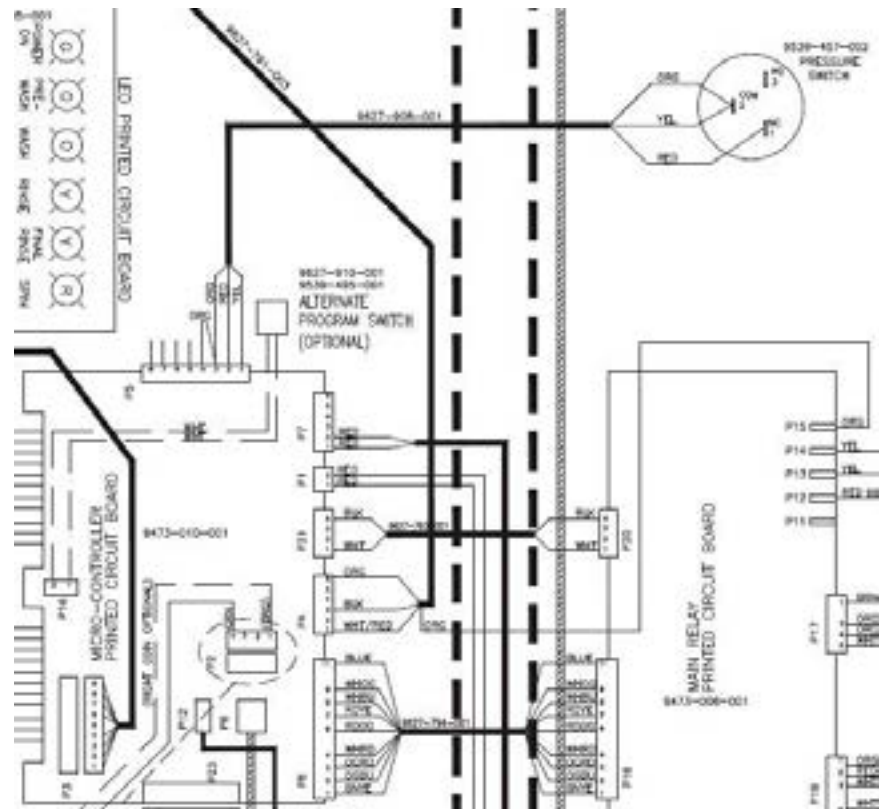
Pressure Switch Caution (Not recommended by Factory!) Changing Factory preset adjustment voids all factory water usage specifications.

The pressure switch sets the water level in the washer. As the water level rises, it compresses the air in the pressure switch hose. When the washer reaches the desired water level, the compressed air in the pressure switch hose opens the contacts in the switch, shutting off the water. When at the empty level, the pressure switch contacts are closed allowing the machine to either spin or fill with water. The 1/4" screw in the middle of the switch adjusts the water level. Counter clockwise will lower the water level, and clockwise will increase the water level. Before making any adjustments of the pressure switch, drain the tub and blow the hose clear of possible water bubbles which can cause erratic pressure switch operation.



Mechanical Pressure switch VS Pressure Sensor

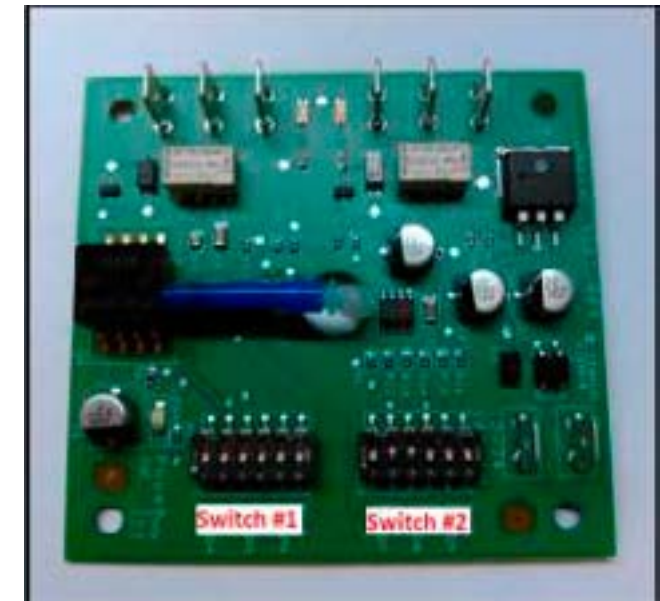
The Drawing below represents the Mechanical Pressure switch and wiring connections. After serial number W1.15244.001 all washers were converted to the electronic pressure sensor 9732-315-001. If desired previous C-series machines can be upgraded to the electronic pressure sensor with Kit 9732-314-001, Kit includes pressure sensor, hold downs, transformer, and wires. The Electronic pressure sensor wiring configuration is represented in the Diagrams and Schematics in this manual.



Electronic Pressure Sensor

The Electronic Pressure Sensor comes standard on all models Starting Septembet, 1st 2015. Machines manufactured before this date can be upgraded with Kit 9732-213-001. The Pressure sensor is adjustable. The Factory settings chart will let you know the starting values for each machine and by following the Switch position chart you can adjust the water levels in 1/4 inch increments from that starting value.

Factory Settings:



Model	Vended		On-Premise	
	Switch #1 Efficient	Switch #2 Classic	Switch #1 Low Level	Switch #2 High Level
T-300	5.25	7.00	6.00	6.75
T-350	5.25	6.25	6.00	6.75
T-400	7.00	9.00	8.00	11.00
T-450	6.00	6.25	6.00	8.50
T-450 SWD	5.00	7.00	6.00	8.50
T-600	7.25	9.25	8.00	11.00
T-650	6.50	8.25	8.00	11.00
T-750	6.00	7.50	6.00	8.75
T-900	6.00	7.50	6.00	8.75
T-950	6.00	7.50	6.00	8.75
T-1200	6.00	7.50	6.00	8.75
T-1450	6.75	7.00	6.75	9.50

Switch Positions:						
Depth (in):	Pos 1	Pos 2	Pos 3	Pos 4	Pos 5	Pos 6
5.00						
5.25	on					
5.50		on				
5.75	on	on				
6.00			on			
6.25	on		on			
6.50		on	on			
6.75	on	on	on			
7.00				on		
7.25	on			on		
7.50		on		on		
7.75	on	on		on		
8.00			on	on		
8.25	on		on	on		
8.50		on	on	on		
8.75	on	on	on	on		
9.00					on	
9.25	on				on	
9.50		on			on	
9.75	on	on			on	
10.00			on		on	
10.25	on		on		on	
10.50		on	on		on	
10.75	on	on	on		on	
11.00				on	on	
11.25	on			on	on	
11.50		on		on	on	
11.75	on	on		on	on	
12.00			on	on	on	
12.25	on		on	on	on	
12.50		on	on	on	on	
12.75	on	on	on	on	on	
13.00						on
13.25	on					on
13.50		on				on
13.75	on	on				on
14.00			on			on
14.25	on		on			on
14.50		on	on			on
14.75	on	on	on			on
15.00				on		on

Power Connection Terminal Block

This terminal block sets at the very back of the control trough. Incoming power to the washer should connect here. (see Electrical under Installation and Operation Section for exact connections)



Rear

Delta Variable Frequency Drive:

Main power is connected to terminals L1, L2, and L3 on the Delta drive. If the washer is connected to a three phase source, there should be voltage present on all three terminals. If the washer is connected to single phase power, there should be voltage present on terminals.

The voltage should measure 208 Volts to 240 Volts A.C. between phases and connected to (if connected to three phase). There is a tolerance of + 10% on the mains voltage (187 Volts to 264 Volts).

Delta VFD Motor Leads:

The wires from the motor are connected to terminals T1, T2, and T3. Since this drive uses pulse width modulation, an accurate current or voltage reading is not possible. Although an accurate current reading is not possible, a balanced current reading should be present while the motor is running.

Delta VFD Dynamic Braking Resistors:

Two, 160 Ohm or 200 Ohm braking resistors (Please check your washer model parts requirements and quantities), are connected in parallel and attached to the drive at terminals B1 and B2. These resistors allow voltage, which is generated by the motor when decelerating, to be dissipated. They will become hot while the motor is slowing down, so care should be taken so as not to come in contact with them. This will prevent an electrical shock and/or a physical burn.

Delta VFD Cooling Fan:

There is a cooling fan attached to the bottom of the Delta drive. This fan will operate when the internal temperature of the drive reaches a predetermined level, the same way the radiator fan in a newer car operates. THE FAN CAN OPERATE ANYTIME POWER IS APPLIED TO THE DRIVE! Remove power to the drive if work is required around the fan.



Section 7: Electrical Wiring Diagrams & Schematics

Electrical Path Circuit Schematics

Start Circuit

Power travels into the machine on L1 & L2 & (L3) (if 3 phase used). 208- 240VAC goes to a Control Transformer (must be checked at start -up to coincide with machine operating voltage) that steps the voltage down to 115VAC for the controls. 115VAC then travels from the transformer out on [X-1 red wire to the (fuse)] or [X-1 blk/red wire] to TB-4 then to the red wire to the fuse, (fuse in fuseholder). X-2 Blk/ blu wire is the neutral side of the transformer.

From the Fuse holder, 115VAC travels on the red wire to the #5 terminal on the terminal strip and then on the black wire to the Step-Down Transformer where it is stepped down to 2.3 VAC and 24 VAC that proceeds to the P 7 connection to power the micro-controller PCB. The Door must be closed to satisfy the door closed switch mounted on masking ring at front door. With data going out from front main PCB on the black wire through door closed switch and red wire out of door closed switch and over to door latched switch to await start button being pressed. Main PCB is satisfied and a 5 VDC signal is sent out of P4 connection on the white/red to the S1 door switch. With the S1 door switch closed 5 VDC is now on the red wire at the P4 connector of the micro-controlled PCB and a 115VAC signal will go to the Door Lock Solenoid from the P17 connector of the Main Relay PCB on the white/red wire. The Door Lock Solenoid pulls in, locking the door and closing the S2 and S3 Switches. The S2 Switch is a backup to the S1 Switch so that the adjustment on S1 isn't as critical. The S3 Switch provides 5 VDC on the org. wire back to P4 connector at micro-controlled PCB and P15 connector at the main relay PCB to know the loading door is closed and locked. Org. wire @ P15 turns on the enable to the drive to allow motion. With no signal on P15 (org. wire) there will be no motion of the tub. The black wire and white wire between Front controller PCB P21 and the main relay PCB P 20 is where door lock data is supplied to indicate door closed and locked to relay PCB and allows 120 volts to pass through relays to drain valve and water valves. The blue wire from the terminal strip will provide the 115 VAC neutral for solenoid, thermoactuators and all valves and the white wire from the terminal to the step down transformer.

Fill Circuit-Warm

S1, S2, and S3 Door Switches are now closed . The green On LED and the Door Lock Solenoid (discussed in Start Circuit) will remain on throughout the cycle. The Lock Thermoactuator receives 115VAC on orange/blue from P17 on main relay PCB and will alternate open and closed keeping the Lock Thermoactuator activated until 1 1/2 minutes before the end of the cycle. At this point the contact opens and removes power to the Lock Thermoactuator. The micro-controlled PCB also sends a signal to the main relay PCB and out through P17. The brown/yellow wire from P17 at main relay PCB supplies 115VAC to Drain valve which closes the valve. The reversing operation which will alternately provide the direction of tumble for the wash basket will be given commands to the VFD through the data cables at P6 micro-controlled PCB. The Prewash or Wash LED will illuminate at this time powered through the white wires from the micro-control PCB P3 to LED printed circuit board.

Now with a cycle previously; we'll use Normal Wash; the washer fills the tub through the back of the machine with either one or both the C1 Cold and H1 Hot Water Valves. At the beginning of the wash cycle bath only after a 90 sec. delay, the detergent dispenser flushes the detergent into the tub for 20 sec.. This is accomplished when 120VAC travels through the red/orange wire to the H2 Hot Water Valve Solenoid. As the washer fills with water, the Wash Basket will tumble one direction for 12 seconds, pause, and then reverse direction for 12 seconds. 120VAC goes through the P19 connection of main relay PCB on wht/ brn to the C1 cold water valve and the red/yellow wire to the H1 hot water valve if programmed. When the water reaches the predetermined level the Pressure Switch moves switch contacts to the full position and shuts voltage off to the both water valves. Between red wire from P5 micro-controlled PCB on pressure switch contact and yellow and orange wire from P5 micro-controlled PCB at other pressure switch contact a 5 VDC reading will open.

Wash Circuit

As the washer fills the tub through the back of the machine with either one or both the C1 Cold and H1 Hot Water Valves, the Wash Basket will tumble one direction for 12 seconds, pause, and then reverse direction for 12 seconds. This is accomplished through the use of a variable frequency drive. The time of the bath is programmable up to 15 minutes per bath used.

Drain, Rinse 1 - 4, & Final Rinse Circuit

When the bath ends the micro-controller PCB removes 115 VAC power from brn/yel coming from main relay PCB at P17 to the Drain Valve. The normally-open spring-loaded Drain Valve opens and empties the tub. For Rinse 1 & 2, the Rinse LED will illuminate. The rinse water temperatures are programmable and will fill as above. For the Final Rinse, the Final Rinse LED will illuminate. These water temperatures are programmable also and will fill as described above. Also the softener dispenser will flush cold water from C2 cold water valve solenoid at beginning of final rinse bath for 20 sec..

Extract Circuit

The Spin LED will illuminate and the washer controller PCB sends a signal to the Variable frequency drive via the data cable at P6 to VFD RJ-11. The rotation as viewed from front during spin will be CCW except for the 18 lb washer it will spin CW. The motor is a 3 phase 230 VAC type motor for all models.

Thermoactuator and Shake Out Circuit

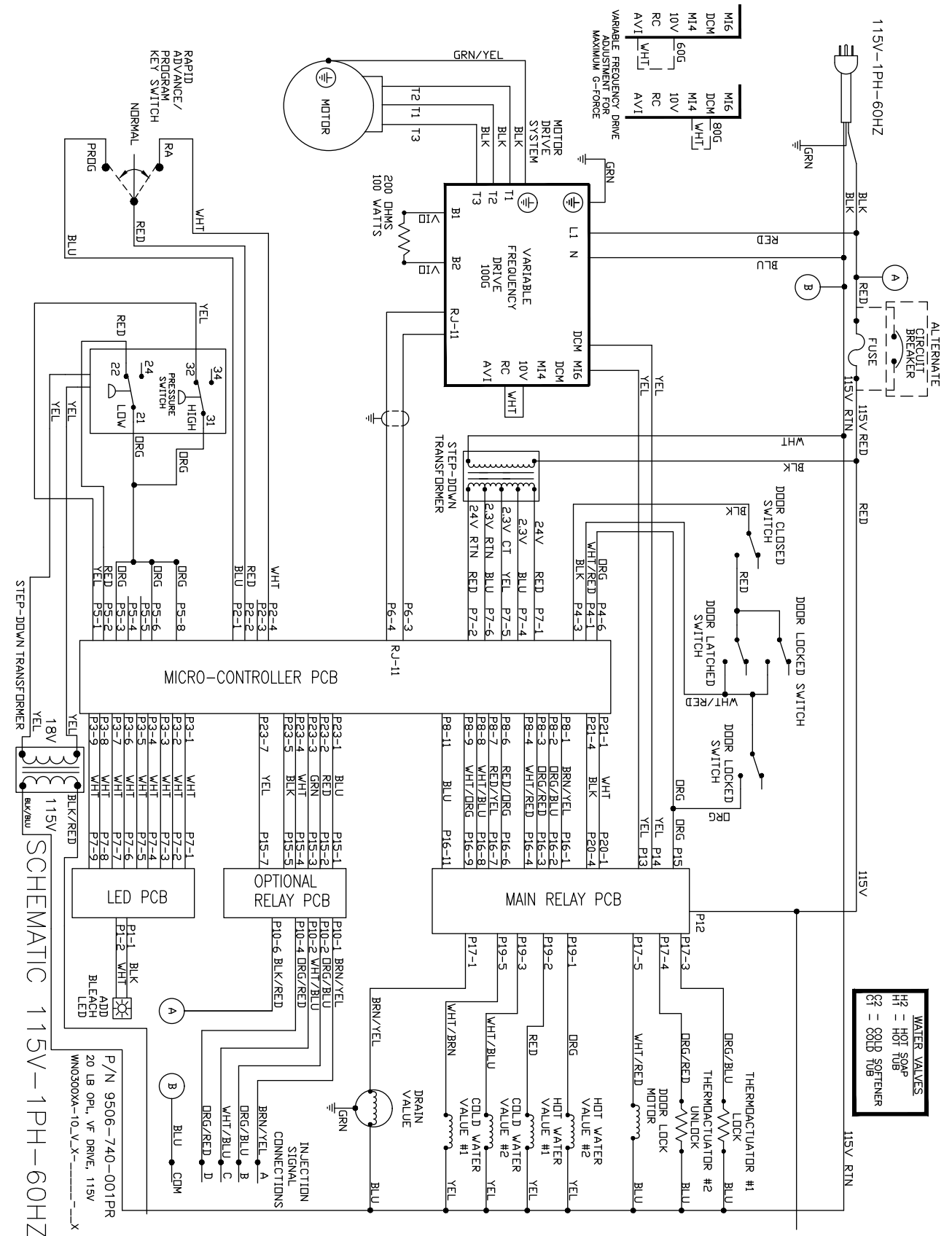
The Lock Thermoactuator loses power and opens 1 1/2 minutes before the end of the cycle. This allows the Thermoactuator time to retract by the end of the cycle. To insure that the Lock Thermoactuator has retracted by the end of the cycle, 1 minute prior to the end of the cycle, the Unlock Thermoactuator is powered with 115VAC through the org/red wire from P17 at main relay PCB. The basket will come to a stop from extract speed with the assistance of dynamic braking resistors wired in parallel to the variable frequency drive. The washer will then tumble for 45 seconds to let the clothes shake loose and then stop.

End of Cycle Circuit

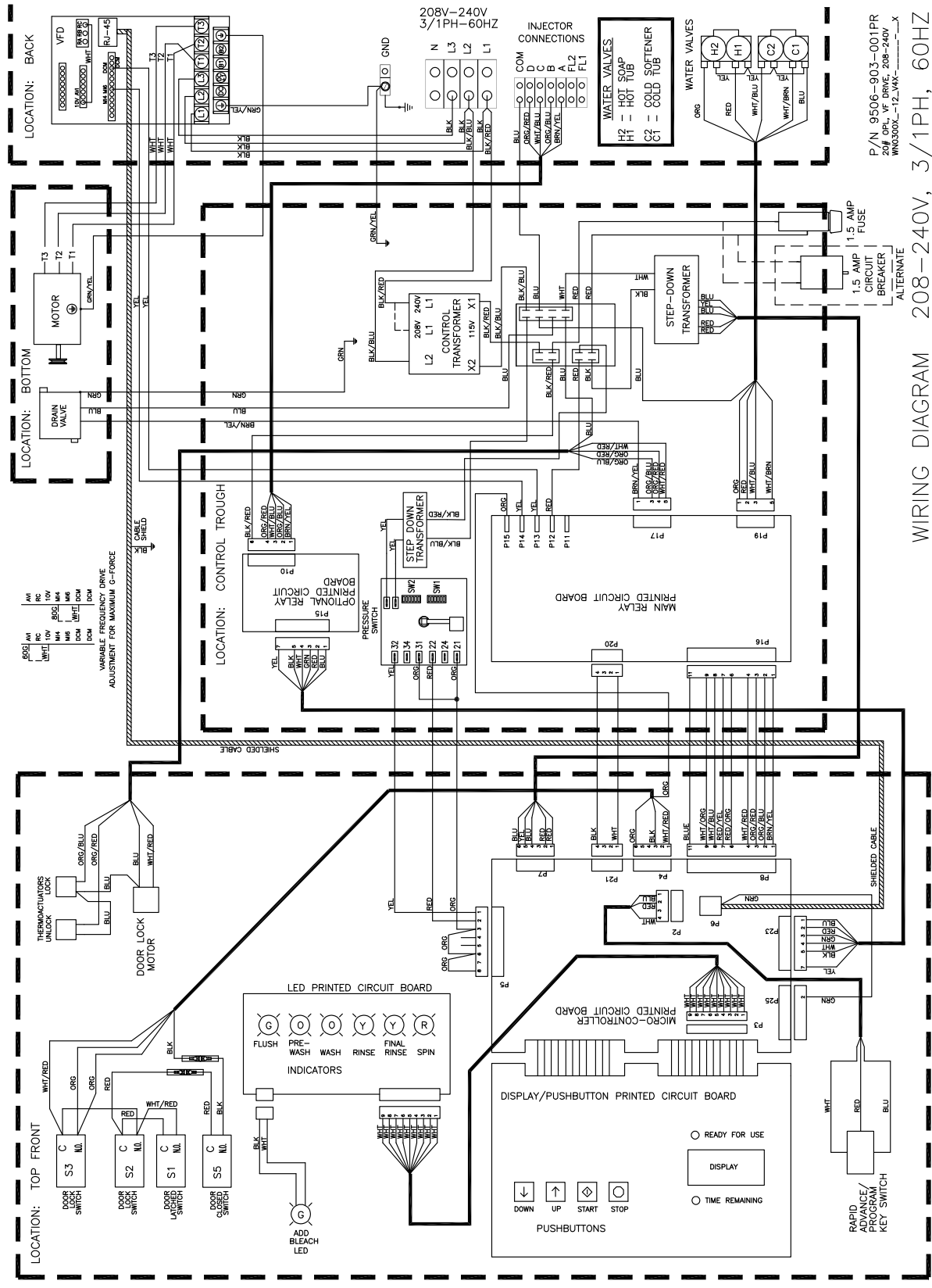
The machine is now stopped and does 2 things: 1. The beeper will signal for 5 seconds letting the user know that it is the end of the cycle. 2. The micro-controlled PCB resets and display will reset when door is opened and it is now ready to run again.

Bath	Bath Cycle Time (min.)	Water Temp.	Water Level	Delay Fill	Spin Time (min.)	Injection Source
Flush	3	CH	HI	d		
Prewash	2	CH	HI	d		
Wash	7	HH	LO	d	1	#1(Detergent)
Rinse 1	7	HH	LO	d	2	#2 (Bleach)
Rinse 2	2	CH	HI	d	1	
Rinse 3	2	CH	HI	d		
Rinse 4						
Final Rinse	4	CH	LO	d	4	#4 (Sour/Soft)

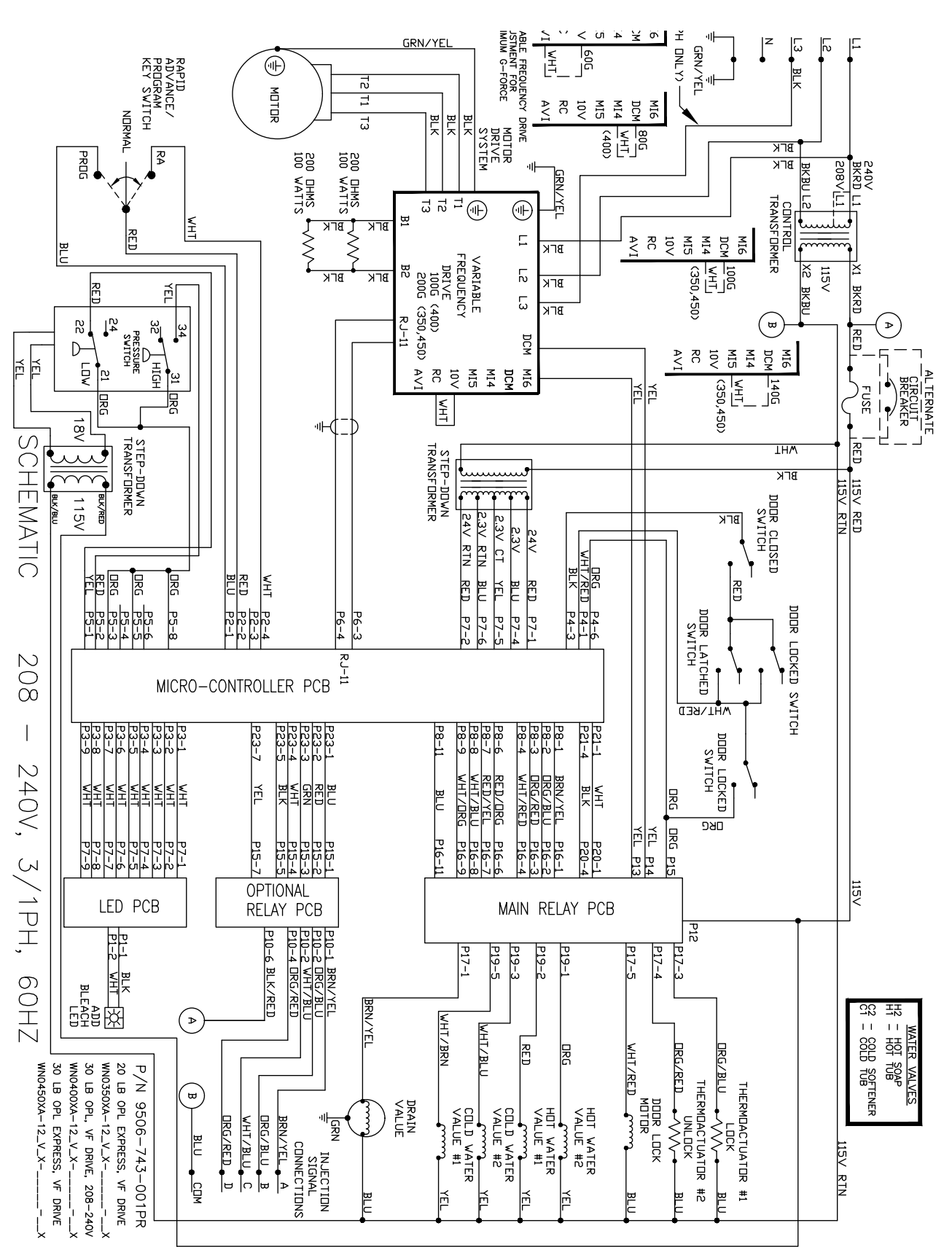
T-300-10 Schematic



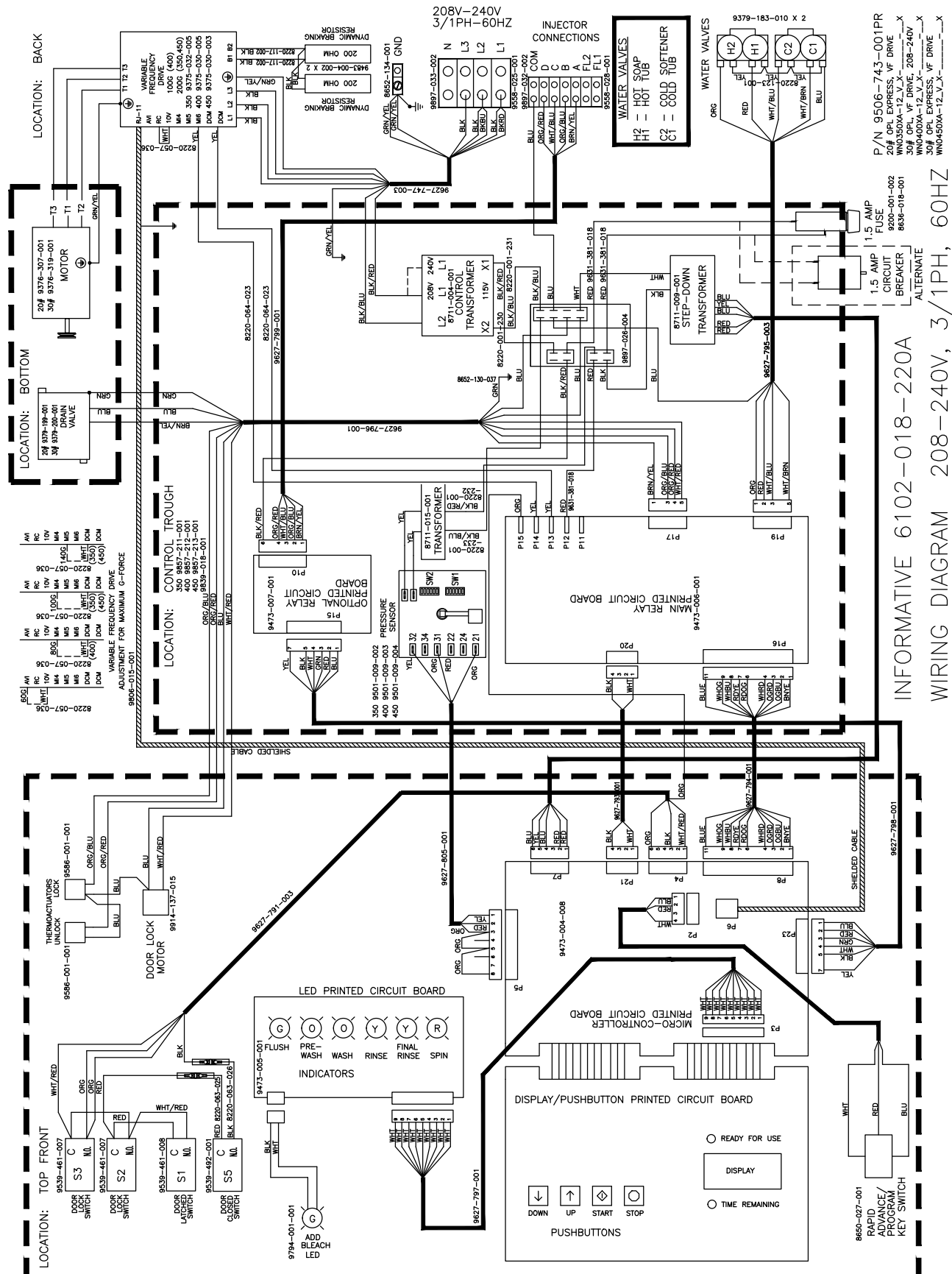
T-300-12 V4 Diagram



T-350-12 Schematic

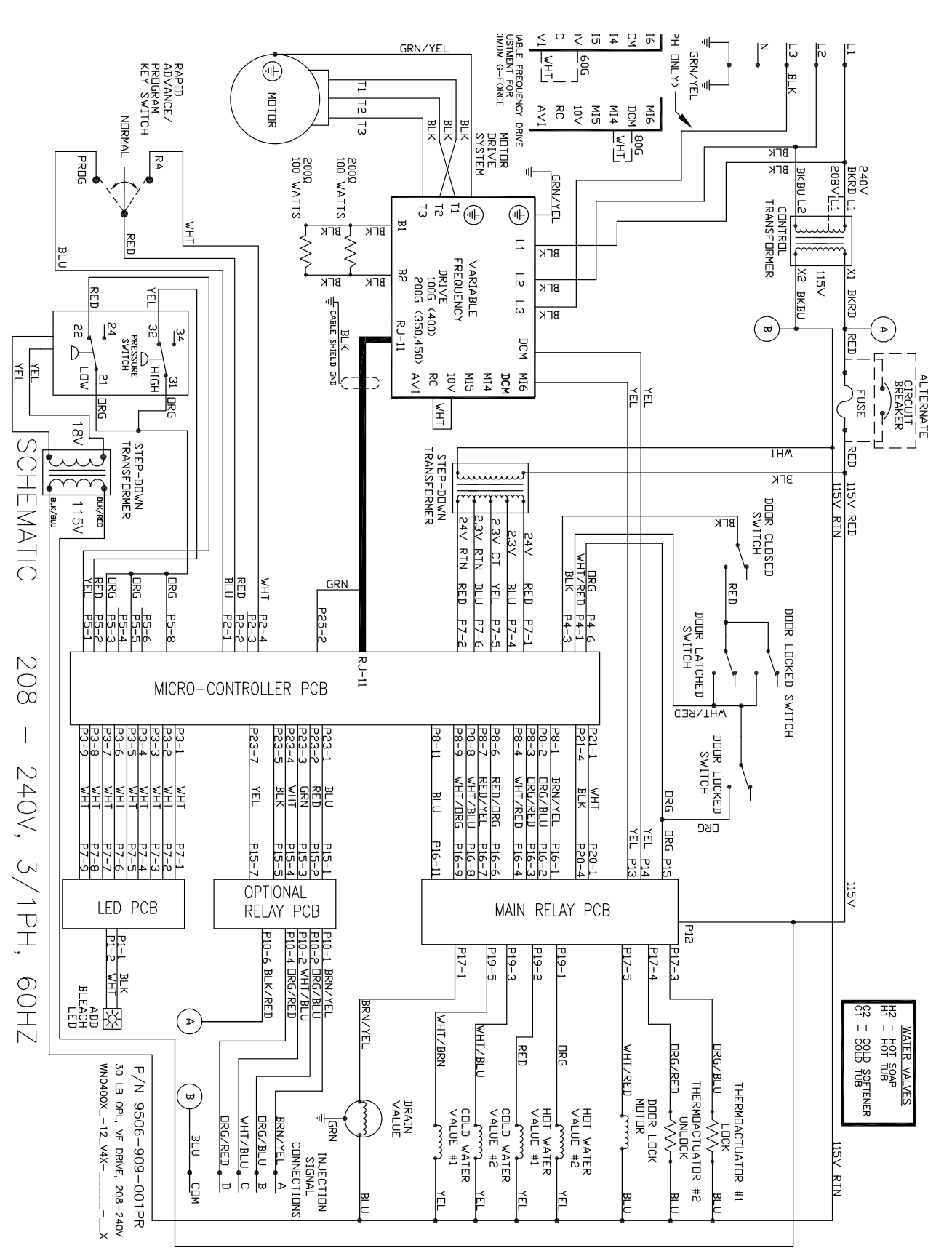


T-400-12 Diagram

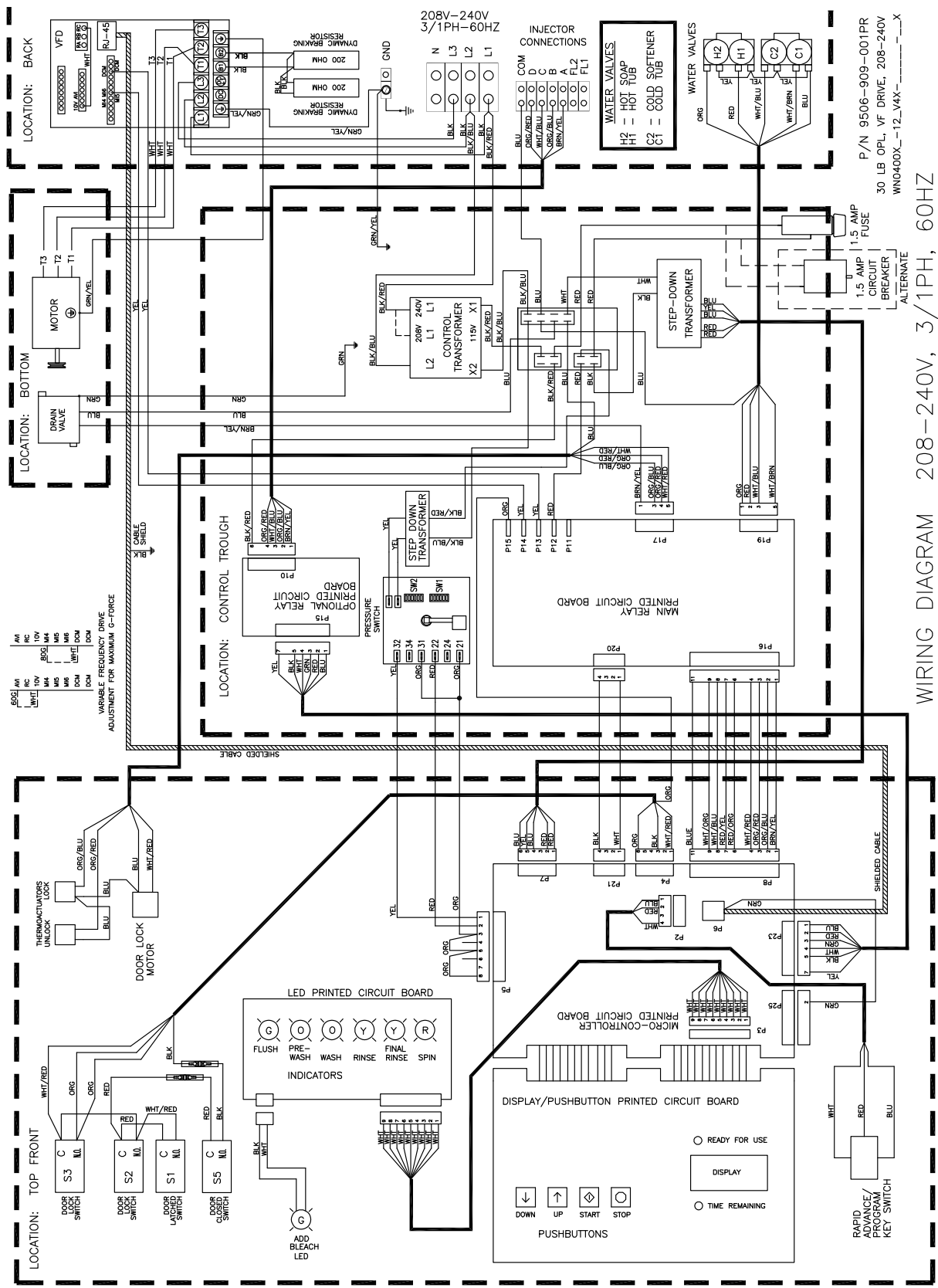


INFORMATIVE 6102-018-220A
WIRING DIAGRAM 208-240V, 3/1PH, 60HZ

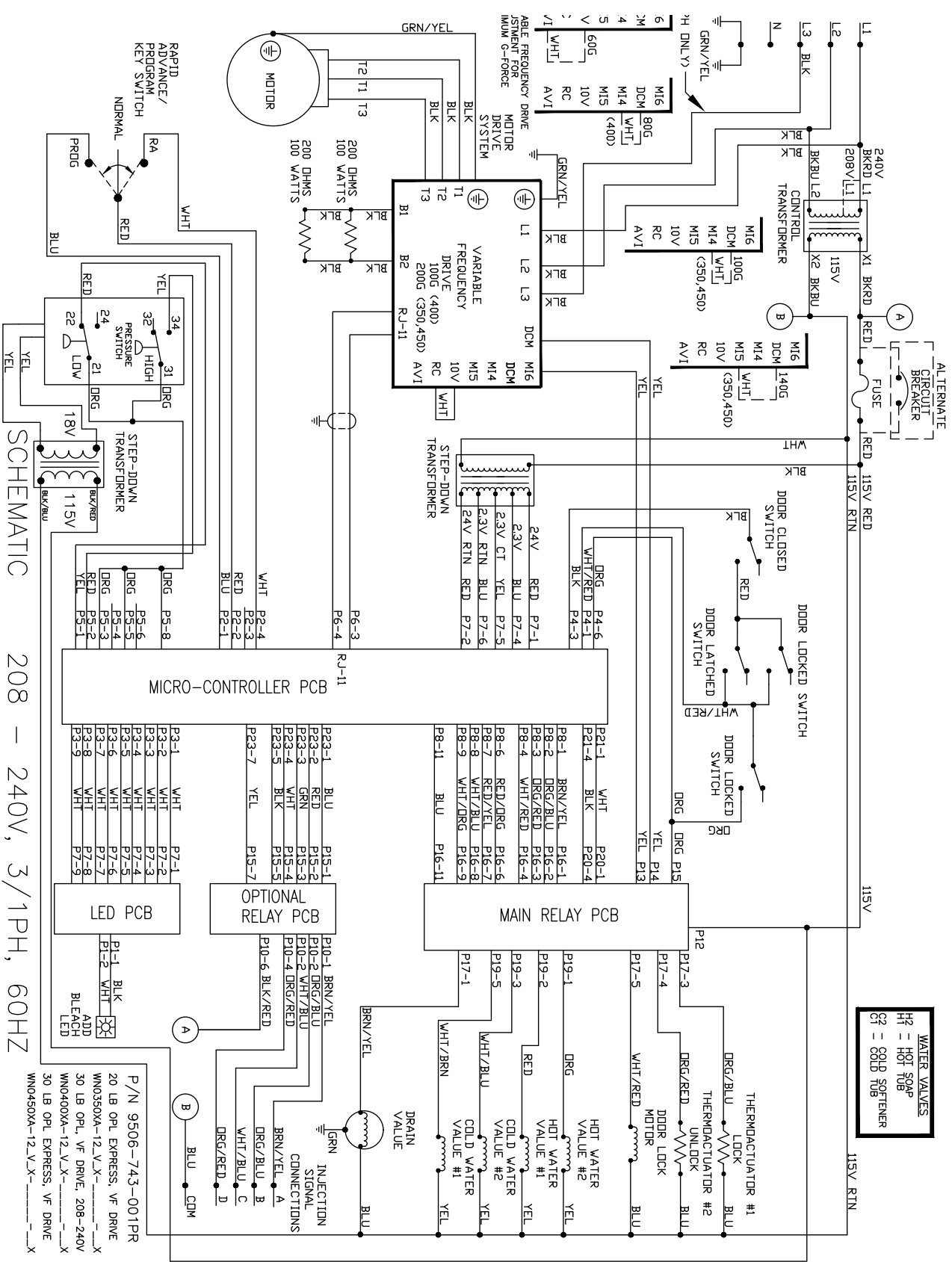
T-400-12 V4 Schematic



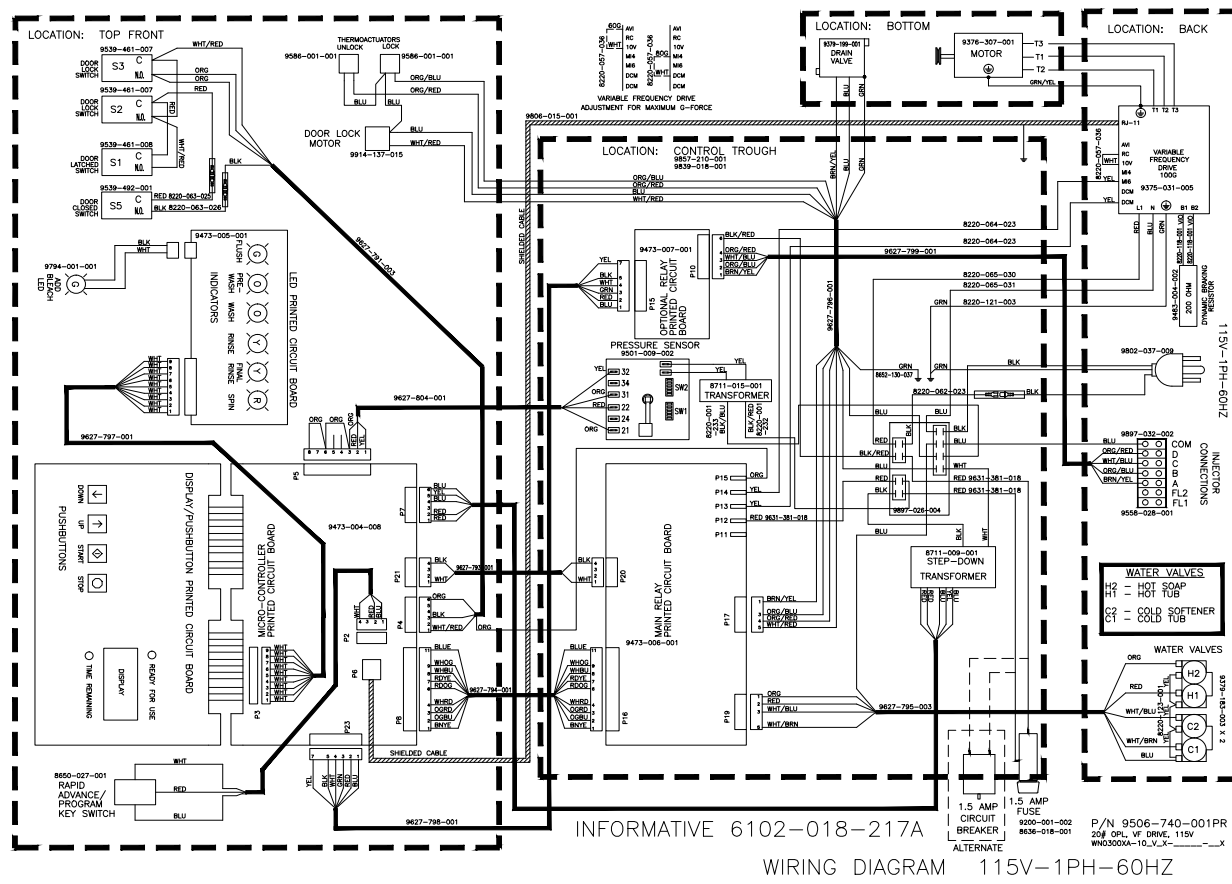
T-400-12 V4 Diagram



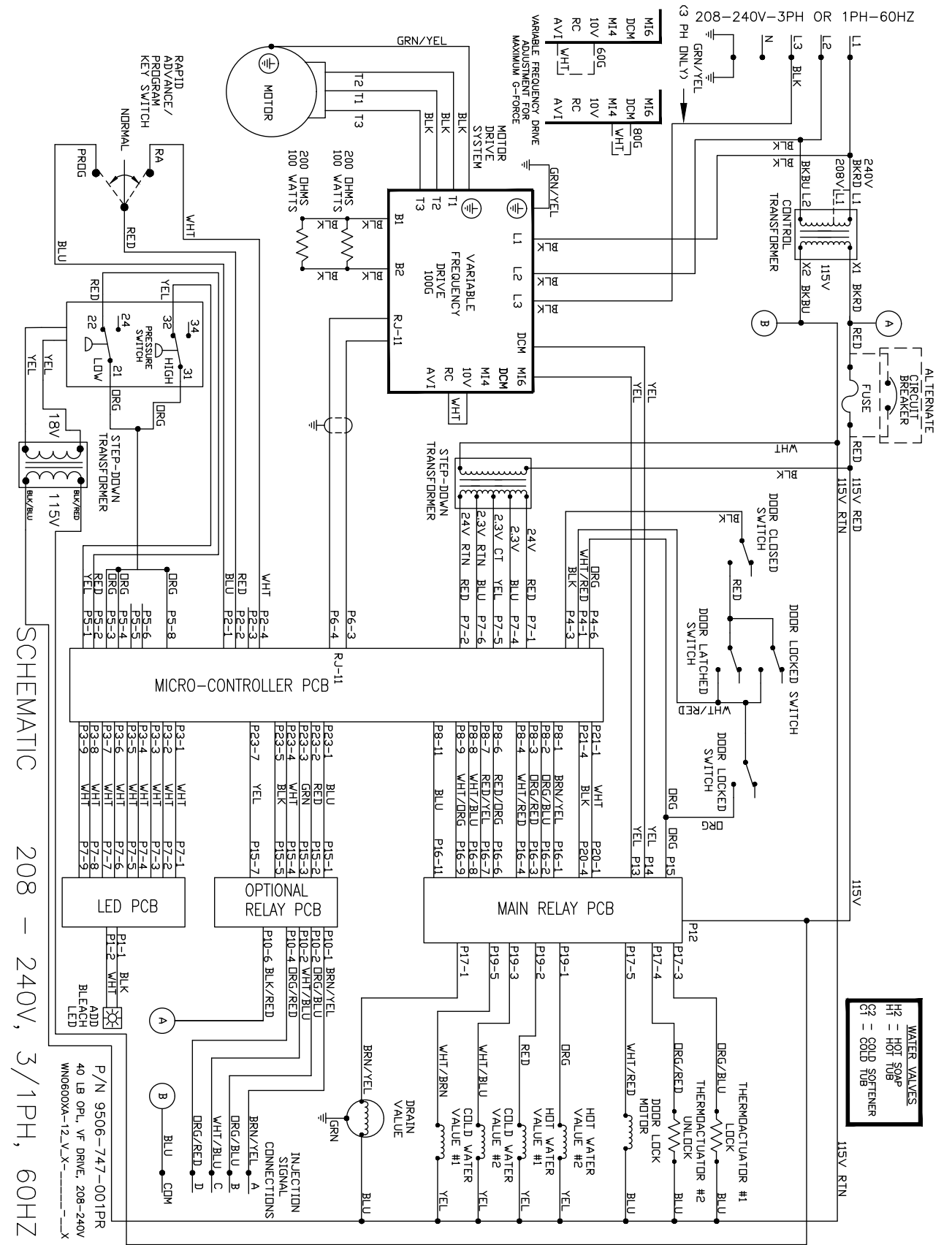
T-450-12 Schematic



T-450-12 V4 Diagram



T-600-12 Schematic



Kits, Assemblies, & Common Parts

Loading Door & Door Lock Components	Part Number
Door Glass Gasket (Standard Door)	9206-419-001
Door Glass Gasket (Small Door)	9206-411-002
Door Handle Only (Large)	9244-091-001
Door Close Switch	9539-492-001
Door Lock Gear Motor Assembly	9892-015-001
Kit - Door Latching Assy. & Cam (replaces original Door Latching Assembly)	9732-347-001
Kit - Door Cam Replacement	9732-346-002
Kit - Locking Pawl Replacement	9732-346-001
Kit - Door Gasket Expander Kit (Small)	9732-139-001
Kit - Door Gasket Expander Kit (Large)	9732-139-002
Electrical Components	Part Number
Transformer, Main	8711-004-001
Transformer, Control	8711-009-004
Main Control Board	9473-004-010
Kit-Replacement, Pressure Sensor (Only)	9732-315-001
VFD & Breaking Resistors Components	Part Number
Breaking Resistor 200 Ohms	9483-004-002
Breaking Resistor 160 Ohms	9483-004-003
Delta E Drive Display	9150-044-001
MS 300 VFD Display	9150-058-001
Data Cable (56")	9806-015-003
Drain & Water Valve Components	Part Number
Kit - 3" Drain Valve Seal Replacement	9732-327-001
Drain Valve 3"	9379-202-001
Drain Valve 2"	9379-199-001
Water Valve (Dual)	9379-183-012
Diaphragm (Dual)	9118-049-003
Cabinet Components	Part Number
Front Panel Screw	9545-008-014
Front Panel Finisher Washer	8641-585-001
Front Panel Spring Nut	8640-399-008
Top Soap Box Screw (Regular Chassis Only)	9545-008-012
Top Soap Box Spring Nut (Regular Chassis Only)	8640-399-007
5/16 Hex Screw, Common	9545-008-026
Top Lock Key #6324	9306-025-001
Cylinder Plug (1.5" Plastic)	9456-041-007

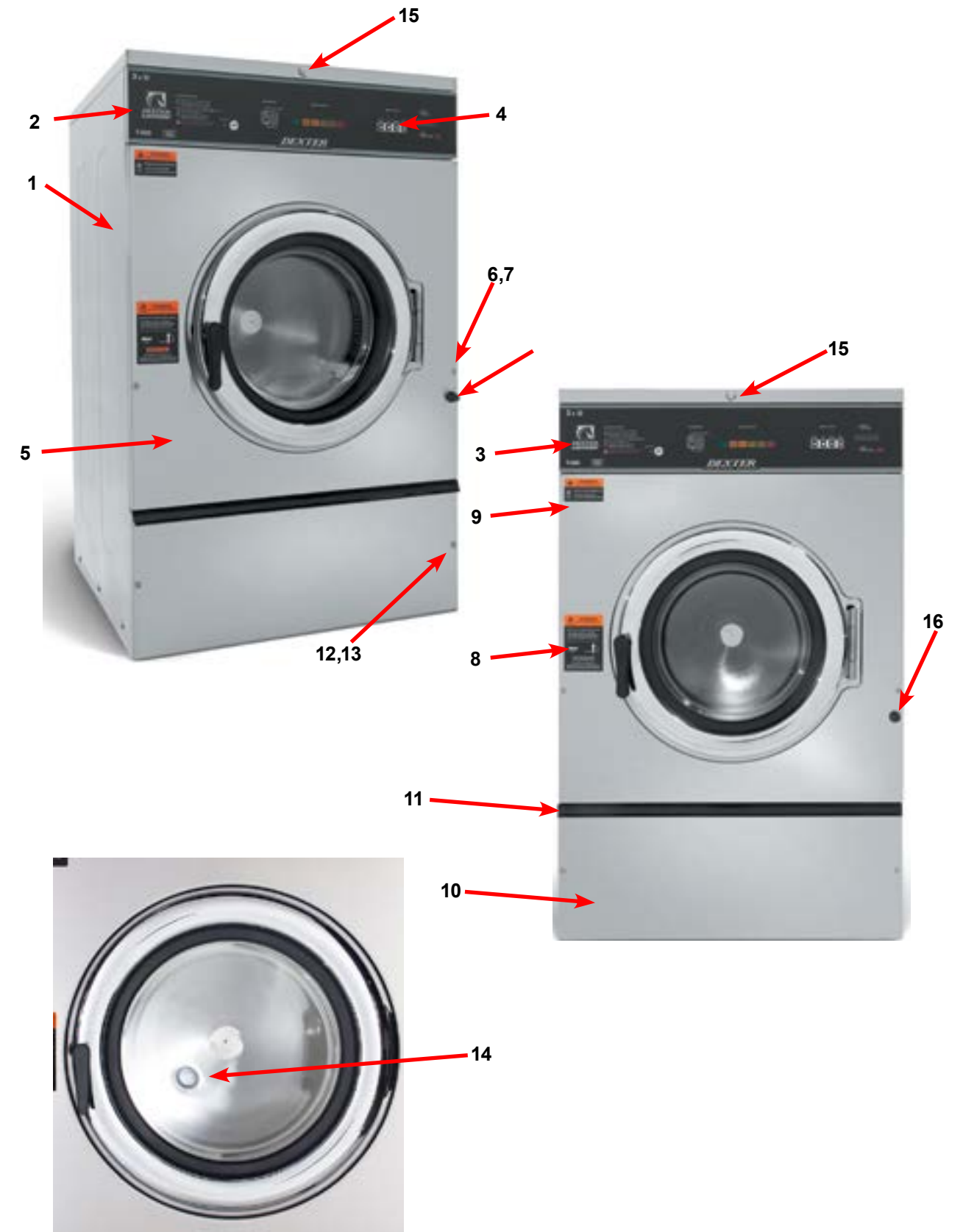


Section 8: Parts Data:

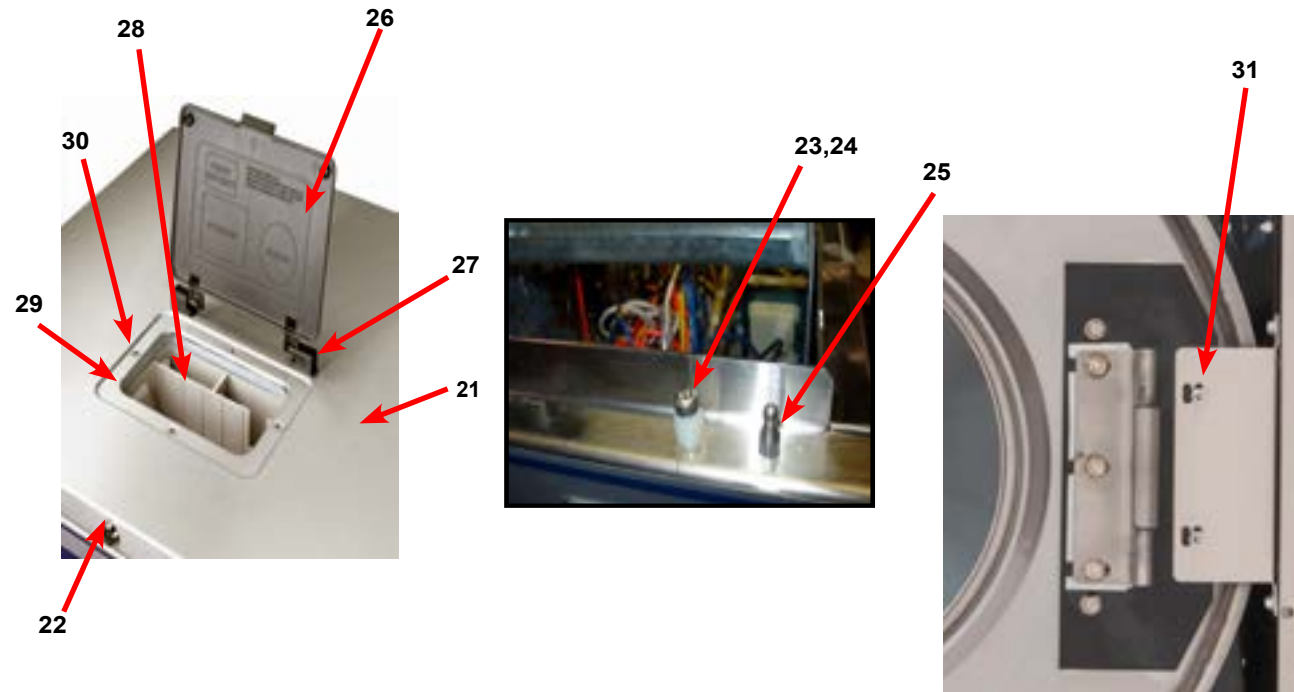
T300	WN0300XA-10EV	120 volts	60hz.	Single Phase
T300	WN0300XA-12EV	208-240 volts	60hz.	Single Phase or Three Phase
T350	WN0350XA-12EV	208-240 volts	60hz	Single Phase or Three Phase
T400	WN0400XA-12EV	208-240 volts	60hz	Single Phase or Three Phase
T450	WN0450XA-12EV	208-240-volts	60hz	Single Phase or Three Phase
T600	WN0600XA-12EV	208-240 volts	60 hz	Single Phase or Three Phase

Cabinet and Front Panel Group Part # by Model

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Panel, Side (Left or Right) - stainless			9732-359-006	9732-359-007	9732-359-008	2
*	Panel, Right Side-stainless	9989-639-001	9989-640-001				1
1	Panel, Left Side - stainless	9989-639-002	9989-640-002				1
*	Screw, (Side Panel to Base)	9545-018-018	9545-018-018	9545-018-013	9545-018-013		6
*	Screw, (Side Panel to Base)					9545-018-013	8
*	Nut, Hex 1/4-20 UNC	8640-414-006	8640-414-006	8640-414-006	8640-414-006		6
*	Nut, Hex 1/4-20 UNC					8640-414-006	8
*	Pad-Foam, Side Panel	0904-904-001	0904-904-001	0904-904-001	0904-904-001	0904-904-001	2
*	Bracket, Side Panel under front panel	9029-263-001	9029-263-001	9029-263-001	9029-263-001	9029-263-001	1
*	Nut, Hex (to tub front)	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	2
*	Screw, #10B x 1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	2
2	Panel, Control	9989-477-001	9989-477-001	9989-478-001	9989-478-001	9989-479-001	1
*	Screw, Control Panel to Sides	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Nut, Expansion	8640-442-001	8640-442-001	8640-442-001	8640-442-001	8640-442-001	4
3	Nameplate Decal, Control Panel (Black)	9412-217-001	9412-218-001	9412-219-001	9412-220-001	9412-221-001	1
4	Button, Push (Black)	9035-060-004	9035-060-004	9035-060-004	9035-060-004	9035-060-004	1
5	Panel Assy, Front	9454-893-002	9454-893-002	9454-894-002	9454-894-002	9454-895-002	1
*	Trim, Edge Protector	9578-092-005	9578-092-005	9578-092-005	9578-092-005	9578-092-005	1
*	Screw, Hex- To Control Panel	9545-008-031	9545-008-031	9545-008-031	9545-008-031	9545-008-031	2
*	Nut, Spring- To Control Panel 10/32	8640-442-001	8640-442-001	8640-442-001	8640-442-001	8640-442-001	2
6	Screw, Flat Head- Front to Sides	9545-008-014	9545-008-014	9545-008-014	9545-008-014	9545-008-014	2
7	Washer, Finish	8641-585-001	8641-585-001	8641-585-001	8641-585-001	8641-585-001	2
*	Nut, Spring-To Front Panel	8640-442-001	8640-442-001	8640-442-001	8640-442-001	8640-442-001	2
8	Label, Warning-Door Opening (Black)	8502-757-001	8502-757-001	8502-757-001	8502-757-001	8502-757-001	1
9	Label, Warning-Door Risk of Injury (Black)	8502-759-001	8502-759-001	8502-759-001	8502-759-001	8502-759-001	1
10	Door, Lower Service (includes handle & Rivits)	9960-286-001	9960-286-001	9960-286-002	9960-286-002	9960-286-002	1
11	Handle (bumper guard)	9244-086-001	9244-086-001	9244-086-002	9244-086-002	9244-086-002	1
*	Rivet	9491-009-003	9491-009-003	9491-009-003	9491-009-003	9491-009-003	4
12	Screw Mtg., Flat Head	9545-008-023	9545-008-023	9545-008-014	9545-008-014	9545-008-014	2
13	Washer, Finish	8641-585-001	8641-585-001	8641-585-001	8641-585-001	8641-585-001	2
*	Nut, Spring	8640-442-001	8640-442-001	8640-442-001	8640-442-001	8640-442-001	2
14	Plug- 1 1/2" (Tubback Bearing housing bolt access)	9456-041-007	9456-041-007	9456-041-007	9456-041-007	9456-041-007	1
15	Lock, Top (w/Key)	8650-012-003	8650-012-003	8650-012-003	8650-012-003	8650-012-003	1
*	Lock Spacer	9538-189-001	9538-189-001	9538-189-001	9538-189-001	9538-189-001	*
*	Key, Top- # 6324	6292-006-007	6292-006-007	6292-006-007	6292-006-007	6292-006-007	1
16	Bumper-Loading door	9051-055-001	9051-055-001	9051-055-001	9051-055-001	9051-055-001	1
*	Nut, 1/4-20 UNC, 2B	8640-414-006	8640-414-006	8640-414-006	8640-414-006	8640-414-006	1



Cabinet and Front Panel Group Part # by Model Continued

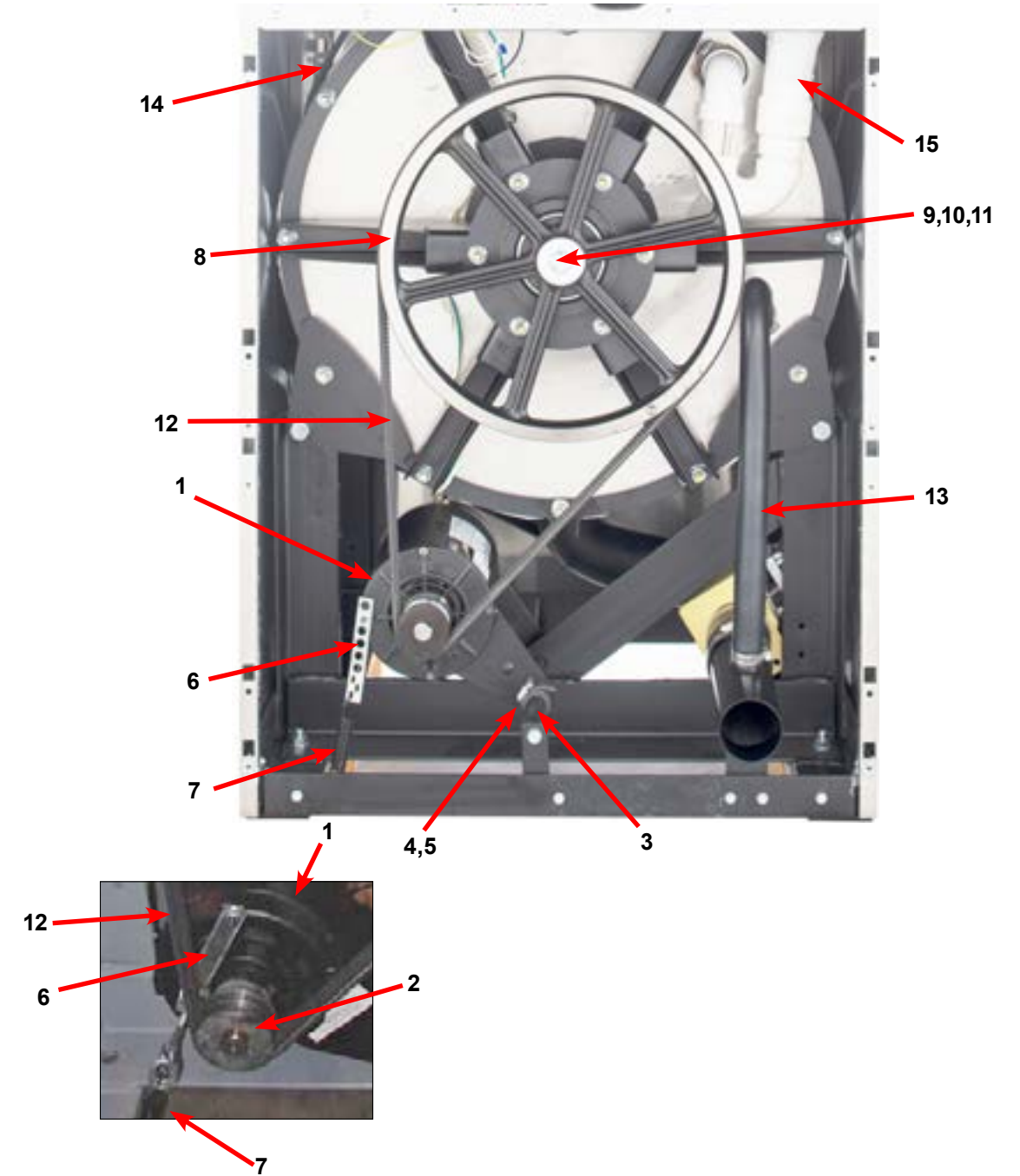


Notes

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
21	Panel Top, Assembly (includes catch)	9989-498-001	9989-498-002	9989-498-003	9989-498-004	9989-498-005	1
*	Catch, Top Panel	9086-017-001	9086-017-001	9086-017-001	9086-017-001	9086-017-001	2
*	Rivit-Catch, Top Panel	8638-190-009	8638-190-009	8638-190-009	8638-190-009	8638-190-009	4
22	Lock, Top (w/Key)	8650-012-003	8650-012-003	8650-012-003	8650-012-003	8650-012-003	1
*	Key, Top- # 6324	6292-006-007	6292-006-007	6292-006-007	6292-006-007	6292-006-007	1
*	Cam, Lock-Top	9095-045-001	9095-045-001	9095-049-001	9095-049-001	9095-049-001	1
*	Nut, 9/32 - 28 Hex	8640-426-001	8640-426-001	8640-426-001	8640-426-001	8640-426-001	1
*	Washer Flat 5/16	8641-581-008	8641-581-008	8641-581-008	8641-581-008	8641-581-008	1
23	Screw, Locator	9545-008-023	9545-008-023	9545-008-023	9545-008-023	9545-008-023	2
24	Plastic Sleeve, Locator	9355-001-001	9355-001-001	9355-001-001	9355-001-001	9355-001-001	2
25	Locator Post	9467-024-001	9467-024-001	9467-024-001	9467-024-001	9467-024-001	2
*	Nut, Locator Post	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
26	Door, Dispenser	9108-095-005	9108-095-005	9108-095-005	9108-095-005	9108-095-005	1
27	Post, Door Mounting	9467-025-001	9467-025-001	9467-025-001	9467-025-001	9467-025-001	2
*	Pin, Plain-SS	9451-191-001	9451-191-001	9451-191-001	9451-191-001	9451-191-001	2
*	Screw, Disp.Post Mtg	9545-045-002	9545-045-002	9545-045-002	9545-045-002	9545-045-002	4
28	Dispenser, Soap	9122-005-004	9122-005-004	9122-005-004	9122-005-004	9122-005-004	1
29	Gasket, Dispenser	9206-416-001	9206-416-001	9206-416-001	9206-416-001	9206-416-001	1
*	Nut, Spring-SS	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
30	Screw, Disp. Mtg	9545-008-012	9545-008-012	9545-008-012	9545-008-012	9545-008-012	4
*	Flow Restrictor	9475-002-002	9475-002-002	9475-002-002	9475-002-002	9475-002-002	2
*	Plastic Plug 1 1/2"-(inside cylinder)	9456-041-007	9456-041-007	9456-041-007	9456-041-007	9456-041-007	1
31	Bracket, Side Panel under front panel	9029-263-001	9029-263-001	9029-263-001	9029-263-001	9029-263-001	1

Rear View Access Part # by Model

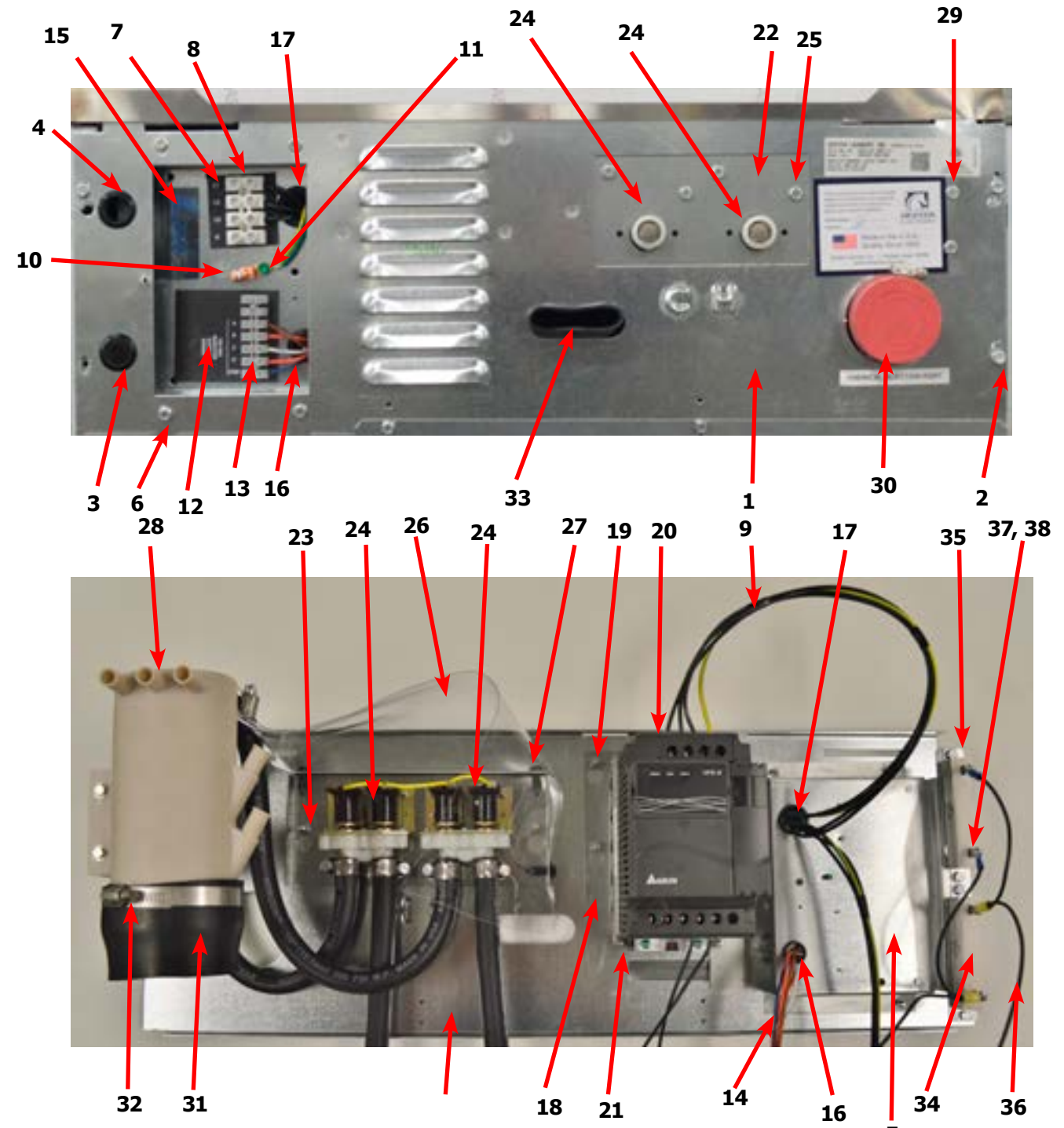
Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Drive Motor, 3 Phase (Inverter duty) W/Pulley	9732-225-001	9732-227-001	9732-127-012	9732-127-014	9732-127-012	1
2	Pulley, Motor	9453-169-012	9453-169-012	9453-170-003	9453-181-001	9453-170-003	1
*	Set Screw,Sq.Hd(motor pulley)	9545-028-015	9545-028-015	9545-028-015	9545-028-015	9545-028-015	2
3	Rod, Motor Mtg	9497-222-002	9497-222-002	9497-222-002	9497-222-002	9497-222-004	1
*	Screw (end of motor rod)	9545-029-005	9545-029-005	9545-029-005	9545-029-005	9545-029-005	1
*	Lockwasher (end of motor rod)	8641-582-014	8641-582-014	8641-582-014	8641-582-014	8641-582-014	1
4	Motor Bushing (Rubber)	9053-082-001	9053-082-001	9053-082-001	9053-082-001	9053-082-001	2
5	Clamp-Worm, 316SS, 1.5" (for Rubber bushing)	8654-117-019	8654-117-019	8654-117-019	8654-117-019	8654-117-019	2
6	Strap Bracket, Motor Tension	9029-206-002	9029-206-002	9029-206-002	9029-206-002	9029-206-002	1
*	Nut, Strap to Motor 10/32 UNF	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	1
*	Washer #10	8641-581-006	8641-581-006	8641-581-006	8641-581-006	8641-581-006	1
7	Spring, Belt Tension	9534-319-002	9534-319-002	9534-319-002	9534-319-002	9534-319-002	1
8	Pulley, Driven	9908-041-002	9453-168-005	9453-168-004	9453-168-006	9453-168-003	1
*	Tolerance Ring (Driven Pulley)	9487-234-002	9487-234-001	9487-234-001	9487-234-003	9487-234-003	1
9	Screw 1/2-13x1 1/4"	9545-017-009	9545-017-009	9545-017-009			1
9	Screw 5/8-11x1 1/2" Driven pulley				9545-060-001	9545-060-001	1
10	Lockwasher 1/2"	8641-582-016	8641-582-016	8641-582-016			1
10	Lockwasher 5/8"				8641-582-018	8641-582-018	1
11	Washer, Flat 1/2"	8641-581-026	8641-581-026	8641-581-026			1
11	Washer, Flat 5/8x2 1/4"				8641-581-032	8641-581-032	1
12	Drive Belt	9040-076-004	9040-079-004		9040-079-005		1
12	Drive Belt			9040-076-005		9040-076-005	2
*	Hose, Overflow Vent Top	9242-463-001	9242-463-002	9242-463-002	9242-463-003	9242-463-003	1
*	Clamp, Hose Vent	8654-117-008	8654-117-008	8654-117-008	8654-117-008	8654-117-008	1
13	Hose, Overflow to drain	9242-449-002	9242-449-002	9242-449-002	9242-449-002	9242-449-002	1
*	Clamp, Hose overflow to drain	8654-117-018	8654-117-018	8654-117-018	8654-117-018	8654-117-018	2
14	Hose, Pressure Switch	9242-175-000	9242-175-000	9242-175-007	9242-175-007	9242-175-001	1
*	Clamp, Pressure Switch Hose	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	1
	Vacuum Breaker Mtg Bracket	9029-266-001	9029-266-001	9029-078-001	9029-077-001	9029-077-001	1
*	Vacuum Breaker ALL	9610-001-001	9610-001-001	9610-001-001	9610-001-001	9610-001-001	1
*	Clamp, Hose to Vacuum Breaker	8654-117-014	8654-117-008	8654-117-008	8654-117-014	8654-117-014	1
*	Hose, Vacuum Breaker to tub	9242-458-001	9242-458-001				1
*	Hose, Vacume Breaker to Injector			9242-461-001	9242-461-001	9242-461-001	1
*	Clamps			8654-117-014	8654-117-014	8654-117-014	1
*	Clip - Hose Tie Back			9083-114-001	9083-114-001		*
*	Strap Tie, Adjustable Ratchet			9544-040-001	9544-040-001		*



Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
15	Injector Assembly, Soap			9883-006-001	9883-010-001	9883-009-001	1
*	Hose, Injector to Tub Back			9242-462-001	9242-462-001	9242-462-001	1
*	Clamps			8654-117-014	8654-117-014	8654-117-014	1
*	Cap-Injector Assy			0935-127-001	0935-127-001	0935-127-001	1
*	Clamp			9242-117-014	9242-117-014	9242-117-014	1
*	Panel Assy., Back	9454-632-001	9454-632-001	9989-562-001	9989-562-001	9989-562-001	1
*	Screw Panel Mtg.#10x1/2"	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	10
*	Nut, Spring	8640-399-004	8640-399-004	8640-399-004	8640-399-004	8640-399-004	6
*	Screw, To Base-1/4x3/4	9545-030-002	9545-030-002	9545-030-002	9545-030-002	9545-030-002	1

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Channel, Rear	9947-025-001	9947-025-001	9947-026-001	9947-026-001	9947-026-001	1
2	Screw #10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Nut, Spring	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
3	Plug, 7/8"	9456-041-006	9456-041-006	9456-041-006	9456-041-006	9456-041-006	1
4	Bushing, 7/8"	9053-067-002	9053-067-002	9053-067-002	9053-067-002	9053-067-002	1
5	Braacket-Terminal Block Assy	9029-265-001	9029-265-001	9029-265-001	9029-265-001	9029-265-001	1
6	Screw, 10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
7	Strip-Terminal marker, Power			9558-025-001	9558-025-001	9558-025-001	1
8	Terminal Block-Power			9897-033-002	9897-033-002	9897-033-002	1
*	Screw-6ABx3/4			9545-031-010	9545-031-010	9545-031-010	2
9	Harness-Power Terminal Block			9627-747-003	9627-747-003	9627-747-003	1
10	Terrminal Lug, Solderless			8652-134-001	8652-134-001	8652-134-001	1
*	Lockwasher-Exttooth, #10			8641-582-006	8641-582-006	8641-582-006	1
11	Screw-10-32ttX1x1/2Grn			9545-008-027	9545-008-027	9545-008-027	2
12	Strip-Terminal Marking, Injector	9558-028-001	9558-028-001	9558-028-001	9558-028-001	9558-028-001	1
13	Terminal Block-Injector	9897-032-002	9897-032-002	9897-032-002	9897-032-002	9897-032-002	1
*	Screw-4Bx5/8ss	9545-053-002	9545-053-002	9545-053-002	9545-053-002	9545-053-002	2
14	Harness-Injection	9627-799-001	9627-799-001	9627-799-001	9627-799-003	9627-799-002	1
15	Label-Warning	8502-639-001	8502-639-001	8502-639-001	8502-639-001	8502-639-001	1
16	Bushing-Insulated, 3/4"	9053-067-001	9053-067-001	9053-067-001	9053-067-001	9053-067-001	1
17	Bushing-Insulated, 1"	9053-067-004	9053-067-004	9053-067-004	9053-067-004	9053-067-004	1
*	Cover, Terminal Block	9074-267-001	9074-267-001	9074-267-001	9074-267-001	9074-267-001	1
*	Screw #10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	1
18	Plate Drive Mounting	9982-382-001	9982-382-001	9982-382-001	9982-382-001	9982-382-001	1
19	Nut-#10-32UNF, 2B	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	4
20	VFD Delta "E" drive 208-240 volt	9375-032-007	9375-032-005	9375-030-005			1
20	VFD Delta "E" drive 120 volt	9375-031-005					
*	Cable, Data	9806-015-001	9806-015-001	9806-015-001	9806-015-001	9806-015-001	1
*	VFD Cooling Fan	9189-013-001	9189-013-001	9189-013-001	9189-013-001	9189-013-001	1
21	Nut-#10-32UNF 2B	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	4
*	VFD "MS300" V4 -10	9375-033-007					1
*	VFD Cooling Fan	9189-016-001					
*	VFD "MS300" V4	9375-034-009	9375-034-010	9375-035-011	9375-035-012	9375-035-014	1
*	VFD Cooling Fan	9189-015-001	9189-015-001	9189-016-001	9189-016-001	9189-016-001	1
*	Data Cable "MS300" V4	9806-026-001	9806-026-001	9806-026-001	9806-026-001	9806-026-001	1
22	Mounting Plate Water Valves	9452-813-001	9452-813-001	9452-813-001	9452-813-001	9452-813-001	1
23	Nut-Elastic stop, #10-32	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	2
24	Valve-Water, Duel Coil	9379-183-010	9379-183-010	9379-183-010	9379-183-010	9379-183-010	2
25	Screw #10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
26	Shield over Water Valves Plastic	9550-194-001	9550-194-001	9550-194-001	9550-194-001	9550-194-001	1
27	Push Clip	9083-121-001	9083-121-001	9083-121-001	9083-121-001	9083-121-001	3
28	Vacuum Breaker	9610-001-001	9610-001-001	9610-001-001	9610-001-001	9610-001-001	1
*	Bracket-Vacuum Breaker	9029-266-001	9029-266-001	9029-078-001	9029-077-001	9029-077-001	1
*	Vacuum Breaker Cap (Red)	0935-135-002	0935-135-002	0935-135-002	0935-135-002	0935-135-002	*
29	Screw, 10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
30	Cap-Injector Assy		0935-127-001	0935-127-001	0935-127-001	0935-127-001	1
*	Clamp		9242-117-014	9242-117-014	9242-117-014	9242-117-014	1
31	Hose, Vacume Breaker to Injector			9242-461-001	9242-461-001	9242-461-001	1

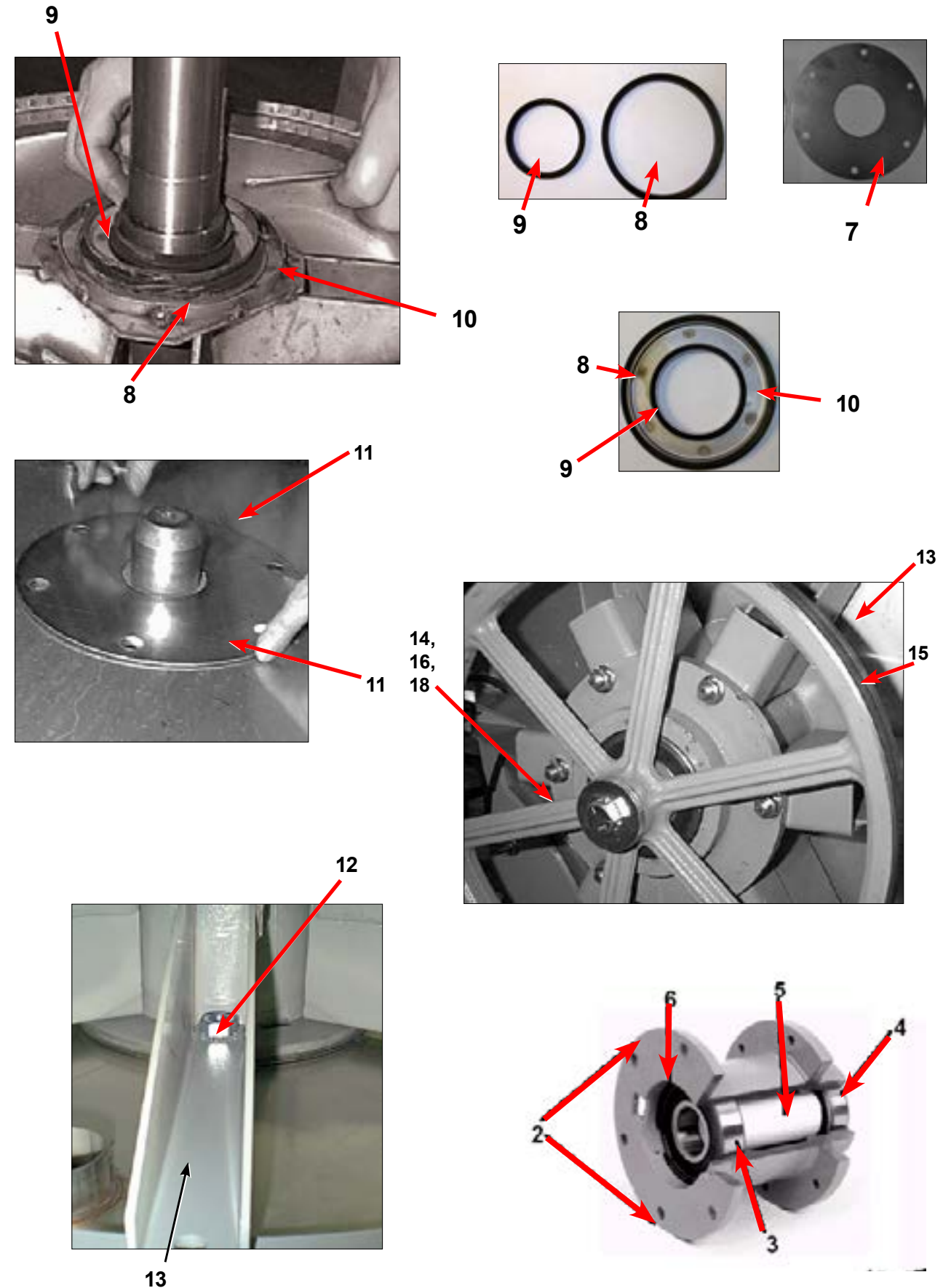
Rear View Access Part # by Model Continued



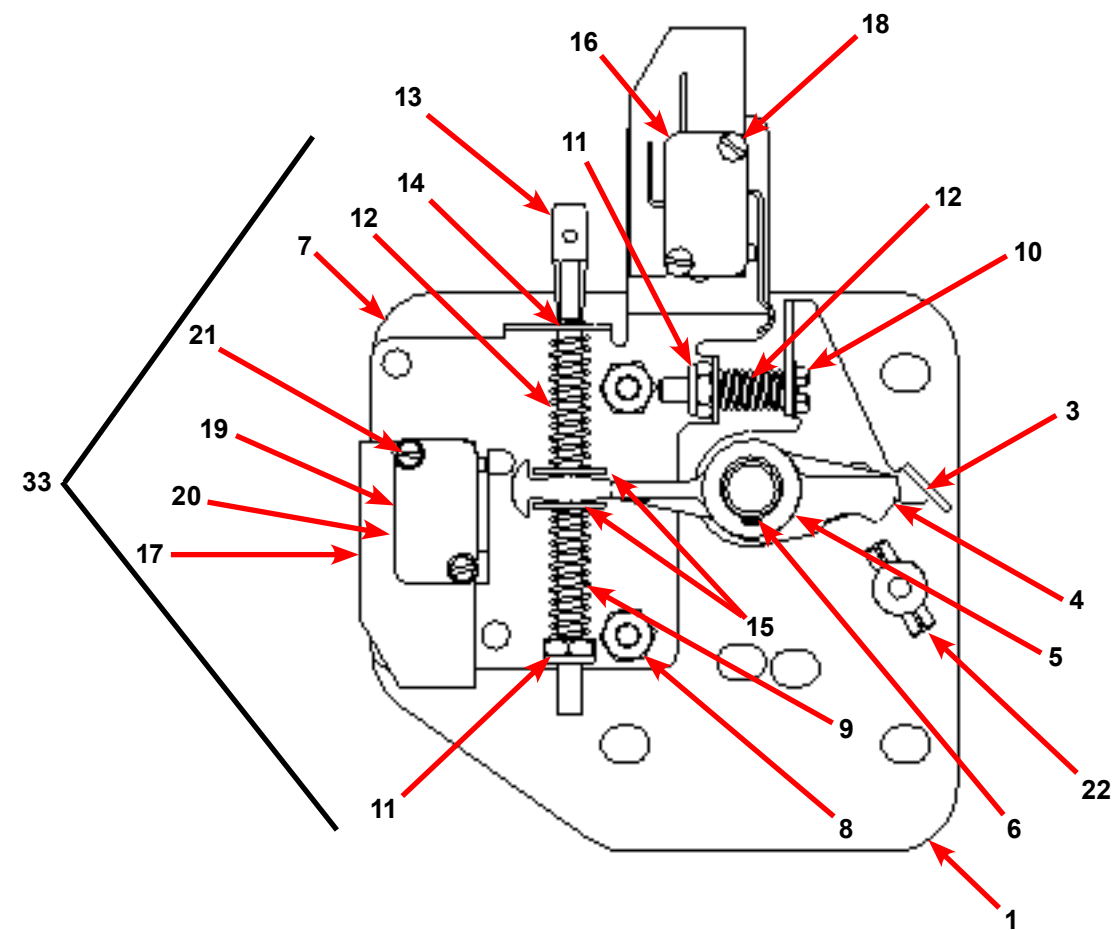
32	Clamps			8654-117-014	8654-117-014	8654-117-014	1
33	Hose-Suds Overflow	9242-463-001	9242-463-002	9242-463-002	9242-463-003	9242-463-003	1
34	Braking resistors (200 ohm) (-10)	9483-004-002					1
34	Braking resistors (200 ohm)	9483-004-002	9483-004-002	9483-004-002	9483-004-002	9483-004-002	2
35	Screw-#10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Wire Assy -Violet, (24" T300-10)	8220-118-001	N/A	N/A	N/A	N/A	2
36	Wire Assy, Jumper	8220-117-002	8220-117-002	8220-117-002	8220-117-002	8220-117-002	2
37	Screw, #6-32x5/16	9545-044-006	9545-044-006	9545-044-006	9545-044-006	9545-044-006	4
38	Nut, #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	4

Cylinder, Seals & Bearings Part # by Model

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
*	Bearing and Seal Kit	9732-219-001	9732-219-008	9732-219-003	9732-219-005	9732-219-005	1
*	Housing, Bearing- Assembly (items #2-#6)	9803-182-001	9803-179-003	9803-179-002	9803-186-001	9803-186-001	1
2	Housing, Bearing	9241-174-002	9241-169-002	9241-169-002	9241-180-002	9241-180-002	1
3	Bearing, Front (LARGE)	9036-159-001	9036-159-009	9036-159-002	9036-159-005	9036-159-005	1
4	Bearing, Rear (SMALL)	9036-159-003	9036-159-008	9036-159-001	9036-159-004	9036-159-004	1
5	Spacer, Bearing	9538-161-001	9538-158-001	9538-158-001	9538-167-001	9538-167-001	1
6	Ring, Bearing Retainer	9487-238-002	9487-238-001	9487-238-001	9487-238-003	9487-238-003	1
7	Tub Back Mating Ring	9487-261-001	9487-261-002	9487-261-002	9487-261-003	9487-261-003	1
8	Seal, Large	9532-140-010	9532-140-009	9532-140-009	9532-140-009	9532-140-009	1
9	Seal, Small	9532-140-005	9532-140-003	9532-140-003	9532-140-006	9532-140-006	1
10	Ring, Seal Mounting	9950-047-001	9950-042-001	9950-042-001	9950-048-001	9950-048-001	1
11	Back Assy, Tub 2 piece	9732-137-001	9732-137-002	9732-137-002	9732-137-003	9732-137-003	1
12	Bolt, Tub End of Bearing Housing (1/2" x 1 1/4")	9545-017-009	9545-017-009	9545-017-009			6
12	Nut 1/2'	8640-417-005	8640-417-005	8640-417-005			6
12	Lockwasher 1/2" (ext. tooth)	8641-581-034	8641-581-034	8641-582-016			6
12	Bolt 7/16-14x1 1/2" Tub end of bearing housing				9545-059-003	9545-059-003	6
12	Nut 5/8"				8640-425-001	8640-425-001	6
13	Support Arm Assy, Bearing Housing	9991-049-002	9991-057-002	9991-061-002	9991-056-002	9991-056-002	6
*	Tub Alignment Spacer	9552-038-003	9552-038-003	9552-038-003	9552-038-003	9552-038-003	
14	Bolt Pulley End of Bearing Housing (3/8" x 1 1/2")	9545-029-003	9545-029-003	9545-029-003			6
14	Nut, Flange Locking 3/8"	8640-415-004	8640-415-004	8640-415-004			6
14	Bolt Pulley end of bearing housing (7/16-14x2")				9545-059-002	9545-059-002	6
14	Nut, Flange Locking 7/16"				8640-416-005	8640-416-005	6
15	Pulley, Driven	9908-041-002	9453-168-005	9453-168-004	9453-168-006	9453-168-003	1
*	Ring, Tolerance	9487-234-002	9487-234-001	9487-234-001	9487-234-003	9487-234-003	1
16	Washer 1/2"	8641-581-026	8641-581-026	8641-581-026			1
16	Washer 5/8"				8641-581-032	8641-581-032	1
18	Bolt 1/2-13 x 1 1/4"	9545-017-009	9545-017-009	9545-017-009			1
18	Bolt 5/8-11x11/2"				9545-060-001	9545-060-001	1
20	Lockwasher 1/2" Ext. tooth	8641-582-016	8641-582-016	8641-582-016			1
18	Lockwasher 5/8 Ext. tooth				8641-582-018	8641-582-018	1
*	Cylinder Assy Before Serial # W1.20190.XXX	9732-354-001	9732-354-002	9732-354-003	9732-354-004	9732-354-006	1
*	Cylinder Assy After Serial # W1.20190.XXX	9848-163-001	9848-164-001	9845-165-001	9848-166-001	9848-168-001	1
*	Tub and Cylinder Assy.	9869-028-001	9869-029-001	9869-030-001	9869-031-001	9869-032-001	1
*	Tub Assembly	9930-159-001	9930-160-001	9930-161-001	9930-162-001	9930-163-001	1



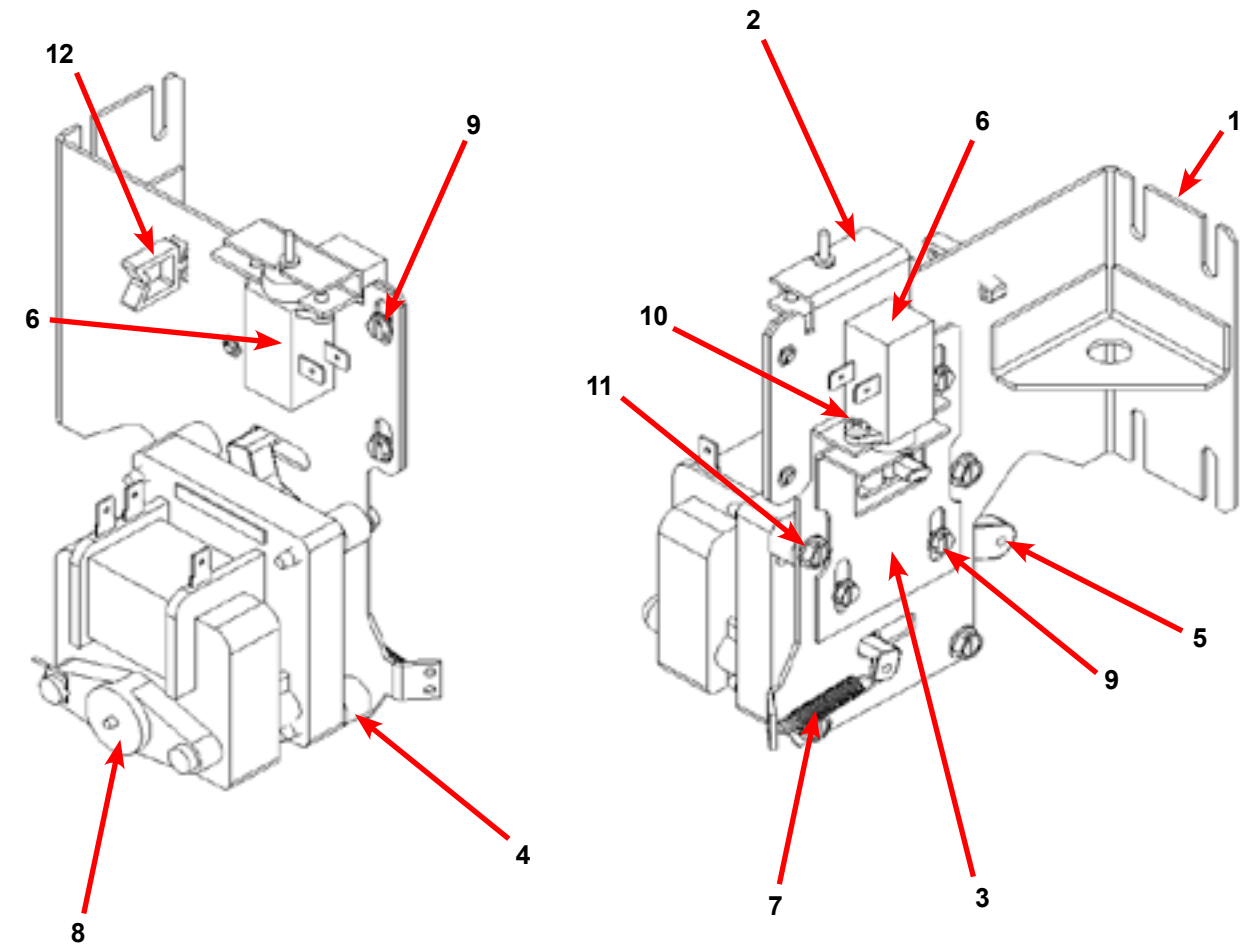
Door Lock Assembly (All Models)



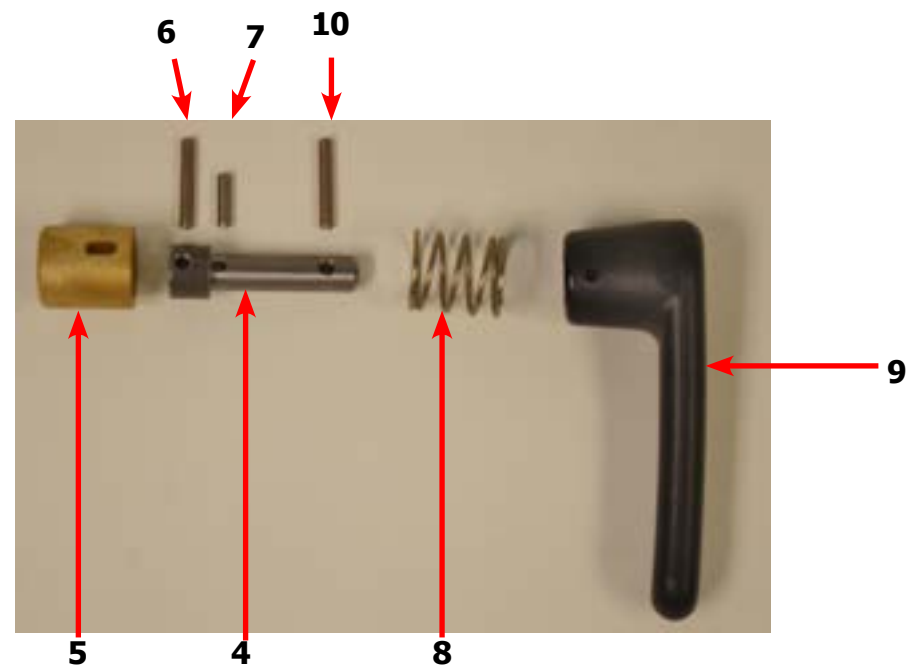
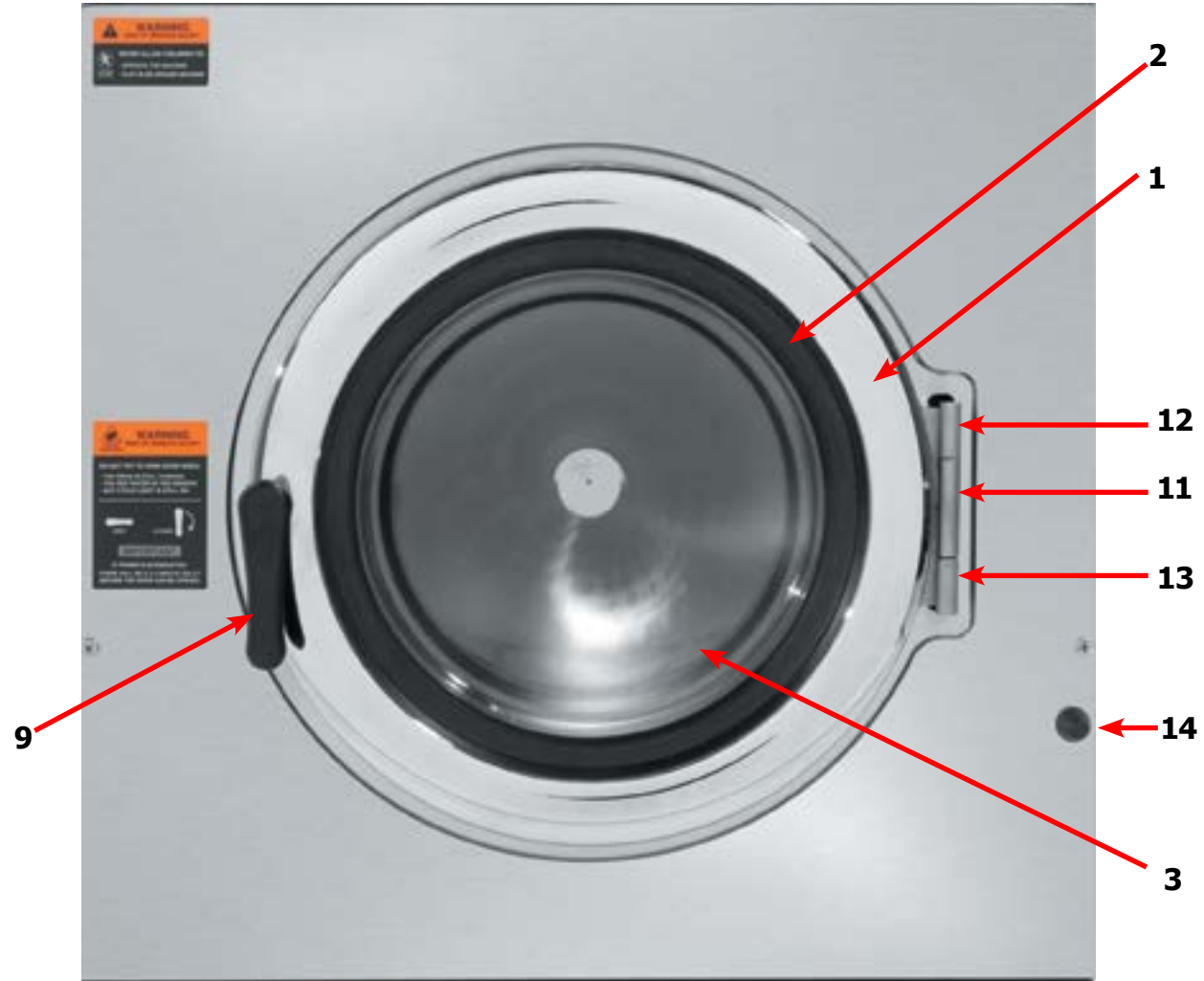
Key	Description	All Models	QTY
33	Lock Assy, Complete (#1-22) (includes #1 thru #22)	9885-031-001	1
1	Plate Assy, Door Lock	9982-346-001	1
2	Washer, Flat (SS or Brass)	8641-581-030	1
3	Actuator, Latching Switch	9008-005-001	1
4	Pawl, Locking	9732-346-002	1
5	Washer, Spring	8641-569-003	1
6	Ring, Retaining	9487-200-004	1
7	Bracket Switch	9029-163-001	1
8	Nut, Hex 10-32 UNF	8640-413-002	2
9	Spring, Actuating	9534-364-002	1
10	Screw, Hx. 10-32 x 1"	9545-012-020	1
11	Nut, Elastic Stop 10-32	8640-413-004	2
12	Spring, Return	9534-364-001	2
13	Pin, Guide	9451-193-001	1

Key	Description	All Models	QTY
14	Ring, Retaining	9487-200-005	1
15	Washer	8641-581-031	1
16	Switch, Latching Sensing	9539-461-008	1
17	Shield, Switch	9550-169-003	3
18	Screw 4-40 x 5/8"	9545-020-001	2
18	Nut, Twin 4-40	8640-401-001	1
19	Switch, Locking Sensing	9539-461-007	2
20	Actuator, Switch Locking	9008-006-003	1
21	Screw 4-40 x 1 1/8"	9545-020-003	2
21	Nut, Twin 4-40	640-401-001	1
*	Spacer Sensor	9538-182-001	*
22	Pin, Dowel (for door cam)	9451-181-004	1
*	Shim, Door Lock, Thin	9552-037-001	AR
*	Screw, Lock mtg 1/4"-20 x 3/4"	9545-018-014	3
*	Lockwasher 1/4" Ext tooth	8641-582-007	3

Gear Motor Door Lock Assembly



Key	Description	T300	T350	T400	T450	T600	QTY
*	Actuator Assembly (Includes 1-10, Rod NOT included)	9892-015-001	9892-015-001	9892-015-001	9892-015-001	9892-015-001	1
1	Bracket Assy, Slide Lock Actuator	9985-190-001	9985-190-001	9985-190-001	9985-190-001	9985-190-001	1
2	Bracket Assy, Slide - Unlock	9985-189-001	9985-189-001	9985-189-001	9985-189-001	9985-189-001	1
3	Bracket Slide Lock	9029-204-001	9029-204-001	9029-204-001	9029-204-001	9029-204-001	1
4	Spacer, Plastic	9538-157-021	9538-157-021	9538-157-021	9538-157-021	9538-157-021	4
5	Arm - Door Lock	9001-063-001	9001-063-001	9001-063-001	9001-063-001	9001-063-001	1
6	Thermoactuator - Door Lock Relay 120v	9586-001-001	9586-001-001	9586-001-001	9586-001-001	9586-001-001	2
7	Spring - Extension	9534-350-001	9534-350-001	9534-350-001	9534-350-001	9534-350-001	1
8	Motor & Gear Assembly 120v	9914-137-015	9914-137-015	9914-137-015	9914-137-015	9914-137-015	1
9	Screw -Hxwshrhdslems, 6-32 x 3/16	9545-044-003	9545-044-003	9545-044-003	9545-044-003	9545-044-003	6
10	Cross Recessed PAn Hd Tapping screw	9545-031-011	9545-031-011	9545-031-011	9545-031-011	9545-031-011	4
11	Screw - hxwshdsl, 10-24 - 1.25f, ctd	9545-046-007	9545-046-007	9545-046-007	9545-046-007	9545-046-007	4
12	Standoff-Wire	9527-007-001	9527-007-001	9527-007-001	9527-007-001	9527-007-001	1
*	Rod, Door Lock	9497-225-011	9497-225-011	9497-225-012	9497-225-012	9497-225-010	1

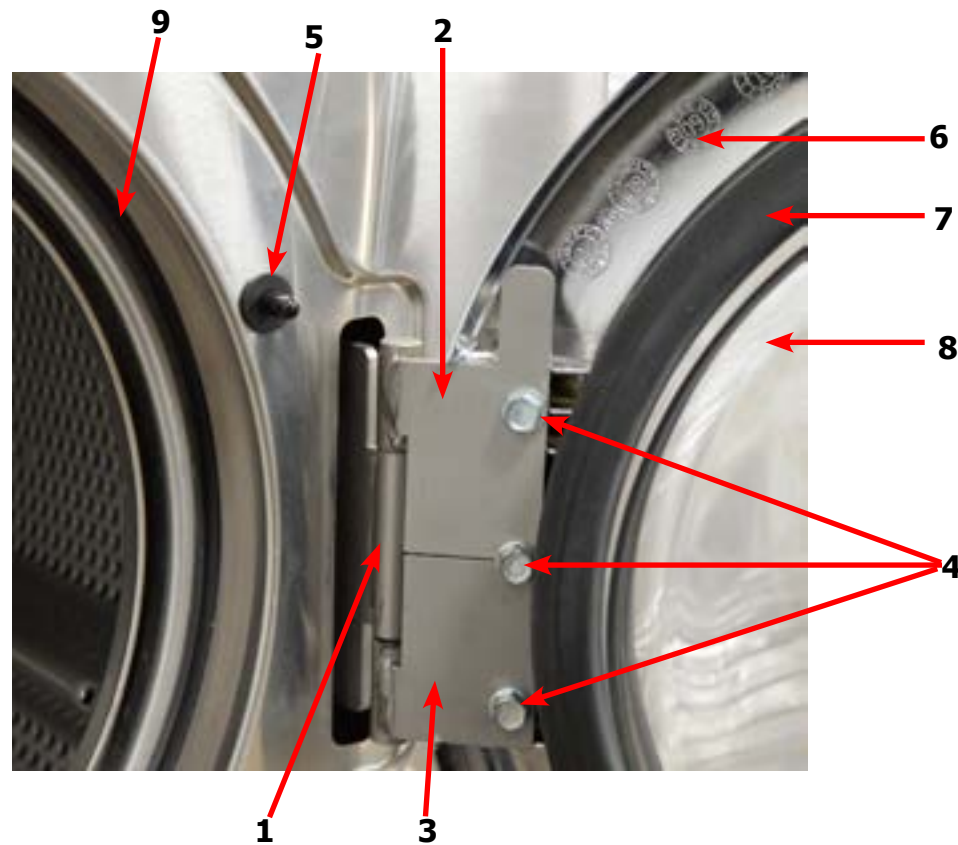


Loading Door Part # by Model

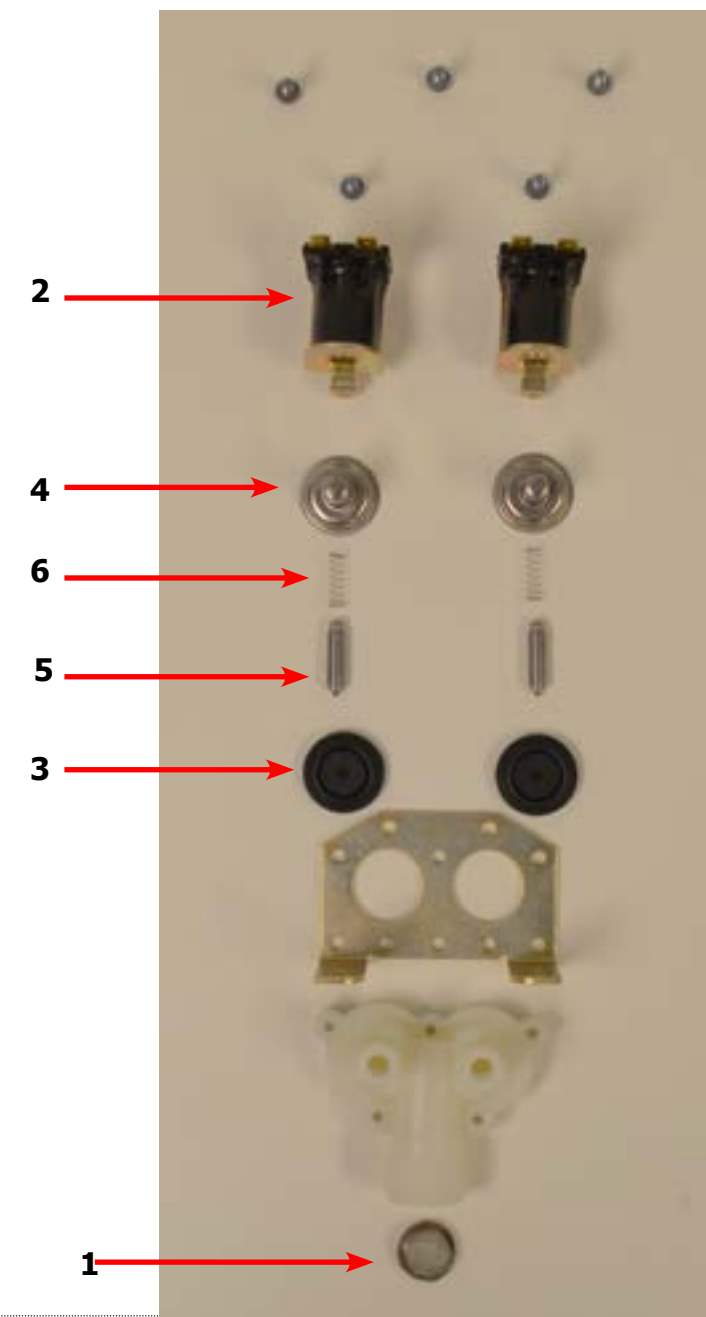
Key	Description	T300	T350	T400	T450	T600	QTY
*	Loading Door, Complete #1-10	9960-308-001	9960-308-001	9960-309-001	9960-309-001	9960-309-001	1
1	Loading Door, Ring	9487-264-002	9487-264-002	9487-265-002	9487-265-002	9487-265-002	1
2	Gasket, Loading Door	9206-411-002	9206-411-002	9206-419-001	9206-419-001	9206-419-001	1
3	Window, Loading Door	9635-018-001	9635-018-001	9635-016-001	9635-016-001	9635-016-001	1
*	Shaft Assy, Locking (includes 4 thru 7)	9913-136-001	9913-136-001	9913-136-001	9913-136-001	9913-136-001	1
4	Shaft, Door Locking	9537-195-002	9537-195-002	9537-195-002	9537-195-002	9537-195-002	1
5	Cam, Locking	9095-051-001	9095-051-001	9095-051-001	9095-051-001	9095-051-001	1
6	Pin, Groove (1 1/4)	9451-181-005	9451-181-005	9451-181-005	9451-181-005	9451-181-005	1
7	Pin, Groove (3/4)	9451-181-004	9451-181-004	9451-181-004	9451-181-004	9451-181-004	1
8	Spring, Lock Cam	9534-360-002	9534-360-002	9534-360-002	9534-360-002	9534-360-002	1
9	Handle, Door	9244-091-001	9244-091-001	9244-091-001	9244-091-001	9244-091-001	1
10	Pin, Door Handle (groove)	9451-181-005	9451-181-005	9451-181-005	9451-181-005	9451-181-005	1
11	Door Hinge Assembly Mounts to Tub Front	9955-030-001	9955-030-001	9955-030-001	9955-030-001	9955-030-001	
*	Shim, Loading Door Hinge (Thin)	9552-036-001	9552-036-001	9552-036-001	9552-036-001	9552-036-001	2
*	Screw, 5/16-18x3/4	9545-014-009	9545-014-009	9545-014-009	9545-014-009	9545-014-009	3
*	Lock Washer, 5/16	8641-582-009	8641-582-009	8641-582-009	8641-582-009	8641-582-009	3
12	Leaf Assembly-Hinge, Top	9845-008-001	9845-008-001	9845-008-001	9845-008-001	9845-008-001	1
13	Leaf Assembly-Hinge, Bottom	9845-005-002	9845-005-002	9845-005-002	9845-005-002	9845-005-002	1
*	Screw, 5/16x5/8	9545-056-002	9545-056-002	9545-056-002	9545-056-002	9545-056-002	3
14	Bumper-Loading Door	9051-055-001	9051-055-001	9051-055-001	9051-055-001	9051-055-001	1
*	Nut, 1/4, 20UNC, 2B	8640-414-006	8640-414-006	8640-414-006	8640-414-006	8640-414-006	1

Loading Door Hinge 180 Degree Opening

Key	Description	T300	T350	T400	T450	T600	QTY
1	Door Hinge Assembly (mounts to tub front)	9955-030-001	9955-030-001	9955-030-001	9955-030-001	9955-030-001	1
*	Shim, Loading Door Hinge (Thin)	9552-036-001	9552-036-001	9552-036-001	9552-036-001	9552-036-001	2
*	Screw, 5/16-18x3/4	9545-014-009	9545-014-009	9545-014-009	9545-014-009	9545-014-009	3
*	Lock Washer, 5/16	8641-582-009	8641-582-009	8641-582-009	8641-582-009	8641-582-009	3
2	Leaf Assembly-Hinge, Top	9845-008-001	9845-008-001	9845-008-001	9845-008-001	9845-008-001	1
3	Leaf Assembly-Hinge, Bottom	9845-005-002	9845-005-002	9845-005-002	9845-005-002	9845-005-002	1
4	Screw, 5/16x5/8	9545-056-002	9545-056-002	9545-056-002	9545-056-002	9545-056-002	3
*	Red Wire (Door Close Switch)	8220-063-025	8220-063-025	8220-063-025	8220-063-025	8220-063-025	1
*	Black Wire (Door Close Switch)	8220-063-026	8220-063-026	8220-063-026	8220-063-026	8220-063-026	1
5	Switch, Door Hinge Close (Plunger)	9539-492-001	9539-492-001	9539-492-001	9539-492-001	9539-492-001	1
6	Door Ring	9487-264-002	9487-264-002	9487-265-002	9487-265-002	9487-265-002	1
7	Gasket, Door Glass	9206-411-002	9206-411-002	9206-419-001	9206-419-001	9206-419-001	1
8	Window, Cloths	9635-018-001	9635-018-001	9635-016-001	9635-016-001	9635-016-001	1
9	Trim Edge Protector	9578-092-004	9578-092-004	9578-092-005	9578-092-005	9578-092-005	1
*	Bumper-Loading Door	9051-055-001	9051-055-001	9051-055-001	9051-055-001	9051-055-001	1
*	Nut, 1/4, 20UNC, 2B	8640-414-006	8640-414-006	8640-414-006	8640-414-006	8640-414-006	1



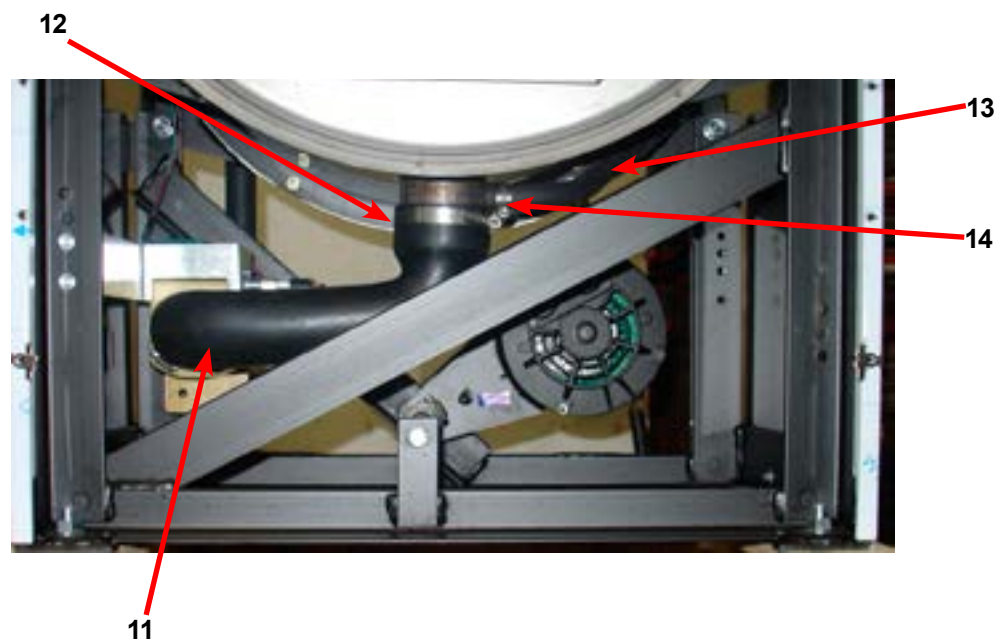
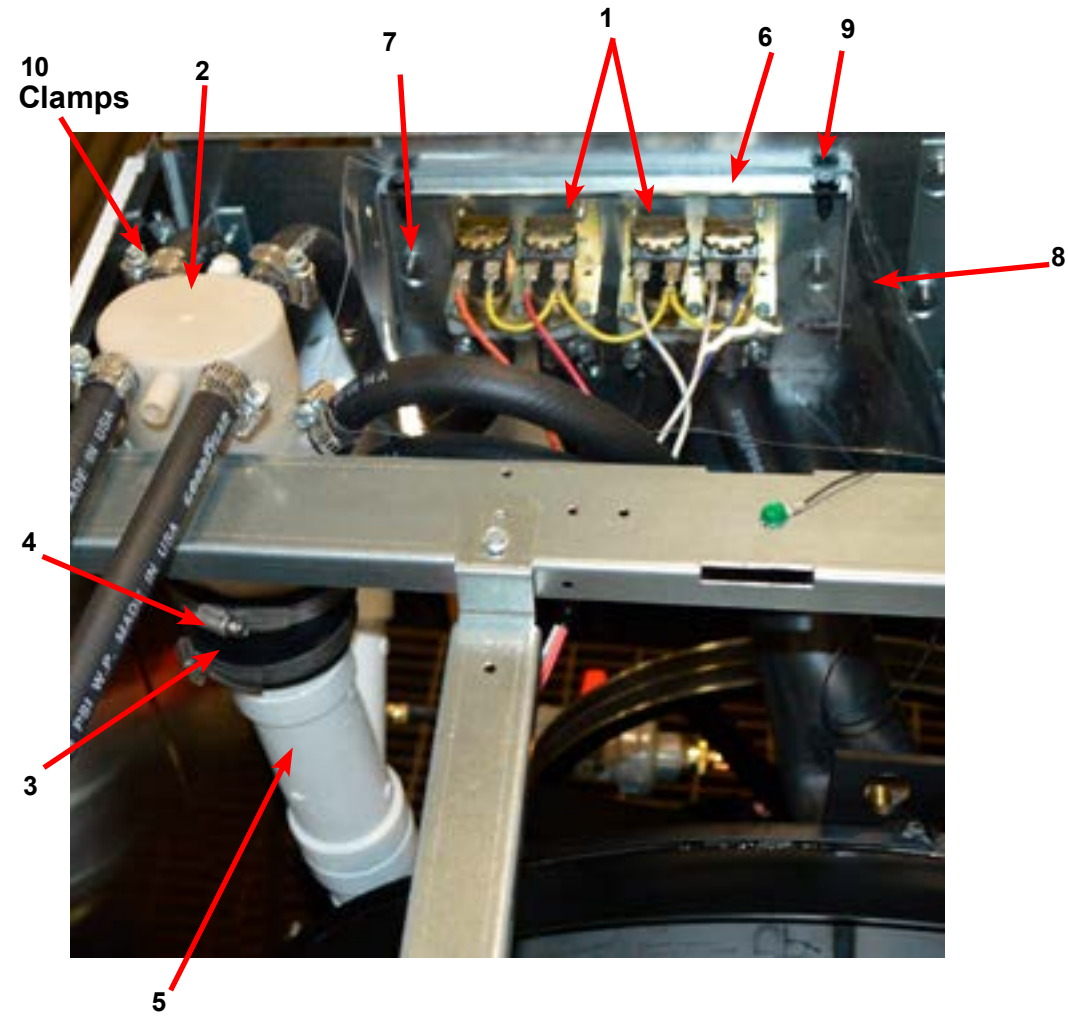
Water Inlet Valve Breakdown Part # by Model



Key	Description	T300	T350	T400	T450	T600	QTY
*	Valve, Water Inlet (includes 1 thru 6)	9379-183-012	9379-183-012	9379-183-012	9379-183-012	9379-183-012	2
1	Screen, Inlet end of valve	9555-056-001	9555-056-001	9555-056-001	9555-056-001	9555-056-001	2
2	Coil Assy., 120 V Invensys	9089-017-001	9089-017-001	9089-017-001	9089-017-001	9089-017-001	2
*	Diaphragm Invensys (EPDM)	9118-049-001	9118-049-001	9118-049-001	9118-049-001	9118-049-001	2
*	Diaphragm Invensys (Viton)	9118-049-002	9118-049-002	9118-049-002	9118-049-002	9118-049-002	2
3	Diaphragm Invensys (EPDM NSF)	9118-049-003	9118-049-003	9118-049-003	9118-049-003	9118-049-003	2
4	Guide, Solenoid Invensys	9211-021-002	9211-021-002	9211-021-002	9211-021-002	9211-021-002	2
5	Armature Invensys	9015-008-001	9015-008-001	9015-008-001	9015-008-001	9015-008-001	2
6	Spring, Armature Invensys	9534-298-001	9534-298-001	9534-298-001	9534-298-001	9534-298-001	2

Water Inlet Part # by Model

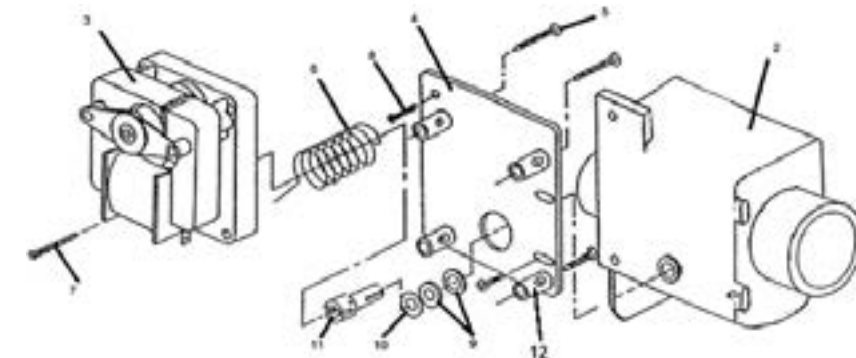
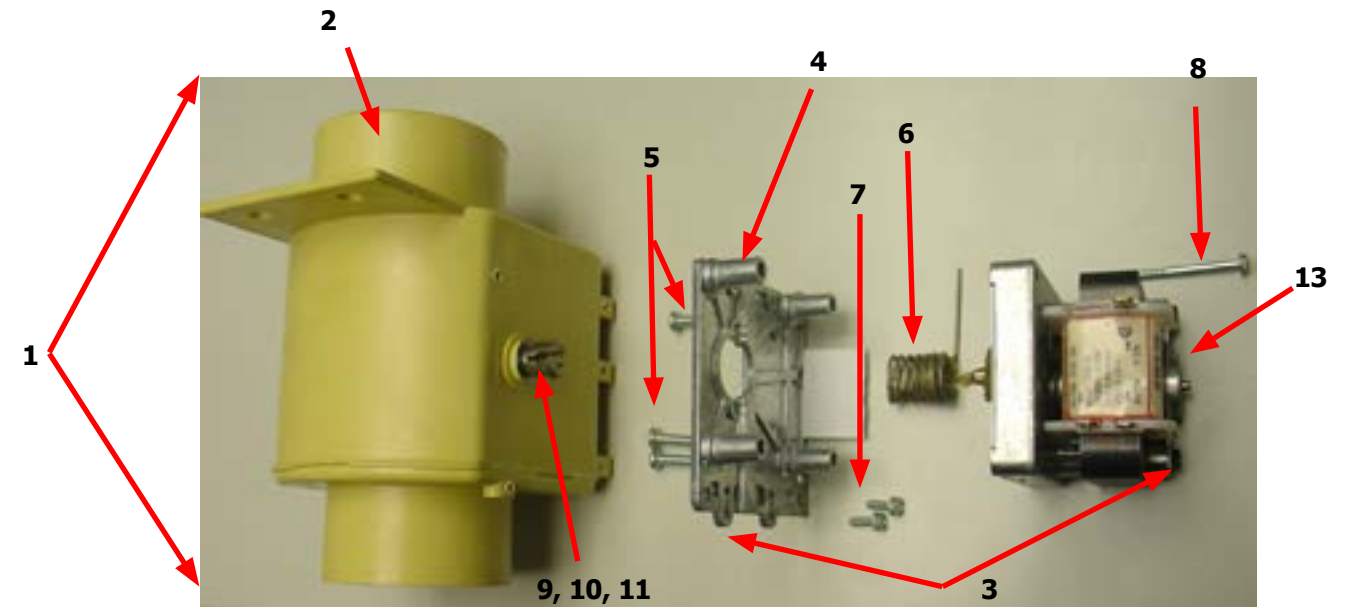
Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Valve, Water Inlet (dual outlet) (see Water Inlet Valve Break-down for individual parts)	9379-183-012	9379-183-012	9379-183-012	9379-183-012	9379-183-012	2
*	Screw, Valve Mtg	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
2	Vacuum Breaker	9610-001-001	9610-001-001	9610-001-001	9610-001-001	9610-001-001	1
*	Bracket, Vacuum Breaker	9029-266-001	9029-266-001	9029-078-001	9029-077-001	9029-077-001	1
*	Screw	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Hose, Vacuum Breaker to Tub	9242-458-001	9242-458-001				1
*	Clamp, Tub End	8654-117-009	8654-117-009				2
3	Hose, Vacume Breaker to Injec-tor			9242-461-001	9242-461-001	9242-461-001	1
4	Clamps			8654-117-014	8654-117-014	8654-117-014	1
5	Injector Assembly, Soap			9883-006-001	9883-010-001	9883-009-001	1
*	Hose, Injector to Tub Back			9242-462-001	9242-462-001	9242-462-001	1
*	Clamps			8654-117-014	8654-117-014	8654-117-014	1
*	Cap-Injector Assy			0935-127-001	0935-127-001	0935-127-001	1
*	Clamp			9242-117-014	9242-117-014	9242-117-014	1
6	Plate-Water Valves	9452-813-001	9452-813-001	9452-813-001	9452-813-001	9452-813-001	1
7	Nut-Elastic stop, #10-32	8640-413-004	8640-413-004	8640-413-004	8640-413-004	8640-413-004	2
8	Shield over Water Valves Plastic	9550-186-001	9550-186-001	9550-186-001	9550-186-001	9550-186-001	1
9	Clip Push on	9083-121-001	9083-121-001	9083-121-001	9083-121-001	9083-121-001	2
*	Hose, Bulk 1/2" I.D.	9242-453-001	9242-453-001	9242-453-001	9242-453-001	9242-453-001	AR
10	Clamp, Hose-Worm	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	12
*	Flow restrictor	9475-002-002	9475-002-002	9475-002-002	9475-002-002	9475-002-002	2
*	Dispenser, Soap	9122-005-004	9122-005-004	9122-005-004	9122-005-004	9122-005-004	1
*	Gasket, Dispenser	9206-416-001	9206-416-001	9206-416-001	9206-416-001	9206-416-001	1
*	Nut, Spring-SS	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
*	Screw, Disp. Mtg	9545-008-012	9545-008-012	9545-008-012	9545-008-012	9545-008-012	4
11	Hose Tub to Drain Valve	9242-468-001	9242-468-001	9242-456-001	9242-456-001	9242-456-001	1
12	Clamp	8654-117-014	8654-117-014	8654-117-014	8654-117-014	8654-117-014	1
13	Hose, Pressure Switch	9242-175-000	9242-175-000	9242-175-007	9242-175-007	9242-175-001	1
14	Clamp, Pressure Switch Hose	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	1



Notes

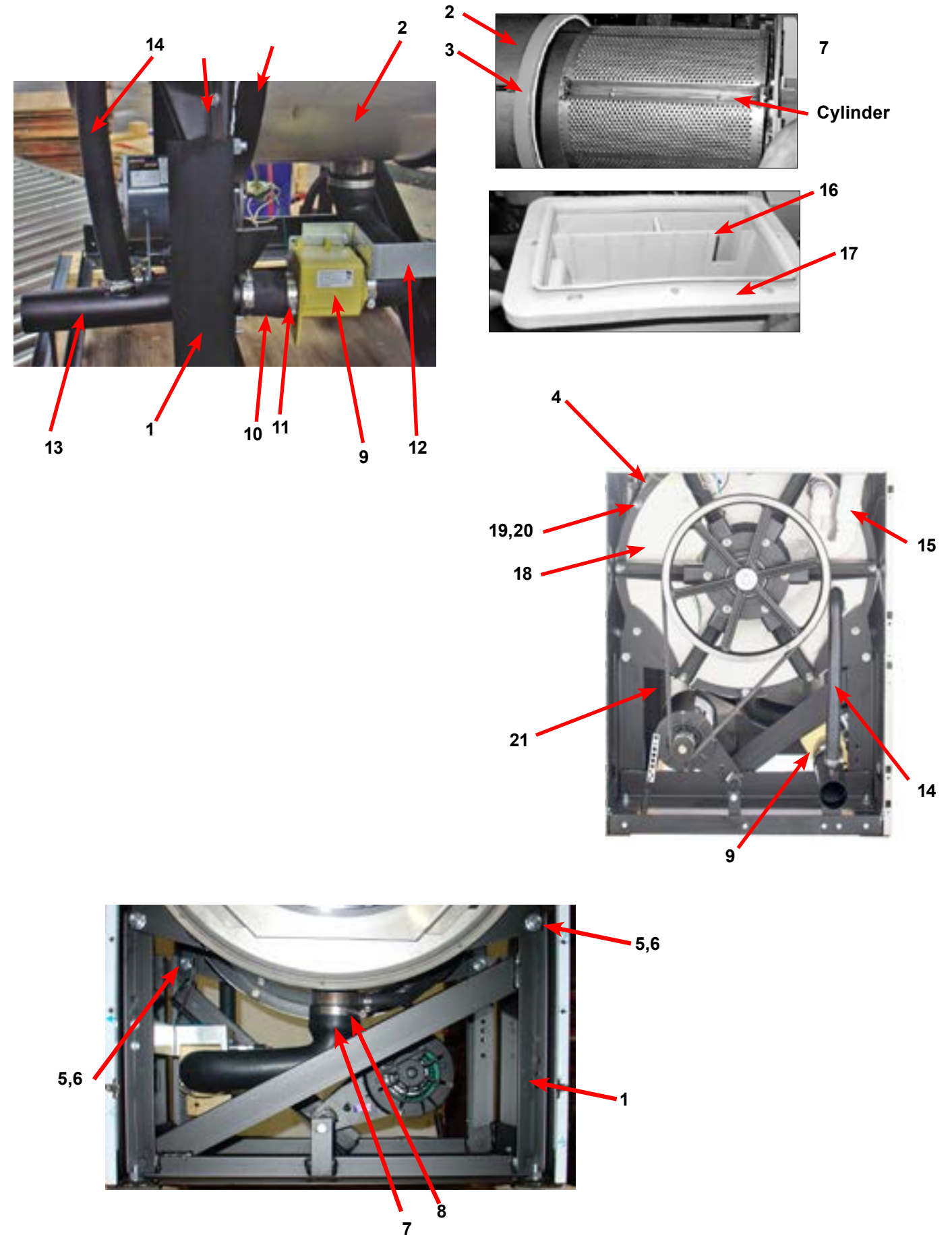
Drain Valve Group Part # by Model

Key	Description	T300	T350	T400	T450	T600	QTY
1	Valve, Drain (includes #2 thru #11)	9379-199-001	9379-199-001	9379-202-001	9379-202-001	9379-202-001	1
2	Body, Valve (w/ball)	9064-068-002	9064-068-002	9064-070-001	9064-070-001	9064-070-001	1
3	Motor & Gear Train (complete)	9914-137-020	9914-137-020	9914-137-017	9914-137-017	9914-137-017	1
4	Plate, Motor Mtg	9452-538-001	9452-538-001	9452-538-001	9452-538-001	9452-538-001	1
5	Screw	8639-994-001	8639-994-001	8639-994-001	8639-994-001	8639-994-001	3
6	Spring, Drive	9534-340-001	9534-340-001	9534-339-001	9534-339-001	9534-339-001	1
7	Screw	9545-054-001	9545-054-001	9545-054-001	9545-054-001	9545-054-001	2
8	Screw	9545-054-002	9545-054-002	9545-054-002	9545-054-002	9545-054-002	1
9	Seal, V Packer	9532-134-001	9532-134-001	9532-134-001	9532-134-001	9532-134-001	2
10	Washer	8641-584-001	8641-584-001	8641-584-001	8641-584-001	8641-584-001	1
11	Pin, Main Drive	9451-196-001	9451-196-001	9451-196-001	9451-196-001	9451-196-001	1
12	Plate (spacers needed for replacement motor mtg. plate)	9538-149-001	9538-149-001	9538-149-001	9538-149-001	9538-149-001	4
13	Stator and Coil Assembly	9089-036-004	9089-036-004	9089-036-004	9089-036-004	9089-036-004	1
*	Replacement Seal Kit			9732-327-001	9732-327-001	9732-327-001	*



Chassis and Drain Part # by Model

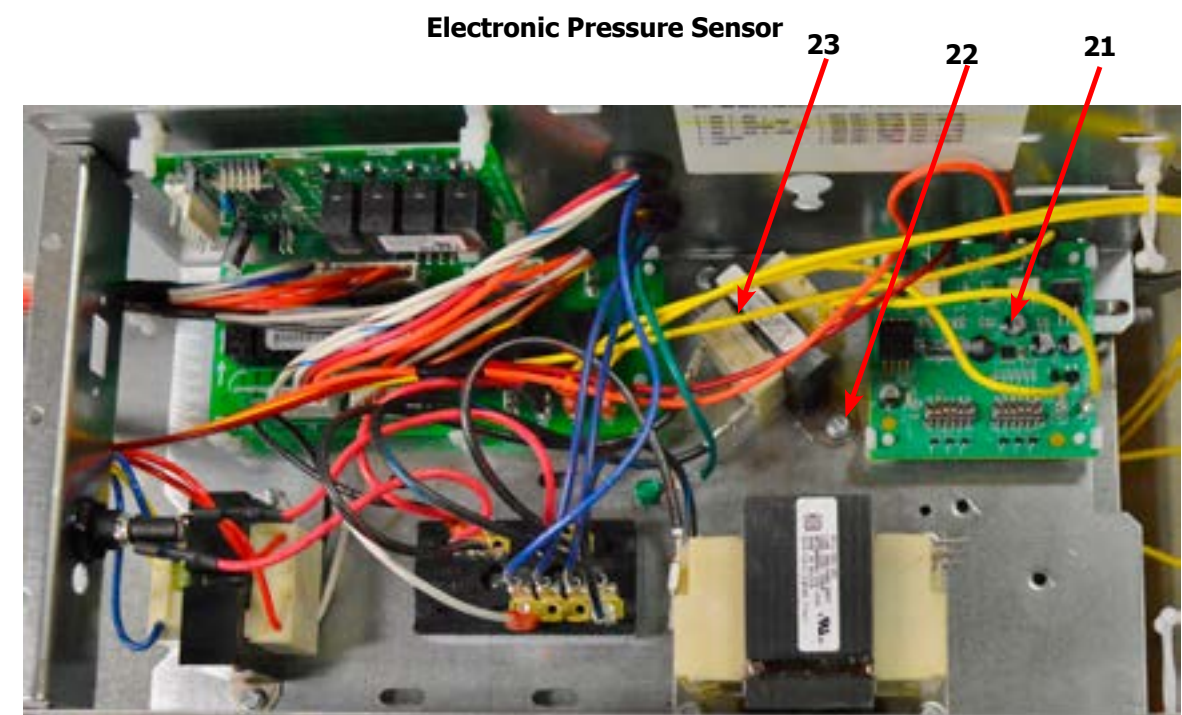
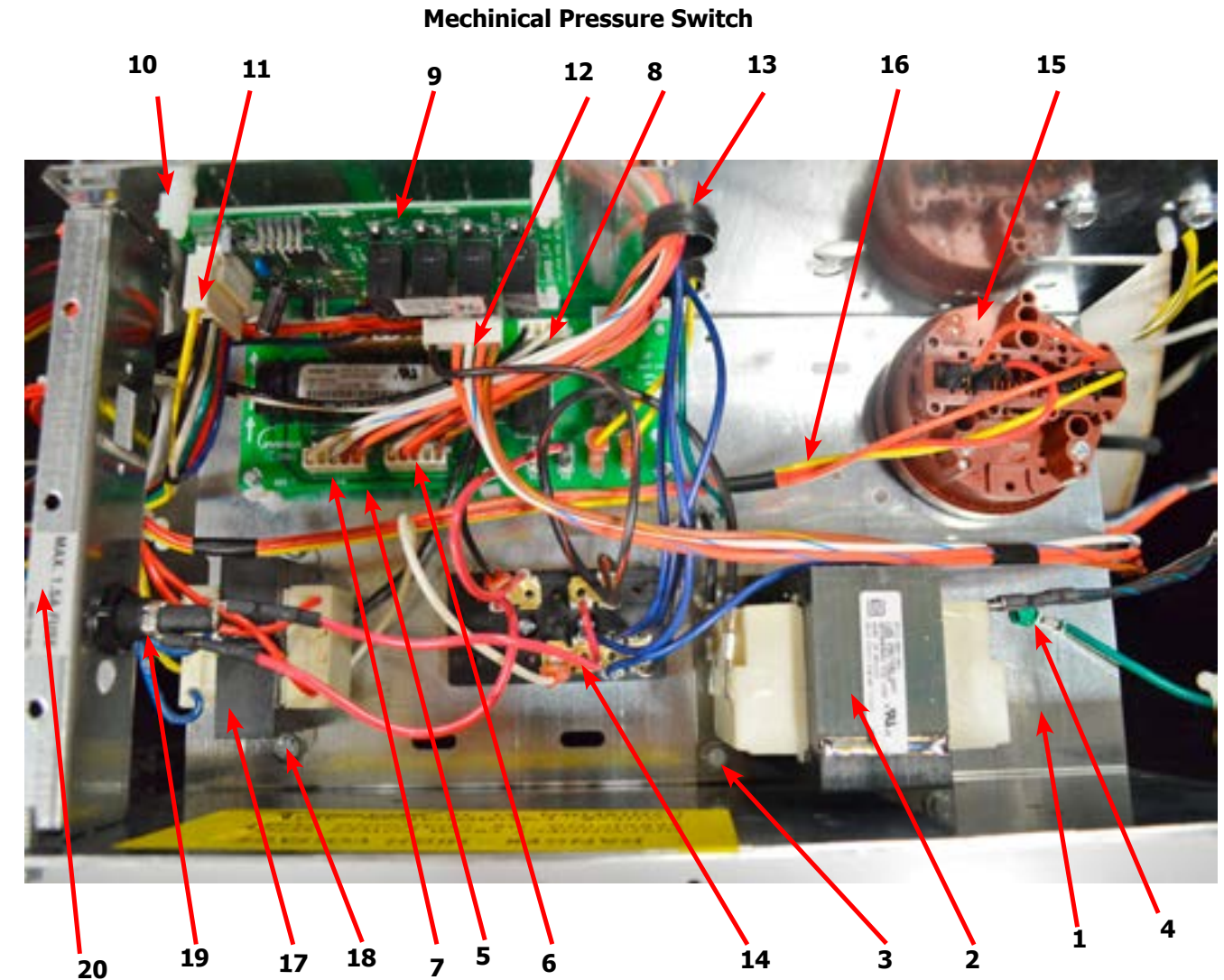
Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Base Assy,Frame	9945-093-002	9945-119-002	9945-140-002	9945-141-002	9945-097-002	1
2	Outer Tub Assy	9930-135-001	9930-143-001	9930-152-001	9930-142-001	9930-146-001	1
*	Tub & Cylinder Assy	9869-159-001	9869-160-002	9869-161-001	9869-162-001	9869-163-001	1
3	Ring Assy, Tub Mtg-Front	9950-045-002	9950-045-001	9950-051-002	9950-051-004	9950-051-004	1
4	Ring Assy.Clamp Tub Mtg.- Rear	9950-046-002	9950-046-002	9950-056-002	9950-056-002	9950-056-003	1
5	Bolt, 1/2" x 1 1/4 Rings to Base	9545-017-009					4
6	Nut, Wizlock, 1/2-13	8640-417-005	8640-417-005	8640-417-005	8640-417-005	8640-417-005	1
7	Hose, Tub to Drain Valve	9242-468-001	9242-468-001	9242-456-001	9242-456-001	9242-456-001	1
8	Clamp, Hose (Tub to Drain Valve)	8654-117-014	8654-117-014	8654-117-014	8654-117-014	8654-117-014	2
9	Valve, Drain	9379-199-001	9379-199-001	9379-200-001	9379-200-001	9379-200-001	1
10	Hose, Drain Valve to Tube	9242-451-002	9242-451-002	9242-457-001	9242-457-001	9242-457-001	1
11	Clamp, Hose (Drain Valve to Tube)	8654-117-014	8654-117-014	8654-117-014	8654-117-014	8654-117-014	2
12	Bracket, Drain Valve	9029-005-001	9029-005-001	9029-056-001	9029-052-001	9029-052-001	1
*	Screw, Valve to Bracket 12ABx1/2	9545-008-026	9545-008-026	9545-048-001	9545-008-026	9545-008-026	2
13	Tube Assy, Drain	9915-116-004	9915-125-002	9915-119-002	9915-119-002	9915-118-002	1
*	Screw Tube (Bracket to Base 1/4Bx3/4	9545-030-002	9545-030-002	9545-030-002	9545-030-002	9545-030-002	2
14	Hose, Overflow to drain	9242-449-002	9242-449-002	9242-449-002	9242-449-002	9242-449-002	1
*	Clamp, Overflow	8654-117-018	8654-117-018	8654-117-018	8654-117-018	8654-117-018	2
*	Lockwasher				8641-582-018	8641-582-018	4
*	Nut, Hex 5/8-11				8640-425-001	8640-425-001	4
*	Shim, Support Assembly (thin)	9552-038-003	9552-038-003	9552-038-003	9552-038-001	9552-038-001	AR
15	Injection Tube			9883-006-001	9883-010-001	9883-007-001	1
*	Hose-Inlet, Water (T300 & T350, Between Vacume Breaker and tub)	9242-458-001	9242-458-001				1
16	Dispenser Soap	9122-005-004	9122-005-004	9122-005-004	9122-005-004	9122-005-004	1
17	Gasket, Dispenser	9206-416-001	9206-416-001	9206-416-001	9206-416-001	9206-416-001	1
*	Nut Spring SS	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
*	Screw, Disp. Mtg	9545-008-012	9545-008-012	9545-008-012	9545-008-012	9545-008-012	4
*	Hose, Dispenser to Tub	9242-450-002	9242-450-002	9242-450-002	9242-450-002	9242-450-001	1
*	Clamp, Dispenser Hose	8654-117-008	8654-117-008	8654-117-008	8654-117-008	8654-117-008	2
18	Back Ass'y, Tub	9732-137-001	9732-137-002	9732-137-002	9732-137-003	9732-137-003	1
19	Bolt, 7/16" x 2" Tub Back to Tub	9545-029-003	9545-029-003	9545-029-003	9545-029-003	9545-029-003	12
20	Nut, Flange Lock	8640-415-004	8640-415-004	8640-416-005	8640-416-005	8640-416-005	12



Electrical Components - Top Compartment 208/240VAC

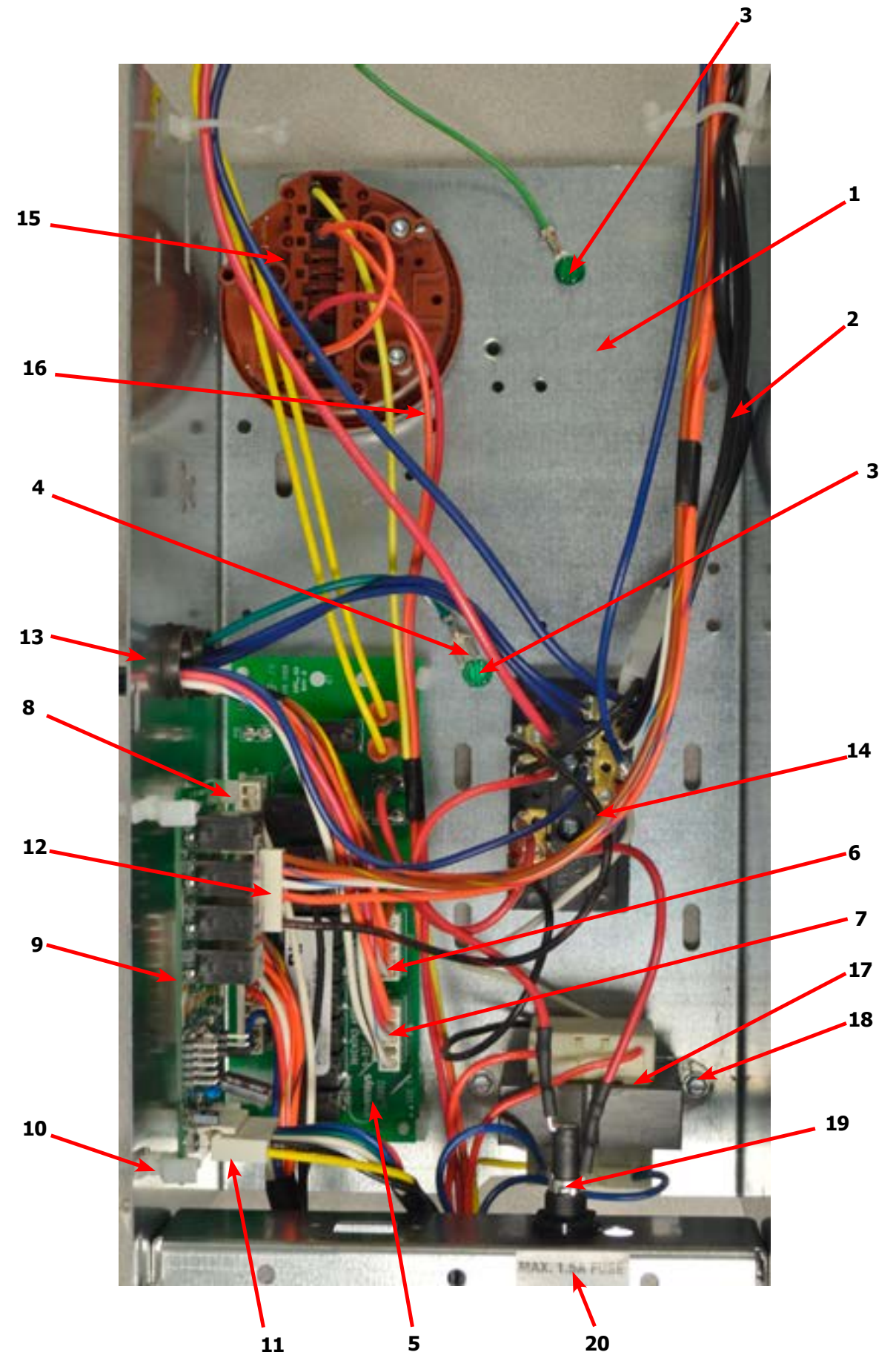
Key	Description	T300	T350	T-400	T-450	T-600	QTY
*	Trough Assy,Controls 208-240 volt (all parts below #2-#43 & trough)	9857-210-002	9857-211-001	9857-212-001	9857-213-001	9857-214-001	1
1	Trough only	9839-018-001	9839-018-001	9839-018-001	9839-018-001	9839-018-001	1
*	Screw, Trough Sides	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	4
*	Angle Support Trough	9003-337-001	9003-337-001	9003-337-001	9003-337-001	9003-271-001	1
*	Screw, Trough Bracket	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	3
*	Harness-Power Terminal & Drive	9627-831-001	9627-831-001	9627-747-003	9627-747-003	9627-747-003	
2	Transformer, Control (Secondary Voltage to 115 volts)	8711-004-001	8711-004-001	8711-004-001	8711-004-001	8711-004-001	1
3	Screw, Mtg #10Bx1/2"	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	4
4	Screw GRN. #10-32x 1/2"	9545-008-027	9545-008-027	9545-008-027	9545-008-027	9545-008-027	1
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	1
*	Lug, Grounding	8652-130-037	8652-130-037	8652-130-037	8652-130-037	8652-130-037	1
5	PCB assembly Relay Main	9473-006-001	9473-006-001	9473-006-001	9473-006-001	9473-006-001	1
*	Support-PCB, 3/8, Edge Holding	9548-285-001	9548-285-001	9548-285-001	9548-285-001	9548-285-001	6
6	Harness P17/Drain/Therm/Sol	9627-796-001	9627-796-001	9627-796-001	9627-796-001	9627-796-002	1
7	Harness P19/Water Valve	9627-795-003	9627-795-003	9627-795-003	9627-795-003	9627-795-004	1
*	Harness P8/P16	9627-794-001	9627-794-001	9627-794-001	9627-794-001	9627-794-001	1
8	Harness P20/P21	9627-793-001	9627-793-001	9627-793-001	9627-793-001	9627-793-001	1
9	PCB-Optional Relay	9473-007-001	9473-007-001	9473-007-001	9473-007-001	9473-007-001	1
10	Support-PCB, 3/8, Edge Holding	9548-285-001	9548-285-001	9548-285-001	9548-285-001	9548-285-001	4
11	Harness, P23 to P15	9627-798-001	9627-798-001	9627-798-001	9627-798-001	9627-798-001	1
12	Harness, P10	9627-799-001	9627-799-001	9627-799-001	9627-799-001	9627-799-001	1
13	Bushing , Wire 7/8	9053-067-002	9053-067-002	9053-067-002	9053-067-002	9053-067-002	2
14	Terminal Block Assy, POWER	9897-026-004	9897-026-004	9897-026-004	9897-026-004	9897-026-004	1
*	Screw, Mtg 8ABx1/2"	9545-045-012	9545-045-012	9545-045-012	9545-045-012	9545-045-012	2
15	Switch, Pressure	9539-491-001	9539-491-001	9539-489-002	9539-490-001	9539-489-002	1
16	Harness P5/Pressure	9627-804-001	9627-805-001	9627-805-001	9627-805-001	9627-806-001	1
17	Transformer, (Step Down) 120/2.3 VAC&24 VAC 50/60hz	8711-009-001	8711-009-001	8711-009-001	8711-009-001	8711-009-001	1
18	Screw, Transformer Mtg #8Bx1/4"	9545-045-001	9545-045-001	9545-045-001	9545-045-001	9545-045-001	2
*	Lockwasher #6 exttooth	8641-582-005	8641-582-005	8641-582-005	8641-582-005	8641-582-005	2
19	Fuse Holder Assy	9200-001-002	9200-001-002	9200-001-002	9200-001-002	9200-001-002	1
*	Fuse, 1.5Amp	8636-018-001	8636-018-001	8636-018-001	8636-018-001	8636-018-001	1
20	Label-Fuse, 1.5Amp	8502-716-001	8502-716-001	8502-716-001	8502-716-001	8502-716-001	1
*	Kit-Pressure Sensor, Electronic	9732-314-001	9732-314-001	9732-314-001	9732-314-001	9732-314-001	1
21	Kit-Repaacement, Pressure Sensor (only)	9732-315-001	9732-315-001	9732-315-001	9732-315-001	9732-315-001	1
*	Support-PCB, 3/8", Edge Holding	9458-285-001	9458-285-001	9458-285-001	9458-285-001	9458-285-001	1
22	Transformer-120/18VAC, 5 VA	8711-015-001	8711-015-001	8711-015-001	8711-015-001	8711-015-001	1
23	Screw, 8B x 1/4	9545-045-001	9545-045-001	9545-045-001	9545-045-001	9545-045-001	1
*	Wire Assy BLK/BLU	8220-001-233	8220-001-233	8220-001-233	8220-001-233	8220-001-233	1
*	Wire Assy RED/BLU	8220-001-232	8220-001-232	8220-001-232	8220-001-232	8220-001-232	1
*	Clamp, Cable 3/16"	8654-125-005	8654-125-005	8654-125-005	8654-125-005	8654-125-005	*

Electrical Components - Top Compartment



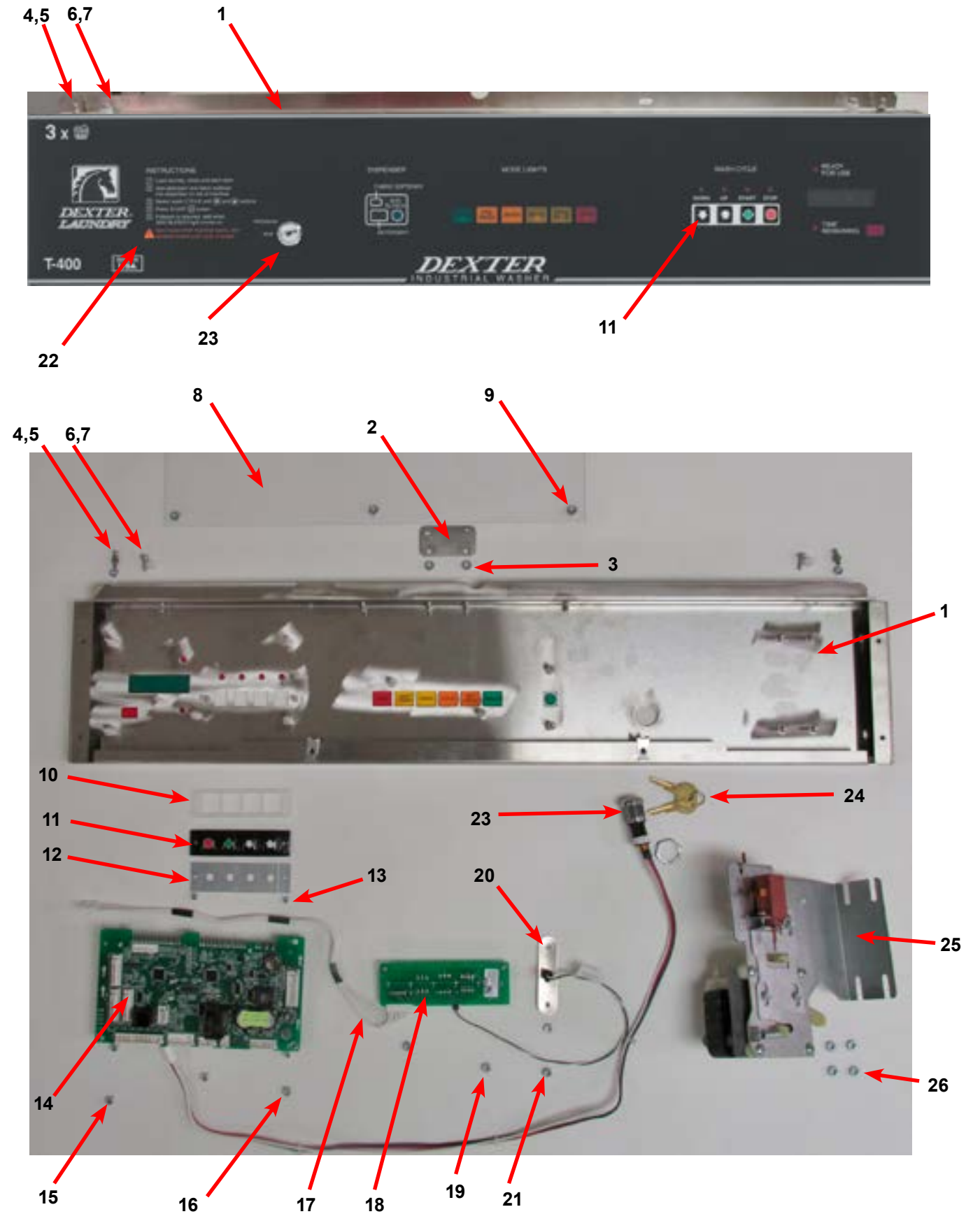
Electrical Components Cont.- Top Compartment 120VAC

Key	Description	T300 120V	QTY
*	Trough Assy,Controls 120 Volt (all parts below #2-#43 & trough)	9857-210-001	1
1	Trough only	9839-018-001	1
*	Screw, Trough Sides	9545-008-026	4
*	Lockwasher #10	8641-582-006	4
*	Angle Support Trough	9003-337-001	1
*	Screw, Trough Bracket	9545-008-026	3
	Cord Assembly-Service	9802-037-009	1
*	Wire Assembly, Red, 29"	8220-065-030	1
*	Wire Assembly, Blue, 29"	8220-065-031	1
3	Screw GRN. #10-32x 1/2"	9545-008-027	2
*	Lockwasher #10	8641-582-006	2
4	Lug, Grounding	8652-130-037	1
5	PCB assembly Relay Main	9473-006-001	1
*	Support-PCB, 3/8, Edge Holding	9548-285-001	6
6	Harness Drain/Therm/Sol	9627-796-001	1
7	Harness P19/Water Valve	9627-795-003	1
*	Harness P8/P16	9627-794-001	1
8	Harness P20/P21	9627-793-001	1
9	PCB-Optional Relay	9473-007-001	1
10	Support-PCB, 3/8, Edge Holding	9548-285-001	4
11	Harness, P23 to P15	9627-798-001	1
12	Harness, P10	9627-799-001	1
13	Bushing , Wire 7/8	9053-067-002	2
14	Terminal Block Assy, POWER	9897-026-004	1
*	Screw, Mtg 8Bx1/2"	9545-045-012	2
15	Switch, Pressure	9539-491-001	1
16	Harness P5/Pressure	9627-804-001	1
17	Transformer, (Step Down) 120/2.3 VAC&24 VAC 50/60hz	8711-009-001	1
18	Screw, Transformer Mtg #8Bx1/4"	9545-045-001	2
*	Lockwasher #6 exttooth	8641-582-005	2
19	Fuse Holder Assy	9200-001-002	1
*	Fuse, 1.5Amp	8636-018-001	1
20	Label-Fuse, 1.5Amp after Serial # W1.15244.001	8502-716-001	1
*	Kit-Pressure Sensor, Electronic	9732-314-001	1
*	Kit-Repaacement, Pressure Sensor (only)	9732-315-001	1
*	Support-PCB, 3/8", Edge Holding	9458-285-001	4
*	Transformer-120/18VAC, 5 VA	8711-015-001	1
*	Screw, 8B x 1/4"	9545-045-001	2
*	Wire Assy BLK/BLU	8220-001-233	1
*	Wire Assy RED/BLU	8220-001-232	1



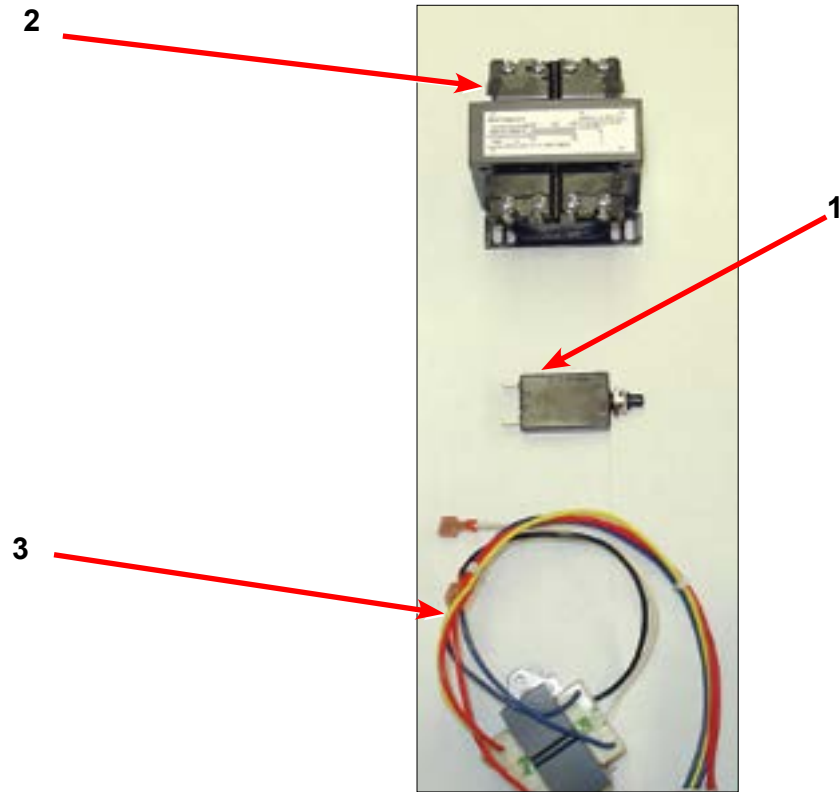
Control Panel Part # by Model

Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
1	Panel Control Assembly(panel only)	9989-477-001	9989-477-001	9989-478-001	9989-478-001	9989-479-001	1
*	Screw, Hxwshrhnduct #10Bx 1/2" (Control to sides)	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
2	Plate-Latch, Top	9452-625-001	9452-625-001	9452-625-001	9452-625-001	9452-625-001	1
3	Nut, #8-32	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	2
4	Post Locator Top	9467-024-001	9467-024-001	9467-024-001	9467-024-001	9467-024-001	2
5	Nut Hexkeps #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
6	Locator Panel	9355-001-001	9355-001-001	9355-001-001	9355-001-001	9355-001-001	2
7	Screw FillHDCR 10Bx1/2" Guide	9545-008-023	9545-008-023	9545-008-023	9545-008-023	9545-008-023	2
8	Shield, PCB	9550-184-001	9550-184-001	9550-184-001	9550-184-001	9550-184-001	1
9	Nut, #8-32	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	3
10	Spacer Pushbutton (Micro)	9538-192-001	9538-192-001	9538-192-001	9538-192-001	9538-192-001	1
11	Pushbutton Control (Black)	9035-062-003	9035-062-003	9035-062-003	9035-062-003	9035-062-003	1
12	Retainer Pushbutton (Micro)	9486-158-001	9486-158-001	9486-158-001	9486-158-001	9486-158-001	1
13	Nut Hexelasticstop #4-40	8640-424-002	8640-424-002	8640-424-002	8640-424-002	8640-424-002	2
14	PCB assembly Control /Display	9473-004-010	9473-004-010	9473-004-010	9473-004-010	9473-004-010	1
*	Spacer Plastic #6x9/16	9538-157-018	9538-157-018	9538-157-018	9538-157-018	9538-157-018	5
15	Nut Elasticstop #6-32	8640-411-002	8640-411-002	8640-411-002	8640-411-002	8640-411-002	4
16	Nut, #8-32 (Grounding PCB)	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	1
17	Harness LEDPCB	9627-797-001	9627-797-001	9627-797-001	9627-797-001	9627-797-001	1
*	Harness Doorlock, Switches	9627-791-003	9627-791-003	9627-791-003	9627-791-003	9627-791-004	1
*	Harness, P5/Pressure Switch	9627-804-001	9627-805-001	9627-805-001	9627-805-001	9627-806-001	1
18	PCB assembly Mode lights	9473-005-001	9473-005-001	9473-005-001	9473-005-001	9473-005-001	1
*	Spacer Plastic #6x9/16	9538-157-018	9538-157-018	9538-157-018	9538-157-018	9538-157-018	2
19	Nut Hexkeps #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
20	Light, LED,ADD BLEACH Assembly	9794-001-001	9794-001-001	9794-001-001	9794-001-001	9794-001-001	1
*	Spacer Plastic #6x9/16	9538-157-018	9538-157-018	9538-157-018	9538-157-018	9538-157-018	2
21	Nut Hexeps #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
22	Nameplate,Control Panel (Black)	9412-217-001	9412-218-001	9412-219-001	9412-220-001	9412-221-001	1
23	Lock Assy, Run/Program-W/Harness & Key	8650-027-001	8650-027-001	8650-027-001	8650-027-001	8650-027-001	1
24	Key-Run/Program (N561)	6292-006-013	6292-006-013	6292-006-013	6292-006-013	6292-006-013	1
25	Motor Ass'y, Door Locking (see Door Lock Group for parts breakdown)	9892-015-001	9892-015-001	9892-015-001	9892-015-001	9892-015-001	1
26	Hex Nuts (mounting Door Lock-assy. to control panel)	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	3
*	Battery-Control Memory (CR1220)	8612-001-001	8612-001-001	8612-001-001	8612-001-001	8612-001-001	1



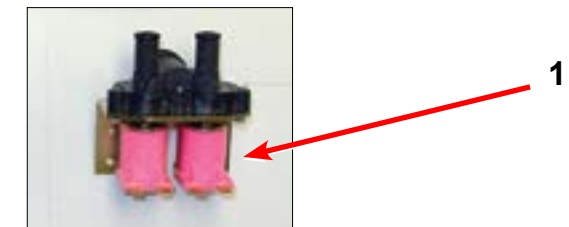
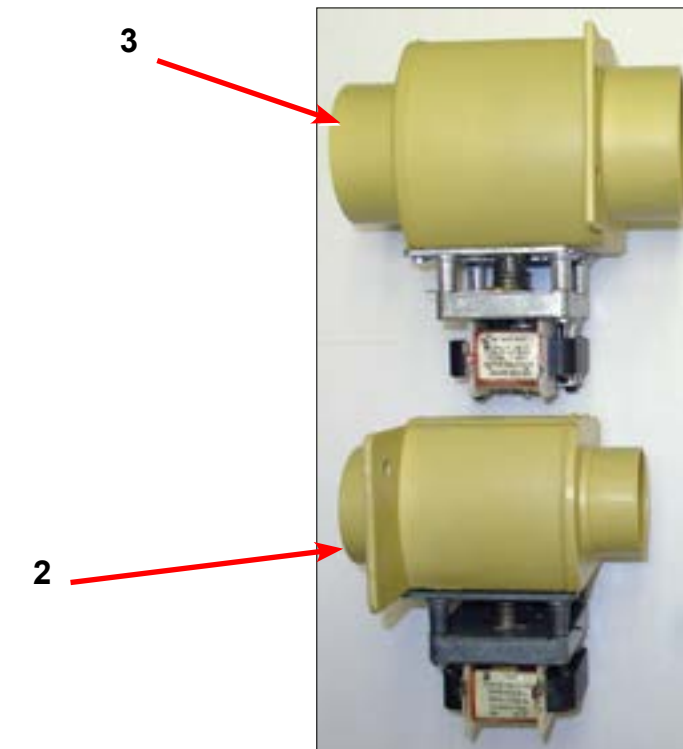
Transformer, Electrical -39 models

Key	Component	T-300	T-350	T-400	T-450	T-600	QTY
*	Operators Manual	8514-236-002	8514-237-002	8514-238-002	8514-239-002	8514-240-002	
*	Wiring Schematic & Diagram	9506-551-001	9506-553-001	9506-553-001	9506-553-001	9506-555-001	1
*	Controls Assembly - Trough,	9857-210-003	9857-211-002	9857-212-002	9857-213-002	9857-214-002	1
*	Wiring Harness, Power Terminal Block	9627-747-006	9627-747-006	9627-747-006	9627-747-006	9627-747-006	1
1	Circuit Breaker	5198-211-002	5198-211-002	5198-211-002	5198-211-002	5198-211-002	1
*	Instructions, Transformer Connect	8507-230-003	8507-230-003	8507-230-003	8507-230-003	8507-230-003	1
2	Controls Transformer	8711-004-003	8711-004-003	8711-004-003	8711-004-003	8711-004-003	1
3	Transformer	8711-009-003	8711-009-003	8711-009-003	8711-009-003	8711-009-003	1
*	Terminal Strip Marker	9558-028-002	9558-028-002	9558-028-002	9558-028-002	9558-028-002	1

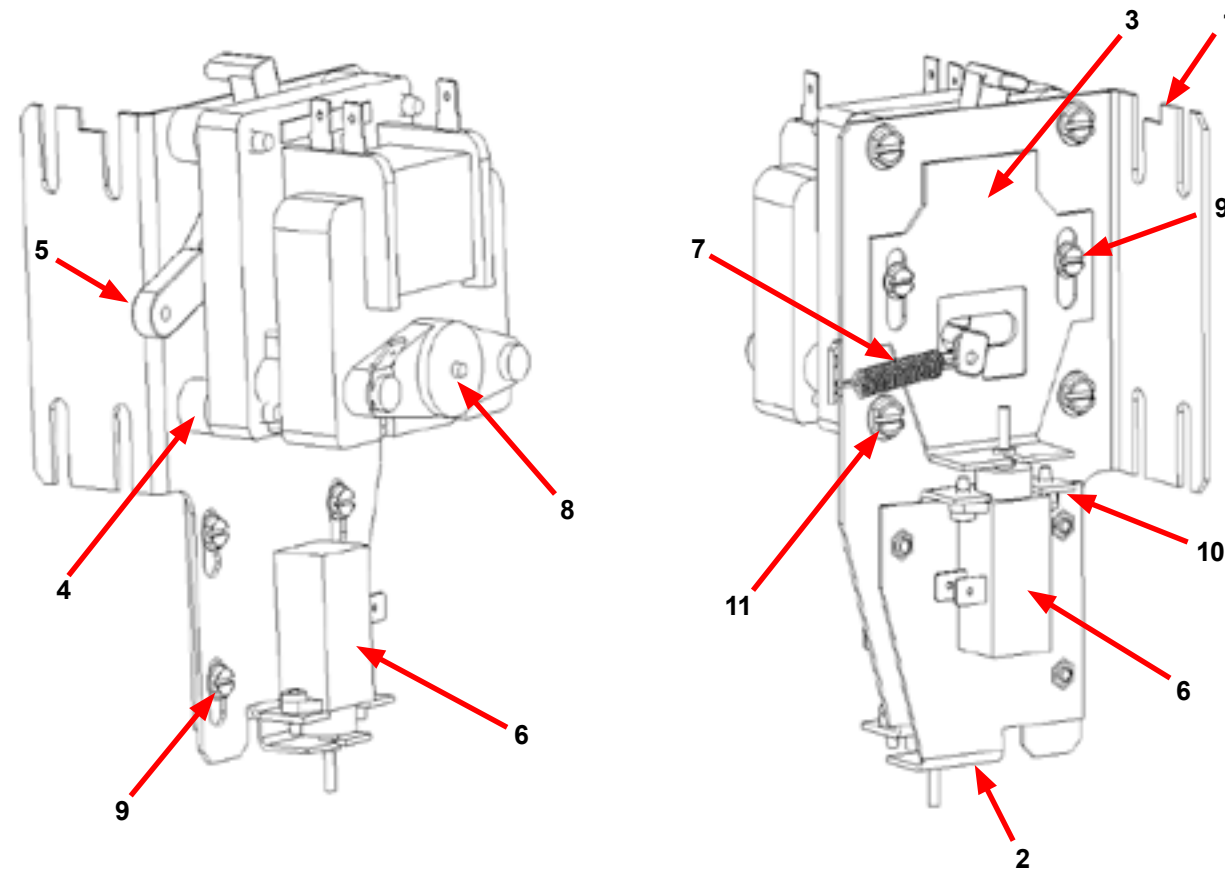


Water Valve, Drain Valve -39 models

Key	Component	T-300	T-350	T-400	T-450	T-600	QTY
1	Water Valve	9379-183-013	9379-183-013	9379-183-013	9379-183-013	9379-183-013	2
2	Drain Valve 2" inch	9379-199-002	9379-199-002				1
3	Drain Valve 3" inch			9379-202-002	9379-202-002	9379-202-002	1



Gear Motor Door Lock Assembly 24V AC

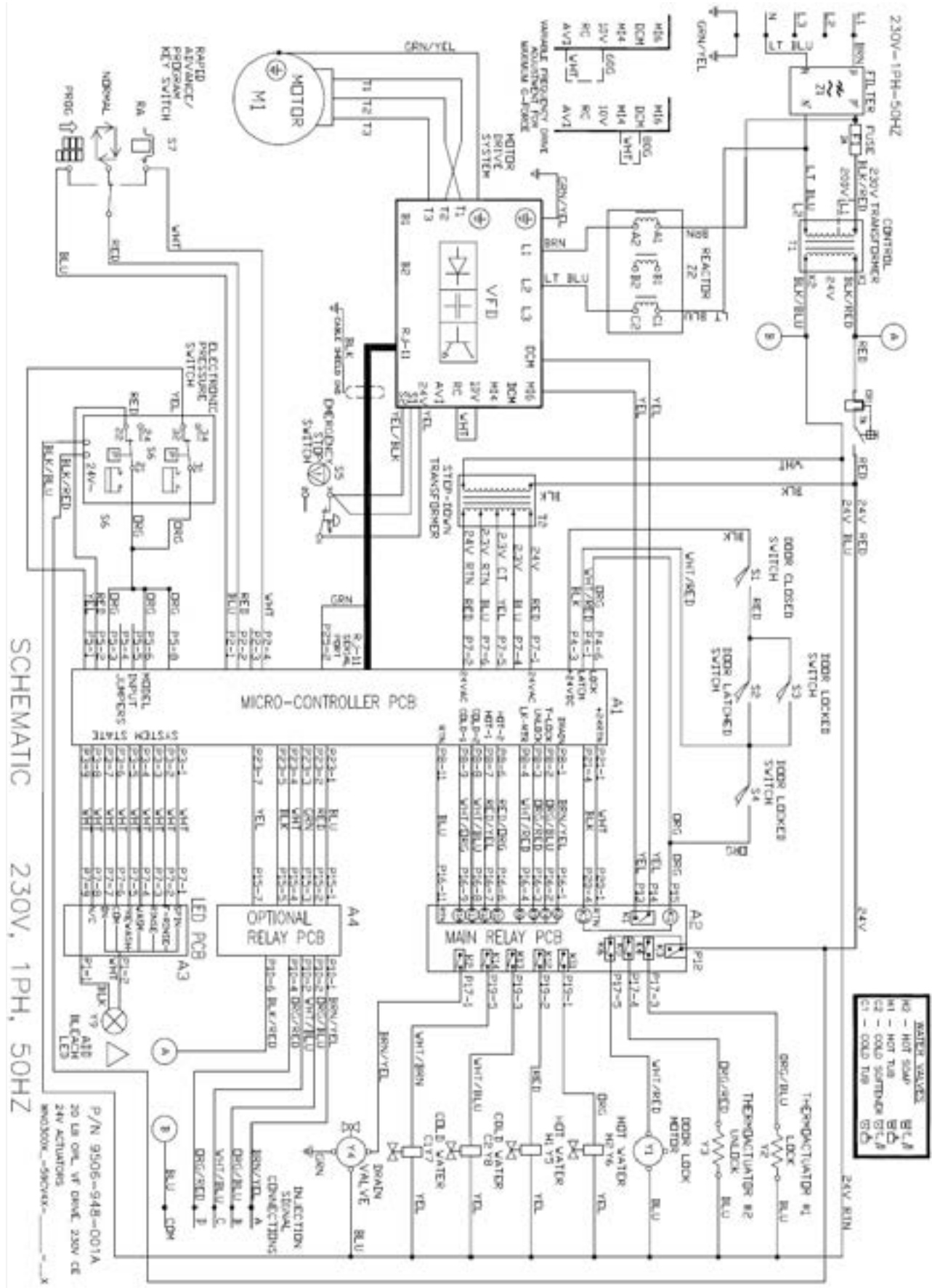


Key	Description	T-300	T-350	T-400	T-450	T-600	QTY
*	Actuator Assembly (Includes 1-10, Rod NOT included)	9892-015-002	9892-015-002	9892-015-002	9892-015-002	9892-015-002	1
1	Bracket Assy, Slide Lock Actuator	9985-190-001	9985-190-001	9985-190-001	9985-190-001	9985-190-001	1
2	Bracket Assy, Slide - Unlock	9985-189-001	9985-189-001	9985-189-001	9985-189-001	9985-189-001	1
3	Bracket Slide Lock	9029-204-001	9029-204-001	9029-204-001	9029-204-001	9029-204-001	1
4	Spacer, Plastic	9538-157-021	9538-157-021	9538-157-021	9538-157-021	9538-157-021	4
5	Arm - Door Lock	9001-063-001	9001-063-001	9001-063-001	9001-063-001	9001-063-001	1
6	Thermoactuator - Door Lock Relay 24VAC	9586-001-003	9586-001-003	9586-001-003	9586-001-003	9586-001-003	2
7	Spring - Extension	9534-350-001	9534-350-001	9534-350-001	9534-350-001	9534-350-001	1
8	Motor & Gear Assembly 24VAC	9914-137-014	9914-137-014	9914-137-014	9914-137-014	9914-137-014	1
9	Screw -Hxwshrdslsems, 6-32 x 3/16	9545-044-003	9545-044-003	9545-044-003	9545-044-003	9545-044-003	6
10	Cross Recessed PAN Hd Tapping screw	9545-031-011	9545-031-011	9545-031-011	9545-031-011	9545-031-011	4
11	Screw Phhdcr, 10-32 UNFx0.75	9545-012-029	9545-012-029	9545-012-029	9545-012-029	9545-012-029	4
*	Rod, Door Lock	9497-225-011	9497-225-011	9497-225-012	9497-225-012	9497-225-010	1
*	Spacer, Gear Motor	9538-187-001	9538-187-001	9538-187-001	9538-187-001	9538-187-001	1

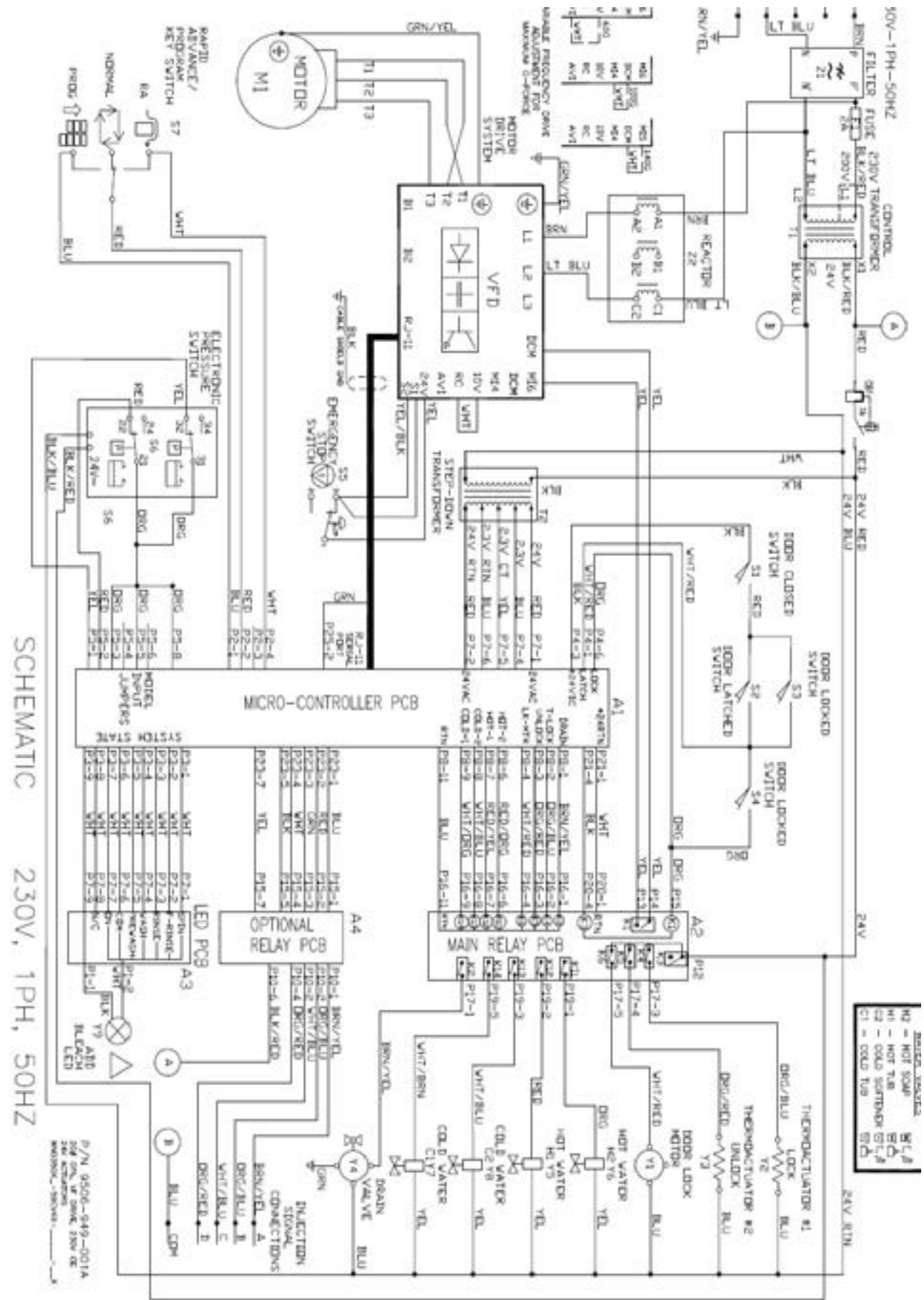
CE Parts Group (-59) After Serial

Key	Description	T300	T350	T400	T450	T600	QTY
	Controls Assembly - Trough,	9839-018-001	9839-018-001	9839-018-001	9839-018-001	9839-018-001	1
	Circuit Breaker	5198-211-002	5198-211-002	5198-211-002	5198-211-002	5198-211-002	1
	Instructions, Transformer Connect	8507-449-004	8507-449-004	8507-449-004	8507-449-004	8507-449-004	1
	Controls Transformer	8711-004-004	8711-004-004	8711-004-004	8711-004-004	8711-004-004	1
	Transformer	8711-009-003	8711-009-003	8711-009-003	8711-009-003	8711-009-003	1
	Terminal Strip Marker	9558-028-002	9558-028-002	9558-028-002	9558-028-002	9558-028-002	1
	Line Reactor	9477-006-001	9477-006-001	9477-006-001	9477-006-001	9477-006-001	1
	Wiring Schematic & Diagram	9506-948-001	9506-948-001	9506-950-001	9506-948-001	9506-952-001	1
*	Do Not Enter/Confined Space Warning Label	8502-748-001	8502-748-001	8502-748-001	8502-748-001	8502-748-001	1
*	Do Not Operate w/ Gear Label	8502-748-003	8502-748-003	8502-748-003	8502-748-003	8502-748-003	2
*	Do Not Operate w/out Gear Label	8502-748-004	8502-748-004	8502-748-004	8502-748-004	8502-748-004	2
*	Elec. Shock Warning Label	8502-748-005	8502-748-005	8502-748-005	8502-748-005	8502-748-005	2
*	Explosive Material Warning Label	8502-748-006	8502-748-006	8502-748-006	8502-748-006	8502-748-006	1
*	Flammable Material Warning Label	8502-748-007	8502-748-007	8502-748-007	8502-748-007	8502-748-007	1
*	Lockout Warning Label	8502-748-008	8502-748-008	8502-748-008	8502-748-008	8502-748-008	1
*	Read Manual Warning Label	8502-748-009	8502-748-009	8502-748-009	8502-748-009	8502-748-009	2
*	Emergency Stop Label	8502-765-001	8502-765-001	8502-765-001	8502-765-001	8502-765-001	
*	Wiring Schematic/Diagram Label	9506-938-001	9506-938-001	9506-938-001	9506-938-001	9506-938-001	1
*	Operators Manual	8514-301-001	8514-301-001	8514-301-001	8514-301-001	8514-301-001	1

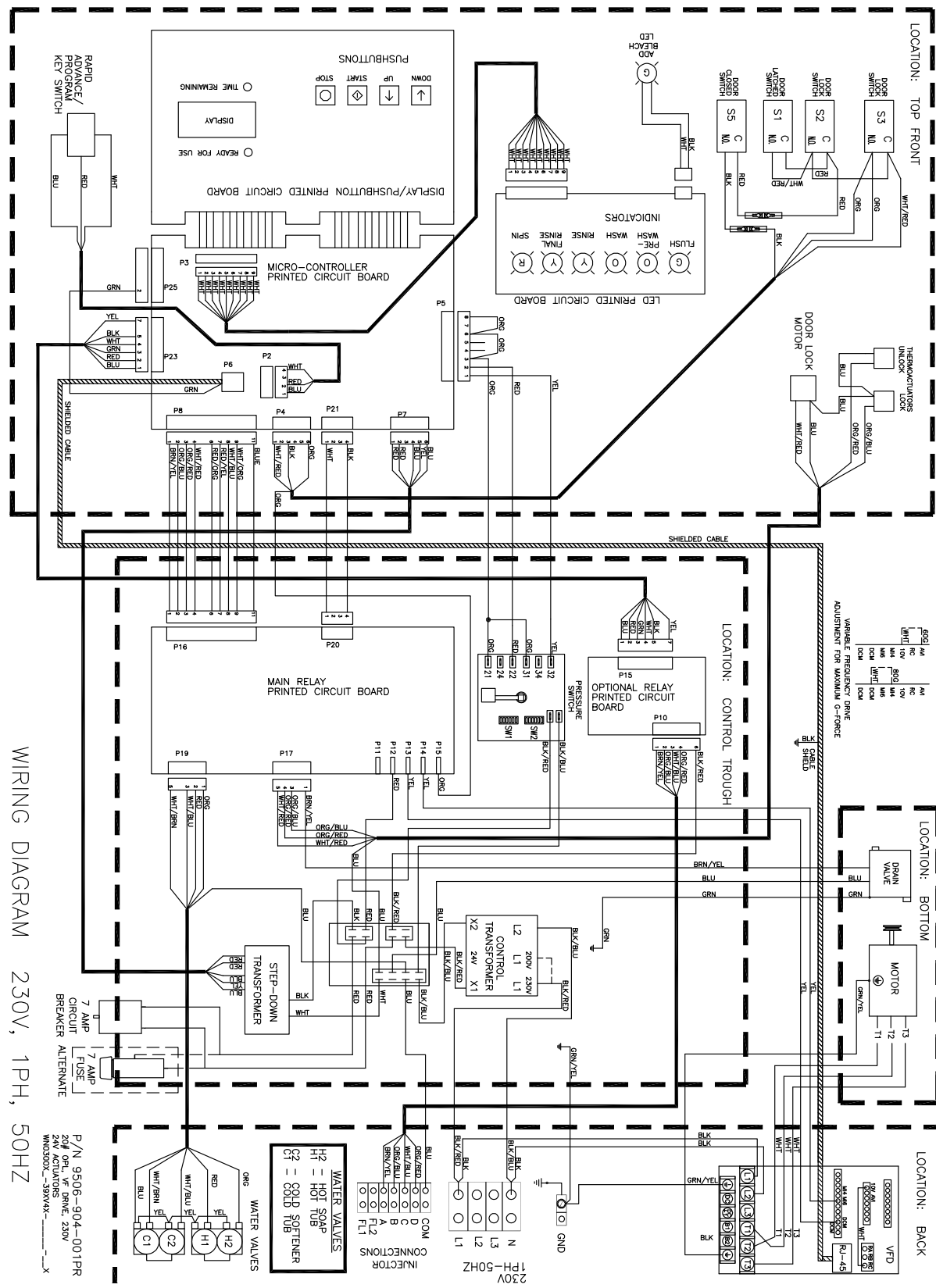
T-300 -59 Schematic



T-350 -59 Schematic



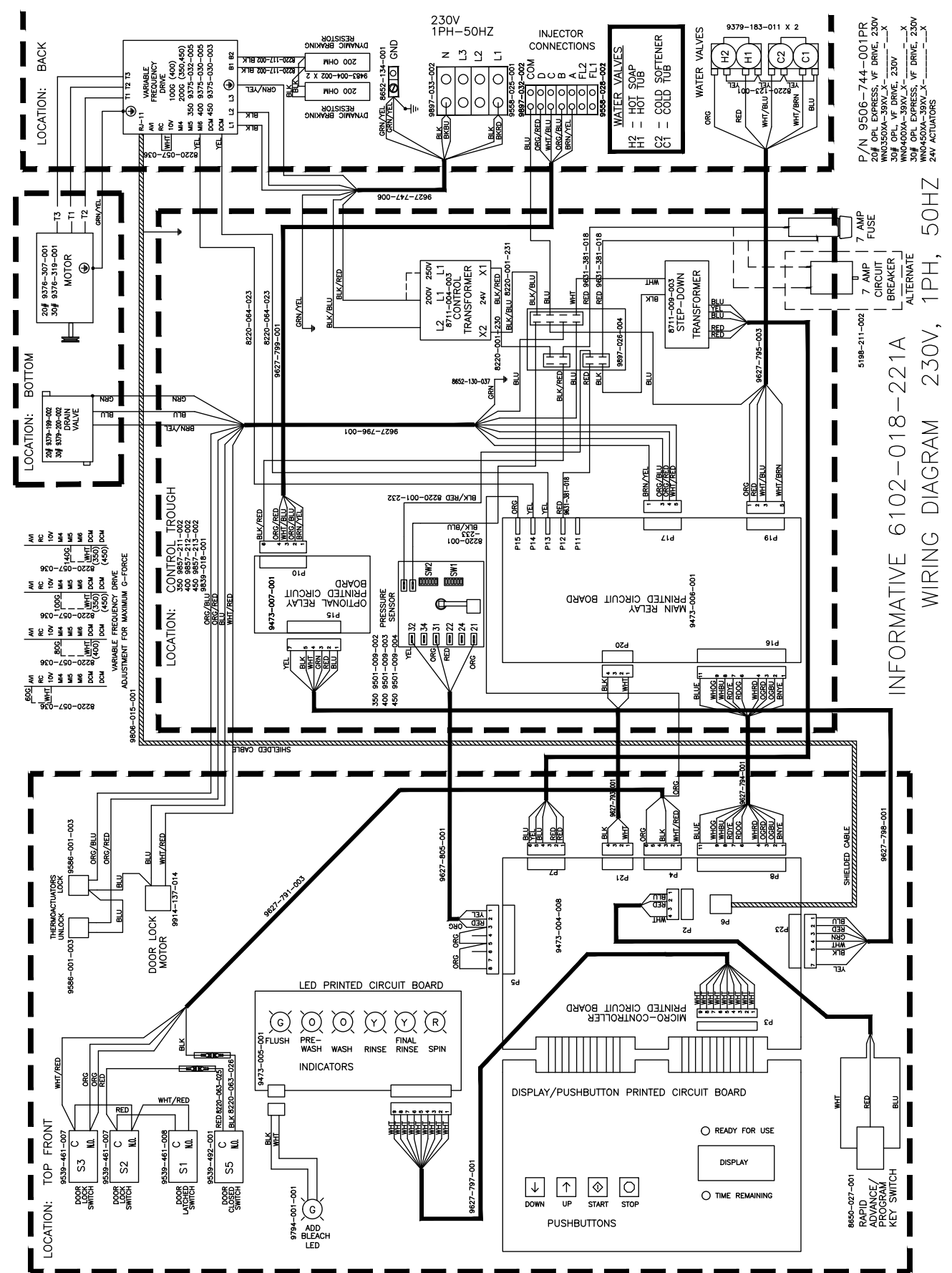
T-350-39 V4 Schematic



WIRING DIAGRAM 230V, 1PH, 50HZ

P/N 9506-904-001PR
20# OPL EXPRESS, VF DRIVE, 230V
WNO400VA-39V4_X
30# OPL EXPRESS, VF DRIVE, 230V
WNO400VA-39V4_X
WNO400VA-39V4_X
24V ACTUATORS

T-350-39 V4 Diagram

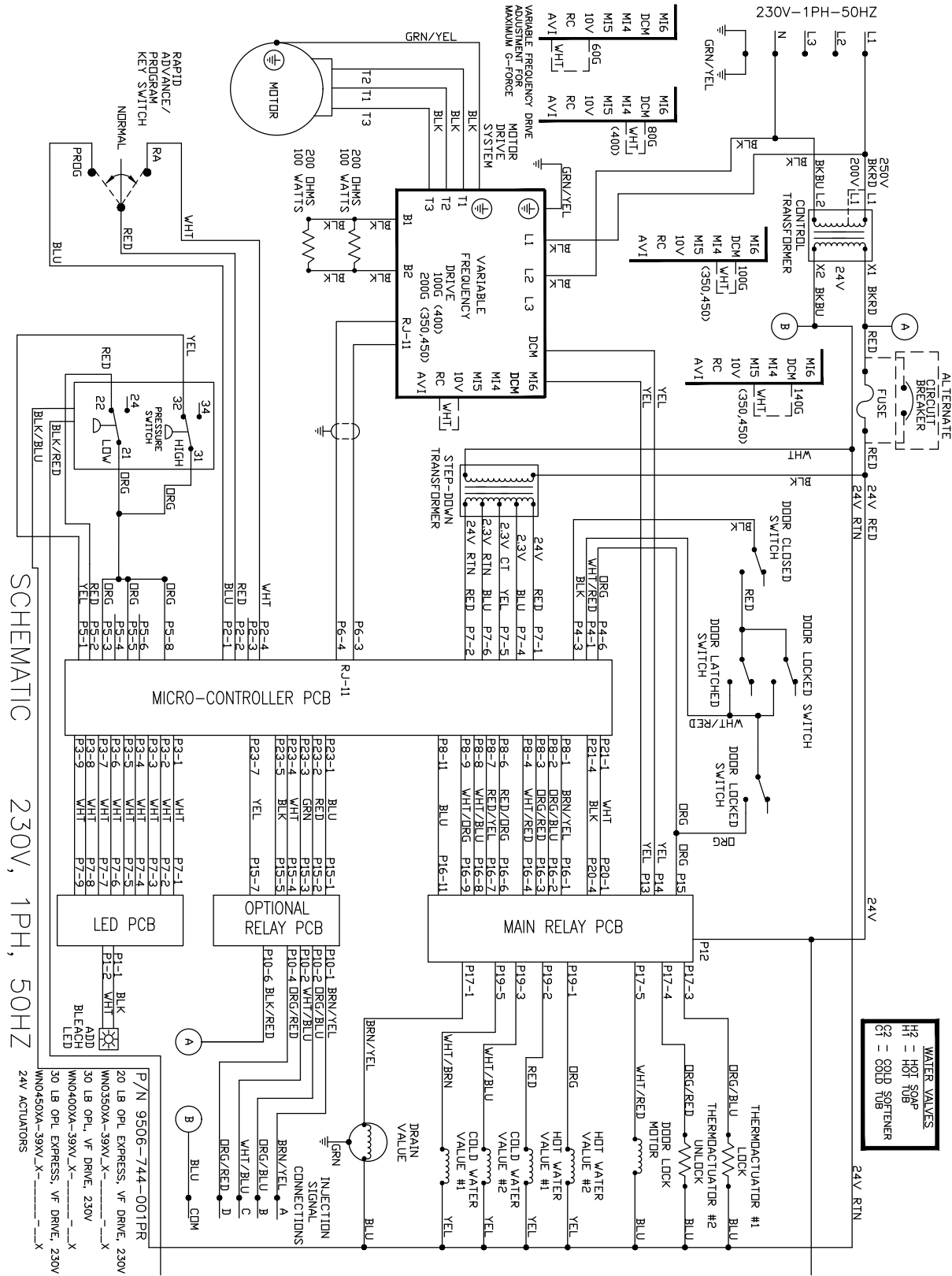


INFORMATIVE 6102-018-221A

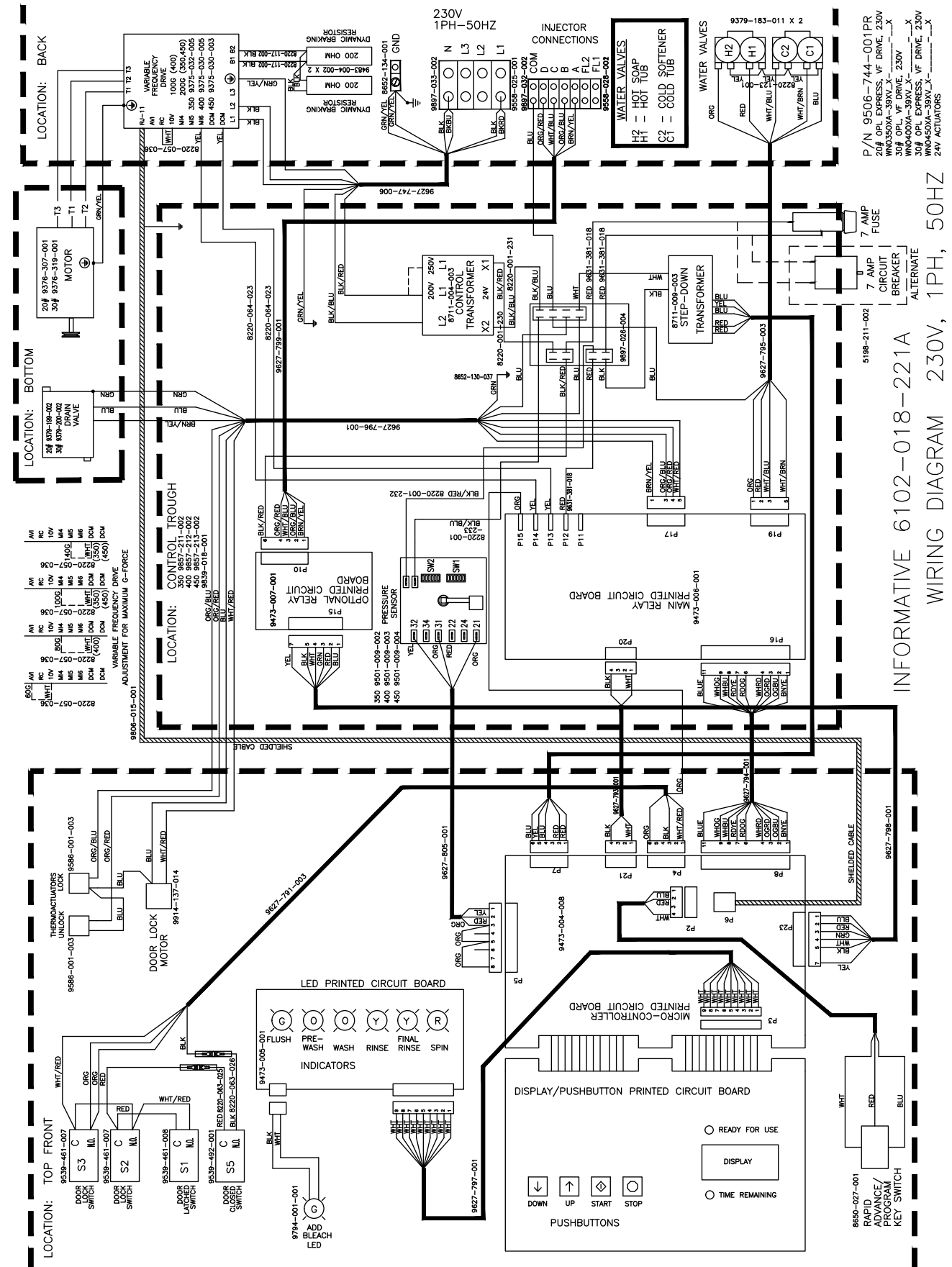
WIRING DIAGRAM 230V, 1PH, 50HZ

P/N 9506-744-001PR
20# OPL EXPRESS, VF DRIVE, 230V
WNO400VA-39V4_X
30# OPL EXPRESS, VF DRIVE, 230V
WNO400VA-39V4_X
WNO400VA-39V4_X
24V ACTUATORS

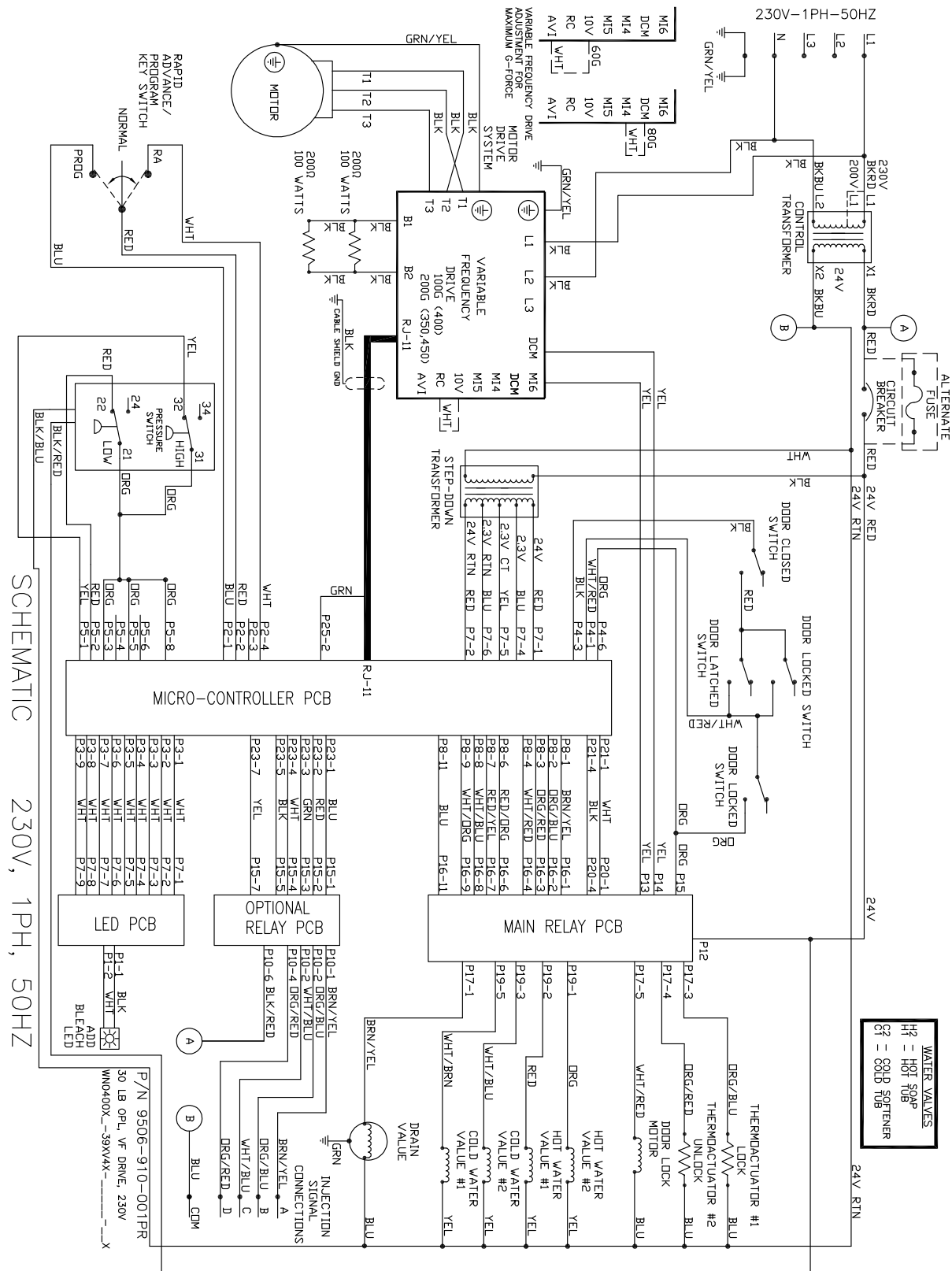
T-400-39 Schematic



T-400-39 Diagram



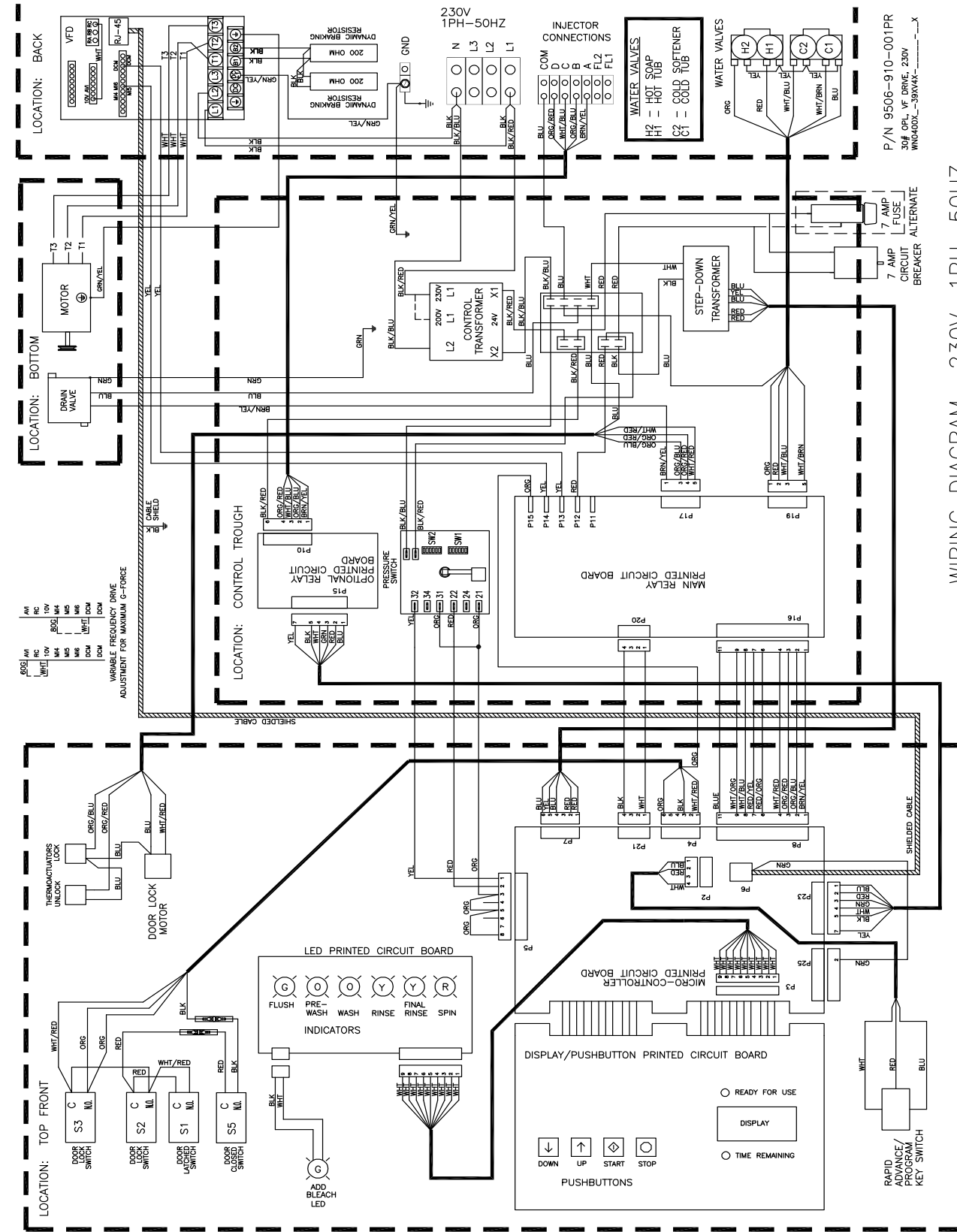
T-400-39 V4 Schematic



SCHEMATIC 230V, 1PH, 50HZ

P/N 9506-910-001PR
30 LB OPL, VF DRIVE, 230V
WV4000X-39V4X-_____X

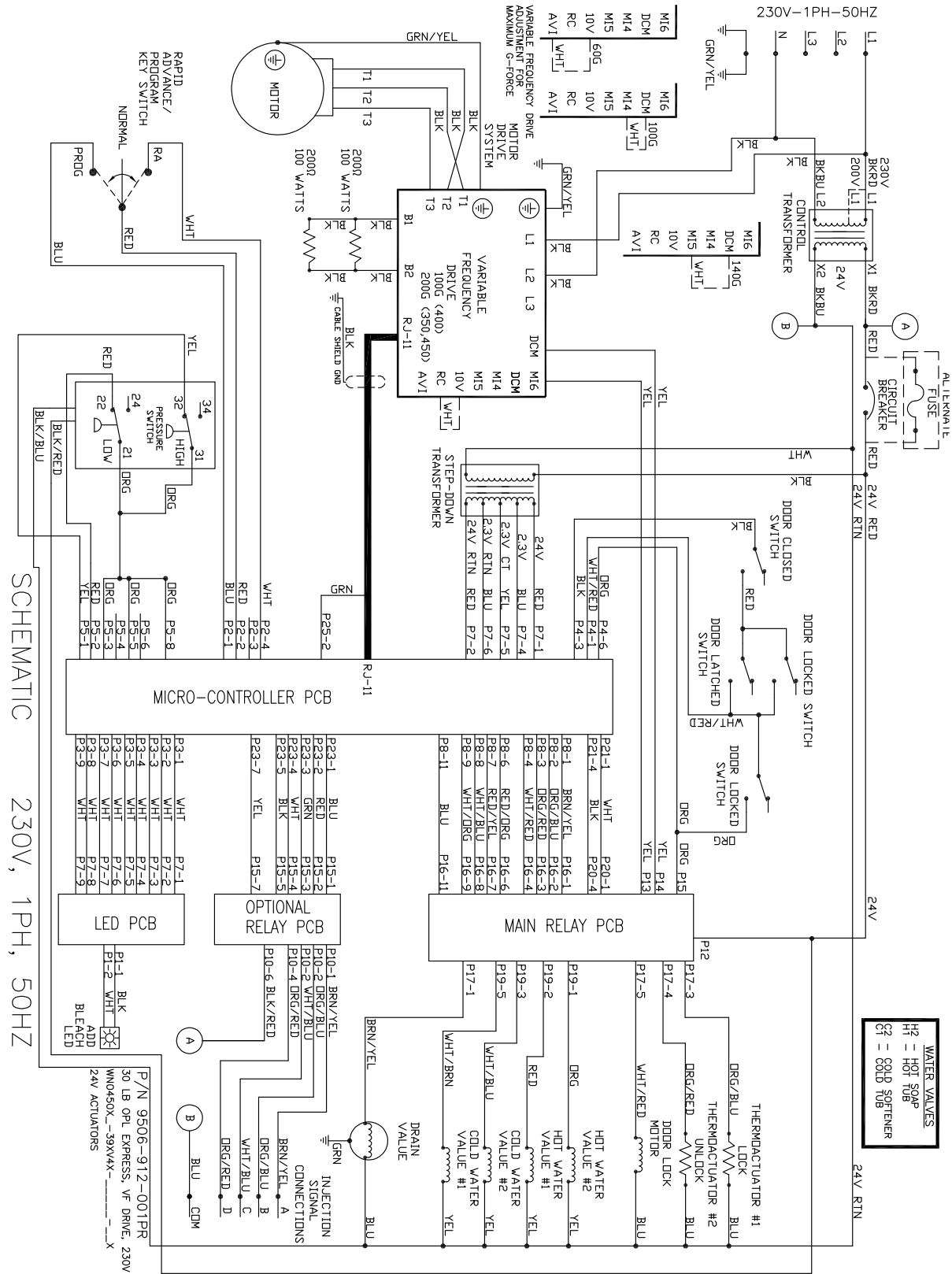
T-400-39 V4 Diagram



WIRING DIAGRAM 230V, 1PH, 50HZ

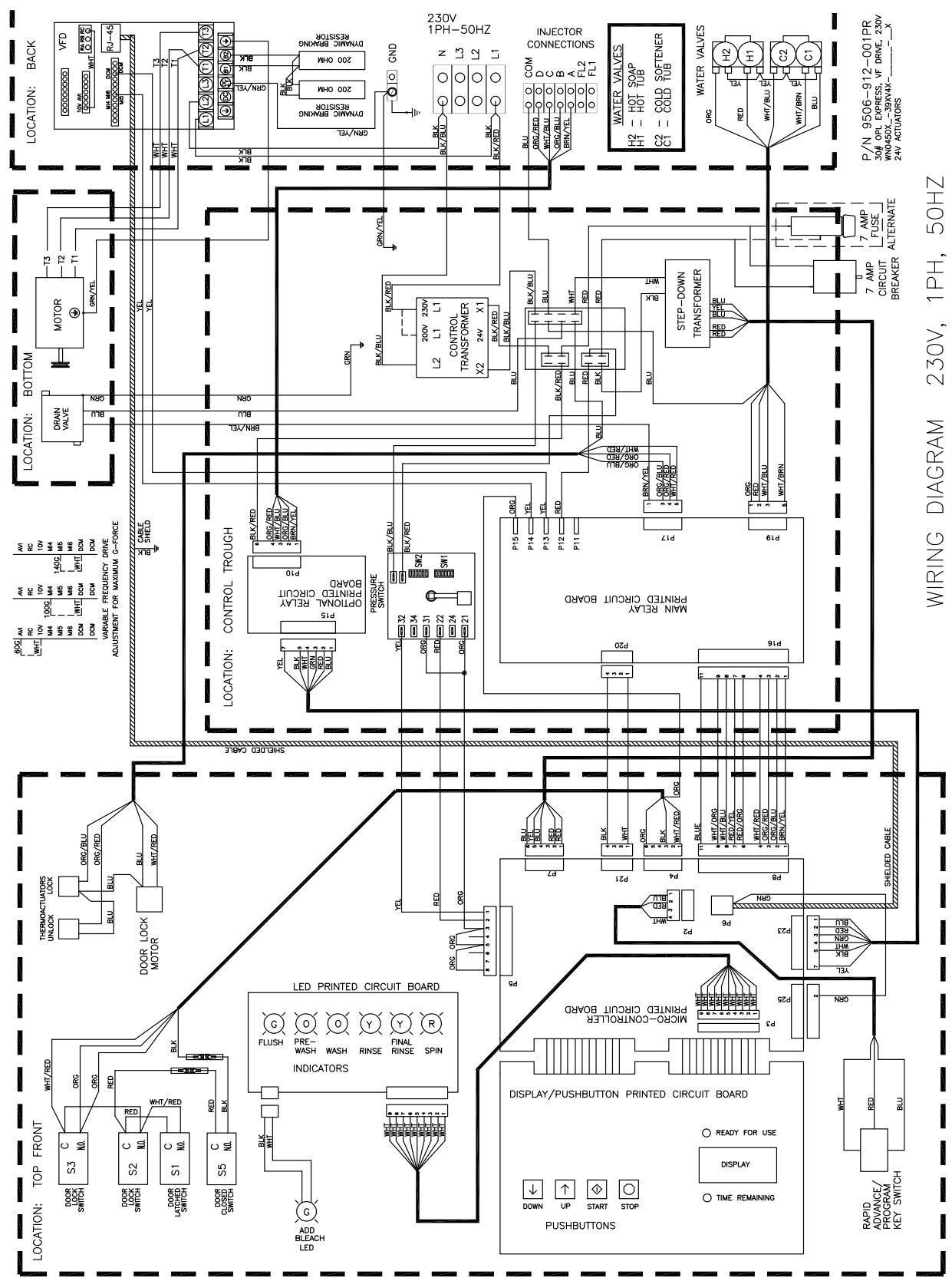
P/N 9506-910-001PR
30 LB OPL, VF DRIVE, 230V
WV4000X-39V4X-_____X

T-450-39 V4 Schematic



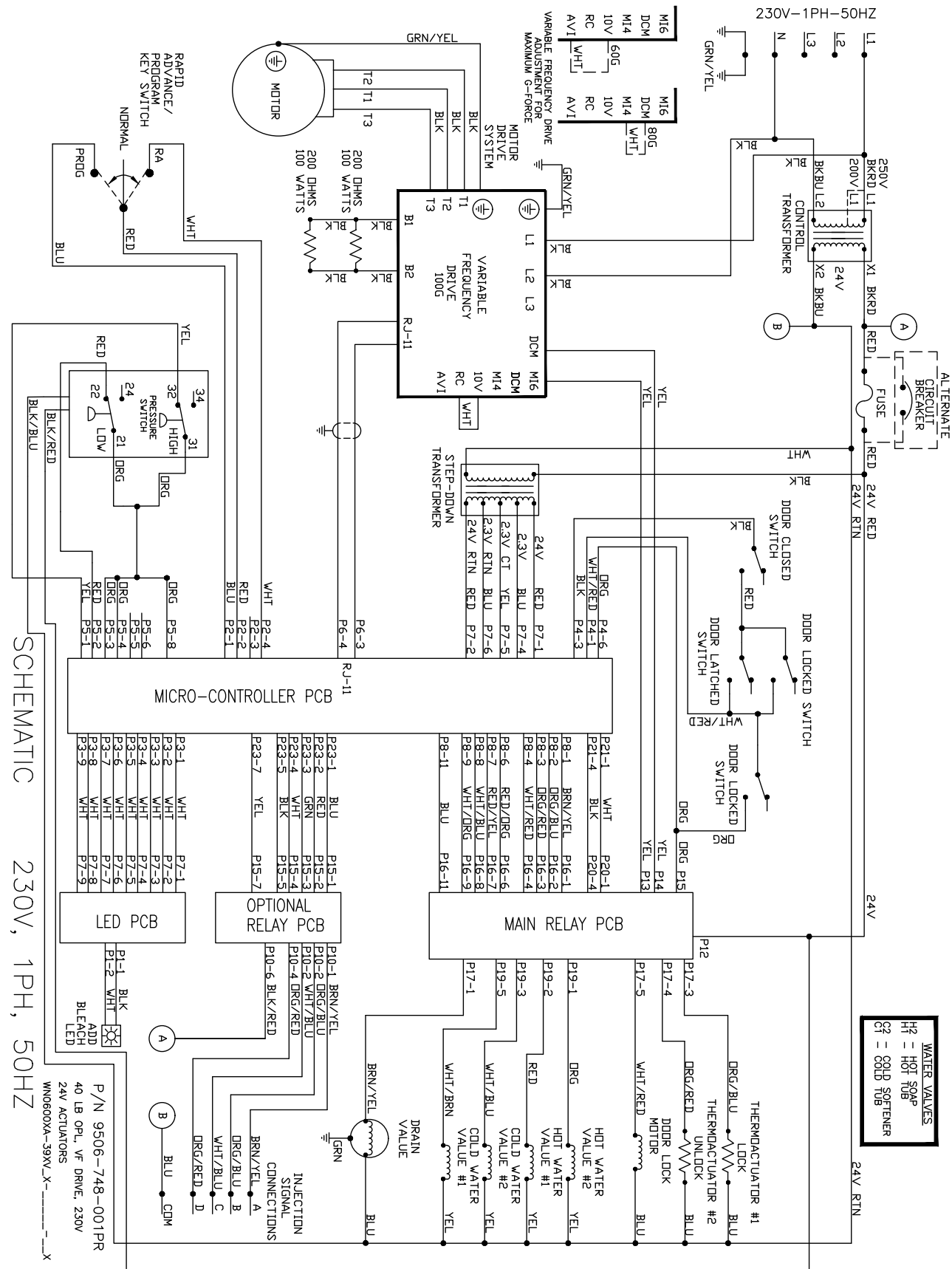
SCHEMATIC 230V, 1PH, 50HZ

T-450-39 V4 Diagram



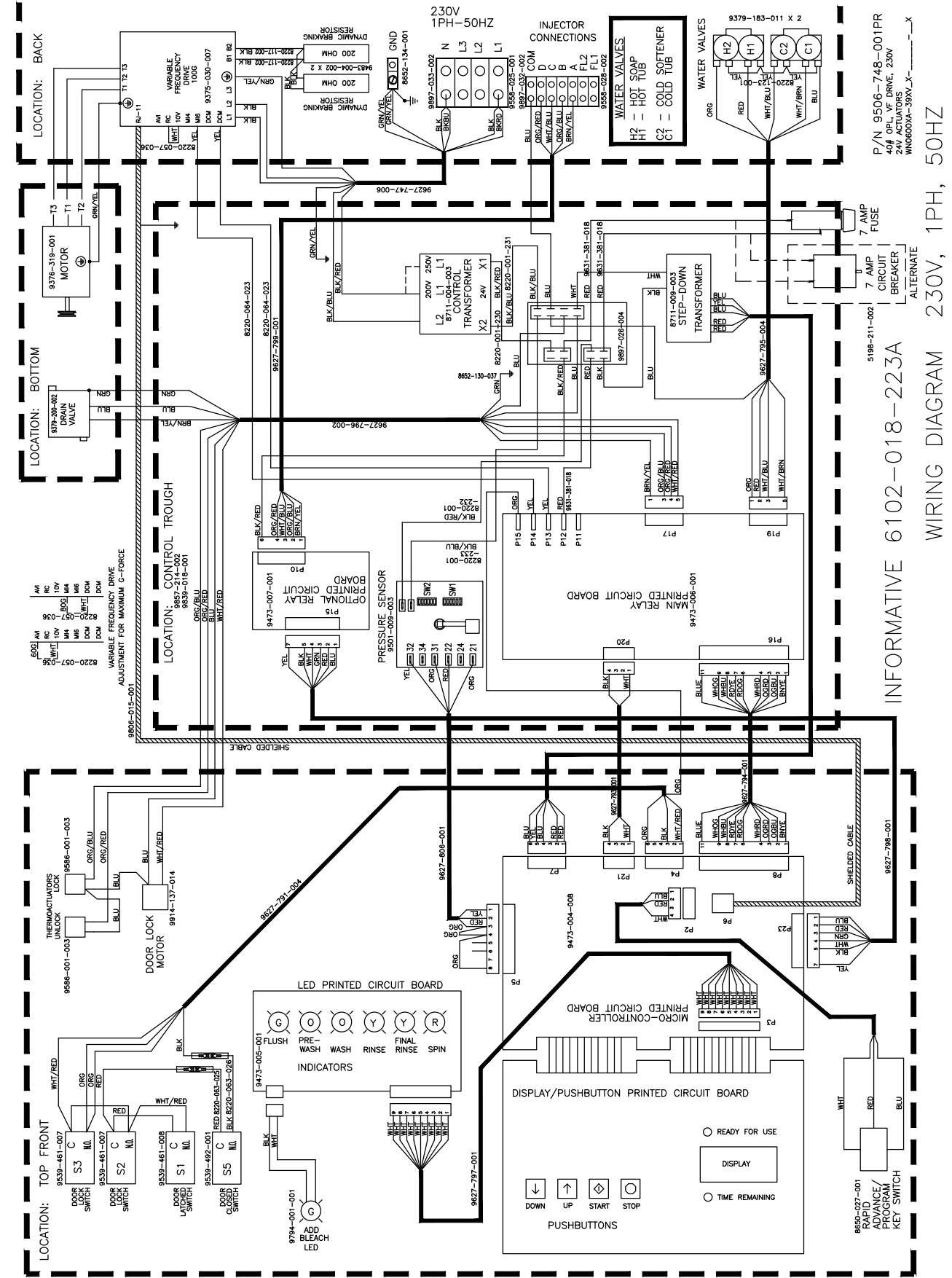
WIRING DIAGRAM 230V, 1PH, 50HZ

T-600-39 Schematic



SCHEMATIC 230V, 1PH, 50HZ

T-600-39 Diagram



INFORMATIVE 6102-018-223A

WIRING DIAGRAM 230V, 1PH, 50HZ

Preventative Maintenance

Daily

- Step 1:** Check that the loading door remains securely locked and cannot be opened during an entire cycle.
- Step 2:** Clean the top, front, and sides of the cabinet to remove residue.
- Step 3:** Clean the soap dispenser and lid and check that all dispenser mounting screws are in-place and tight.
- Step 4:** Check the loading door for leaks. Clean the door seal of all foreign matter.
- Step 5:** Leave the loading door open to aerate the washer when not in use.

Quarterly

- Step 1:** Make sure the washer is inoperative by switching off the main power supply.
- Step 2:** Check the V-belts for wear and proper tension.
- Step 3:** Clean lint and other foreign matter from around motor.
- Step 4:** Check all water connections for leaks.
- Step 5:** Check the drain valve for leaking and that it opens properly.
- Step 6:** Wipe and clean the inside of the washer and check that all electrical components are free of moisture and dust.
- Step 7:** Remove and clean water inlet hose filters. Replace if necessary.
- Step 8:** Check anchor bolts. Retighten if necessary.