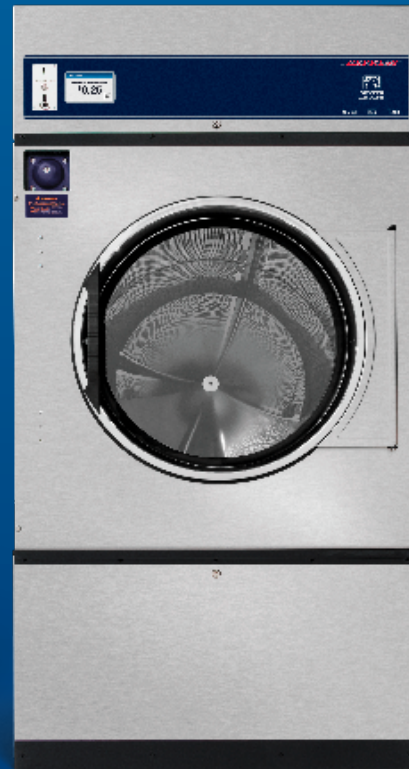


# **SERIES**



## **X-Series Vended Stack & Single Pocket Dryers Reversing and Non-Reversing Maintenance Manual**



**DEXTER<sup>®</sup>**  
**LAUNDRY**

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# Preventative Maintenance

## Daily

- Step 1:** Clean the lint screen free of lint and other debris. Use a soft brush and Hot water if necessary.
- Step 2:** Check the lint screen for tears. Replace if necessary.
- Step 3:** Clean lint from the lint screen compartment.
- Step 4:** Inspect felt seal on lint screen assembly, replace if needed.

## Monthly

- Step 1:** Remove lint accumulation from the end bells of the motor.
- Step 2:** Remove lint accumulation from front control area.
- Step 3:** Remove lint and dirt accumulation from the top of the dryer and all areas above, below, and around the burners and burner housing. Failure to keep this portion of the dryer clean can lead to a build-up of lint creating a fire hazard.
- Step 4:** Remove and clean coin acceptors. (Vended Models Only)

## Quarterly

- Step 1:** Check the belts for looseness, wear, or fraying.
- Step 2:** Inspect the gasket of the door glass for excessive wear.
- Step 3:** Check tightness of all fasteners holding parts to support channel.
- Step 4:** Check tightness of all set screws.
- Step 5:** Remove the air flow switch assembly and check the tumbler thru-bolts for tightness.
- Step 6:** Apply a few drops of oil to pivot pins and the tension arms where in contact with each other.

## Semi-Annually

- Step 1:** Remove and clean the main burners.
- Step 2:** Remove all orifices and examine for dirt and hole obstruction.
- Step 3:** Remove all lint accumulation. Remove the front panel and the lint screen housing and remove lint accumulation.

## Annually

- Step 1:** Check the intermediate pulley bearings for wear.
- Step 2:** Check and remove any lint accumulation from the exhaust system including recirculation chambers if applicable.
- Step 3:** Grease the bearings and the shaft of the intermediate pulley. Use an Alemite grease gun and Molykote BR2-S grease. (Where applicable)

**NOTICE:** Cannot use ammonia-based cleaners on touch screen displays.