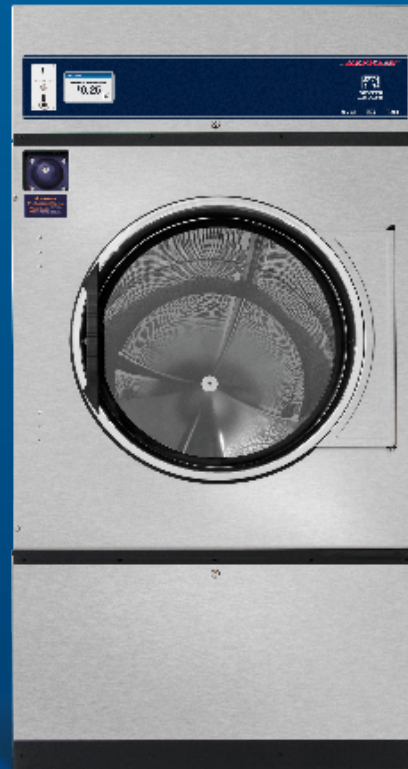


# ***SERIES***



**X-Series Vended Stack & Single Pocket Dryers  
Reversing and Non-Reversing Parts Manual**



***DEXTER***  
***LAUNDRY***



X-Series Series Vended Dryers  
Reversing & Non-Reversing  
Parts Manual

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***DEXTER***<sup>®</sup>  
***LAUNDRY***



### Section 3: Touch Series Vended T-120 Reversing Parts Data

Cabinet Parts Group

| Key | Description                                            | T-120        | QTY |
|-----|--------------------------------------------------------|--------------|-----|
| 1   | Loading Door Complete SS/Chrome/Blk Assembly           | 9960-331-002 | 1   |
| *   | Door Assy, Loading (Ring only) Chrome                  | 9960-330-002 | 1   |
| 2   | Plate Assy, Hinge                                      | 9982-398-001 | 1   |
| *   | Screw Hinge to Door                                    | 9545-018-018 | 5   |
| *   | Nut, Hinge to Door                                     | 8640-414-006 | 5   |
| 3   | Glass, Door                                            | 9212-002-006 | 1   |
| *   | Adhesive-Door Glass, 10.3 oz. tube (24-Hour Cure Time) | 8561-138-004 | 1   |
| 4   | Coin Acceptor                                          | 9021-094-001 | 1   |
| *   | Payment Wiring Harness                                 | 9628-024-006 | 1   |
| *   | Retainer-coinacceptor                                  | 9486-145-001 | 1   |
| 5   | Gasket, Door Outer Rim (Black)                         | 9206-420-007 | 1   |
| 6   | Handle, Loading Door                                   | 9244-093-001 | 1   |
| *   | Screw, Handle                                          | 9545-018-017 | 2   |
| 7   | Stud Door Catch 7/8"                                   | 9551-033-002 | 1   |
| 8   | Nut-Hex, #10-32                                        | 8640-413-001 | 1   |
| 9   | Nut, Acorn                                             | 8640-413-003 | 1   |
| *   | Catch, Loading Door                                    | 9086-015-002 | 1   |
| *   | Rivet                                                  | 9491-009-004 | 2   |
| 10  | Strap, Hinge (Black)                                   | 9966-023-002 | 1   |
| *   | Channel Assy.-Front Panel                              | 9982-397-001 | 1   |
| *   | Screw-Phillips, 10-32x1/2 Chrome                       | 9545-012-003 | 2   |
| *   | Screw-Phillips-Counter sink, 10-32x1/2 Chrome          | 9545-012-028 | 4   |
| 11  | Screw-Special, Hinge to Door                           | 9545-052-001 | 1   |
| *   | Nut-Allen, 1/4-20S                                     | 8640-439-001 | 1   |
| 12  | Washer-Fiber/Plastic                                   | 8641-436-003 | 1   |
| 13  | SS Front Panel Assy (Blk)                              | 9989-753-001 | 1   |
| 13  | SS Front Panel Assy (Blu)                              | 9989-753-002 | 1   |
| *   | Insulation-Front Panel                                 | 9277-065-001 | 1   |
| *   | Label-Warning                                          | 8502-758-002 | 1   |
| 14  | Screw-Phillips, 10Bx1 3/4                              | 9545-008-014 | 8   |
| 15  | Washer-Finish                                          | 8641-585-001 | 8   |
| *   | Nut-Expansion                                          | 8640-442-001 | 8   |
| *   | Switch-Door (Square)                                   | 9539-501-001 | 1   |
| 17  | Vaultassy-coin,black                                   | 9942-039-002 | 1   |
| *   | Coin Vault Cover                                       | 9825-064-001 | 1   |
| 18  | Controlasy-t120coin (Blk)                              | 9857-298-002 | 1   |
| *   | Controlasy-t120coin (Blu)                              | 9857-298-001 | 1   |
| 19  | Overlay-Controltrim,-t-120, (Blk)                      | 9435-069-001 | 1   |
| 19  | Overlay-Controltrim,-t-120, (Blu)                      | 9435-069-002 | 1   |

Cabinet Parts Group

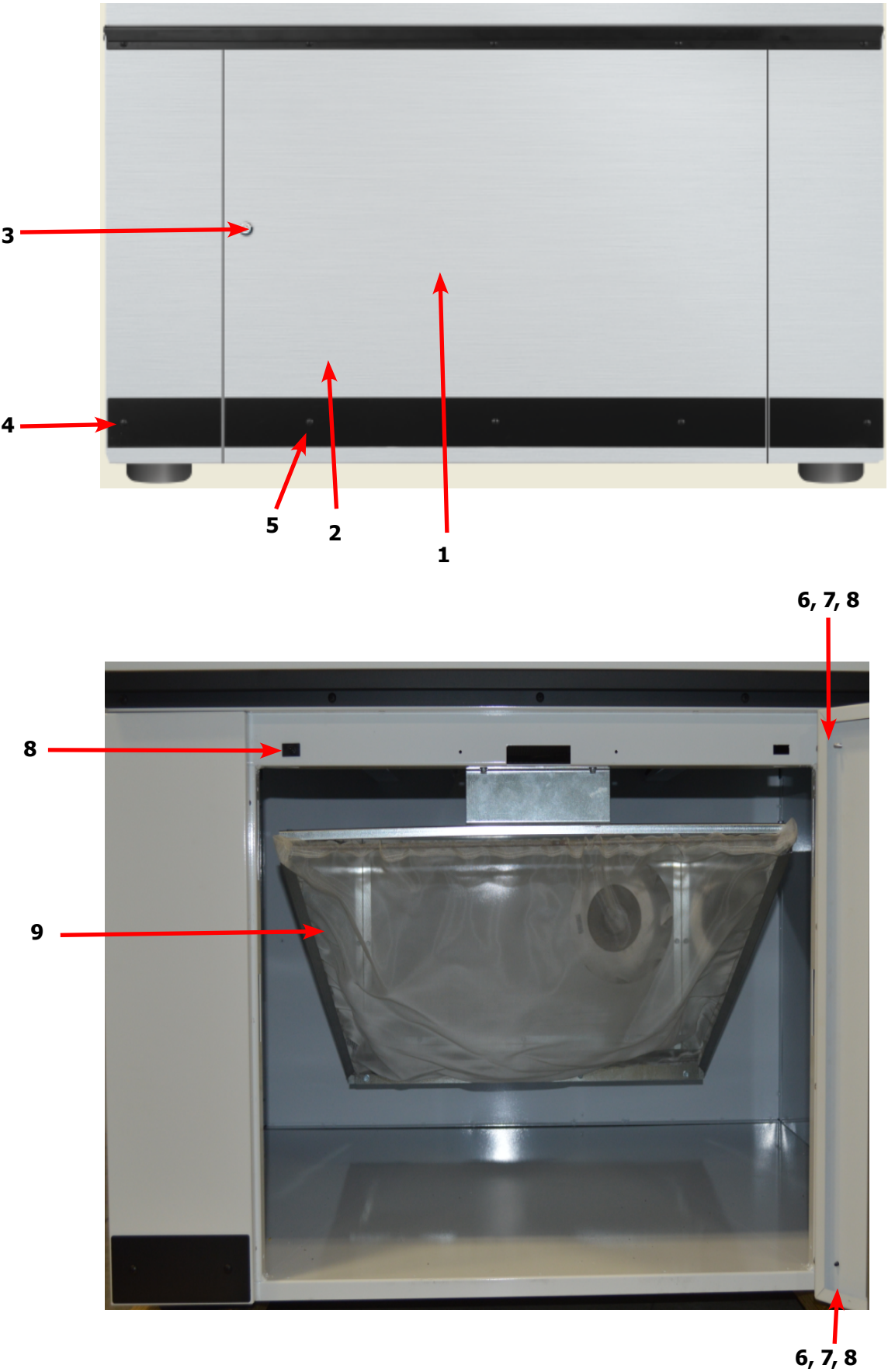




Cabinet Parts Group Continued

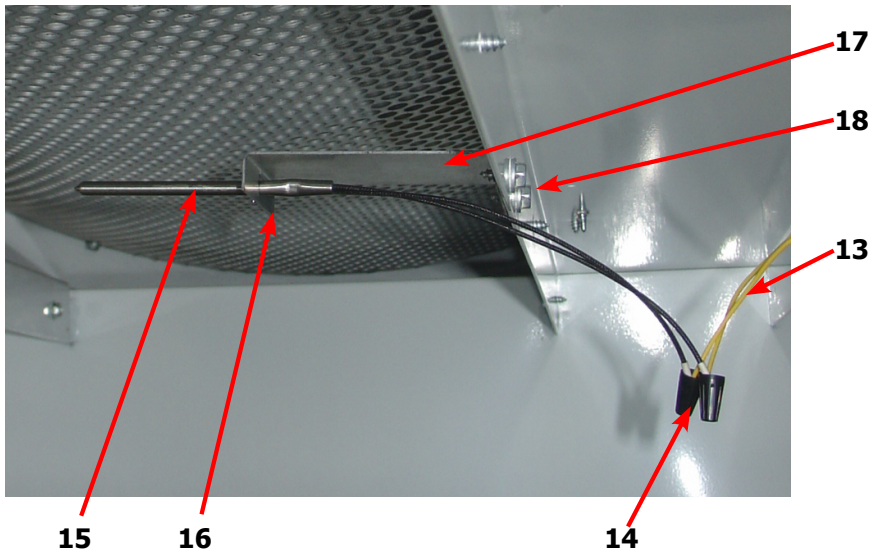
| Key | Description                                   | T-120 Reversing | QTY |
|-----|-----------------------------------------------|-----------------|-----|
| 1   | Assembly-Door-Lower Service (Number 2 thru 7) | 9960-345-001    | 1   |
| 2   | Door-Lower Service                            | 9108-148-003    | 1   |
| *   | Reinforcement-Lower Service Door              | 9489-053-001    | 1   |
| *   | Cam-lock                                      | 9095-047-001    | 1   |
| *   | Washer-flat                                   | 8641-581-006    | 2   |
| *   | Key, 6324                                     | 6292-006-007    | 1   |
| 3   | Lockassemblyandkey                            | 8650-012-004    | 2   |
| 4   | Trim-Lower Kick, Black                        | 9578-101-002    | 1   |
| 5   | Screw-Phillips, 10Bx3/8, Black                | 9545-008-010    | 4   |
| *   | Bracket, Lower door switch, (Hinge Bracket)   | 9029-226-001    | 1   |
| *   | Rivet, 1/8 Low Profile                        | 9491-009-004    | 10  |
| 6   | Screw, Lower Service Door Mounting            | 9545-012-015    | 4   |
| 7   | Nut, Lower Service Door Mounting              | 8640-413-002    | 4   |
| 8   | Switch-Door (Square)                          | 9539-501-001    | 1   |
| 9   | Screen Assy, Lint                             | 9822-033-001    | 1   |
| *   | Footing Foot                                  | 9188-016-001    | 4   |

Cabinet Parts Group

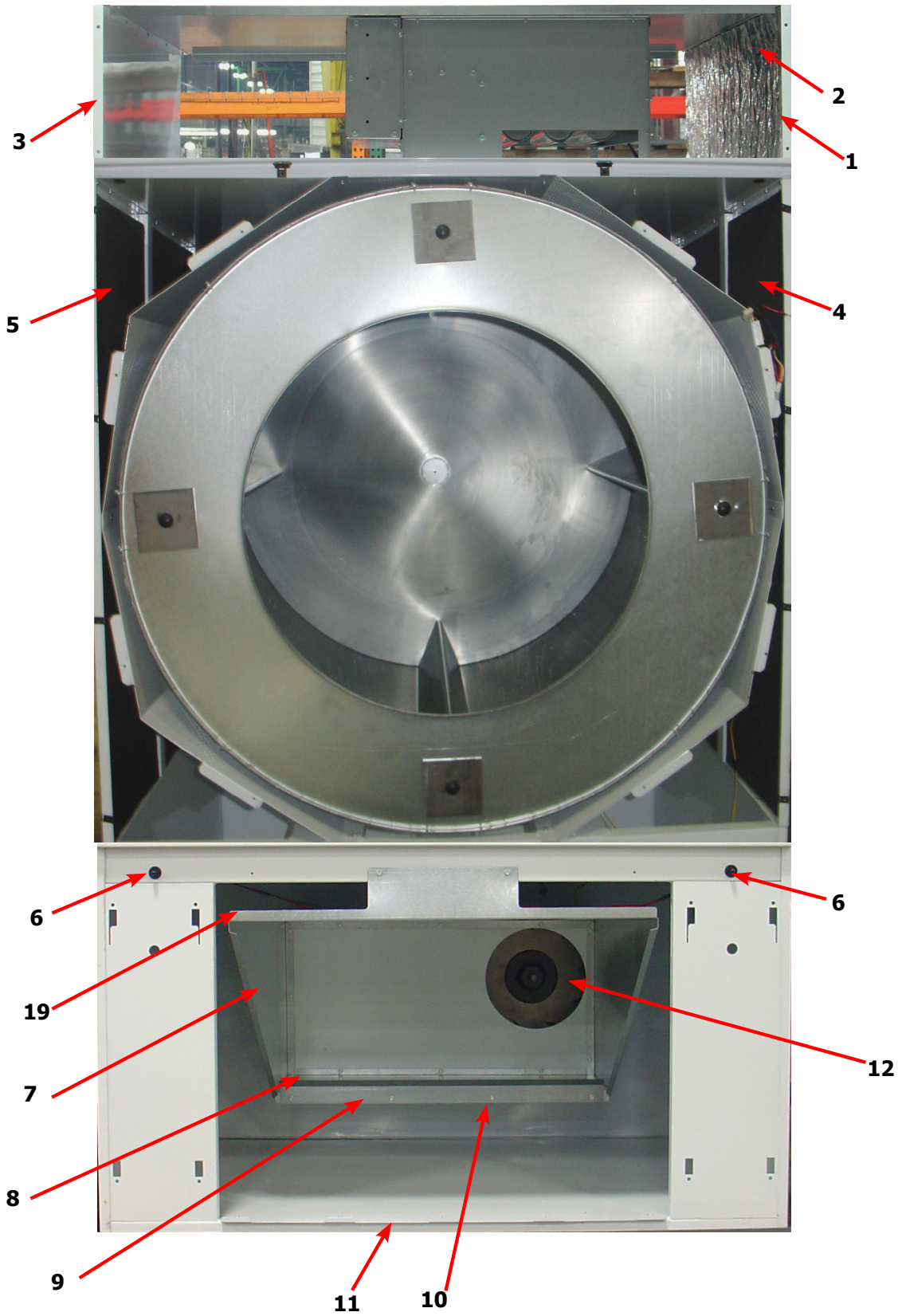


Cabinet Parts Group Continued

| Key | Description                                   | T-120 Reversing | QTY |
|-----|-----------------------------------------------|-----------------|-----|
| 1   | Panel Assy.-Upper Right                       | 9989-549-002    | 1   |
| *   | Screw, 5/16- 10ABx3/8                         | 9545-008-024    | 2   |
| 2   | Insulation-Right Upper, Burner Area           | 9277-041-022    | 1   |
| 3   | Panel Assy.-Upper Left                        | 9989-550-002    | 1   |
| *   | Screw, 5/16- 10ABx3/8                         | 9545-008-024    | 2   |
| 4   | Insulation Tumbler Area, Right (Front & Back) | 9277-051-005    | 2   |
| 4   | Insulation Tumbler Area, Right (Center)       | 9277-051-006    | 1   |
| 5   | Insulation Tumbler Area, Left (Front & Back)  | 9277-051-005    | 2   |
| 5   | Insulation Tumbler Area, Left (Center)        | 9277-051-006    | 1   |
| 6   | Switch-Door (Round)                           | 9539-492-001    | 2   |
| *   | Switch-Door (Square)                          | 9539-501-001    |     |
| *   | Screen Assy, Lint                             | 9822-033-001    | 1   |
| *   | Lint Hood Assembly                            | 9834-012-001    | 1   |
| 7   | Lint Hood, Top                                | 9240-048-001    | 1   |
| *   | Lint Hood, side left                          | 9240-049-001    | 1   |
| *   | Link Hood, side right                         | 9040-049-002    | 1   |
| 8   | Lint Hood, Bottom                             | 9058-030-001    | 1   |
| 9   | Lint Hood, Angle                              | 9003-333-001    | 1   |
| 10  | Screw, 5/16- 10ABx3/8                         | 9545-008-024    | 22  |
| 11  | Hinge-Door, Lower                             | 9243-083-002    | 1   |
| *   | Screw-5/16, 10ABx3/8                          | 9545-008-024    | 5   |
| 12  | Impeller, w/set screws                        | 9278-041-001    | 1   |
| 13  | Harness -Temp Probe                           | 9627-949-001    | 1   |
| 14  | Wire Nut, #71B                                | 8640-276-005    | 2   |
| 15  | Temp Probe                                    | 9501-004-003    | 1   |
| 16  | Screw-Phillips, 8Bx1/4                        | 9545-045-005    | 1   |
| 17  | Bracket, Temp Probe                           | 9029-111-001    | 1   |
| 18  | Screw, 8AB x 3/8                              | 9545-045-008    | 4   |
| 19  | Trim-Edge, Lint Hood                          | 9578-092-003    | 2   |
| 20  | Lowerservicedoor-Hinge, black                 | 9243-084-003    |     |
| 21  | Strapasy-hinge, lwrservdr                     | 9966-022-001    | 11  |



Cabinet Parts Group

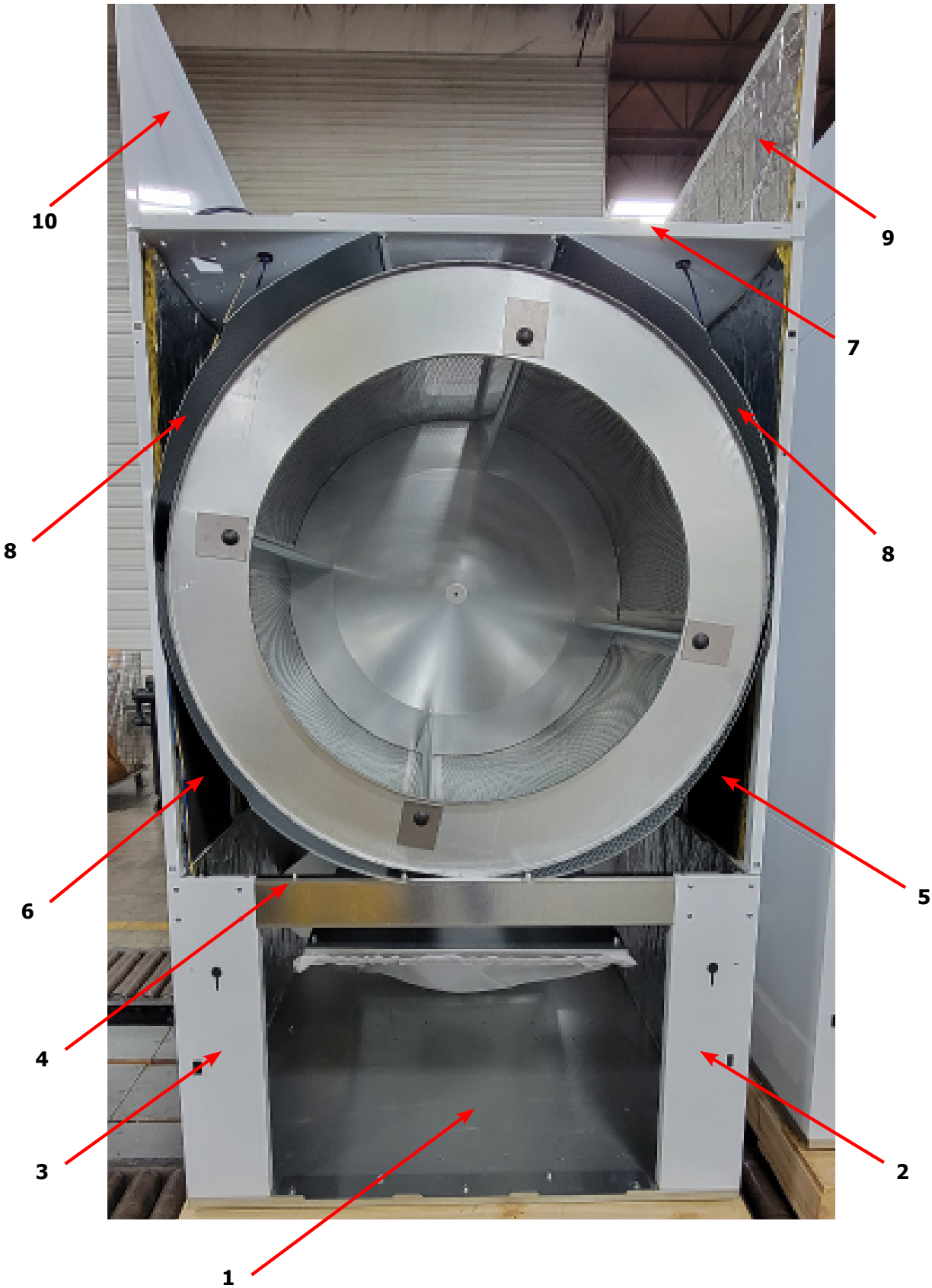




Modular Cabinet Parts Group

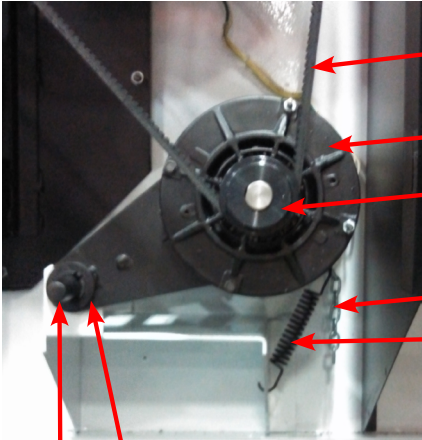
| Key | Description                          | T-120 Reversing | QTY |
|-----|--------------------------------------|-----------------|-----|
| 1   | Cabinet Base Assembly                | 9945-172-001    | 1   |
| *   | Lower Back Panel Assembly            | 9989-754-002    | 1   |
| 2   | Lower Cabinet RH Side Panel          | 9444-125-003    | 1   |
| 3   | Lower Cabinet LH Side Panel          | 9444-125-004    | 1   |
| 4   | Lower Cabinet Front Channel          | 9081-217-001    | 1   |
| *   | Upper Back Panel Assembly            | 9989-717-002    | 1   |
| 5   | RH Middle Side Panel Assembly        | 9989-543-003    | 1   |
| 6   | LH Middle Side Panel Assembly        | 9989-543-004    | 1   |
| 7   | Cabinet Top Cover                    | 9074-356-001    | 1   |
| 8   | Baffle                               | 9049-135-001    | 4   |
| *   | Baffle Stiffener Angle               | 9003-388-001    | 2   |
| 9   | RH Upper Side Panel Assembly         | 9989-549-002    | 1   |
| 10  | LH Upper Side Panel Assembly         | 9989-550-002    | 1   |
| *   | 10abx3/8 Screw                       | 9545-008-024    | 92  |
| *   | 3/16 Blind Rivet                     | 9491-009-001    | 131 |
| *   | Wht 3/16 Blind Rivet                 | 9491-009-005    | 58  |
| *   | Hex kep Nut 1/4-20unc, 2b            | 8640-414-006    | 10  |
| *   | Upper Service Door Assembly, Wht/Blk | 9960-361-001    | 1   |
| *   | Upper Service Door Assembly, Wht/Blu | 9960-361-002    | 1   |
| *   | Upper Service Door Assembly, SS/Blk  | 9960-361-003    | 1   |
| *   | Upper Service Door Assembly, SS/Blu  | 9960-361-004    | 1   |
| *   | Screw                                | 9545-008-014    | 2   |

Modular Cabinet Parts Group

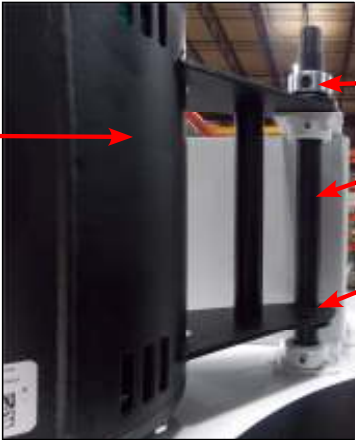


Rear View Parts Group

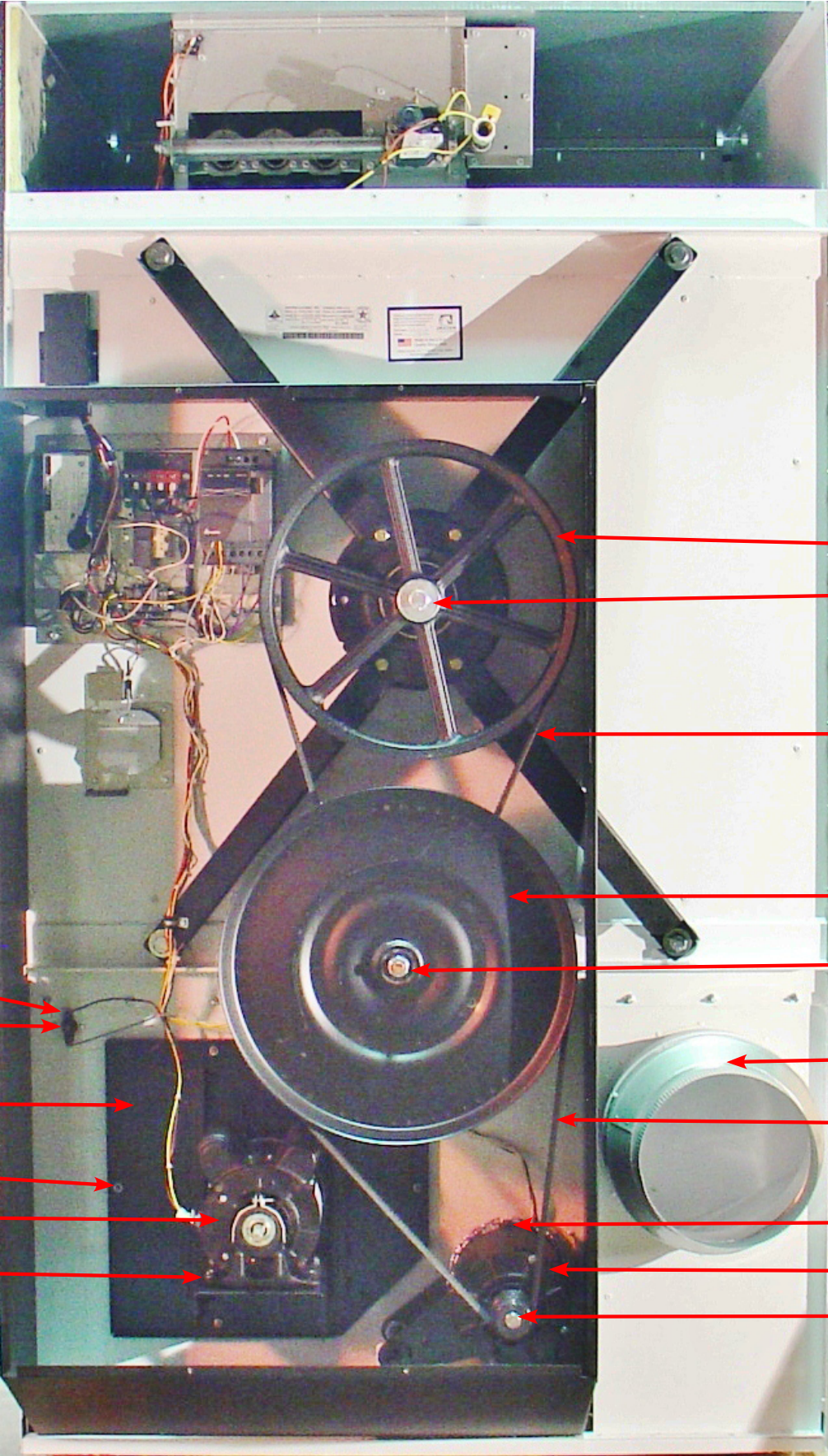
| Key | Description                      | T-120 Reversing | QTY |
|-----|----------------------------------|-----------------|-----|
| 1   | Pulley, Driven                   | 9453-168-003    | 1   |
| 2   | Tolerance Ring                   | 9487-234-006    | 1   |
| 3   | Washer -Flat                     | 8641-581-032    | 1   |
| 4   | LockWasher - IntTooth, 1"        | 8641-582-018    | 1   |
| 5   | Screw, 5/8-11 x 1 1/2            | 9545-060-001    | 1   |
| 6   | Belt-Driven                      | 9040-076-005    | 2   |
| *   | Impeller, 5" x 16"               | 9278-041-001    | 1   |
| 7   | Plate Assembly-Impeller          | 9982-375-002    | 1   |
| 8   | Nut-Wiz Lock, 5/16-18            | 8640-400-003    | 6   |
| *   | Gasket-Impeller Housing          | 9206-428-002    | 1   |
| 9   | Motor-Blower, -10                | 9376-334-001    | 1   |
| *   | Run Capicator                    | 5191-108-005    | 1   |
| *   | Start Capicator                  | 5191-109-005    | 1   |
| 10  | Screw, 5/16-18 x 5/8             | 9545-014-004    | 4   |
| 11  | Nut-Wiz Lock, 5/16-18            | 8640-400-003    | 4   |
| 12  | Thermostat-Overtemp              | 9576-207-006    | 1   |
| 13  | Screw-10AB x 3/8                 | 9545-008-006    | 2   |
| 14  | Pulley, Intermediate, w/Bearings | 9908-051-001    | 1   |
| *   | Bearings-Ball                    | 9036-159-011    | 2   |
| *   | Spacer-Bearings                  | 9538-186-001    | 1   |
| *   | Ring-Retaining, Internal         | 9487-238-006    | 1   |
| 15  | Washer-Flat                      | 8641-581-039    | 1   |
| 16  | Nut, 5/8-11                      | 8640-425-002    | 1   |
| 17  | Belt, Motor                      | 9040-076-008    | 1   |
| 18  | Motor, Drive                     | 9376-307-003    | 1   |
| 19  | Pulley-Motor                     | 9453-169-012    | 1   |
| 20  | Bushing, Motor -Support          | 9053-074-002    | 2   |
| 21  | Rod-Motor Mounting, Black        | 9497-222-008    | 1   |
| 22  | Collar-Shaft, w/Set Screws       | 9076-052-002    | 1   |
| 23  | Chain-Belt tension               | 9099-012-004    | 1   |
| *   | Hook-S Type                      | 9248-022-002    | 1   |
| 24  | Spring, Belt Tension             | 9534-151-000    | 1   |
| 25  | Duct-Transition, 12" to 10"      | 9109-124-001    | 1   |



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Rear View Parts Group



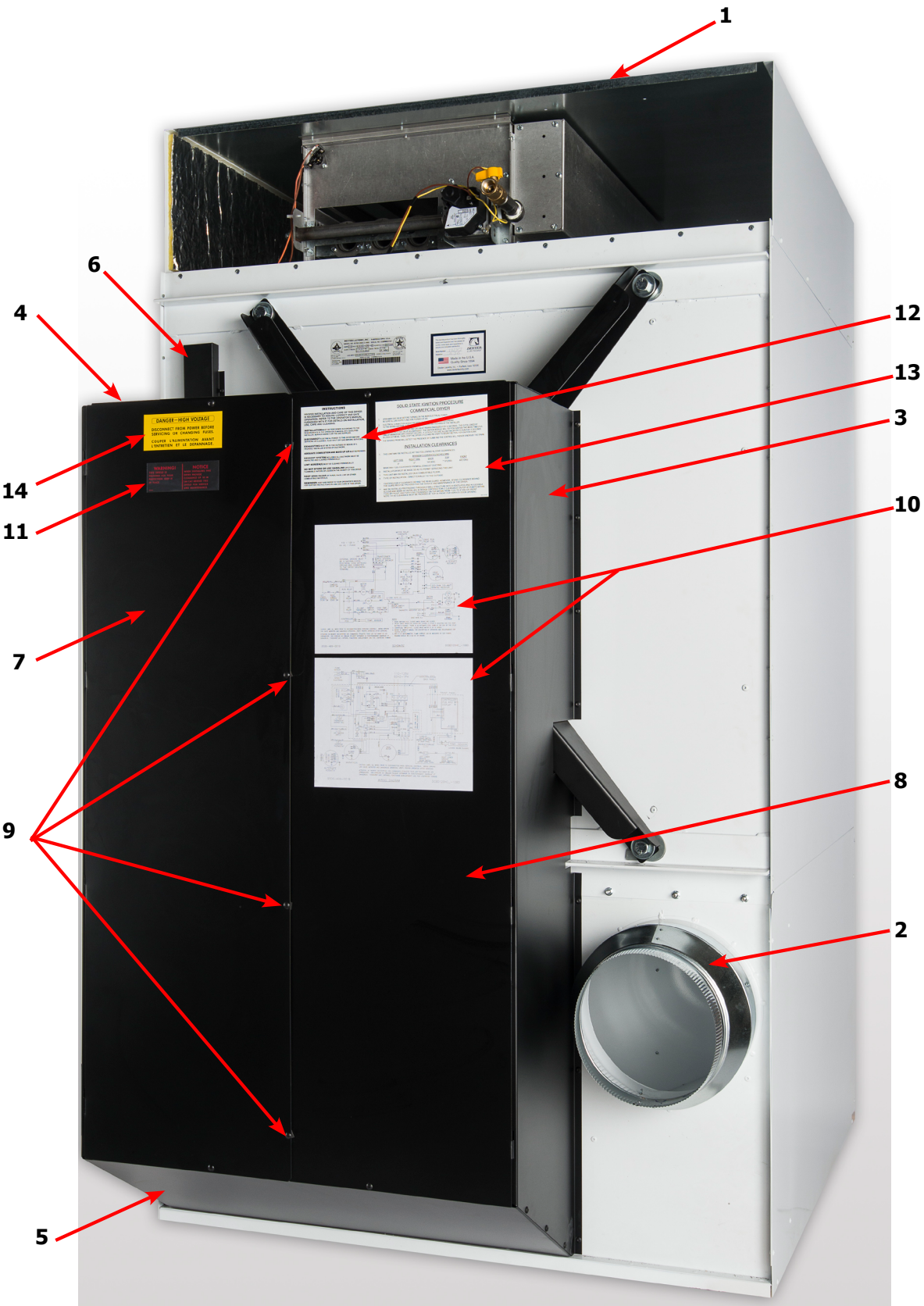
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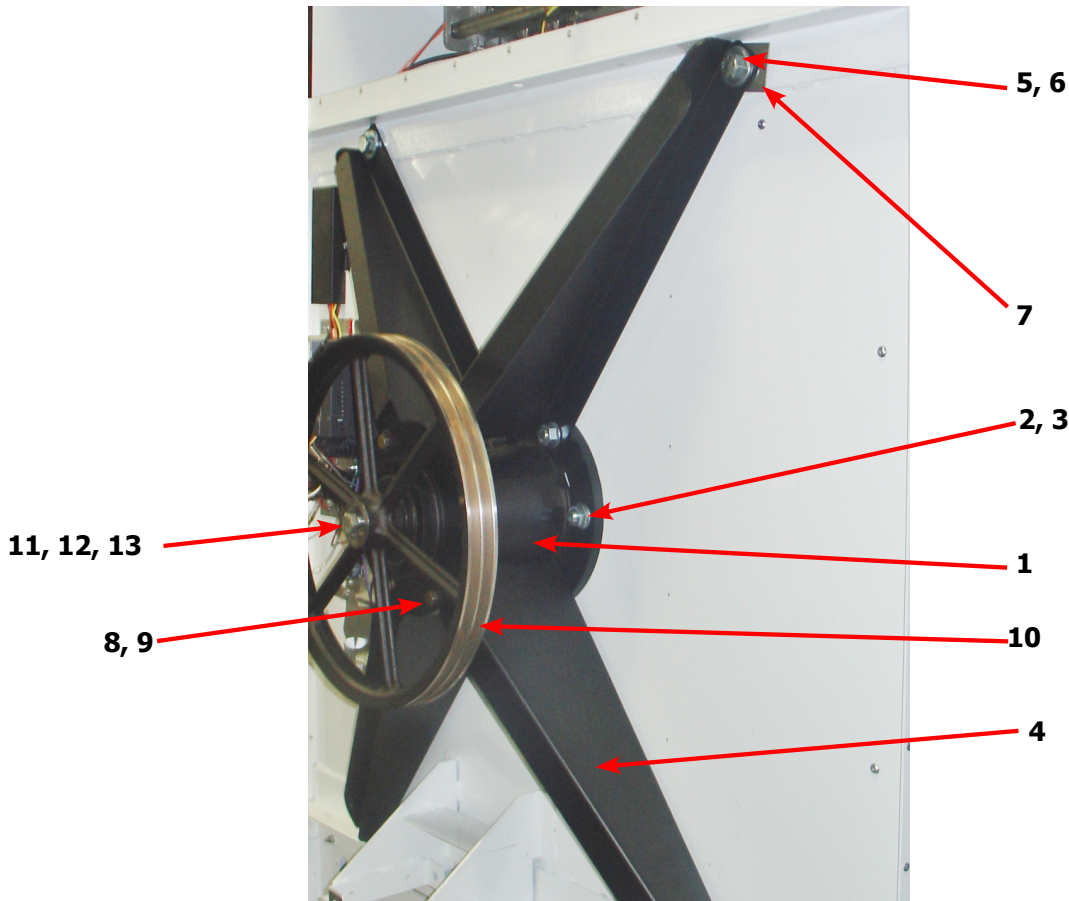
Rear View Parts Group: Guard & Exhaust

| Key | Description                    | T-120 Reversing |    |
|-----|--------------------------------|-----------------|----|
| 1   | Cover Cabinet                  | 9074-356-001    | 1  |
| *   | Screw-5/16, 10ABx3/8           | 9545-008-024    | 10 |
| 2   | Duct-Transition, 12" to 10"    | 9109-124-001    | 1  |
| *   | Screws-10-16 x 1/2             | 9545-008-003    | 3  |
| *   | Guard-Side, Right              | 9208-111-002    | 1  |
| *   | Screw-Torx T20, 10B x 3/8, BLK | 9545-008-034    | 7  |
| 3   | Guard-Side, Left               | 9208-110-002    | 1  |
| *   | Screw-Torx T20, 10B x 3/8, BLK | 9545-008-034    | 8  |
| 4   | Guard-Top                      | 9208-112-002    | 1  |
| *   | Screw-Torx T20, 10B x 3/8, BLK | 9545-008-034    | 11 |
| 5   | Guard-Bottom                   | 9208-113-002    | 1  |
| *   | Screw-Torx T20, 10B x 3/8, BLK | 9545-008-034    | 6  |
| 6   | Guard-Wires                    | 9208-115-002    | 1  |
| *   | Screw-Torx T20, 10B x 3/8, BLK | 9545-008-034    | 2  |
| 7   | Guard-Door, Right              | 9208-114-004    | 1  |
| *   | Screw-Torx T20, 10B x 3/8, BLK | 9545-008-034    | 6  |
| 8   | Guard-Door, Left               | 9208-114-003    | 1  |
| 9   | Screw-Torx T20, 10B x 3/8, BLK | 9545-008-034    | 4  |
| *   | Nut-Spring, U-type             | 8640-399-001    | 4  |
| *   | Booklet-Owners                 | 8514-234-001    | 1  |
| 10  | Diagram & Schematics           | 9506-896-001    | 1  |
| 11  | Label-Warning & Notice         | 8502-763-001    | 1  |
| 12  | Label-Instructions             | 8502-645-001    | 1  |
| 13  | Decal-Lighting & Clearance     | 8527-151-001    | 1  |
| 14  | Label-High Voltage             | 8502-614-004    | 1  |

Rear View Parts Group: Guard & Exhaust

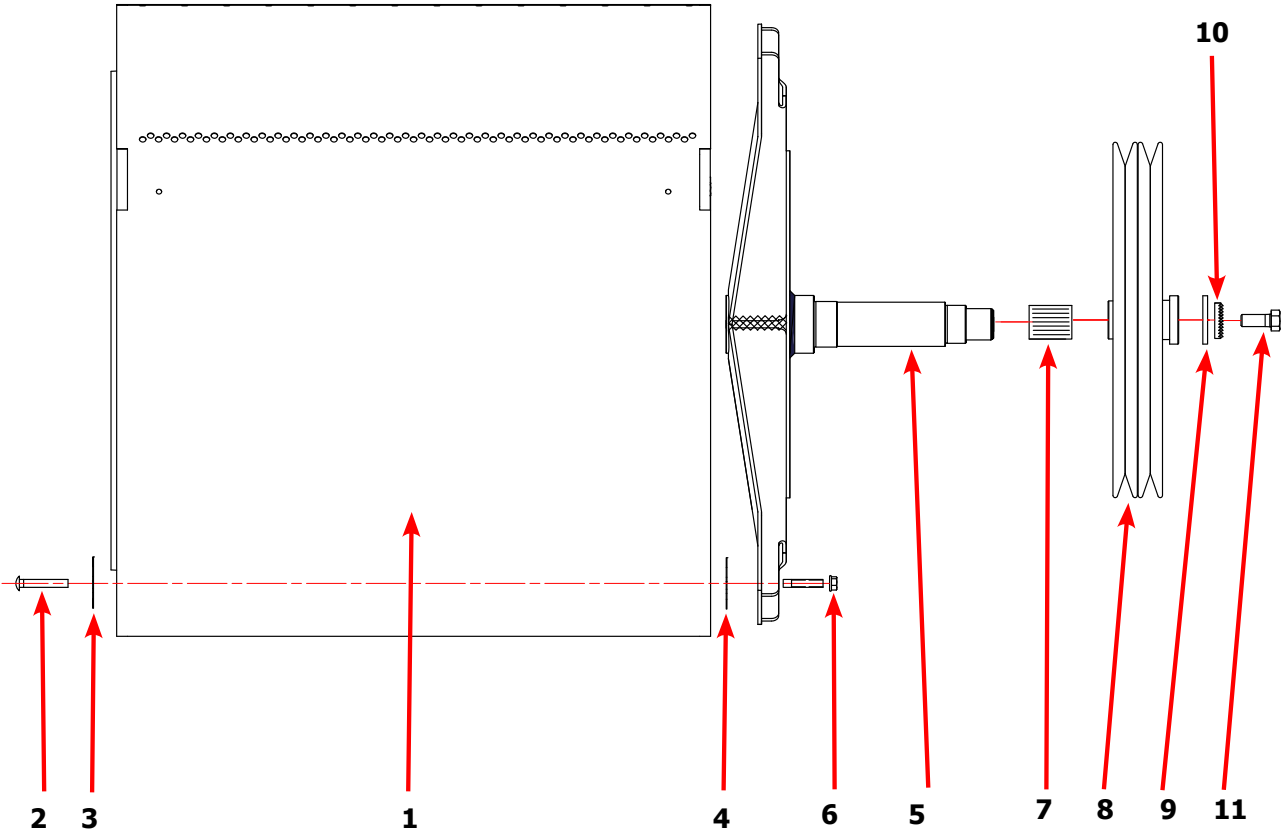


Bearing Housing Parts Group



| Key | Description                                         | T-120 Reversing | QTY |
|-----|-----------------------------------------------------|-----------------|-----|
|     | Bearing Housing Complete Assy w/ bearings & Spacer} | 9803-186-001    | 1   |
| 1   | Housing, Bearing                                    | 9241-180-002    | 1   |
| *   | Ring, Retaining-Internal                            | 9487-238-003    | 1   |
| *   | Bearing, Ball, Front                                | 9036-159-005    | 1   |
| *   | Spacer, Bearing                                     | 9538-167-001    | 1   |
| *   | Bearing, Ball, Rear                                 | 9036-159-004    | 1   |
| *   | Washer, Flat                                        | 8641-581-040    | 6   |
| 2   | Screw-5/8"-11 x 1 1/2"                              | 9545-060-001    | 6   |
| 3   | Nut-Whizlock, 5/8" x 11                             | 8640-425-001    | 6   |
| 4   | Arm-Support Housing                                 | 9001-065-002    | 4   |
| 5   | Screw-5/8-11 x 1 1/2                                | 9545-060-001    | 4   |
| 6   | Washer, Flat 5/8"                                   | 8641-581-038    | 4   |
| 7   | Shim                                                | 9552-045-001    | AR  |
| 8   | Screw-7/16"-14 x 1 1/2"                             | 9545-059-003    | 4   |
| 9   | Nut-Whizlock, 7/16"                                 | 8640-416-005    | 4   |
| *   | Tolerance Ring                                      | 9487-234-006    | 1   |
| 10  | Pulley Driven                                       | 9453-168-003    | 1   |
| 11  | Washer, Flat 5/8" x 2 1/4"                          | 8641-581-032    | 1   |
| 12  | Lock Washer Spring, 1/2                             | 8641-582-018    | 1   |
| 13  | Screw, 5/8-11 x 1 1/2"                              | 9545-060-001    | 1   |

Tumbler Parts Group



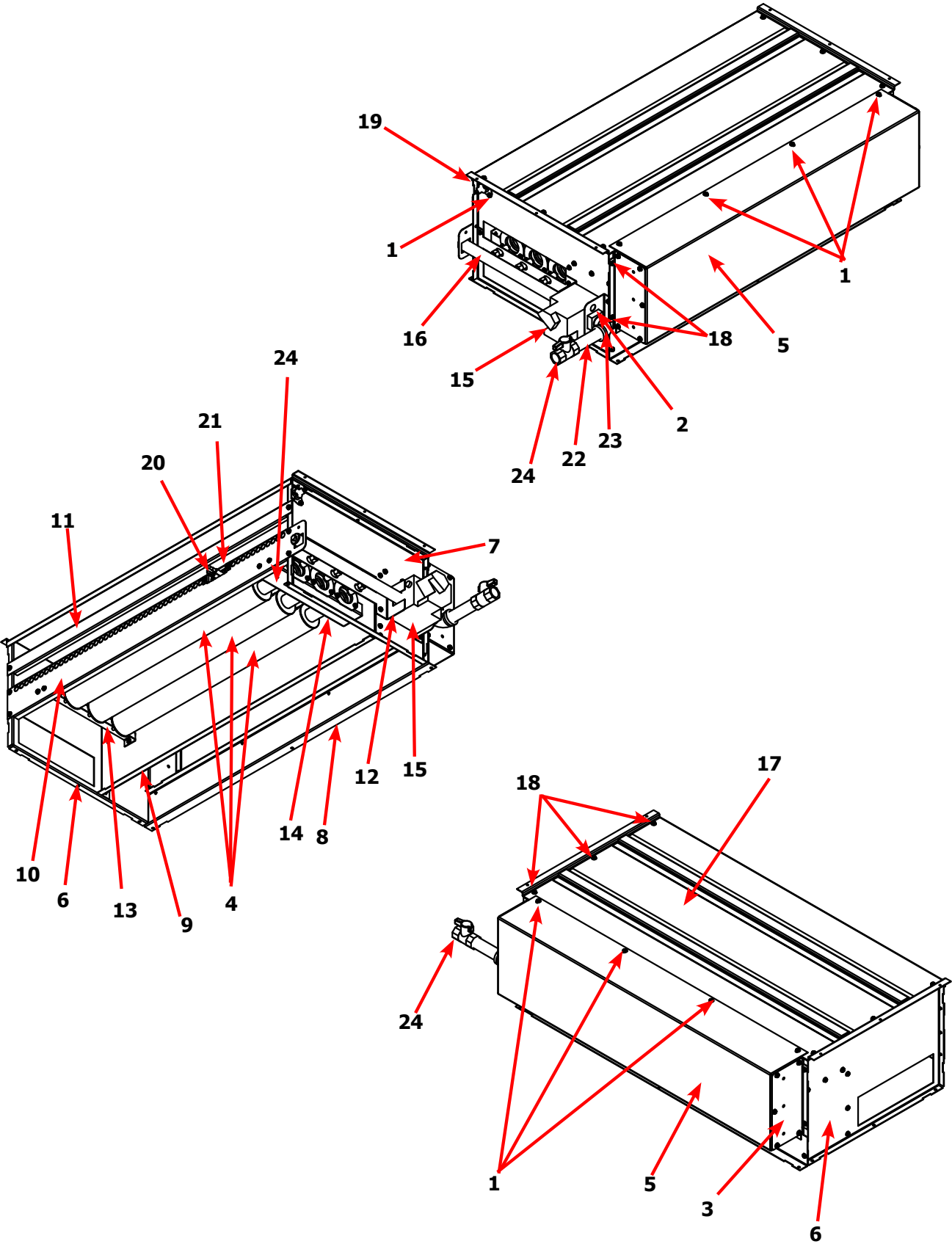
| Key | Description                    | T-120        | QTY |
|-----|--------------------------------|--------------|-----|
| *   | Tumbler Assy Complete W/Spider |              | 1   |
| 1   | Tumbler Assy                   |              | 1   |
| 2   | Rod, Tumbler                   | 9497-266-003 | 4   |
| 3   | Plate support, Tie Rod         | 9452-805-001 | 4   |
| 4   | Shim                           | 9552-013-003 | AR  |
| 5   | Spider Assy                    | 9568-016-001 | 1   |
| 6   | Nut, Wiz Lock                  | 8640-417-005 | 4   |
| 7   | Tolerance Ring                 | 9487-234-006 | 1   |
| 8   | Pulley, Driven                 | 9453-168-003 | 1   |
| 9   | Washer -Flat                   | 8641-581-032 | 1   |
| 10  | LockWasher - IntTooth, 1"      | 8641-582-018 | 1   |
| 11  | Screw, 5/8-11 x 1 1/2          | 9545-060-001 | 1   |



Burner Housing Parts Group

| Key | Description                               | T-120 Reversing | QTY |
|-----|-------------------------------------------|-----------------|-----|
| *   | Housing Assembly, Burner                  | 9803-213-001    | 1   |
| 1   | Screw, 10ABx3/8                           | 9545-008-024    | 58  |
| 2   | Bracket-Support, Gas Valve                | 9029-240-001    | 1   |
| 3   | Side-Extention Baffle, Burner Housing     | 9551-049-001    | 2   |
| 4   | Burner, Main                              | 9048-022-001    | 3   |
| 5   | Baffle-Burner Housing, Extension          | 9049-105-001    | 1   |
| 6   | Panel-Burner Housing, Front               | 9454-882-001    | 1   |
| 7   | Panel-Burner Housing, Back                | 9454-883-001    | 1   |
| 8   | Panel-Burner Housing, Side Left           | 9551-052-001    | 1   |
| 9   | Baffle-Center, Burner                     | 9049-106-001    | 1   |
| 10  | Panel-Burner Housing, Side Right          | 9551-051-001    | 1   |
| 11  | Channel-Burner Housing, Right             | 9081-164-001    | 1   |
| 12  | Bracket-Manifold                          | 9029-239-001    | 1   |
| 13  | Bracket-Support, Burner, Front            | 9029-241-001    | 1   |
| 14  | Bracket-Support, Burner, Rear             | 9029-242-001    | 1   |
| 15  | Control Assy,Gas Valve, White Rodgers 36J | 9857-193-001    | 1   |
| 16  | Manifold Assy                             | 9381-013-001    | 1   |
| 17  | Top Assembly, Burner Housing              | 9961-161-001    | 1   |
| 18  | Screw, 10Bx1/4                            | 9545-008-001    | 18  |
| *   | Orfice-Natural, #10                       | 9425-069-027    | 3   |
| *   | Orfice-LP, #32                            | 9425-069-009    | 3   |
| *   | Kit, LP Conversion, White Rodgers         | 9732-102-025    | 1   |
| 19  | Thermostat-HI-Limit                       | 9576-203-002    | 1   |
| 20  | Electrode-Ignition                        | 9875-002-003    | 1   |
| 21  | Bracket-Igniter                           | 9029-243-001    | 1   |
| 22  | Elbow-3/4 Street, Black                   | 8615-104-042    | 1   |
| 23  | Pipe-Nipple, 3/4 x 4", Black              | 8655-073-046    |     |
| 24  | Valve-Gas Shutoff,                        | 9379-198-001    | 1   |
| 25  | Deflector-bottor,air                      | 9114-055-001    | 1   |

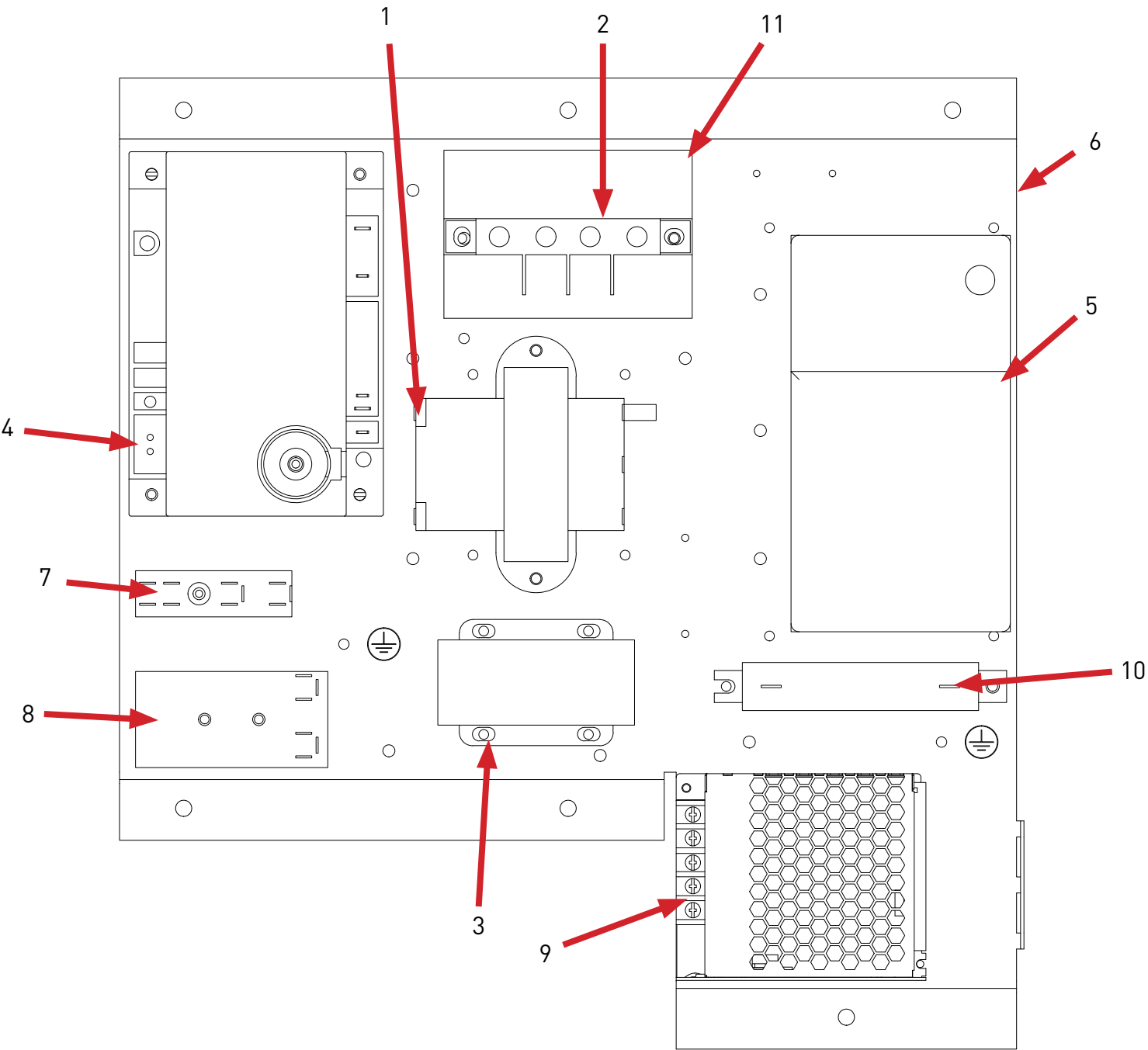
Burner Housing Parts Group



Control Assembly Parts Group

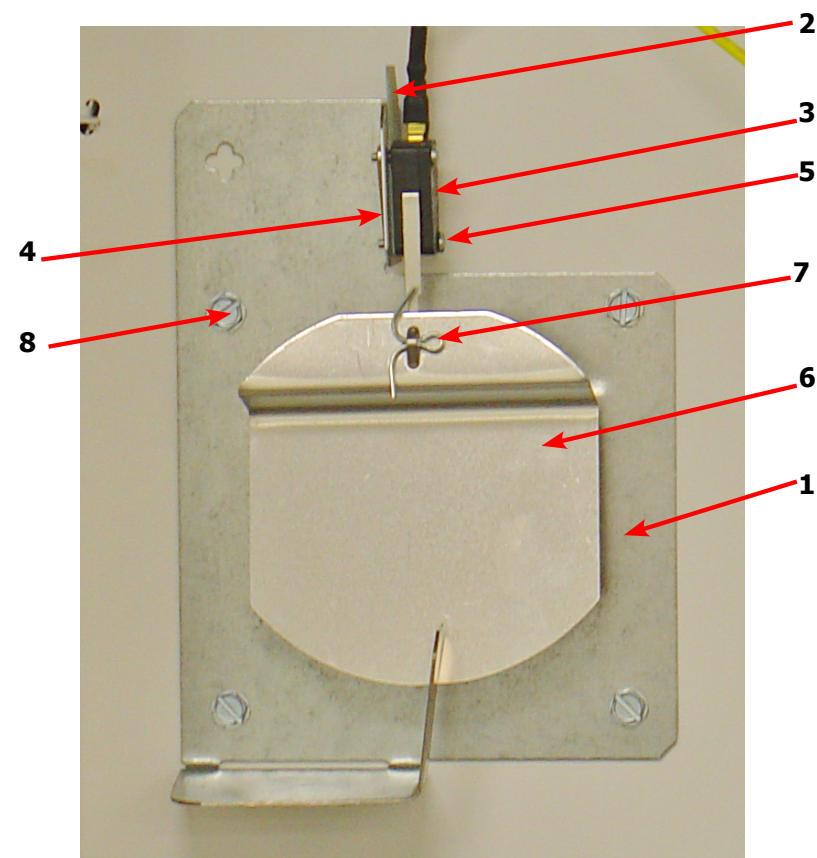
| Key | Description                            | T-120 Reversing | QTY |
|-----|----------------------------------------|-----------------|-----|
| *   | Cntlasy-cmpl,t-120coin,60hz            | 9857-296-001    | 1   |
| *   | Cntrlasy-cmpl,t-120coin,50hz Only      | 9857-296-002    | 1   |
| 1   | Transformer                            | 8711-007-002    | 1   |
| 2   | Main Power Terminal Block              | 9897-035-001    | 1   |
| 3   | Motor Relay                            | 5192-299-002    | 1   |
| 4   | Ignition Control Module                | 9857-182-001    | 1   |
| 5   | VFD [60HZ Only]                        | 9375-033-011    | 1   |
| 5   | VFD [50HZ Only]                        | 9375-034-034    | 1   |
| 6   | Controls Mtg Channel                   | 9081-191-001    | 1   |
| 7   | Terminal Block                         | 9897-039-001    | 1   |
| 8   | Terminal Block                         | 9897-026-002    | 1   |
| 9   | DC Power Supply                        | 9150-054-001    | 1   |
| 10  | 2000hm Braking Resistor                | 9483-004-002    | 1   |
| 11  | Main Terminal Marker Strip             | 9558-029-005    | 1   |
| 11  | Main Terminal Marker Strip [50HZ Only] | 9558-029-004    | 1   |
| *   | Wire Assembly-Violet 8"                | 8220-118-003    | 2   |
| *   | Wire Assembly-Jumper, blk/brn 15"      | 8220-113-006    | 1   |
| *   | Wire Assembly-Jumper, blk/wht 15"      | 8220-113-008    | 1   |
| *   | Wire Assembly-blk/brn 11"              | 8220-065-043    | 1   |
| *   | Wire Assembly-blk/wht 13"              | 8220-065-045    | 1   |
| *   | Wire Assembly-org/grn 24"              | 8220-064-067    | 1   |
| *   | Wire Assembly-wht/org 14"              | 8220-062-054    | 1   |
| *   | Wiring Harness-Ignition Control        | 9627-867-013    | 1   |
| *   | Wire Assembly-grn/yel 7"               | 8220-137-002    | 1   |
| *   | Wire Assembly-grn/yel 18"              | 8220-092-006    | 1   |
| *   | Wire Assembly-High Voltage             | 9631-403-005    | 1   |
| *   | Wire Assembly-blk/brn 9"               | 8220-146-008    | 1   |
| *   | Wire Assembly-blk/wht 9"               | 8220-146-010    | 1   |

Control Assembly Parts Group





Airflow Switch Parts Group



| Key | Description              | T-120 Reversing | QTY |
|-----|--------------------------|-----------------|-----|
| *   | Air Flow switch Assy     | 9801-098-001    | 1   |
| 1   | Bracket-Airflow switch   | 9029-200-001    | 1   |
| 2   | Shield-Switch            | 9550-169-003    | 1   |
| 3   | Switch-Micro             | 9539-461-009    | 1   |
| 4   | Nut-Twin, 4-40           | 8640-401-001    | 1   |
| 5   | Screw-.625, 4-40         | 9545-020-001    | 2   |
| 6   | Actuator-Air Flow Switch | 9008-007-001    | 1   |
| 7   | Pin-Cotter, .09375x.75   | 9451-169-002    | 1   |
| 8   | Screw, 10Bx1/4           | 9545-008-024    | 4   |