



DEXTER[®]
LAUNDRY

**USE THE BLUE TABS LOCATED ON THE
RIGHT AND LEFT SIDES OF THE FOLLOWING
DOCUMENT TO ADVANCE TO EACH SECTION.**

Kits, Assemblies, & Common Parts

C-Series 80 Single Dryer

Description	Model
Kit, Optional Replacement for Round Switch 9539-492-001	9732-351-001
Temperature Probe	9501-004-002
Control	9471-022-001
Coin Drop	9021-092-002
Optical Sensor	9801-099-001
Coin Drop Screws	9545-053-002
Ignition Control Box	9857-182-001
Electrode Assembly, Ignition	9875-002-003
Thermostat, Hi-Limit	9576-203-002
Thermostat, Overtemp	9576-207-008
Motor Run Relay	5192-299-002
Transformer	8711-007-002
Lint Screen	9822-031-002
Air Flow Switch	9801-098-002
Door Switch	9539-501-001
Motor Belt	9040-076-003
Tumbler Belt	9040-073-012
Tension Arm Complete	9861-024-004
Spider/Trunnion	9873-008-001
Door Handle	9244-093-001



Section 5: Dryer Parts Data

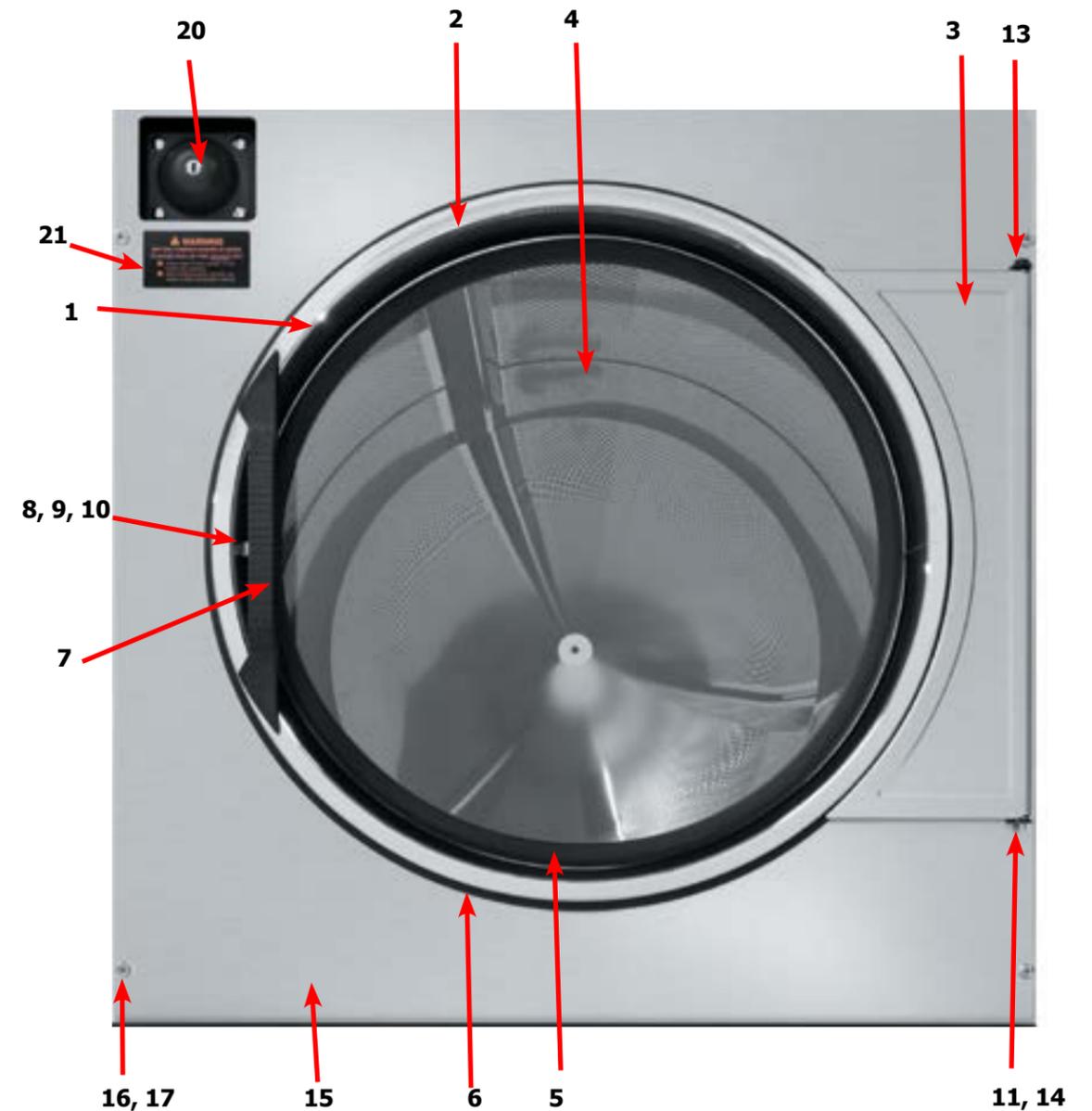
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Starting Serial Number D1.21

Dryer Cabinet Group

Key	Description	T-80	QTY
1	Loading Door Complete SS/Brushed SS/Blk	9960-305-001	1
1	Loading Door Complete Wht/Brushed SS/Blk	9960-305-003	1
2	Door Assy, Loading (Ring only) Brushed SS	9960-284-002	1
3	Plate Assy, Hinge (SS)	9982-368-001	1
3	Plate Assy, Hinge (Wht)	9982-368-003	1
*	Cover-Hinge Back, Black	9074-340-002	1
*	Screw-10Bx3/8, Black	9545-008-010	2
*	Screw Hinge to Door	9545-012-015	4
*	Nut, Hinge to Door	8640-413-002	4
4	Glass, Door	9212-002-004	1
5	Gasket, Door Glass (Black)	9206-413-002	1
*	Support Door Glass	9548-117-000	2
6	Gasket, Door Outer Rim (Black)	9206-420-005	1
7	Handle, Loading Door	9244-082-001	1
*	Screw, Handle	9545-018-017	2
8	Stud Door Catch	9531-033-002	1
9	Nut-Hex, #10-32	8640-413-001	1
10	Nut, Acorn	8640-413-003	1
*	Catch, Loading Door	9086-015-002	2
*	Rivit	8638-190-009	4
11	Strap, Hinge (Black)	9966-014-002	1
*	Plate Assy-Backup, Hinge	9982-369-001	1
*	Reinforcement-Front panel	9817-003-001	1
12	Screw-Phillips, 10-32x1/2 Chrome	9545-012-003	4
*	Screw-Phillips-Counter sink, 10-32x1/2 Chrome	9545-012-028	4
13	Screw-Special, Hinge to Door	9545-052-001	1
*	Nut-Allen, 1/4-20	8640-439-001	1
14	Washer-Fiber/Plastic	8641-436-003	1
15	Front Panel Assy (SS) Round Switch	9454-867-001	1
15	Front Panel Assy (SS) Square Switch	9444-005-001	1
15	Front Panel Assy (Wht) Round Switch	9454-867-003	1
15	Front Panel Assy (Wht) Square Switch	9444-005-003	1
16	Screw-Phillips, 10Bx1 3/4	9545-008-014	4
17	Washer-Finish	8641-585-001	4
*	Nut-Spring (Before Serial D1.21177.005)	8640-399-001	4
*	Nut-Expansion (After Serial D1.21177.005)	8640-442-001	4
*	Insulation-Front Panel, Top Half	9277-058-001	1
*	Insulation-Front Panel, Bottom Half	9278-058-002	1
*	Switch-Door Closed (Square)	9539-501-001	1
*	Switch-Door Closed (Round)	9539-492-001	1
*	Wire-Assy, Blk	8220-063-026	1
*	Wire-Assy-Blu	8220-063-009	1

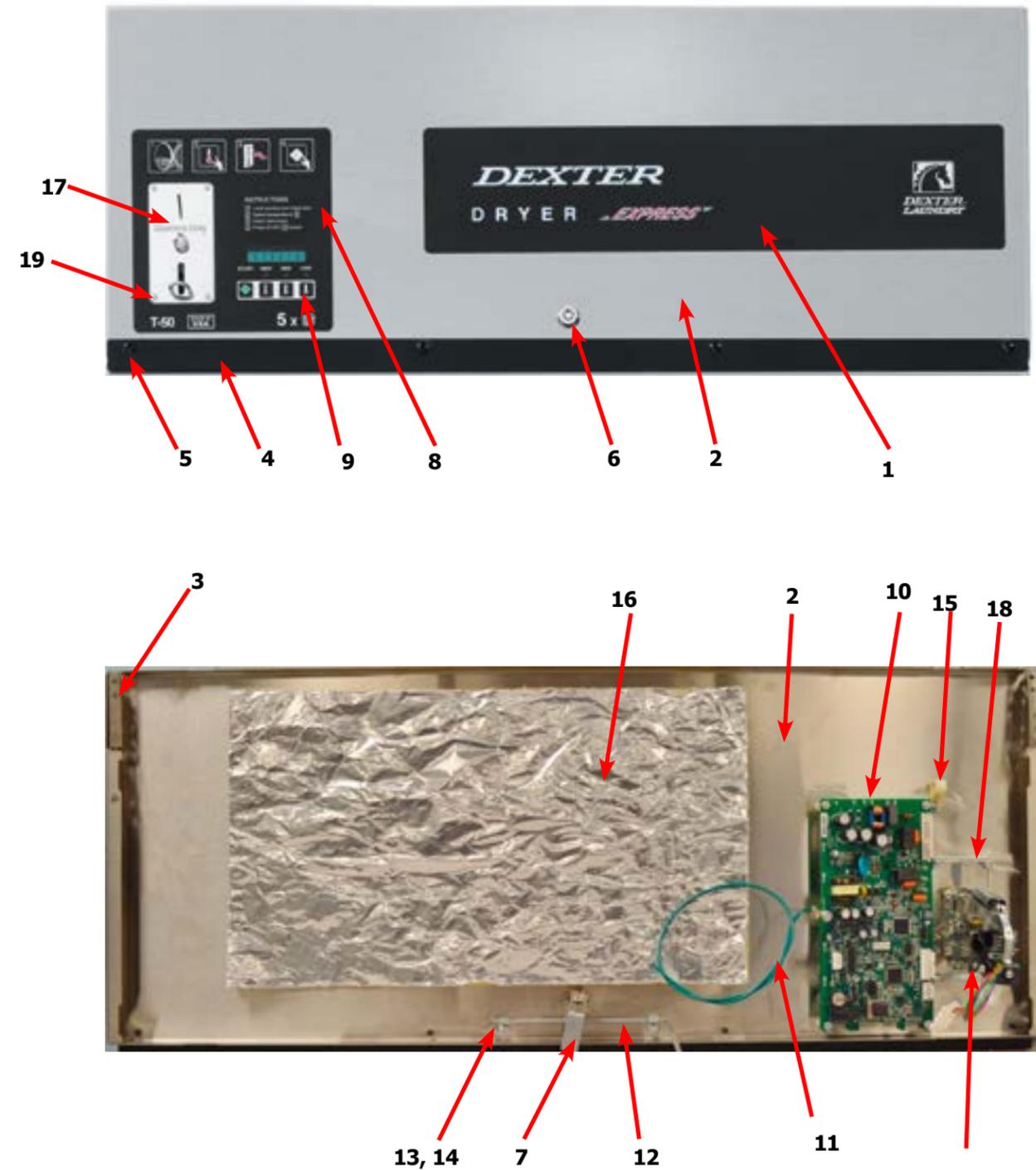
Dryer Cabinet Group



Key	Description	T-80	QTY
20	Coin Box Blue	9807-099-002	1
20	Coin Box Black	9807-099-004	1
21	Label-Warning, Dryer (Blue)	8502-758-002	1
21	Label-Warning, Dryer (Black)	8502-758-001	1
*	Label-Warning, French, Spanish	8502-764-001	1
*	Cabinet Touch Up Paint (White)	9472-001-013	1

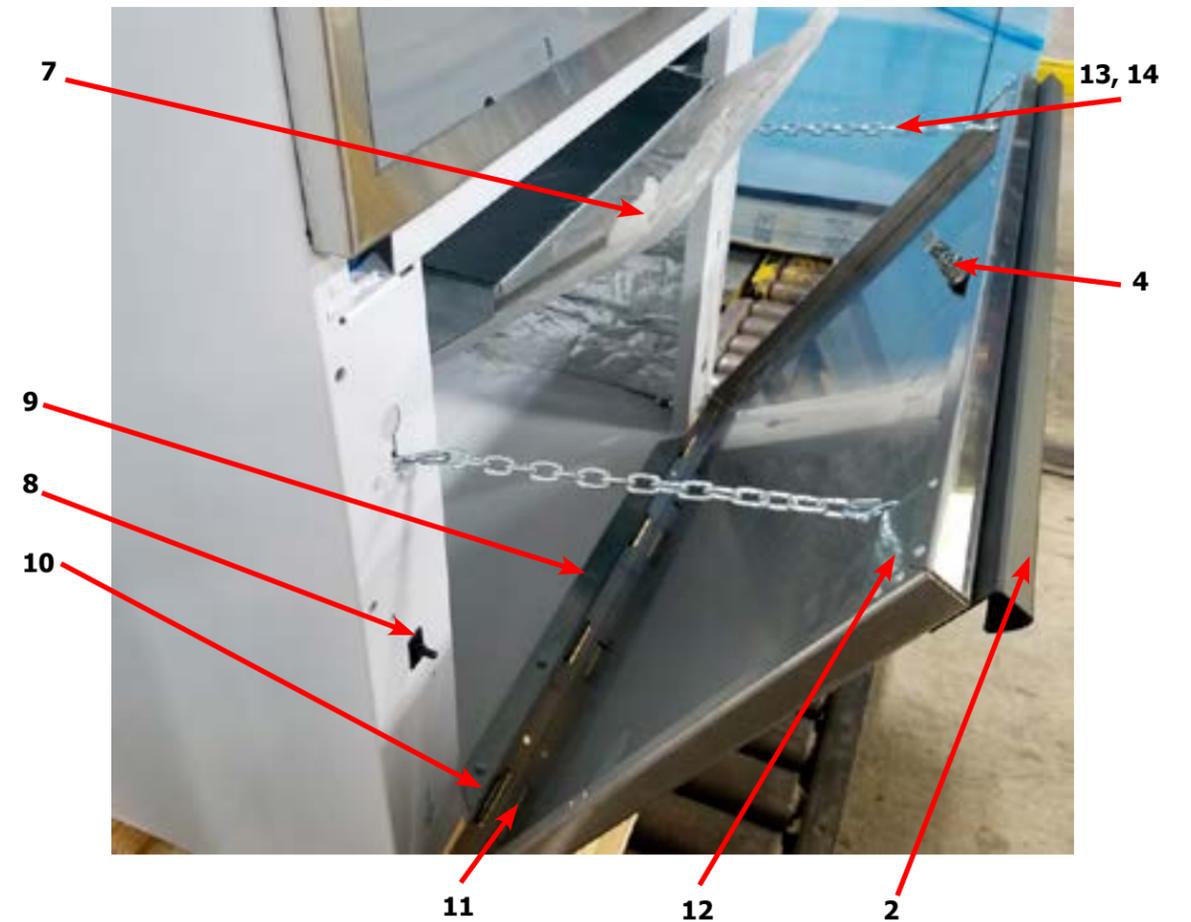
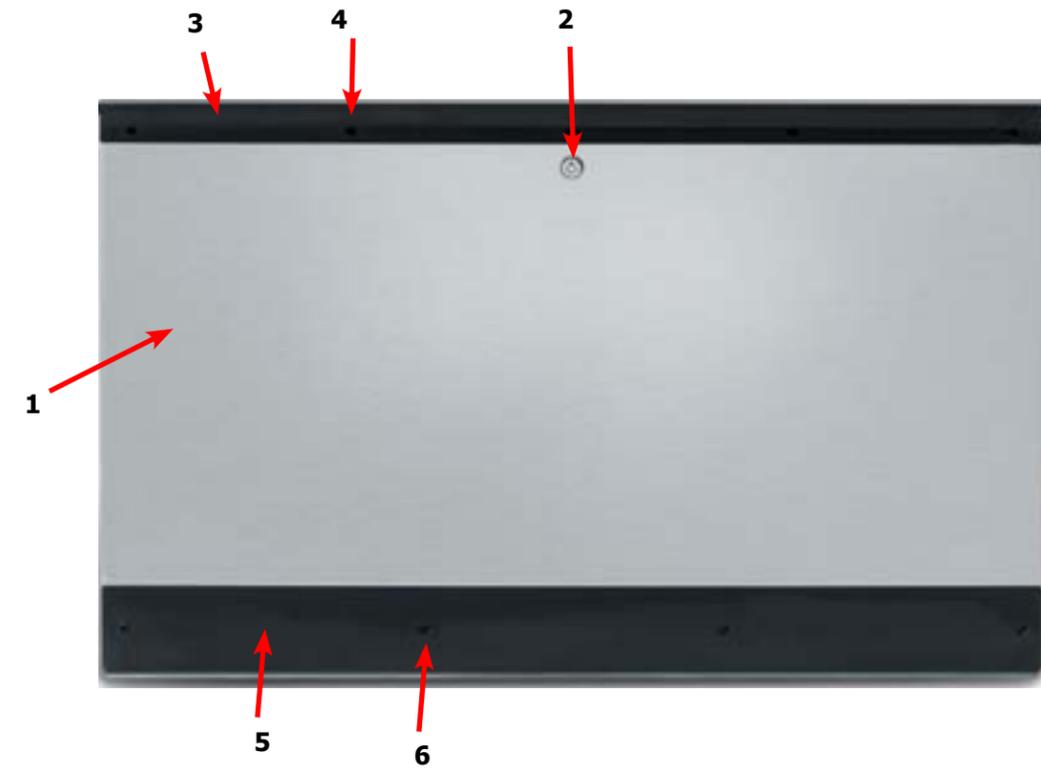
Dryer Cabinet Group Continued

Key	Description	T-80	QTY
1	Nameplate - Dexter Dryer Blue	9412-216-002	1
1	Nameplate - Dexter Dryer Black	9412-216-001	1
2	Door Assy-Upper, Coin (SS)	9960-313-001	1
2	Door Assy-Upper, Coin (Wht)	9960-313-003	1
3	Bracket-Hinge	9029-224-001	2
*	Rivet- 3/16, Hinge to Door	9491-009-001	2
*	Rivet- 3/16, Hinge to Cabinet	9491-009-001	AR
4	Trim-Upper Service Door, Black	9578-096-002	1
5	Screw-Phillips, 10Bx3/8, Black	9545-008-010	4
6	Lock Assy. and Key Upper	8650-012-003	1
7	Cam Lock Upper Door	9095-047-001	1
*	Lock Spacer	9538-189-001	*
*	Key, 6324	6292-006-007	1
8	Overlay-Control, Coin, Blue	9435-047-002	1
8	Overlay-Control, Coin, Black	9435-047-001	1
9	Button-Push, Control, Blue	9035-062-001	1
9	Button-Push, Control, Black	9035-062-002	1
*	Spacer-Push Button (Micro)	9538-192-001	2
*	Retainer-Push Button (Micro)	9486-150-001	2
*	Nut, Hex-Elastistop, #4-40	8640-424-002	2
10	PCB-Controler	9471-022-001	1
*	Spacer-#6 x 9/16	9538-157-018	3
*	Spacer #6 x 7/8	9538-157-017	2
*	Nut- #6-32	8640-411-003	4
	Nut- #6-32 (Grounding nut)	8640-411-001	1
11	Wire Assy-GRN, 24"	8220-137-001	1
*	Harness, Main	9627-912-003	1
12	Support-Upper Service Door	9548-288-002	1
13	Clamp-Tube	9079-121-002	2
14	Nut, #6-32	8640-411-003	2
15	Clamp-Cable, 1/2"	8654-125-006	1
*	Nut, #6-32	8640-411-003	1
16	Insulation	9277-041-016	1
17	Coin Acceptor	9021-093-001	1
18	Retainer-Coin Acceptor	9486-149-001	2
19	Screws-Torq, 4Bx5/8 ss	9545-053-002	4
*	Switch Assembly, Optical	9801-099-001	1
*	Coin Chute	9940-017-001	1
*	Screw	9545-008-001	1
*	Thumb Drive	9150-045-002	1
*	Nut, Elastic Stop	8640-413-004	*



Dryer Cabinet Group Continued

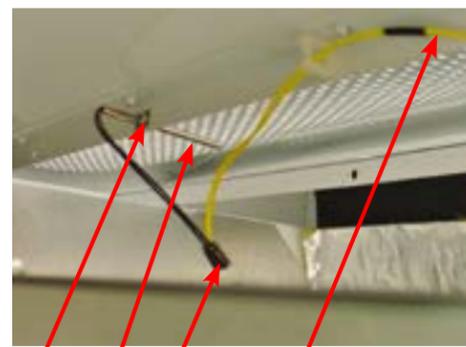
Key	Description	T-80	QTY
1	Door-Lower Service, Coin, SS	9108-126-001	1
1	Door-Lower Service, Coin, Wht	9108-126-003	1
2	Lock Assy. and Key Lower Door	8650-012-004	1
*	Cam Lock Lower Door	9095-048-001	1
*	Lock Spacer	9538-189-001	*
*	Washer-Flat	8641-581-041	2
3	Handle-Door, Lower Service	9244-088-002	1
4	Screw-Phillips, 10Bx3/8, Black	9545-008-010	5
5	Trim-Lower Kick, Black	9578-097-002	1
6	Screw-Phillips, 10Bx3/8, Black	9545-008-010	4
7	Screen Assy, Lint	9822-031-002	1
8	Switch-Door Closure (Square)	9539-501-001	1
8	Switch-Door Closure (Round)	9539-492-001	1
*	Kit, Optional Replacement for Round Switch 9539-492-001	9732-351-001	1
9	Hinge-Door, Lower	9243-082-001	1
10	Screw-5/16, 10ABx3/8	9545-008-024	5
11	Bracket-Door Switch	9029-226-001	1
*	Rivet, 1/8 Low Profile	9491-009-004	2
12	Bracket-Chain	9029-223-001	2
*	Rivet, 1/8 Low Profile	9491-009-004	8
13	Hook, "S" Type	9248-022-002	4
14	Chain	9099-012-006	2
*	Leg, Leveling 1/2"	8544-006-001	4
*	Leveling Leg Wrench	8545-061-002	1



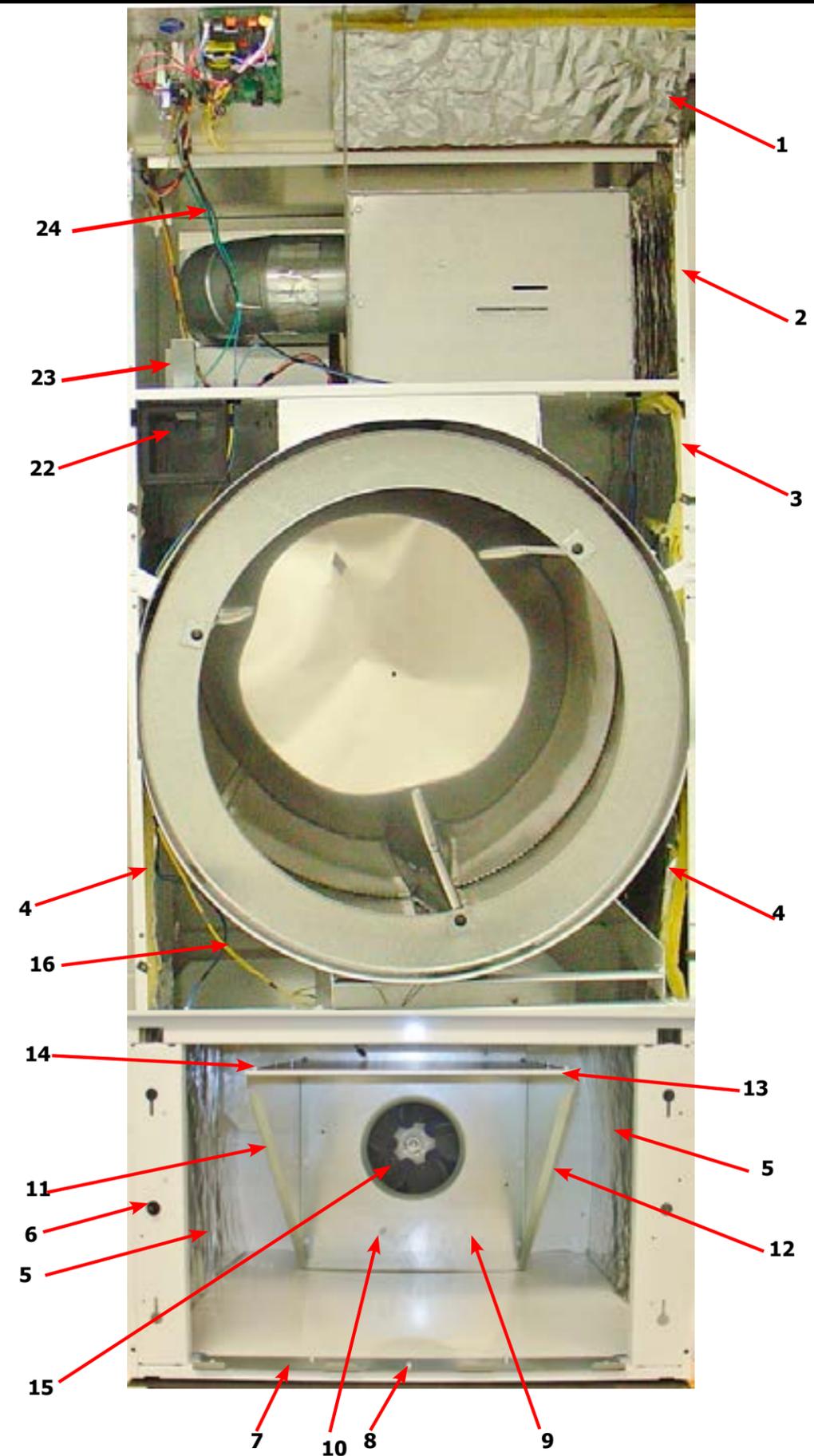
Dryer Cabinet Group Continued

Key	Description	T-80	QTY
1	Insulation, Upper service Door	9277-041-016	1
2	Insulation, RH Burner	9277-041-023	1
3	Insulation Tumbler Area, above Baffle	9277-041-021	2
3	Insulation Tumbler Area, above Baffle	9277-041-021	2
4	Insulation Tumbler Area, below baffle	9277-051-004	2
4	Insulation Tumbler Area, below baffle	9277-051-004	2
5	Insulation Lint Compartment	9277-041-025	2
*	Screen Assy, Lint	9822-031-002	1
6	Switch-Door Closure (Round)	9539-492-001	1
6	Switch-Door Closure (Square)	9539-501-001	1
7	Hinge-Door, Lower	9243-082-001	1
8	Screw-5/16, 10ABx3/8	9545-008-024	AR
9	Lint Hood-Back	9240-044-001	1
10	Nut Wizlock, 8-32	8640-412-004	6
11	Lint hood, LH	9240-046-001	1
12	Lint hood, RH	9240-046-002	1
13	Lint hood, Top	9240-045-001	1
14	Screw, 5/16- 10ABx3/8	9545-008-024	14
15	Impeller, w/ set screws	9278-037-003	1
16	Harness -Temp Probe	9627-679-002	1
17	Wire Nut, #71B	8640-276-005	2
20	Temp Probe	9501-004-002	1
21	Screw-Phillips, 8Bx1/4	9545-045-005	1
22	Vault, Coin	9942-039-002	1
*	Plate Assy./Coin vault mounting	9982-338-001	1
*	Nut/ Hex elastic stop	8640-413-004	2
23	Coin Chute	9940-017-001	1
*	Screw, 10Bx1/4	9545-008-001	1
24	Harness, Main	9627-912-003	1

Temp Probe

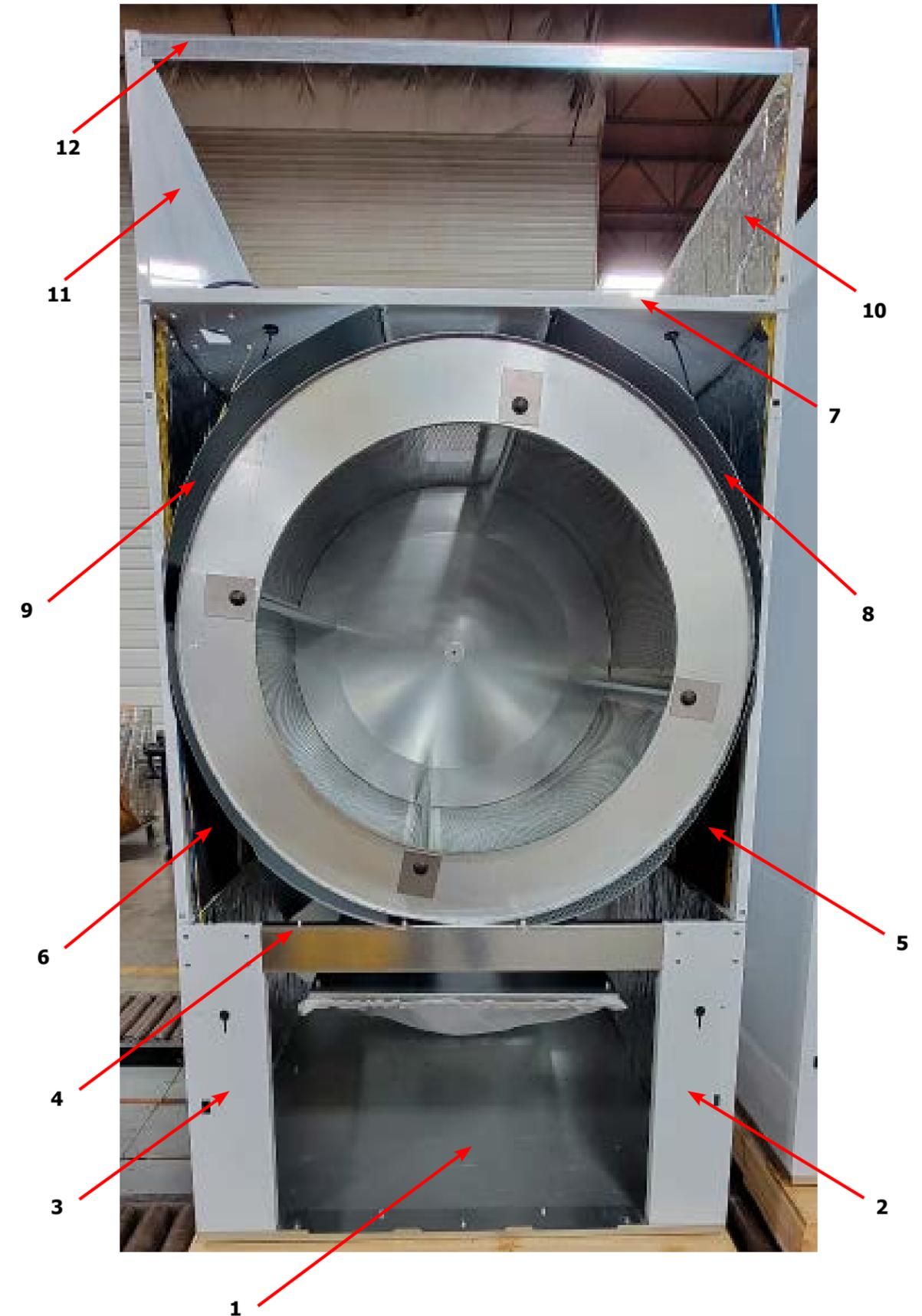


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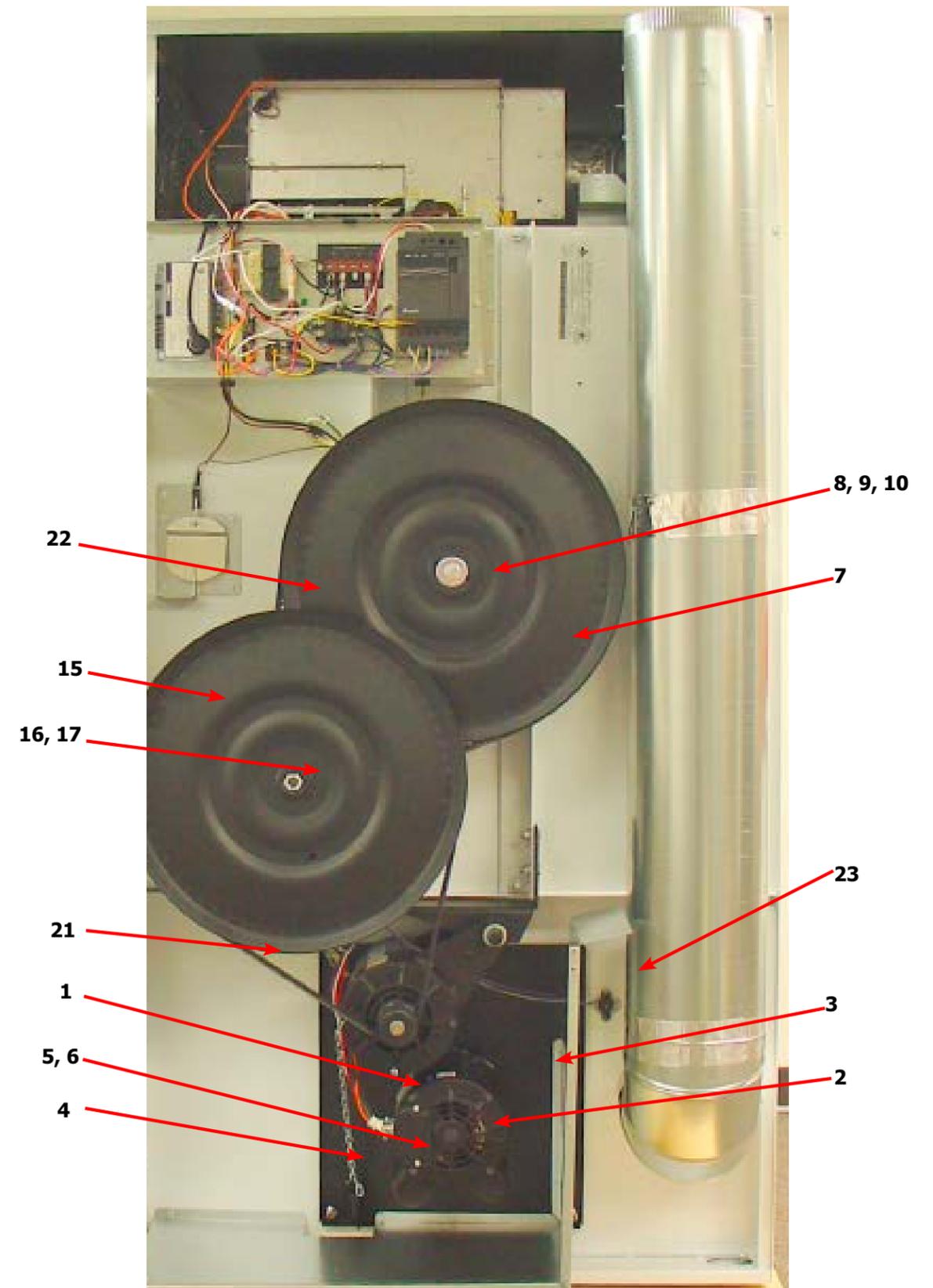
Dryer Modular Cabinet Group (After Serial D1.23090.024)

Key	Description	T80	QTY
1	Cabinet Base Assembly	9945-162-001	1
*	Lower Back Panel Assembly	9989-716-002	1
2	Lower Cabinet RH Side Panel	9444-091-003	1
3	Lower Cabinet LH Side Panel	9444-091-004	1
4	Lower Cabinet Front Channel	9081-217-001	1
*	Upper Back Panel Assembly	9989-717-002	1
5	RH Middle Side Panel Assembly	9989-718-003	1
6	LH Middle Side Panel Assembly	9989-718-004	1
7	Cabinet Top Assembly	9961-163-002	1
8	RH Baffle	9049-129-001	1
9	LH Baffle	9049-129-002	1
*	Baffle Stiffener Angle	9003-384-001	2
10	RH Upper Side Panel	9444-095-003	1
11	LH Upper Side Panel	9444-095-004	1
12	Upper Cross Brace	9046-104-001	1
*	Heavy Hex Nut 7/16-14	8640-416-001	6
*	Spring Lockwasher 7/16	8641-582-013	6
*	10abx3/8 Screw	9545-008-024	28
*	Large Head Pop Rivet	8638-190-028	4
*	3/16 Blind Rivet	9491-009-001	111
*	Wht 3/16 Blind Rivet	9491-009-005	54
*	Hex kep Nut 1/4-20unc, 2b	8640-414-006	10
*	LH Rear Side Angle	9003-326-002	1
*	RH Rear Side Angle	9003-327-002	1



Key	Description	T-80	QTY
1	Plate-Motor Mounting, Reversing	9982-373-002	1
2	Screw-Hex cap,3/8-16x1"	9545-029-005	4
3	Nut-Wizlock, 3/8-16	8640-415-004	4
4	Motor-Drive, Inverter	9376-307-003	1
*	Bushing-Motor mounting	9053-074-002	2
5	Rod-Motor Mounting	9497-222-008	1
6	Collar-s/Set Screws	9076-052-002	2
7	Pulley-Motor Drive	9453-169-012	1
*	Screw-Set, 5/16-18x1/2"	9545-028-013	2
8	Chain-Motor Tension	9099-012-008	1
9	Spring, Motor Tension	9534-319-002	1
10	Motor, Blower	9376-322-001	4
*	Run Capacitor, Motor	5191-108-002	1
*	Start Capacitor, Motor	5191-109-002	1
*	Screw HXCAP, 3/8-16x3/4 (Motor mounting to Plate)	9545-029-008	4
*	Lock-Washer, 3/8" (Motor mounting to Plate)	8641-582-003	4
11	Plate, Motor Blower	9982-352-002	1
*	Gasket, Motor Plate	9206-428-001	1
12	Nut-3/8-16, Plate to cabinet	8640-415-004	4
*	Impeller w/set screw	9278-037-003	1
*	Tolerance Ring	9487-234-001	1
13	Pulley, Driven	9908-043-002	1
14	Washer-Flat, 1/2	8641-581-026	1
15	Washer-Lock, Ext. tooth, 1/2	8641-582-016	1
16	Bolt-3/4, 1/2-13x1/4	9545-017-009	1
*	Support Arm, Intermediate pulley	9991-053-002	1
*	Bolt- 3/8-16x1 1/4	9545-029-010	3
*	Nut, Wizlock, 3/8x16	8640-415-004	3
*	Cap Screw, 3/8-16x1 1/2	9545-029-012	1
*	Snap Ring	9487-200-003	1
*	Washer-Flat, 3/8x1	8641-581-035	1
*	Idler Arm Assembly	9861-024-002	1
*	Snap Ring	9487-200-006	
*	Washer-Flat, 3/8x1	8641-581-039	1
17	Pulley, Idler w/Bearings	9908-042-006	1
*	Snpring, Inside-Bearing	9487-238-005	1
18	Bearing, Ball	9036-159-007	2
*	Spacer, Bearing	9538-173-002	1
19	Washer-Flat	8641-581-039	1
20	Nut, 5/8-11	8640-425-002	1
*	Hook "S" type	9248-022-002	3
*	Chain, Spring tension	9099-012-009	1
*	Spring, tension	9534-151-000	1
21	Belt Drive	9040-076-003	1
22	Belt, Driven	9040-073-012	1
23	Thermostat-Overtemp, Reset	9576-207-006	1

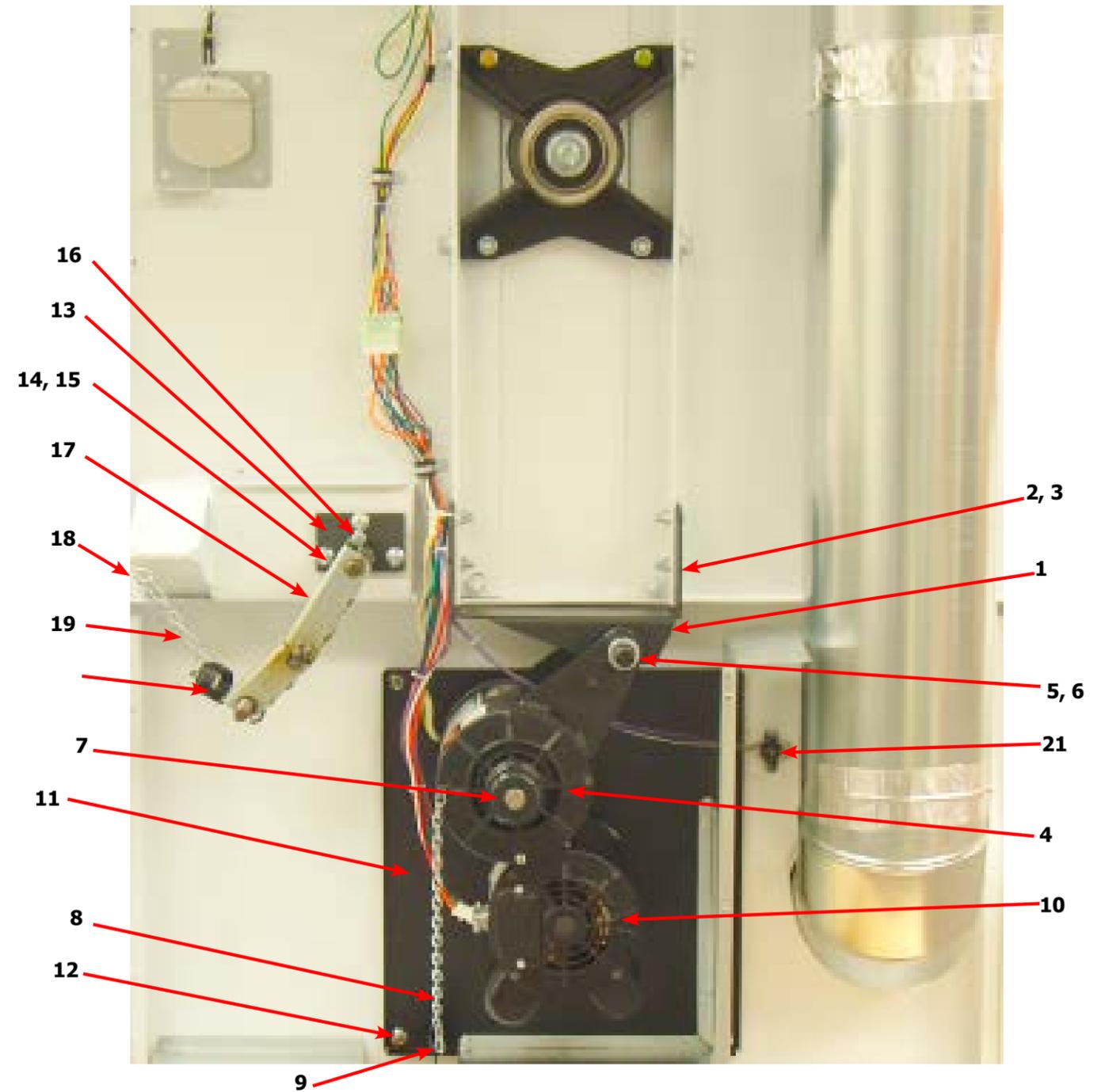
T-80 Reversing Dryer Rear View



Dryer Rear View 80 Lb Reversing Continued

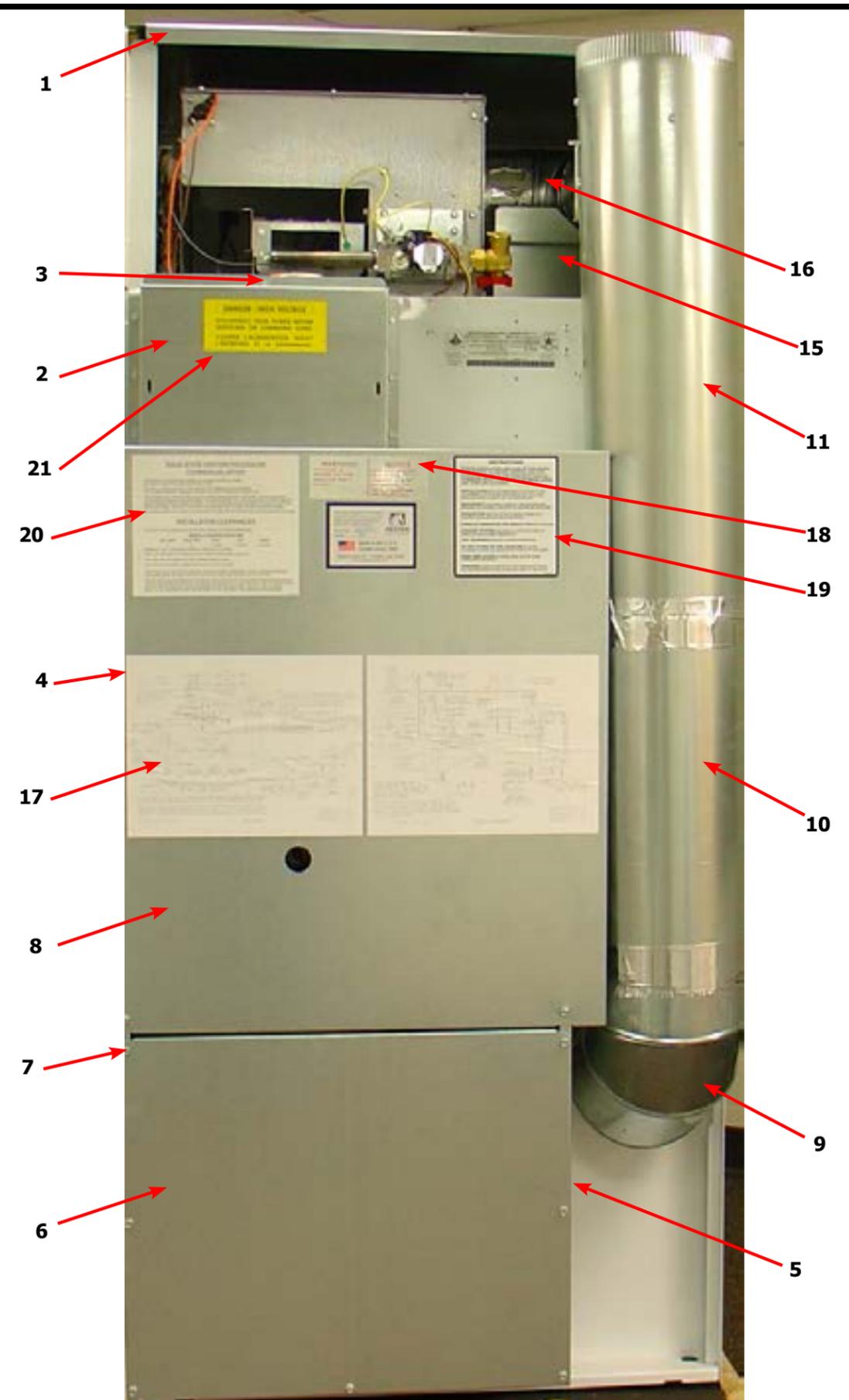
Key	Description	T-80	QTY
1	Plate-Motor Mounting, Reversing	9982-373-001	1
2	Screw-Hex cap,3/8-16x1"	9545-029-005	4
3	Nut-Wizlock, 3/8-16	8640-415-004	4
4	Motor-Drive, Inverter	9376-307-003	1
*	Bushing-Motor mounting	9053-074-002	2
5	Rod-Motor Mounting	9497-222-008	1
6	Collar-s/Set Screws	9076-052-002	2
7	Pulley-Motor Drive	9453-169-012	1
*	Screw-Set, 5/16-18x1/2"	9545-028-013	2
8	Chain-Motor Tension	9099-012-008	1
9	Spring, Motor Tension	9534-319-002	1
10	Motor, Blower	9376-322-001	1
*	Capacitor, Motor Run	5191-108-002	1
*	Capacitor, Motor Start	5191-109-002	1
*	Screw HXCAP, 3/8-16x3/4 (Motor mounting to Plate)	9545-029-008	4
*	Lock-Washer, 3/8" (Motor mounting to Plate)	8641-582-003	4
11	Plate, Motor mounting	9982-352-002	1
*	Gasket, Motor Plate	9206-428-002	1
12	Nut-3/8-16, Plate to cabinet	8640-415-004	4
*	Impeller w/set screw	9278-037-003	1
13	Support Arm, Intermediate pulley	9991-053-002	1
14	Bolt- 3/8-16x1 1/4	9545-029-010	3
15	Nut, Wizlock, 3/8x16	8640-415-004	3
16	Cap Screw, 3/8-16x1 1/2	9545-029-012	1
*	Snap Ring	9487-200-003	1
*	Washer-Flat, 3/8x1	8641-581-035	1
17	Idler Arm Assembly	9861-024-002	1
*	Snap Ring	9487-200-006	1
*	Washer-Flat, 3/8x1	8641-581-039	1
18	Hook "S" type	9248-022-002	3
19	Chain, Spring tension	9099-012-002	1

Dryer Rear View 80 Lb Reversing Continued

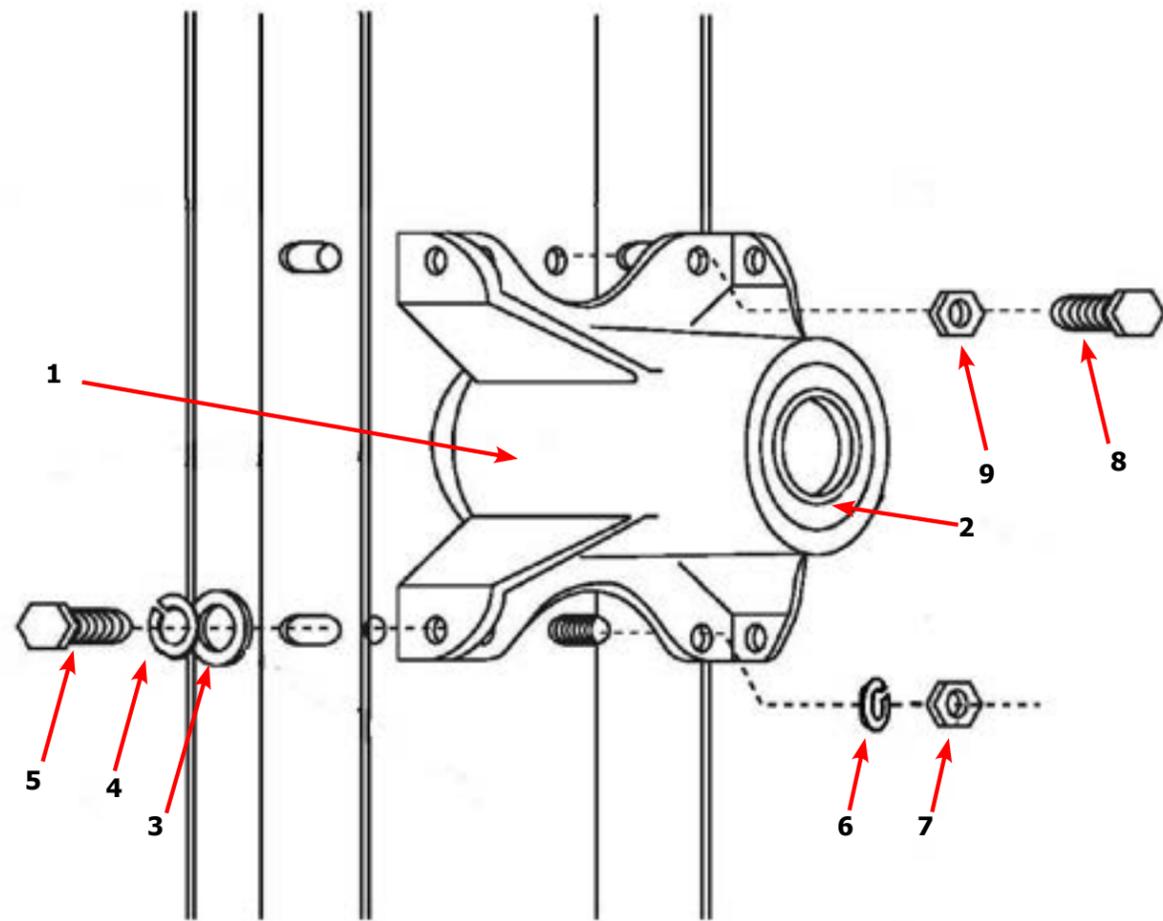


Dryer Rear View-Guard & Exhaust

Key	Description	T-80	QTY
1	Cover Cabinet	9074-349-001	1
*	Screw-5/16, 10ABx3/8	9545-008-024	AR
2	Cover-Control Box	9074-346-001	1
3	Screw-5/16, 10ABx3/8	9545-008-024	AR
4	Guard, RH	9208-101-001	1
*	Screw-5/16, 10ABx3/8	9545-008-024	AR
5	Guard Base & LH	9208-102-001	1
*	Screw-5/16, 10ABx3/8	9545-008-024	AR
6	Guard-Lower	9208-103-001	1
7	Screw-5/16, 10ABx3/8	9545-008-024	AR
8	Guard-upper	9208-104-001	1
*	Screw-5/16, 10ABx3/8	9545-008-024	AR
9	Elbow-90 degree, 8"	9042-039-001	1
10	Pipe-Duct, 8"	9109-121-002	1
11	Tee-Duct, Recirculation, 8"-6"	9810-019-001	1
12	Damper	9125-008-001	1
*	Pin-Damper, Hinge	9451-146-002	1
*	Nut-Spring	8520-141-000	2
13	Bracket-Recirculation Duct, Small	9028-228-001	1
14	Pipe-Duct, 6"	9109-122-003	1
15	Bracket-Duct, Recirculation Large	9029-247-001	1
16	Elbow-90 degree, 6"	9142-039-002	1
*	Operators Manual	8514-234-001	1
17	Diagram & Schematics	9506-546-001	1
18	Label-Warning & Notice	8502-6763-001	1
19	Label-Instructions	8502-645-001	1
20	Decal-Lighting & Clearance	8527-151-001	1
21	Label-High Voltage	8502-614-004	1
*	8" Slide Open Clean Out Duct	9973-034-001	1

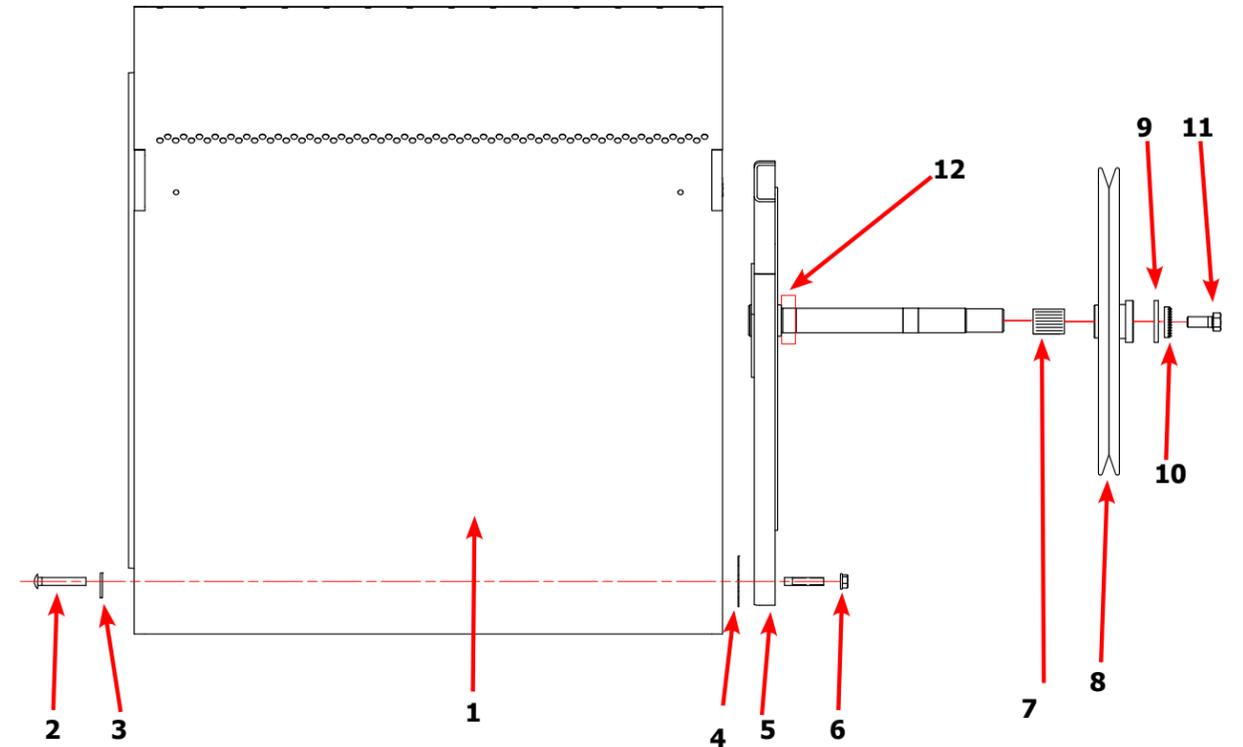


Dryer Rear View-Bearing Housing



Key	Description	T-80	QTY
	Bearing Housing Complete Assy. (Includes bearings & Spacer)	9803-189-001	1
1	Housing, Bearing	9241-183-003	1
*	Bearing, Ball, Front	9036-159-002	1
*	Spacer, Bearing		1
2	Bearing, Ball, Rear	9036-159-001	1
3	Washer, Flat 1/2	8641-581-026	4
4	Lock Washer Spring, 1/2	8641-582-004	4
5	Screw, 1/2-13x1	9545-017-004	4
6	Lock Washer Spring, 1/2	8641-582-004	4
7	Nut, 7/16-14	8640-416-001	4
8	Screw, 7/16-14x1 1/2	9545-059-003	4
9	Nut, 7/16-14	8641-416-001	4

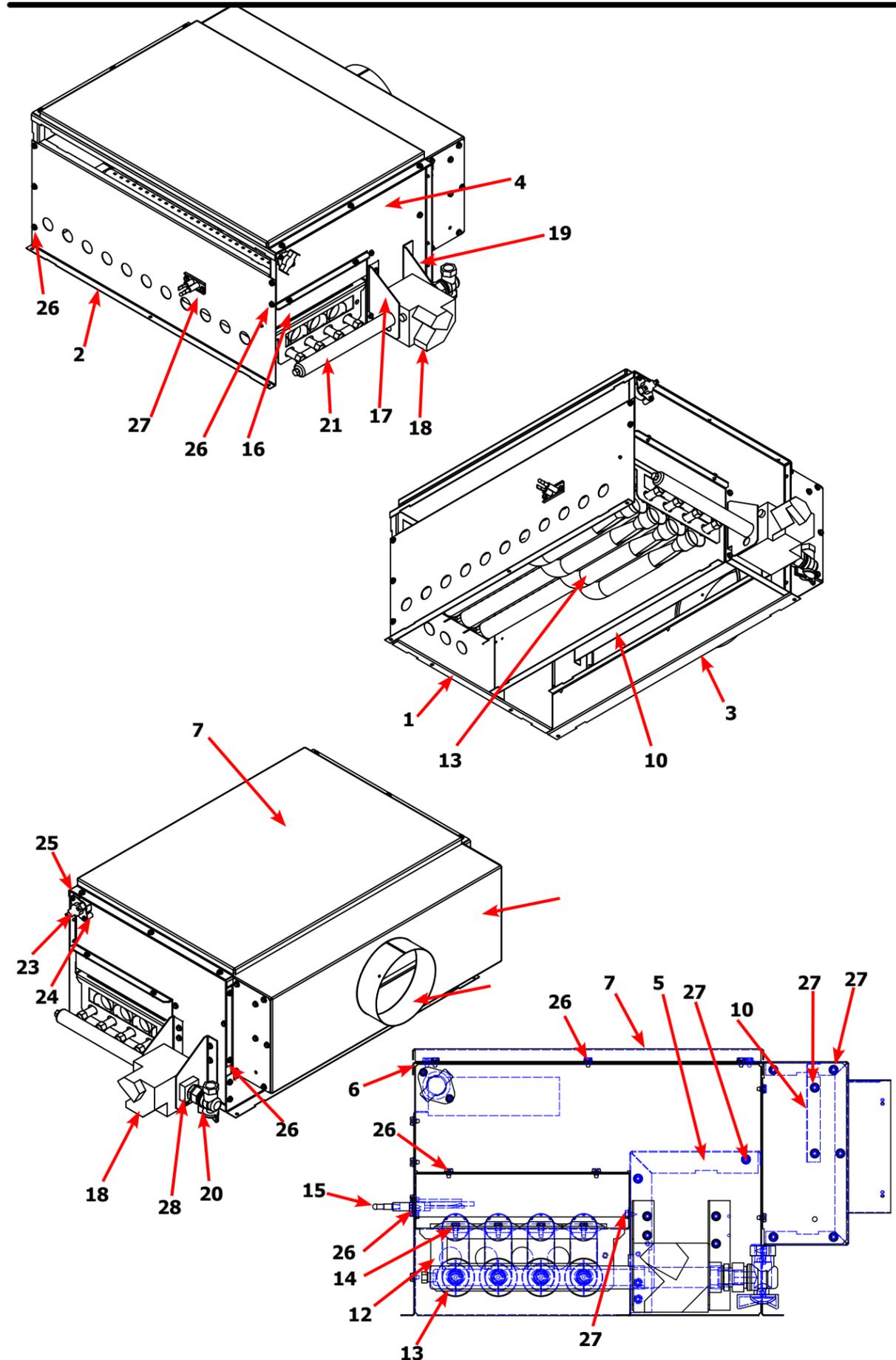
Dryer Tumbler Group

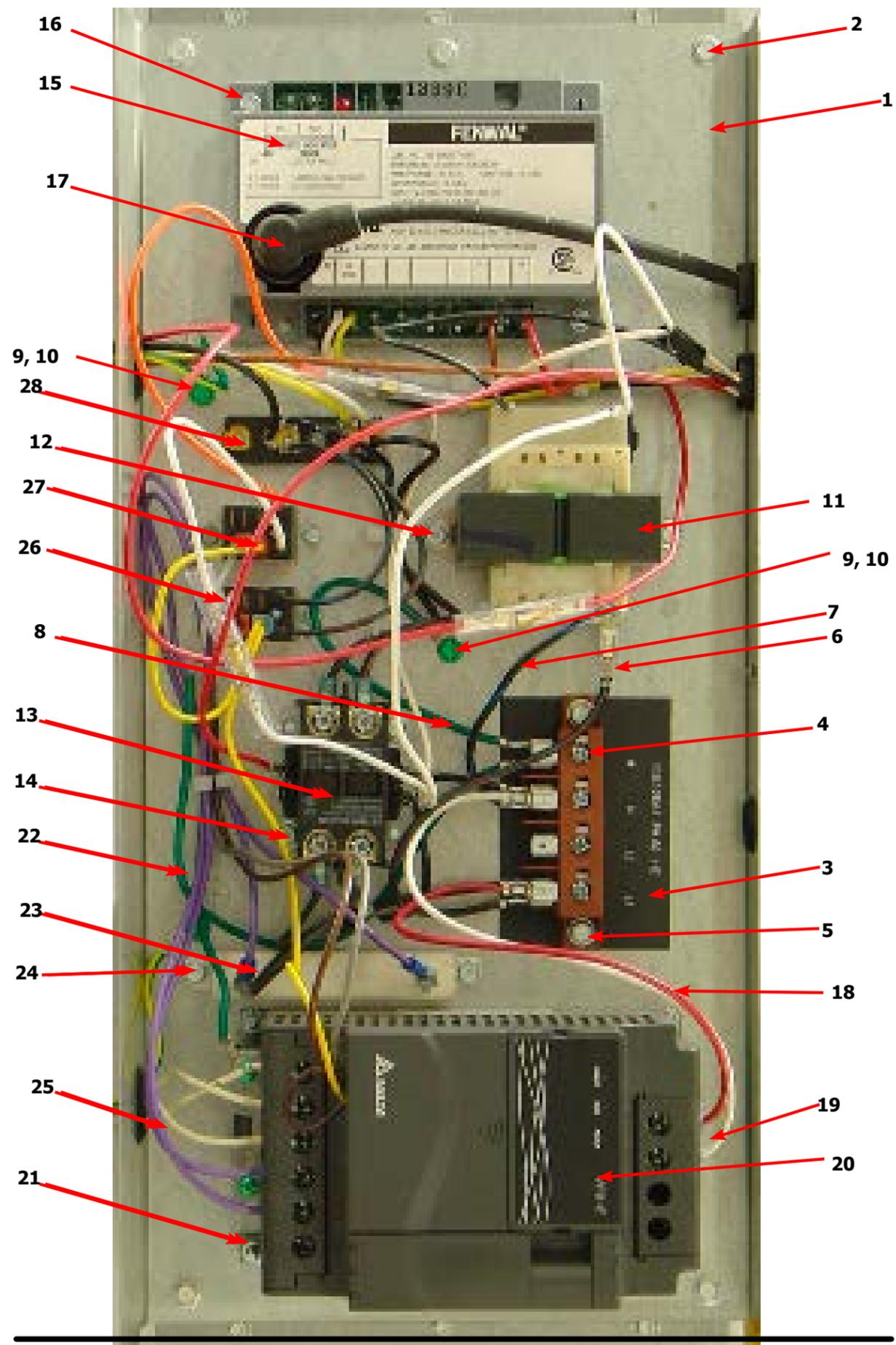


Key	Description	T-80	QTY
*	Tumbler Assy. Complete W/ Spider (GALV)	9848-151-001	1
1	Tumbler Assy. (Galvanized)	9848-150-001	1
1	Tumbler Assy. Complete W/ Spider (SS & Galv front)	9848-151-002	1
1	Tumbler Assy. (Stainless Galvanized front)	9848-150-002	1
2	Rod, Tumbler	9497-266-001	4
3	Washer, Special	8641-590-001	4
4	Shim	9552-013-000	AR
5	Spider Assy. w/ Front Bearing	9873-008-001	1
6	Nut, Wiz Lock	8640-417-005	4
7	Tolerance Ring	9487-234-001	1
8	Pulley, Driven	9908-043-002	1
9	Washer -Flat	8641-581-026	1
10	LockWasher - IntTooth, 1"	8641-582-016	1
11	Screw, 1/2-13x1 1/4	9545-017-009	1
12	Bearing, Front	9036-159-002	1

Dryer Burner Housing Group

Key	Description	Part Number	Qty
	Housing Assembly, Burner	9803-212-001	1
1	Panel-Burner Housing, Front	9454-863-001	1
2	Panel-Burner Housing, Side Right	9454-861-001	1
3	Panel-Burner Housing, Side Left	9454-862-001	1
4	Panel-Burner Housing, Back	9454-864-001	1
5	Baffle-Burner Housing, Center	9049-098-001	1
6	Panel-Burner Housing, Top	9454-849-001	1
7	Panel-Burner Housing, Top	9074-343-001	1
8	Baffle-Burner Housing, Extension	9049-100-001	1
9	Duct Adaptor, 6"x1.25" long	9109-120-002	1
10	Baffle-Burner Housing, Recirculation	9049-099-001	1
11	Side-Extension Baffle, Burner Housing	9551-049-001	2
12	Bracket-Support, Burner	9029-213-001	1
13	Burner, Main	9048-021-001	4
14	Screw, 10T-32x1/2	9545-008-008	4
15	Electrode-Ignition	9875-002-003	1
16	Cover-Burner, Inlet	9074-344-001	1
17	Bracket-Support, Gas Valve	9029-234-001	1
18	Control Assy. Gas Valve, White Rodgers 36J	9857-193-001	1
19	Bracket-support, Gas Valve Left hand	9029-235-001	4
20	Valve-Gas Shutoff, (Optional)	9379-196-001	1
21	Manifold Assy.	9381-014-001	1
22	Orfice-Natural, #29	9425-069-021	3
*	Orfice-LP, #46	9425-069-022	3
*	Kit, LP Conversion, White Rodgers	9732-102-023	1
23	Thermostat-HI-Limit	9576-203-002	1
24	Spacer-1/4x5/8 long	9538-166-009	2
25	Screw-8Bx1	9545-045-013	2
26	Screw, 10Bx1/4	9545-008-001	22
27	Screw, 10ABx3/8	9545-008-024	31
28	Bushing-Reducer, 3/4x1/2	8615-104-009	1



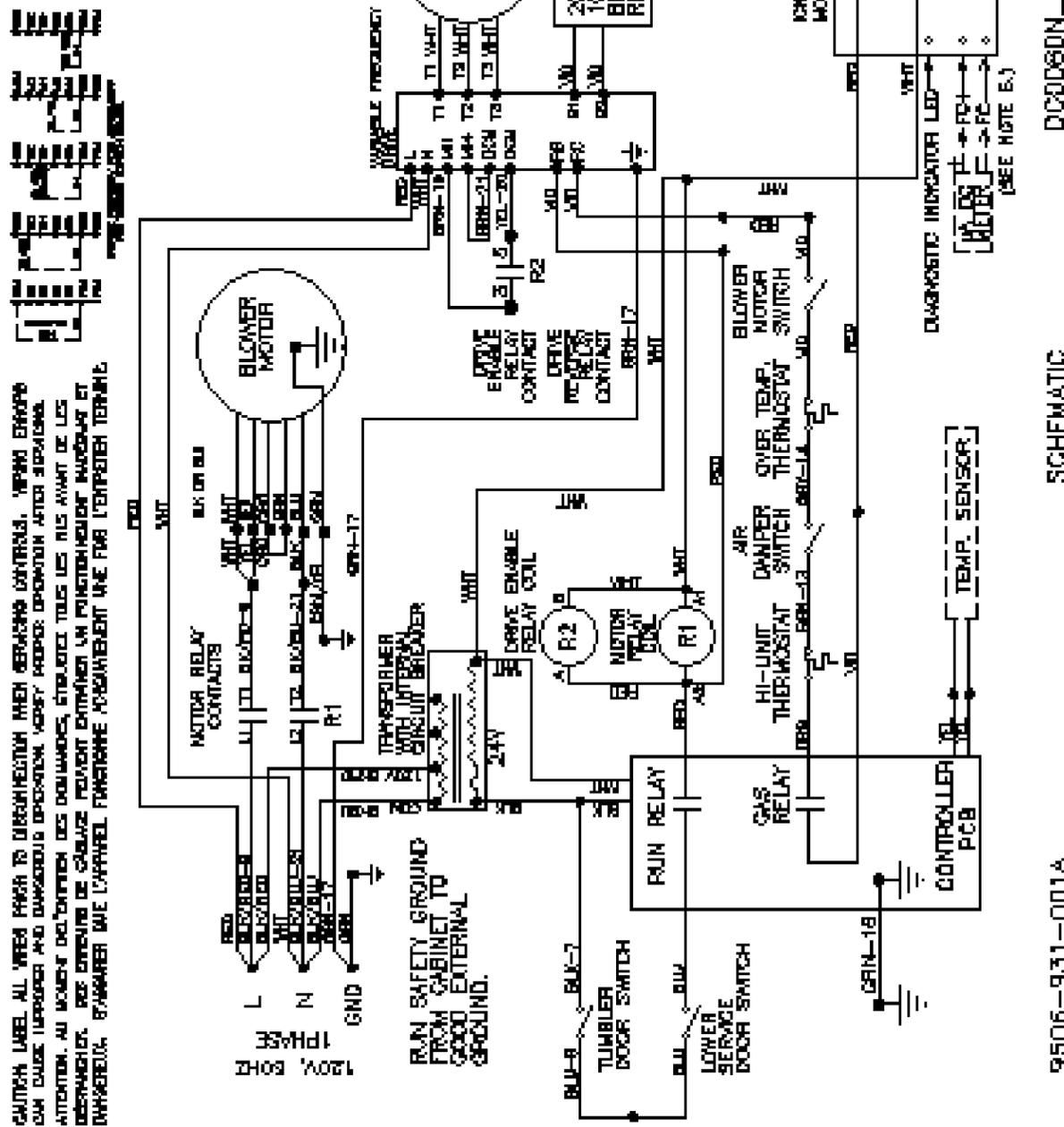


Dryer Rear View-Control Box

Key	Description	T80	QTY
1	Wrapper-Control Box	9636-203-001	1
2	Screw, 5/16-10AB-3/8	9545-008-001	6
*	Cover-Control Box	9074-353-001	1
*	Screw, 5/16-10AB-3/8	9545-008-024	1
3	Strip-Marker, Terminal	9558-029-005	1
4	Terminal Block Assy-Power, 4Pole	9897-035-001	1
5	Screw, 5/16-10AB-3/8	9545-008-024	2
6	Wire assy-Blk/Red, 6 1/2"	8220-001-230	1
7	Wire assy-Blk/Blu, 6 1/2"	8220-001-231	1
8	Wire Assy, GRN, 7"	8220-001-478	1
9	Screw- 10-32TTx1/2 GRN	9545-008-027	2
10	Lockwasher, External tooth	8641-582-006	2
11	Transformer, w/Circuit braker	8711-007-002	1
12	Screw, 5/16-10AB-3/8	9545-008-024	2
13	Relay-Motor, 30Amp, 24VAC	5192-299-002	1
14	Screw, 5/16-10AB-3/8	9545-008-024	2
*	Wire assy-Blk/Red, 9"	8220-146-001	2
*	Wire assy-Blk/Blu, 9"	8220-146-002	2
15	Control Assy, Ignition (Module)	9857-182-001	1
16	Screw-8Bx3/4"	9545-045-007	2
*	Harness, Ignition Module	9627-867-003	1
17	Wire Assy- High Voltage Lead	9631-403-009	1
18	Wire Assy-Red, 12"	8220-067-004	1
19	Wire Assy- White, 12"	8220-067-003	1
20	Drive-VD Inverter, 1HP, 120VAC (C1-C2) *CONFIRM VFD ON MACHINE	9375-031-009	1
20	Drive-VD Inverter,MS (C3-C4) *CONFIRM VFD ON MACHINE	9375-033-013	1
21	Nut, #10-32UNF	8640-413-002	4
22	Wire Assy-Green, 18"	8220-092-006	1
*	Wire Assy-BRN, 19"	8220-078-019	1
*	Wire Assy-Yellow, 20"	8220-082-002	1
*	Wire Assy-Gray, 18"	8220-078-018	1
*	Wire Assy, Brown 3"	8220-057-035	1
23	Resistor-Dynamic Breaking, 200OHM	9483-004-002	1
24	Screw-5/16, 10ABx3/8	9545-008-024	2
25	Wire Assy, Violet 24"	8220-118-001	2
26	Relay, 120VAC	5192-285-001	1
27	Relay, 24VAC	5192-285-004	1
*	Wire Assy-BLK/BLU, 15"	8220-063-021	1
*	Wire Assy-BLK/RED, 12"	8220-063-010	1
28	Terminal Block	9897-039-001	1

Wiring Schematic for 60hz Dryer -10

- NOTES:**
1. DOOR SWITCHES-H.D., CLOSED WHEN DOORS ARE CLOSED.
 2. DRYER STARTS WHEN THE DOORS ARE CLOSED & CYCLE IS SELECTED, AND THE START BUTTON IS PRESSED. THERE IS AN AUTOMATIC COOL DOWN CYCLE AT THE END OF THE CYCLE.
 3. CENTRIFUGAL SWITCH-H.D. CLOSSES WHEN BLOWER MOTOR IS UP TO SPEED.
 4. REFER TO OWNERS MANUAL FOR DESCRIPTION OF OPERATION AND REQUIREMENTS FOR HEATING CIRCUIT.
 5. WITH A DC MEGOHMMETER, FLAME CURRENT CAN BE MEASURED AT TEST POINTS. READINGS SHOULD BE 0.75A DC OR HIGHER.

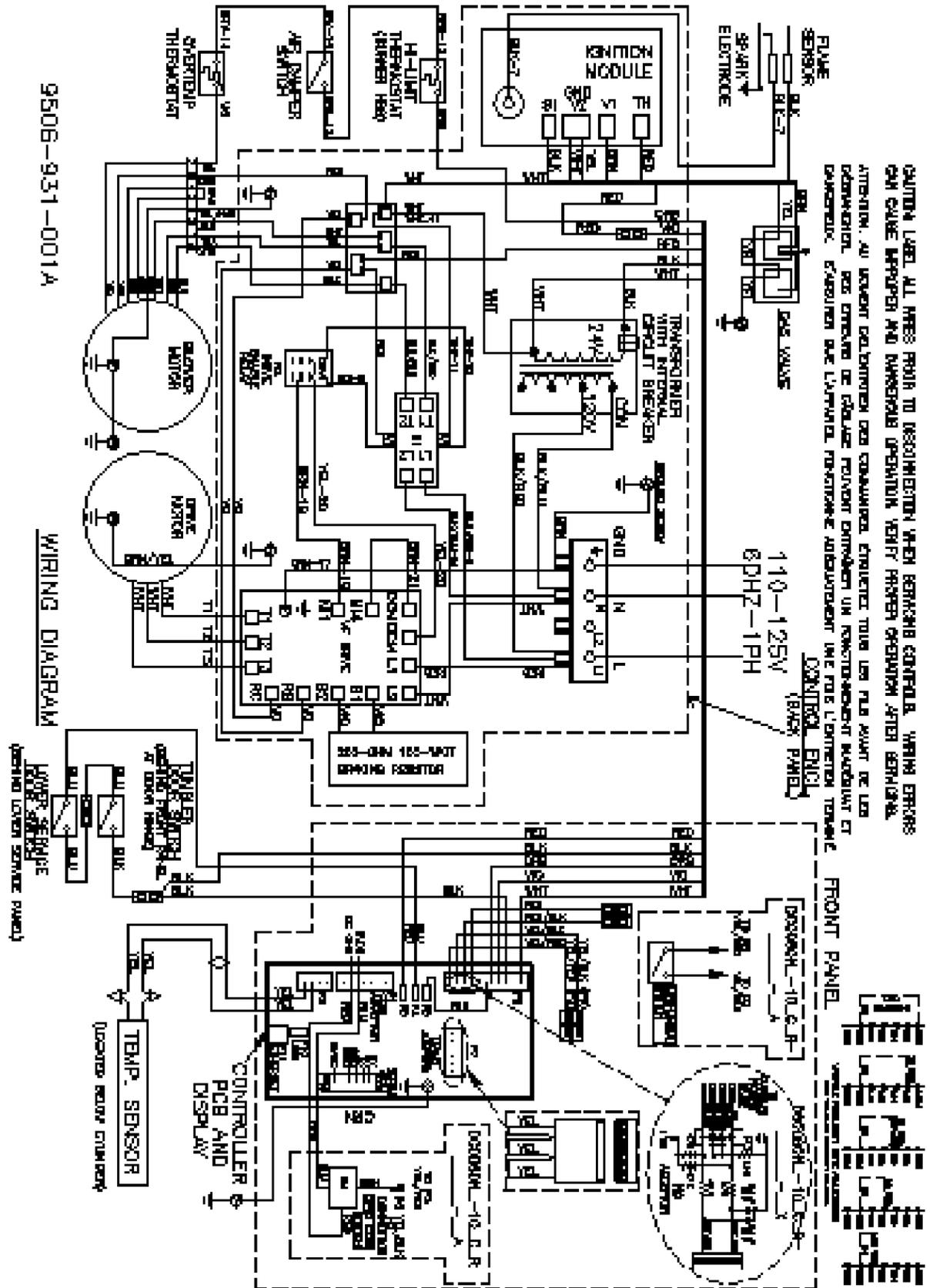


SCHEMATIC

9506-931-001A

DISASSEMBLY-10_CLR--X

Wiring Diagram for 60hz Dryer -10



WIRING DIAGRAM

9506-931-001A

CAUTION LABEL ALL Wires PRIOR TO DISASSEMBLY WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. VERIFY PROPER OPERATION AFTER SERVICING. ATTENTION: ALL WIRING DELIVERED IN THIS MANUAL IS SUBJECT TO CHANGE WITHOUT NOTICE. ALWAYS AT DISASSEMBLY, EXAMINE THE LABELLED TERMINAL ASSIGNMENT AND THE FRONT PANEL TERMINAL ASSIGNMENT. ATTENTION: ALL WIRING DELIVERED IN THIS MANUAL IS SUBJECT TO CHANGE WITHOUT NOTICE. ALWAYS AT DISASSEMBLY, EXAMINE THE LABELLED TERMINAL ASSIGNMENT AND THE FRONT PANEL TERMINAL ASSIGNMENT.

