



DEXTER[®]
LAUNDRY

**USE THE BLUE TABS LOCATED ON THE
RIGHT AND LEFT SIDES OF THE FOLLOWING
DOCUMENT TO ADVANCE TO EACH SECTION.**

Kits, Assemblies, & Common Parts

Coin Acceptor Components	Part Number
Mechanical Coin Acceptor	9021-002-016
Loading Door Components	Part Number
Door Handle	9244-082-001
Door Close Switch	9539-461-001
Electrical Components	Part Number
Transformer, Control	8711-007-001
Controls	9471-011-002
Heating Circuit Components	Part Number
Ignition Control Module	9857-116-003
Ignition Electrode Assembly	9875-002-003
Thermostat, Hi-Limit	9576-203-002
Thermostat, Overtemp	9576-207-006
Fuseholder	9200-001-002
Fuse 1.5 amp	8636-018-001
Airflow Switch	9539-461-009
Cabinet Components	Part Number
Cleanout Duct Assembly 8"	9973-034-001

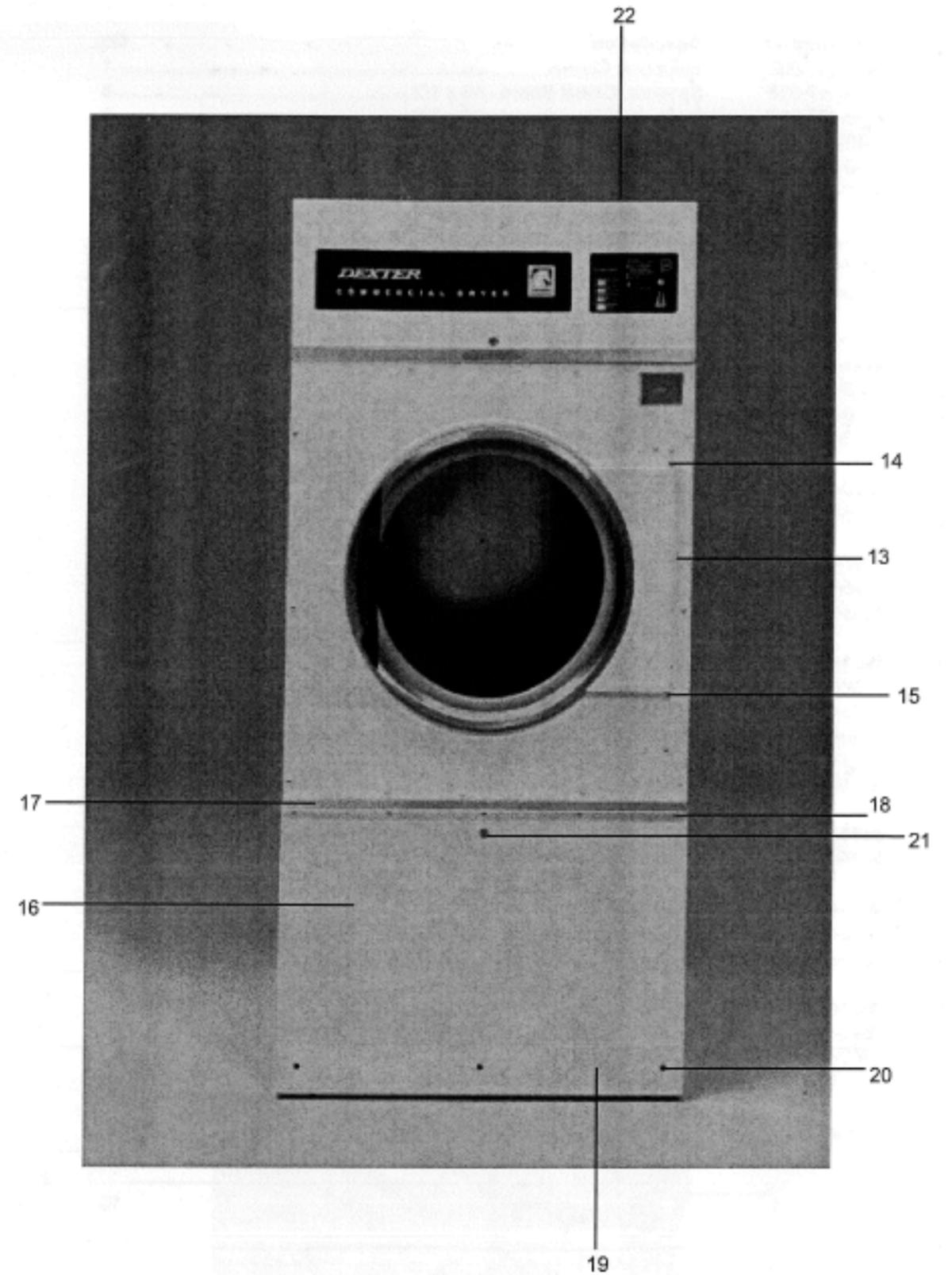
Section 6: Parts Data

Cabinet Group

Key	Part Number	Description	Qty
*	9960-256-021	Door Assy., Loading Complete -White	1
*	9960-256-025	Door Assy., Loading Complete - SS	1
*	9960-256-022	Door Assy., Loading complete -Almond	1
1	9960-255-007	Door Ring, Loading	1
2	9982-280-002	Plate Assy., Hinge - White	1
2	9982-280-011	Plate Assy., Hinge - SS	1
2	9982-280-005	Plate Assy., Hinge - Almond	1
*	9545-012-015	Screw, Hinge to Door 10-32 x 3/8"	4
*	8640-413-002	Nut, Hinge to Door#10-32 UNF	4
3	9212-002-003	Glass, Door	1
4	9206-164-009	Gasket, Glass	1
*	9548-117-000	Support, Door Glass (inside gasket)	1
5	9206-420-002	Gasket, outer Rim	1
6	9244-082-001	Handle, Loading Door	1
*	9545-018-017	Screw, Handle 1/4"-13 x 11/4"	2
*	9531-033-001	Stud, Door Catch	1
*	8640-413-001	Nut, Hex	1
*	8640-413-003	Nut , Acorn # 10-32	1
*	9086-015-002	Catch, Loading Door	1
7	9989-460-006	Panel Assy., Front - White	1
7	9989-460-004	Panel Assy., Front - SS	1
7	9989-460-007	Panel Assy., Front -Almond	1
*	9942-027-008	Coin VaultAssy., White	1
*	9942-027 006	Coin VaultAssy., Gray	1
*	9942-027-007	Coin VaultAssy.,Almond	1
8	9108-100-004	Door, Upper Service - SS	1
8	9108-100-006	Door, Upper Service- White	1
8	9108-100-007	Door, Upper Service - Almond	1
9	9578-090-002	Trim, Door-Upper Service	1
*	6292-006-006	Key (only) (FJWCC)	1
10	8650-006-003	Lock w/ nut, Upper Service Door	1
*	8638-211-001	Rivet, Drive	2
*	8641-581-005	Washer, Flat 3/16"	2
*	9548-243-002	Support, Upper Door	1
11	9412-083-002	Nameplate, Commercial Dryer	1
12	9545-012-003	Screw, Chrome 10-32 x 1/2"	4
*	8641-436-004	Washer, Fiber	4
*	8641-582-019	Lockwasher # 10	10
*	8640-399-001	Nut, Spring U type 1OZ	6

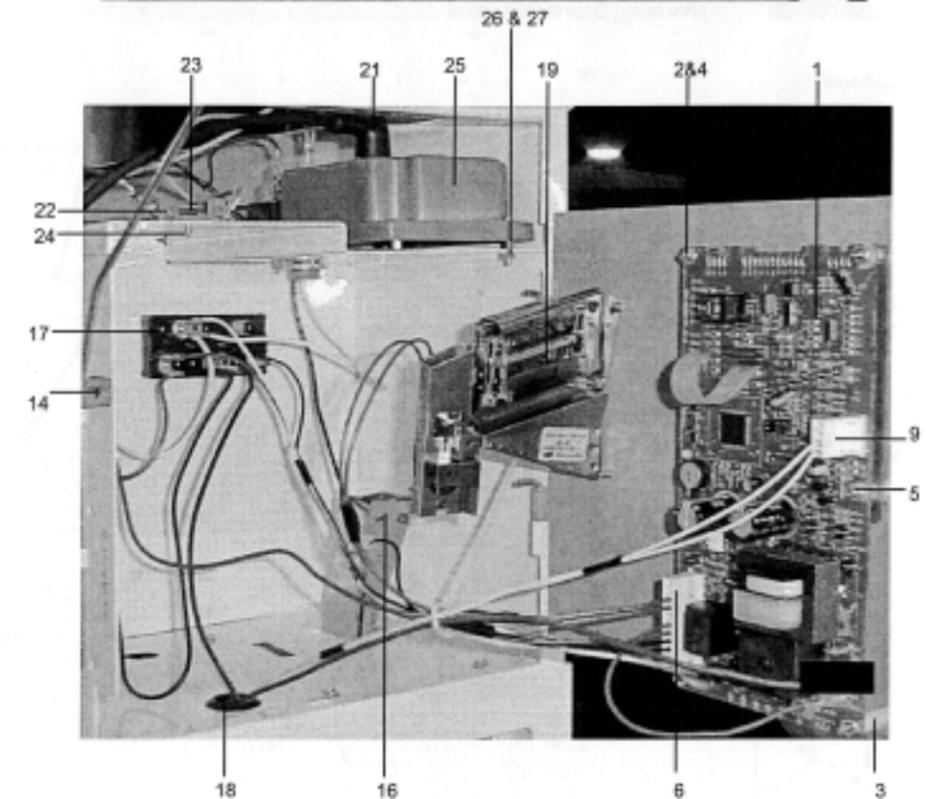
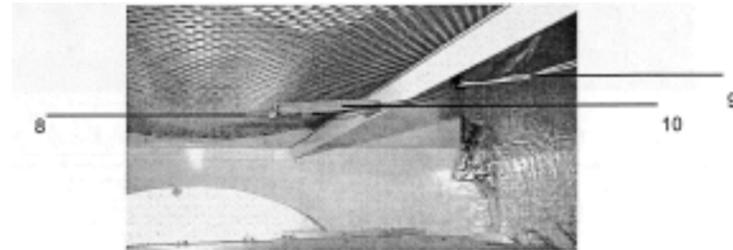


Key	Part Number	Description	Qty
13	9544--047-002	Strap, Hinge- White	1
13	9544-047-007	Strap, Hinge - Gray	1
13	9544-047-005	Strap, Hinge - Almond.	1
*	9545-008-008	Screw, Hinge to Panel 10T-32 x 1/2"	4
14	9545-052-001	Screw, Door to Hinge Strap (special)	1
15	8641-436-003	Washer, Fiber/ Plastic	1
16	9960-261-001	Door Assy., Lower Service -.ss	1
16	9960-261-003	Door Assy., Lower Service - White	1
16	9960-261-004	Door Assy., Lower Service - Almond.	1
17	9578 088-001	Trim, Door - Lower Service	1
18	9545-008-021	Screw,Pn Hd Cr., #10Bx3/8	5
19	9578-084-002	Trim, Kick- Lower Service Door	1
*	9435-004-010	Overlay- Trfm, Kick	1
20	9545-008-010	Screw, Tr Hd Cr-#10x1/2 Blk.	3
21	8650-00 003	Lock w/nut, Lower Service Door	1
*	6292-006-006	Key (only), FJWCC	1
*	8544-005-000	Leg, Leveling	4
*	9049-074-001	Baffle, Cabinet- Left	1
*	9049-074-002	Baffle, Cabinet- Right	1
*	9545-008-003	Screw, #10x1/2 TEK	8
22	9074-273-001	Cover, Cabinet	1
*	9545-008-024	Screw	10
*	9277-049-001	Insulation, Front Panel (Top)	1
*	9277-049-0{2}	Insulation, Front Panel (Bottom)	1
*	9277-051-001	Insulation, Side Panels	4
*	9277-050-002	Insulation, Lower Service Door	1
*	9277-047-001	Insulation, Tqp Left Cabinet Side (byburner housing)	1
*	9277-047-002 -	Insulation, Upper Service Door	1



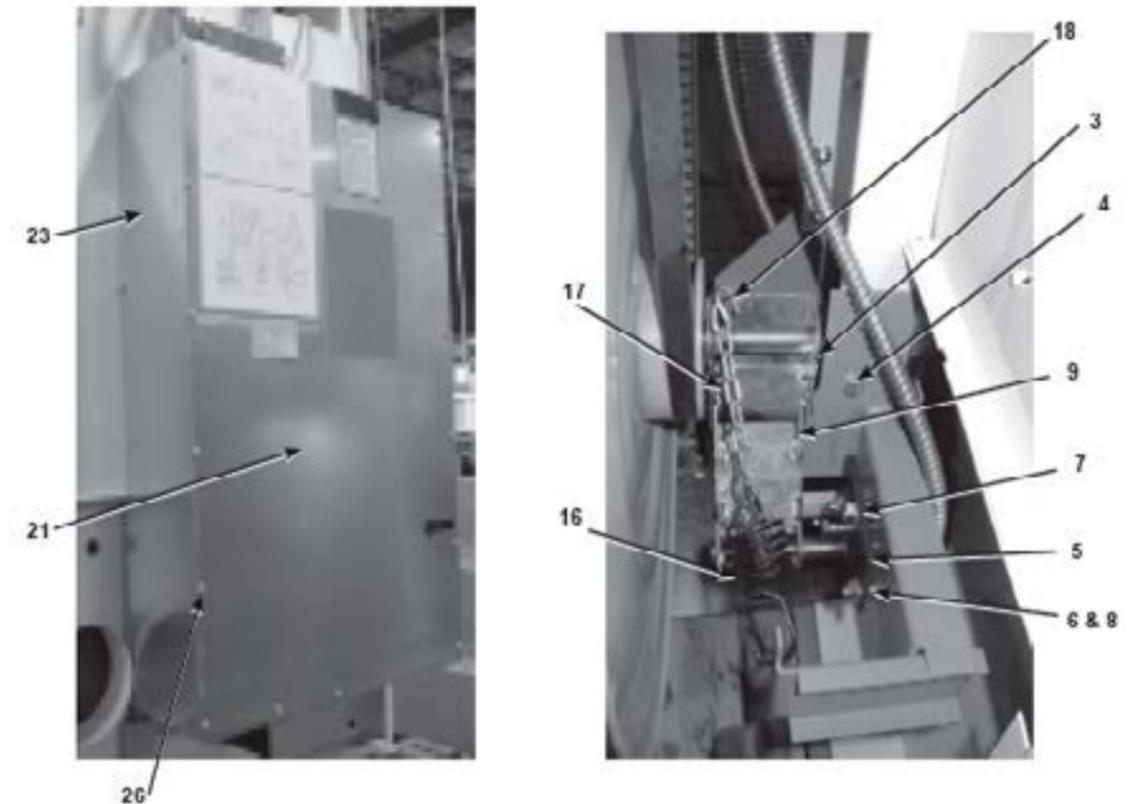
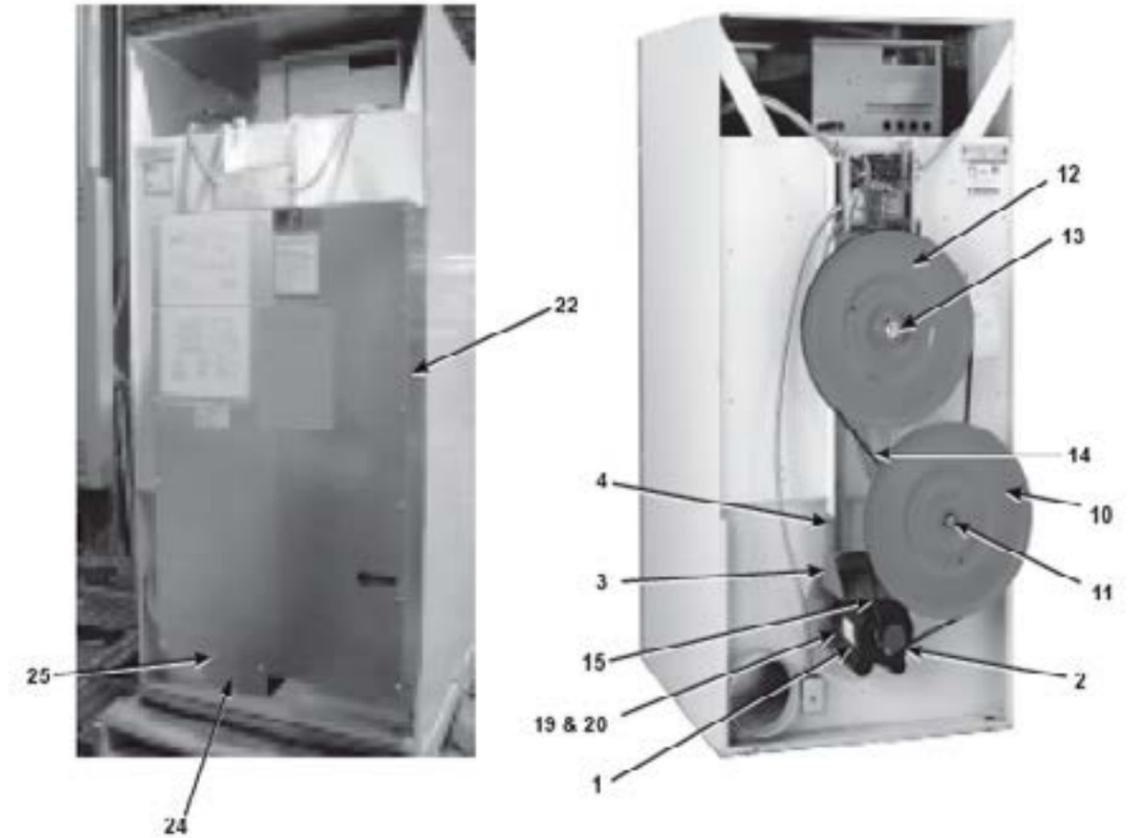
Front Control Housing Group

Key	Part Number	Description	Qty
1	9471-011-002	Electronic Control	1
2	9538-157-016	Spacers, Circuit Board -#6 x 1/2	3
3	9538-157-017	Spacers, Circuit Board - #6 x 7/8	3
4	8640-411-001	Nut, Circuit Board	4
5	8640-411-003	Nut, Keps - Circuit Board (for grounding)	1
6	9627-651-001	Harness, Wiring (Electronic Control)	1
7	9801-077-001	Switch Assy., Membrane	1
8	9501-004-002	Sensor, Temperature	1
9	9627-679-001	Harness, Temperature Sensor	1
10	9029-111-001	Bracket, Sensor Mounting	1
11	9982-305-002	Plate Assy., Electronic Control	1
12	9451-146-005	Pin, Hinge - Control Plate Assy	2
13	9545-045-002	Screw, Mtg. (left edge)	1
14	9039-981-001	Nut, Angled Spring	1
15	8502-640-004	Label, Control Instruction/ Warning	1
16	9940-013-001	Chute Ass'y Coin	1
*	9545-008-024	Screw, Coin Chute Mtg	1
17	9897-026-001	Terminal Block	1
*	9545-031-004	Screw Terminal Block Mtg	2
18	9053-067-001	Bushing, Door Switch Wires	1
19	9021-002-016	Coin Acceptor Complete (includes #20)	1
*	9732-126-001	Switch,Coin	1
20	9063-004-001	Bail, Coin Return	1
*	8640-406-009	Nut, Bail mtg	2
*	9545-025-021	Screw, Acceptor Mtg	2
*	8641-573-012	Lockwasher	2
21	9631-403-003	Wire Ass'y, High Voltage	1
*	9627-711-001	Harness, Low Voltage Ignition	1
22	9054-045-001	Fuseholder	1
23	8636-018-004	Fuse, 2.5 amps	1
24	9545-031-005	Screw #6B x 3/8	1
25	9857-116-002	Control, Ignition	1
26	9545-044-002	Screw 6-32 x 1"	2
27	8640-411-003	Nut, Hex Keps #6-32	2



Drive Group

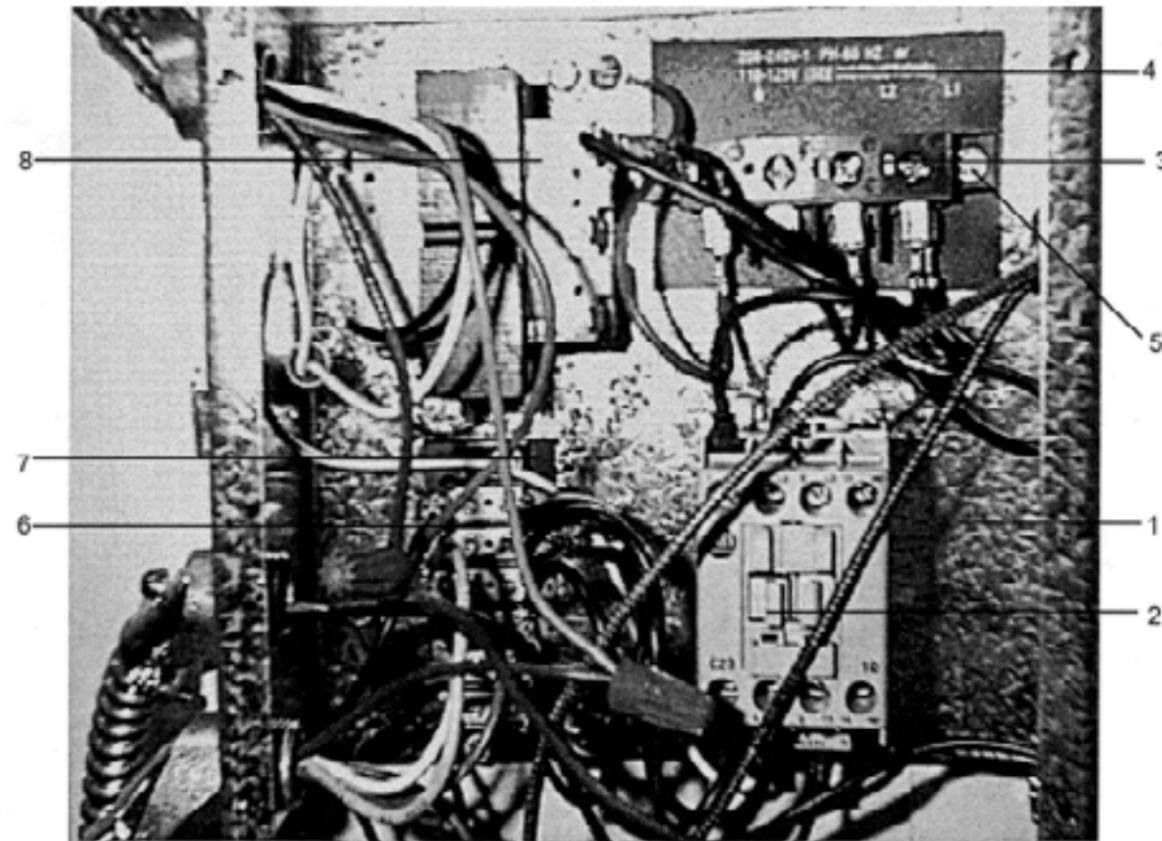
Key	Part Number	Description	Qty
1	9376-299-002	Motor, Drive	1
*	9732-205-008	Motor Replacement Kit	1
*	9545-014-004	Screw, Hx 5/16-18 x 5/8"	4
*	8640-400-003	Nut 5/16-18	4
2	9453-157-001	Pulley, Motor	1
*	9545-028-013	Screw, Set	2
3	9991-054-002	Support Assembly, Motor	1
4	9545-029-005	Screw 3/8-16 x 1 1/4"	4
4	8640-415-004	Nut 3/8-16	4
5	9991-053-001	Support Assembly, Intermed. Pulley	1
6	9545-029-010	Bolt, Rd Hd, 3/8-16 x 1 1/4"	3
7	9545-029-003	Screw, 3/8-16 x 1 1/2"	1
8	8640-415-004	Nut 3/8-16	3
*	8641-581-035	Washer, Flat	4
9	9861-024-003	Arm Assembly-Tension	1
*	8641-581-035	Washer, Flat	1
*	9487-200-006	Ring-Retaining	1
10	9908-042-006	Pulley Assembly, Intermediate - w/bearings	1
11	9036-159-007	Bearing, Ball-Idler Pulley	2
*	9538-173-002	Spacer, Bearing	1
12	9908-043-002	Pulley Driven	1
*	9487-234-001	Ring, Tolerance	1
13	8641-581-026	Washer, Flat	1
13	8641-582-016	Lockwasher	1
13	9545-017-009	Screw, Hx Cap	1
14	9040-077-004	Belt, Final Drive	1
15	9040-077-003	Belt, Motor Drive	1
16	9534-151-000	Spring, Belt Tension	1
17	9099-012-002	Chain, Spring Tension	1
18	9248-022-002	Hook, Tension	1
21	9208-067-001	Guard, Drive	1
22	9454-685-001	Panel, Drive Guard, RH	1
23	9454-686-001	Panel, Drive Guard, LH	1
24	9550-175-001	Shield, Motor	1
25	9545-008-003	Screw	2
26	9545-008-024	Screw (to attach to guards above)	24



Rear Control Group

Key	Part Number	Description	Quantity
1	9041-081-001	Box, Control.....	1
*	9074-280-001	Cover, Control Box.....	1
*	9545-008-024	Screw.....	4
2	5192-295-011	Relay.....	1
*	9545-045-007	Screw, #8Bx 3/4.....	2
3	9897-035-002	Terminal Block Assembly, Power.....	1
4	9558-029-003	Strip, Termin I Marker.....	1
5	9545-045-002	Screw, #8Bx 1-12.....	2
6	9897-034-001	Terminal Block Assembly.....	1
7	9558-027-001	Strip, Terminal Marker.....	1
*	8639-621-007	Screw, Hx #10-32 x 1/2 (ground).....	1
*	8641-582-006	Lockwasher, Ex Tooth # 10.....	1
8	8711-007-001	Transformer, Control.....	1
*	9545-012-009	Screw, Hx. #10-32x1/2.....	2
*	8640-413-002	Nut, Keps - #10-32.....	2

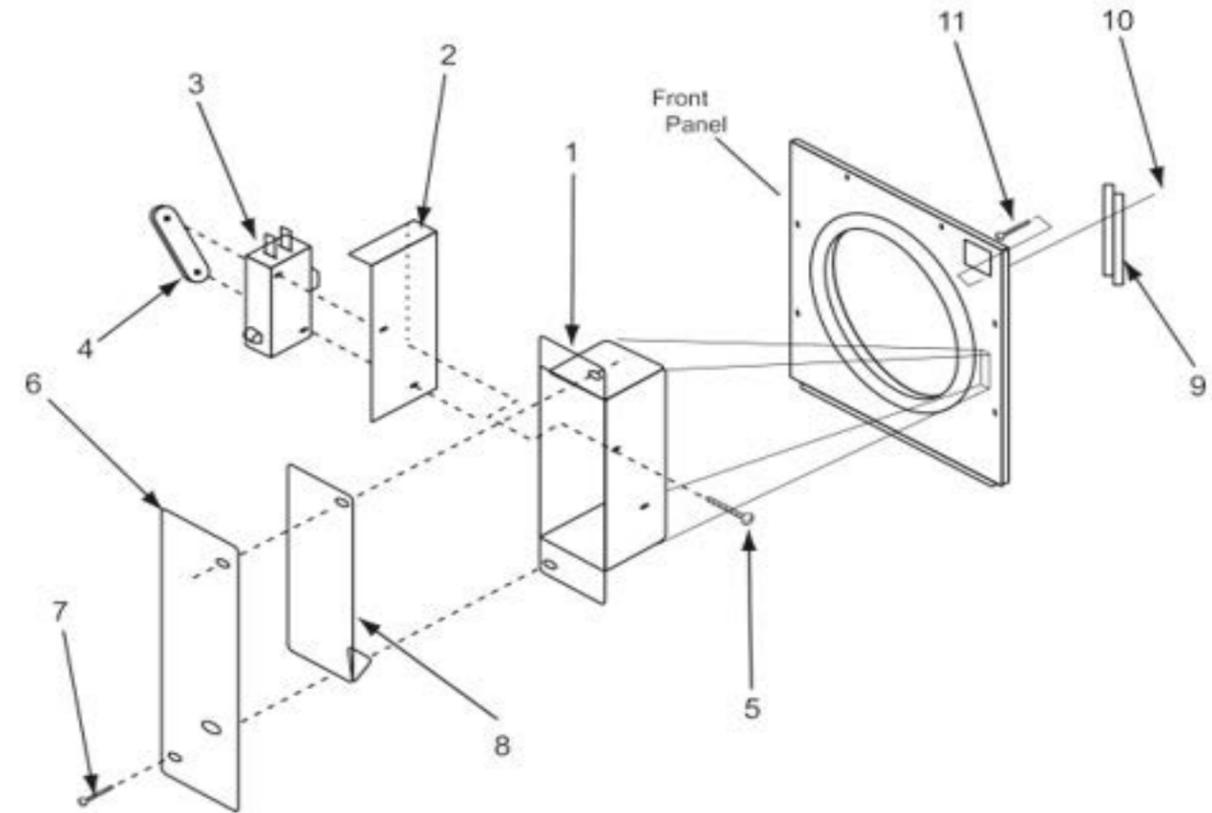
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Door Switch Group

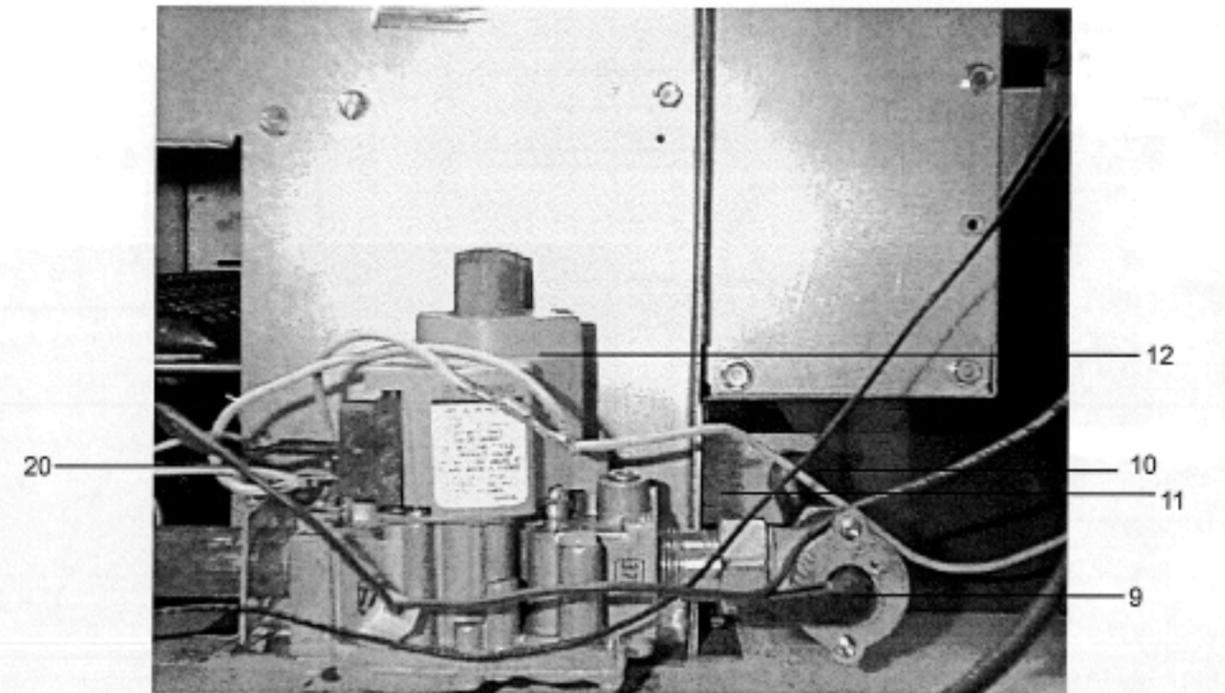
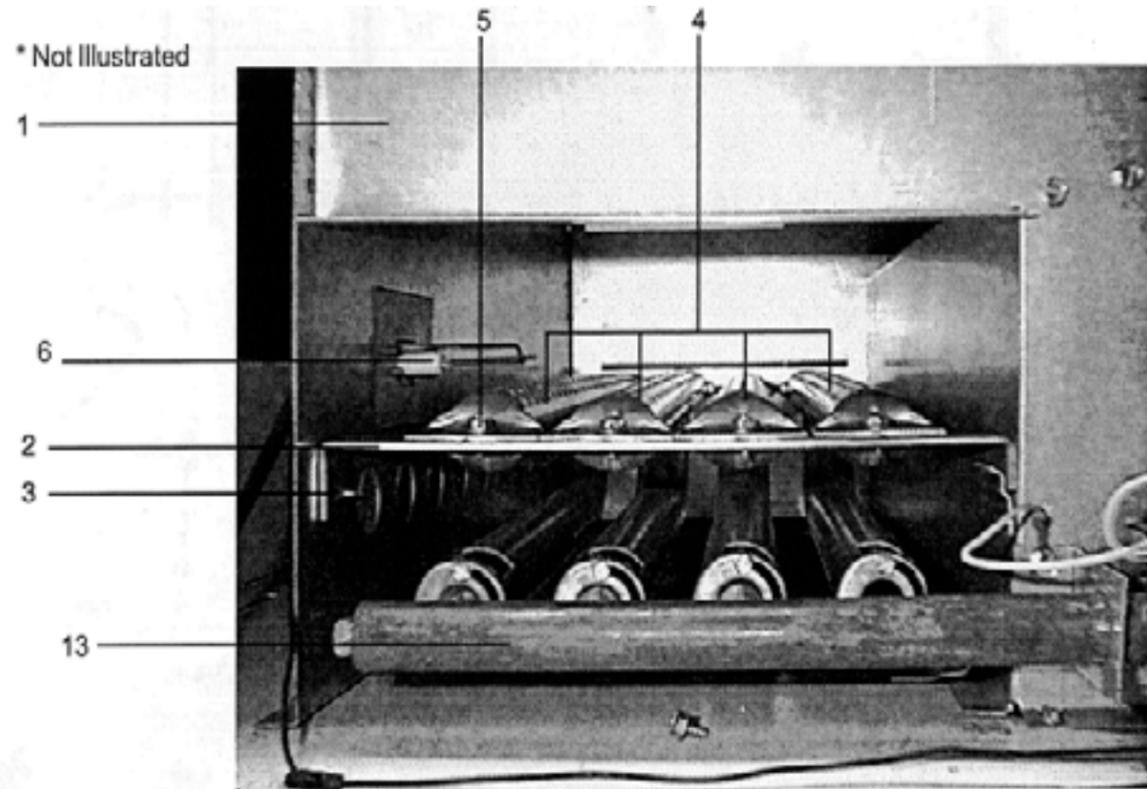
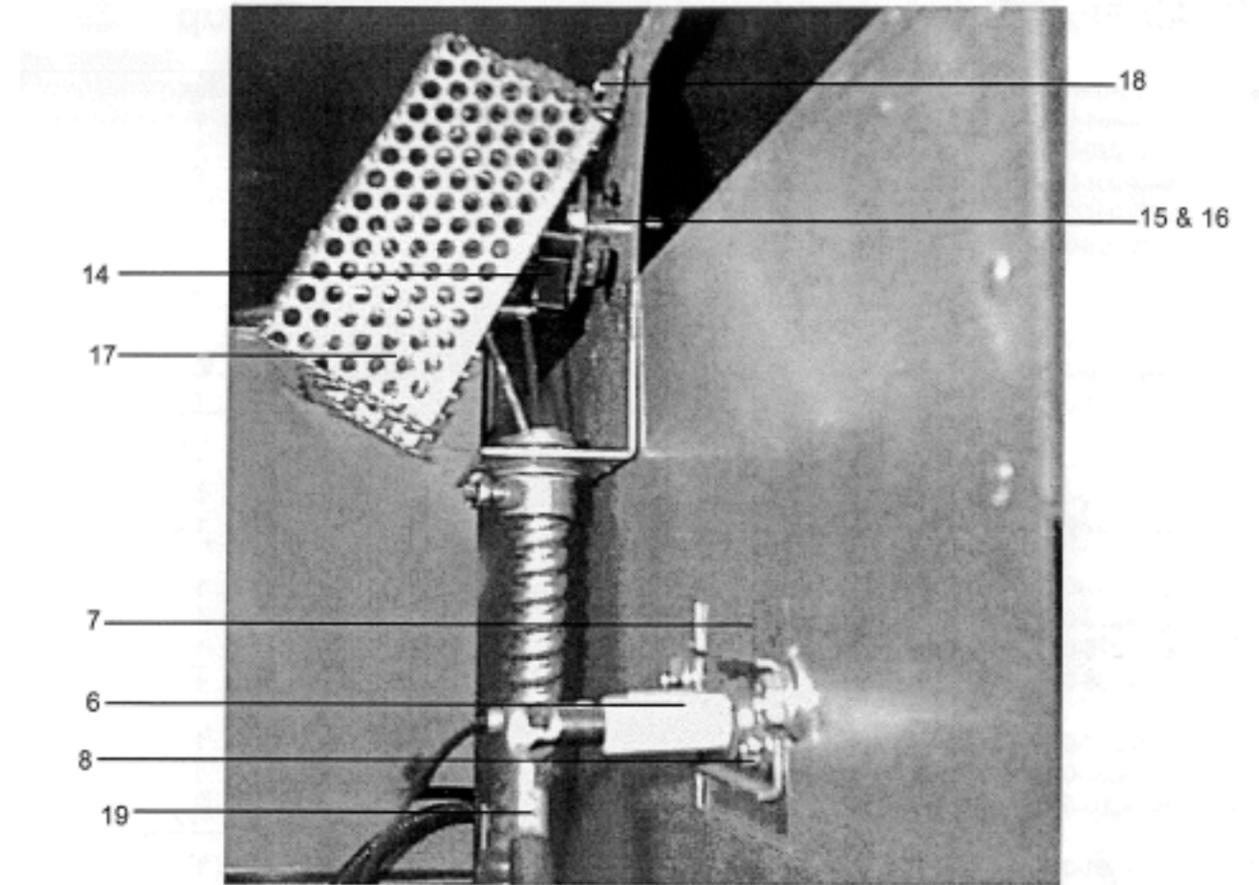
Key	Part Number	Description	Quantity
1	9041-076-001	Box, Door Switch.....	1
2	9550-159-001	Shield, Door Switch.....	1
3	9539-461-007	Switch, Door.....	1
4	8640-401-001	Nut, Special Twin #4-40.....	1
5	9545-020-001	Screw, Pn Hd Sl.#4-40x5/8.....	2
6	9074-255-001	Cover, Switch Box.....	1
7	9545-008-020	Screw, Box Cover 10 AB x 3/4".....	2
8	9008-004-001	Actuator, Switch.....	1
9	6068-041-001	Conduit Special.....	1
10	9545-012-003	Screw. 10-32 x 1/2".....	1
*	8641-436-000	Washer, Fiber.....	1
11	8640-413-004	Nut, ElasticStop 10 -32.....	1

* Not Illustrated



Burner Housing Group

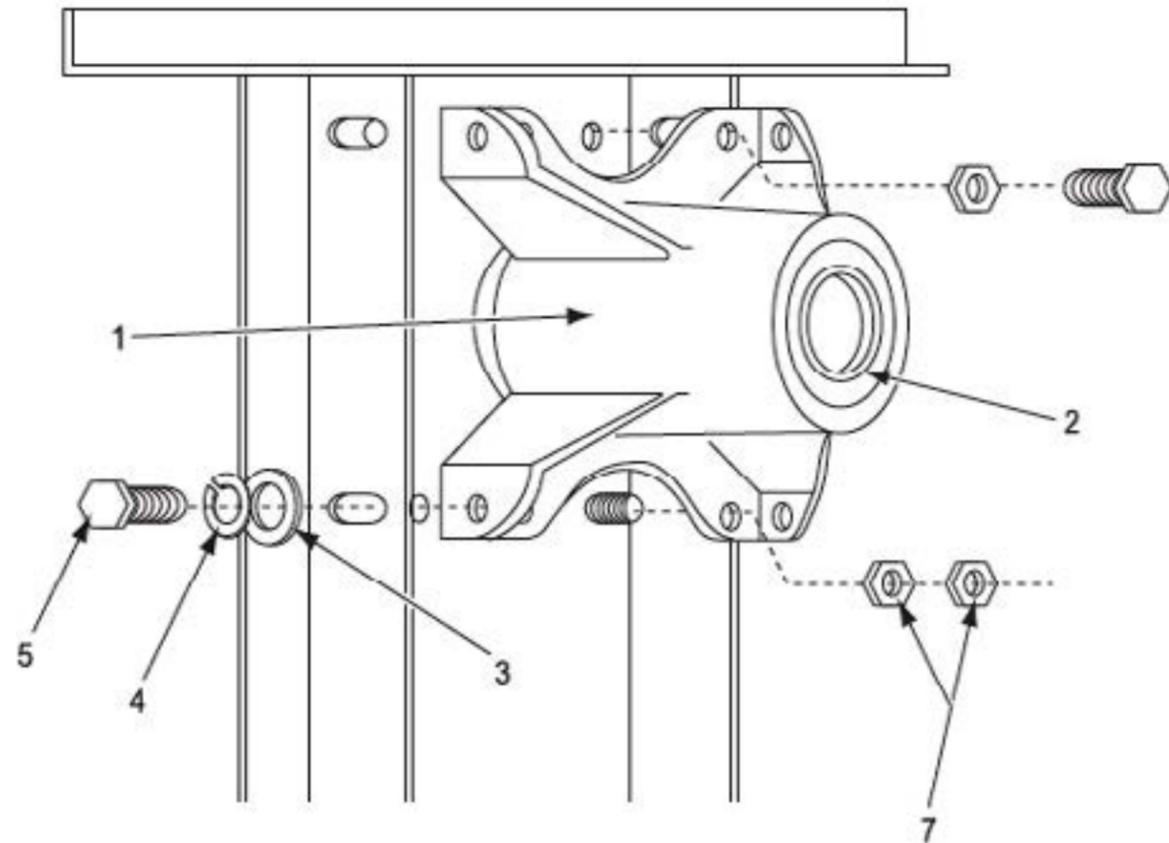
Key	Part Number	Description	Quantity
1	9803-195-001	Housing Assembly, Burner	1
*	9545-008-024	Screw	4
2	9548-280-001	Support, Front Burner	1
3	9545-008-008	Screw 10T-32 x 1/2"	1
4	9048-018-001	Burner, Main	4
5	9545-008-008	Screw 10T-32 x 1/2"	4
6	9875-002-002	Electrode, Ignition	1
7	9452-645-001	Plate, Electrode Mtg	1
8	9545-045-001	Screw, Electrode Mtg 8B x 11/4"	2
9	9379-164-002	Valve, Gas Shut-Off w/ brass union	1
10	9458-020-003	Pipe, Gas Line	1
11	9039-915-001	Bracket, Gas Line Pipe	1
12	9857-134-002	Control Assy, Gas	1
13	9381-011-001	Manifold Assy., 4 port	1
*	9425-069-021	Orifice, Burner - Natural	4
*	9425-069-022	Orifice, Burner - LP	4
*	9732-102-010	Kit, LP Conversion	1
14	9576-203-002	Thermostat, Hi-Limit	1
15	9538-142-001	Spacer, Hi-Limit	2
16	9545-045-007	Screw 8B x 3/4"	2
17	9074-234-001	Cover, Hi-Limit Stat	1
18	9545-008-024	Screw 10B x 3/8"	1
19	9631-403-003	Wire Ass'y, High Voltage	1
20	9627-711-001	Harness, Low Voltage Ignition	1



Bearing Housing Group

Key	Part Number	Description	Qty
*	9803-189-001	Housing, Bearing Ass'y w one(rear) bearing	1
1	9241-183-003	Housing, Bearing	1
2	9036-159-001	Bearing, Ball-Rear	1
*	9036-159-002	Bearing, Ball-Front	1
3	8641-581-026	Washer, Flat 1/2"	4
4	8641-582-004	Lockwasher spring 1/2"	4
5	9545-017-004	Bolt, 1/2-13x1	4
6	9545-059-003	Screw, 7/16-14x1 1/2	2
*	8641-582-013	Lockwasher, 7/16	2
7	8640-416-001	Nut, 7/16-14.	4
*	9487-234-001	Ring, Tolerance	1

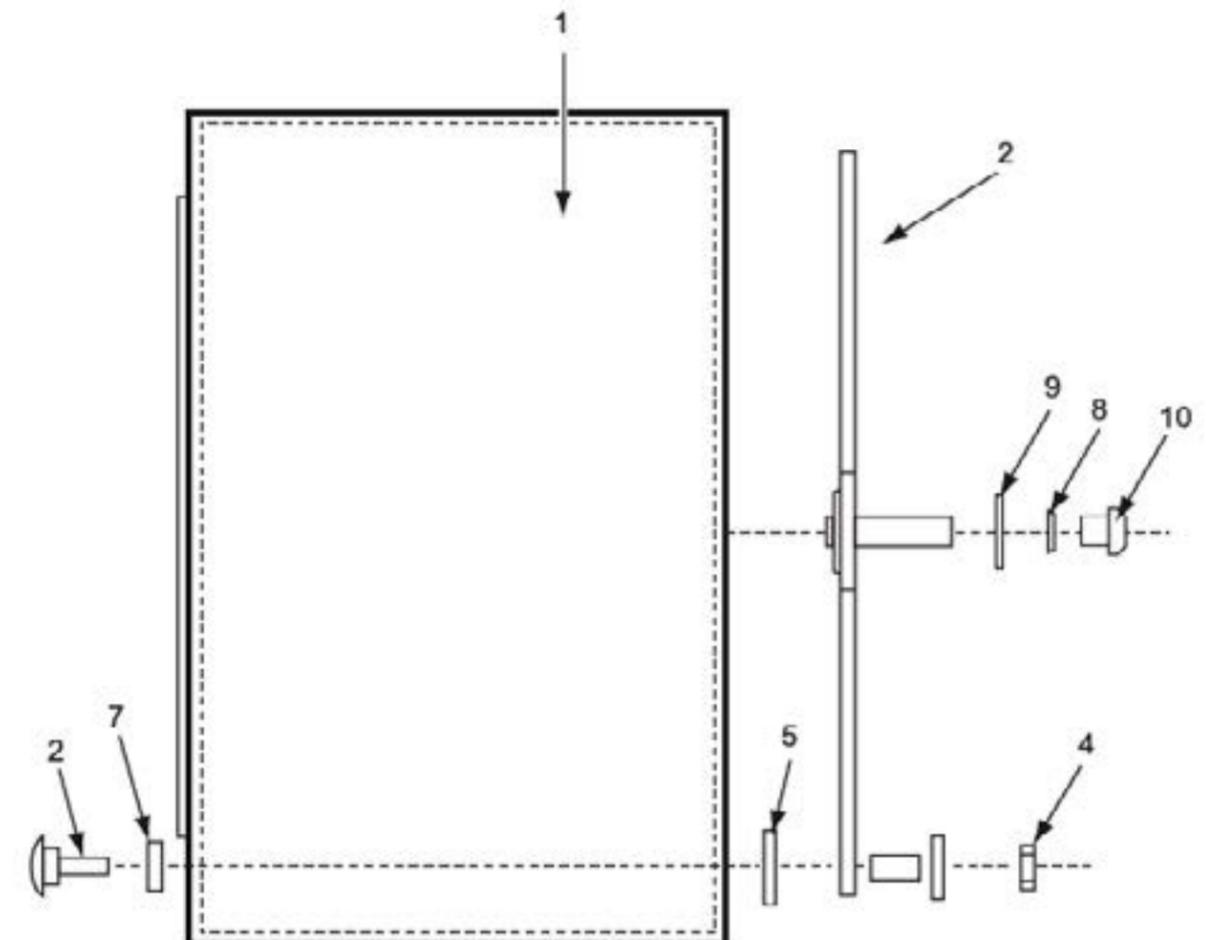
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Tumbler Basket Group

Key	Part Number	Description	Qty
1	9848-118-001	Tumbler Ass'y	1
*	9848-118-002	Tumbler Ass'y SS.....	1
2	9873-005-001	Spider Ass'y with bearing on.....	1
3	9497-226-001	Rod, Tumbler	4
4	8640-417-005	Nut 1/2"-13.....	4
5	9552-013-000	Shim.....	4
7	8641-590-001	Washer, Tumbler Rod Special	4
*	9487-234-001	Ring, Tolerance.....	1
8	8641-582-016	Lock Washer ext tooth 1/2", Tumbler Shaft	1
9	8641-581-026	Flat Washer 1/2",Tumbler Shaft.....	1
10	9545-017-009	Screw, Tumbler Shaft 1/2-13 x 11/4"	1

* Not Illustrated

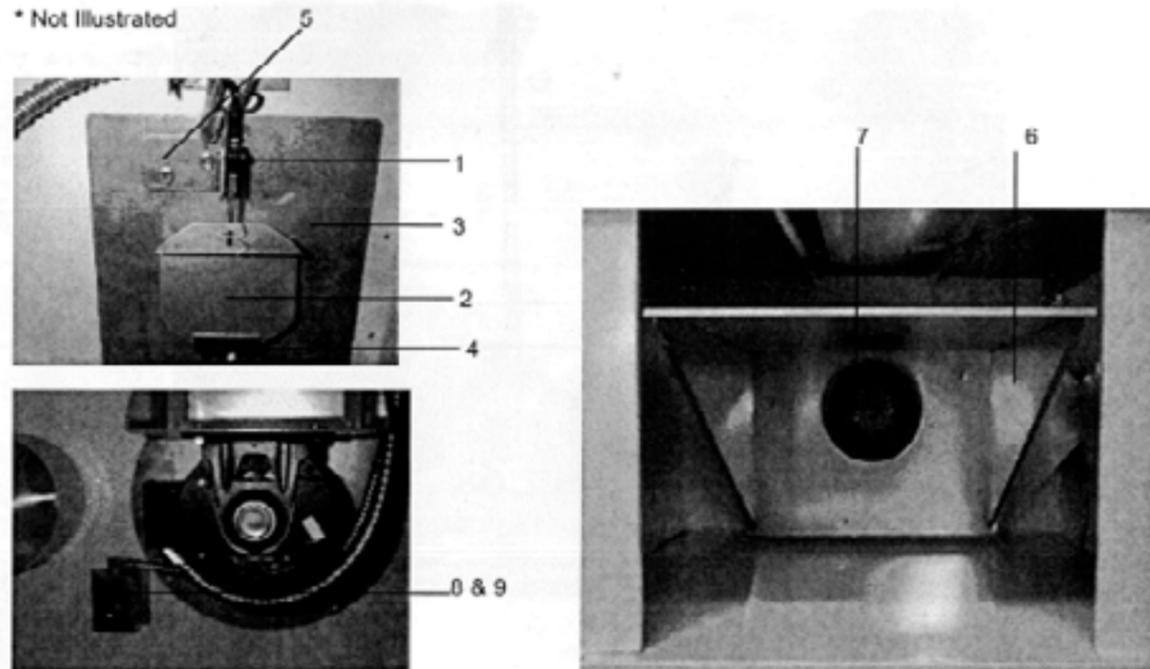


Blower Impeller and Air Flow Switch Group Over Temperature Switch

Key	Part Number	Description	Quantity
1	9539-461-009	Switch, Air Flow	1
*	9545-020-001	Screw, Hx #4-40 x 5/8.....	2
*	8640-401-001	Nut, Special Twin#4-40	1
2	9008-007-001	Actuator-Switch, Air Flow.....	1
*	9451-169-002	Pin, Cotter.....	1
3	9074-283-001	Plate, Cover.....	1
4	9029-046-001	Actuator Stop.....	1
5	9029-100-001	Bracket, Switch	1
*	9545-008-001	Screw 108 x 1/4.....	4
*	9039-575-000	Bracket, Conduit.....	1
6	9834-009-001	Hood Ass'y, Lint	1
*	8640-412-004	Nut, Whizlock.....	6
*	9822-031-002	Lint Screen 34" length	1
7	9278-037-003	Impeller, w/set screws.....	1
*	9074-27S.002	Cover-Half, Blower Impeller {Flat}	1
*	9074-27S.003	Cover-Half, Blower Impeller {Formed}	1
*	9545-008-001	Screw, Hex#10Bx1/4	4
8	9576-207-006	Thermostat, Safety	1
9	9825-057-002	Cover, Safety Thermostat.....	1
*	9545-008-001	Screw 108 x 1/4.....	2
*	9345-981-001	Schematic Wiring	1
*	9345-982-001	Diagram Wiring.....	1

* Not Illustrated

* Not Illustrated



Section 7: Maintenance

Preventative Maintenance

Daily

1. Clean lint screen by unlocking and sliding out in their tracks for access. Use soft brush if necessary. Failure to do so will slow drying and increase gas usage and temperatures throughout the dryer.
2. Check lint screen for tears. Replace if necessary.

Monthly

1. Remove lint accumulation from end bells of motor.
2. Clean lint from lint screen compartment.
3. Remove lint and dirt accumulation from top of the dryer and all area above, and around the burners and burner housing. Failure to keep this portion of the dryer clean can lead to a build-up of lint creating a fire hazard.
4. Place a few drops of light oil on top and bottom pivots of the clothes door hinge.
5. Grease bearings and shaft of intermediate drive pulley.

Quarterly

1. Check belts for looseness, wear or fraying.
2. Inspect gasket of door glass for excessive wear.
3. Check tightness of all fasteners holding parts to support channel.
4. Check tightness of tumbler shaft retaining nut.
5. Remove lint accumulation from primary air ports in burners.
6. Grease pivot pins and tension arms where in contact with each other.

Semi-Annually

1. Remove and clean main burners.
2. Remove all orifices and examine for dirt and hole obstruction.
3. Remove all lint accumulation. Remove front panel, lint screen housing and remove lint accumulation.

Annually

1. Check intermediate pulley bearings for wear.
2. Check and remove any lint accumulation from exhaust system.