

# ***SERIES***



**X-Series Vended Stack & Single Pocket Dryers  
Reversing and Non-Reversing Parts Manual**



X-Series Series Vended Dryers  
Reversing & Non-Reversing  
Parts Manual

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## Kits, Assemblies, and Common Parts

DC30X2\_ \_ \_ T\_ \_  
DC50X2\_ \_ \_ T\_ \_

| Cabinet Components        | Part Number  |
|---------------------------|--------------|
| Liner, Baffle RH T-30X2   | 9354-015-001 |
| Liner, Baffle LH T-30X2   | 9354-016-001 |
| Liner, Baffle RH T-50X2   | 9354-013-002 |
| Liner, Baffle LH T-50X2   | 9354-014-002 |
| Cleanout Duct Assembly 8" | 9973-034-001 |



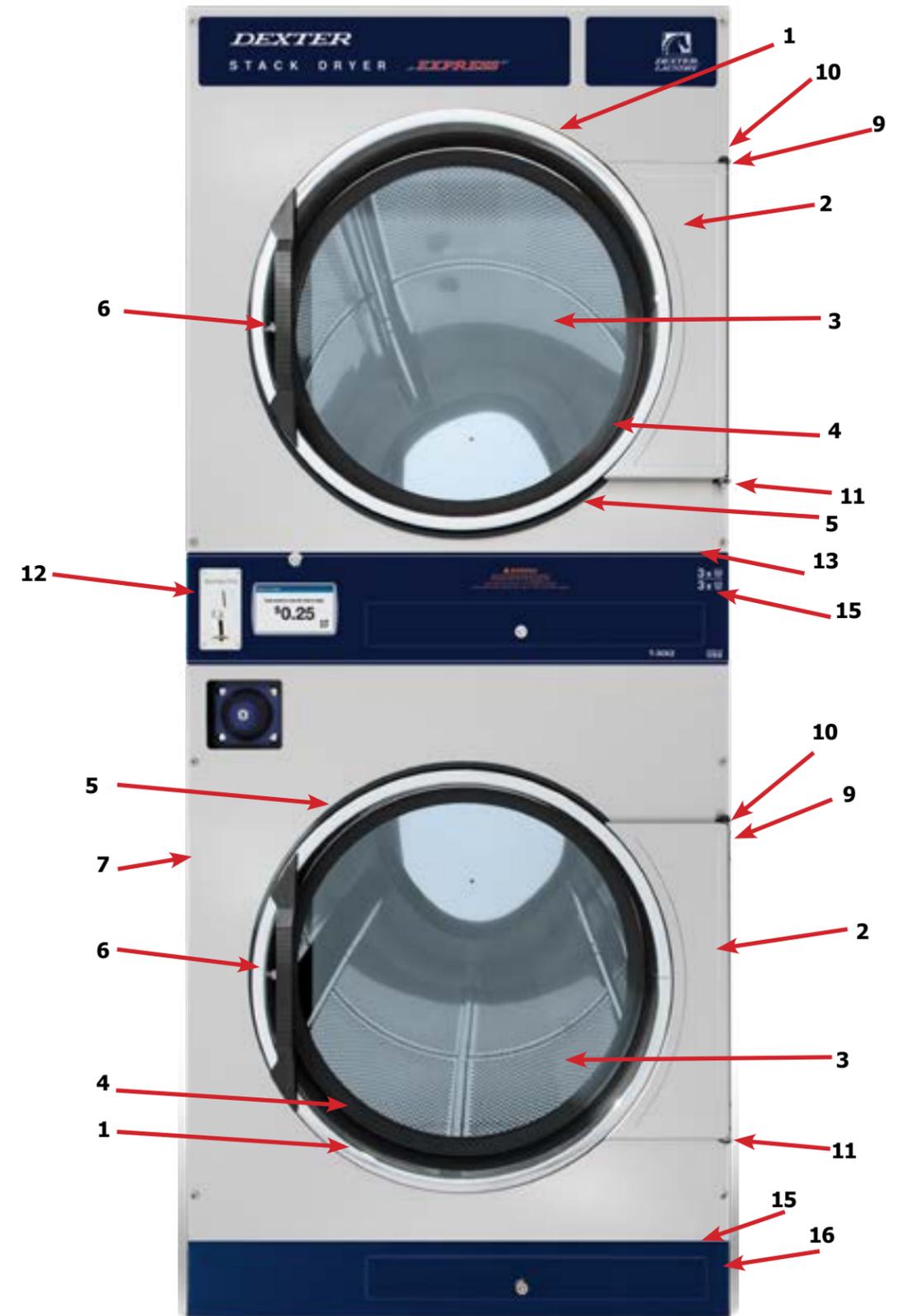
***DEXTER***<sup>®</sup>  
***LAUNDRY***



## Section 1: Touch Series Vended Stack Dryers Parts Data

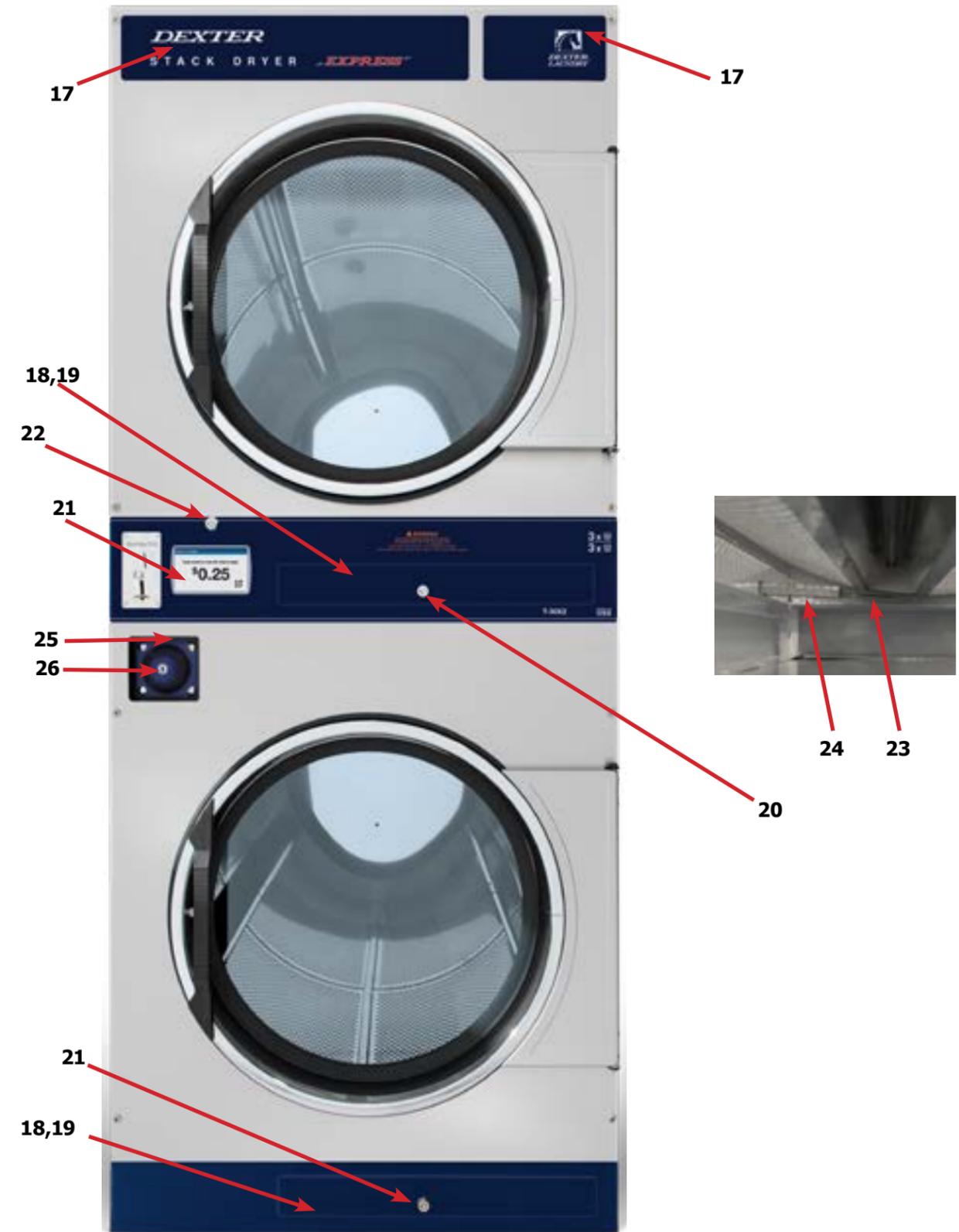
## Cabinet Parts Group

| Key | Description                        | T-30X2       | T-50X2       | QTY |
|-----|------------------------------------|--------------|--------------|-----|
| *   | Complete Door Assembly ss/chr/blk  | 9960-256-035 | 9960-285-007 | 2   |
| 1   | Door Assembly, Loading (Ring Only) | 9960-319-003 | 9960-320-003 | 2   |
| 2   | Plate Assembly, Hinge (No Pin)     | 9982-280-012 | 9982-353-001 | 2   |
| *   | Screw, Hinge to Door               | 9545-012-015 | 9545-012-015 | 8   |
| *   | Nut, Hinge to Door                 | 8640-413-002 | 8640-413-002 | 8   |
| 3   | Glass, Door                        | 9212-002-003 | 9212-002-004 | 2   |
| 4   | Gasket, Glass Black                | 9206-413-001 | 9206-413-002 | 2   |
| *   | Support, Door Glass                | 9548-117-000 | 9548-117-000 | 2   |
| *   | Tool Install Dryer Door Gasket     | 8545-064-001 | 8545-064-001 | 1   |
| 5   | Gasket, Outer Rim Black            | 9206-420-003 | 9206-420-005 | 2   |
| 6   | Handle, Loading Door               | 9244-093-001 | 9244-093-001 | 2   |
| *   | Screw, Handle 1/4-20 x 3/8         | 9545-018-017 | 9545-018-017 | 4   |
| *   | Stud, Door Catch                   | 9531-033-002 | 9531-033-002 | 2   |
| *   | Nut, Hex                           | 8640-413-001 | 8640-413-001 | 2   |
| *   | Nut, Acorn                         | 8640-413-003 | 8640-413-003 | 2   |
| *   | Catch, Loading Door                | 9086-015-002 | 9086-015-002 | 2   |
| *   | Pop Rivet for mtg. catch           | 9491-009-004 | 9491-009-004 | 4   |
| 7   | Panel Assembly, Front-Upper (SS)   | 9989-724-001 | 9989-725-001 | 1   |
| 8   | Panel Assembly, Front-Lower (SS)   | 9989-630-001 | 9989-521-001 | 1   |
| *   | Insulation- Front Panel (Top Half) | 9277-063-001 | 9277-054-001 | 2   |
| *   | Insulation-Front Panel (Btm Half)  | 9277-063-002 | 9277-054-002 | 2   |
| *   | Screw, Front Panel                 | 9545-008-014 | 9545-008-014 | 8   |
| *   | Finish Washer                      | 8641-585-001 | 8641-585-001 | 8   |
| *   | Nut, Expansion                     | 8640-442-001 | 8640-442-001 | 8   |
| 9   | Strap, Hinge (SS/Black)            | 9544-072-002 | 9544-069-005 | 2   |
| *   | Screw, Hinge to Panel              | 9545-012-028 | 9545-012-028 | 8   |
| 10  | Screw, Door to Hinge Strap         | 9545-052-001 | 9545-052-001 | 4   |
| 11  | Washer, Fiber                      | 8641-436-003 | 8641-436-003 | 2   |
| 12  | Acceptor, Coin                     | 9021-099-001 | 9021-099-001 | 1   |
| *   | Retainer, Coin Acceptor            | 9486-149-001 | 9486-149-001 | 2   |
| *   | Screw                              | 9545-053-002 | 9545-053-002 | 4   |
| 13  | Escutcheon, Upper                  | 9141-181-002 | 9141-182-002 | 1   |
| 14  | Trim, Overlay-Upper Blue           | 9435-068-002 | 9435-070-002 | 1   |
| 14  | Trim, Overlay-Upper Black          | 9435-068-001 | 9435-070-001 | 1   |
| 15  | Escutcheon, Lower                  | 9141-176-002 | 9141-179-002 | 1   |
| 16  | Trim, Overlay-Lower Blue           | 9435-063-002 | 9435-066-002 | 1   |
| 16  | Trim, Overlay-Lower Black          | 9435-063-001 | 9435-066-001 | 1   |



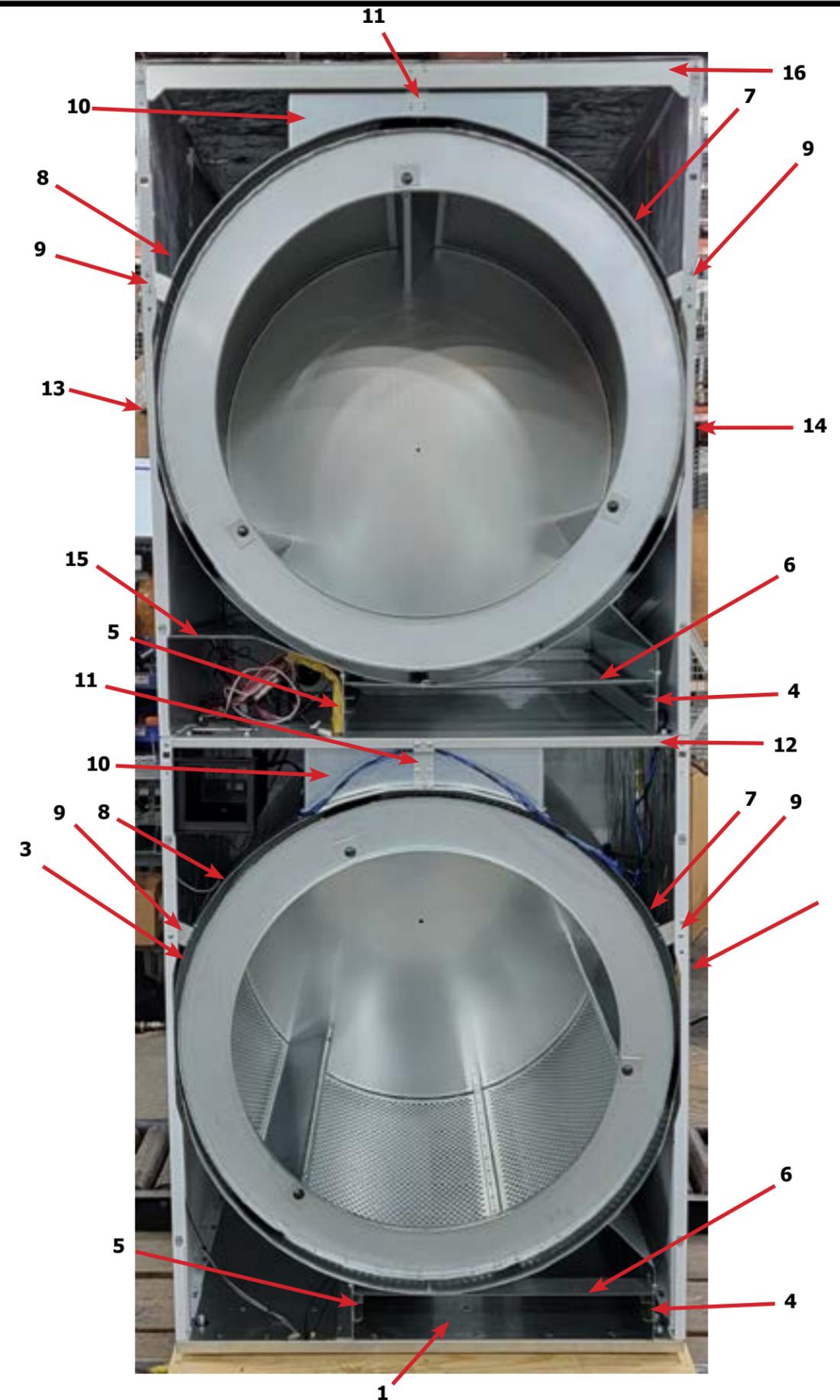
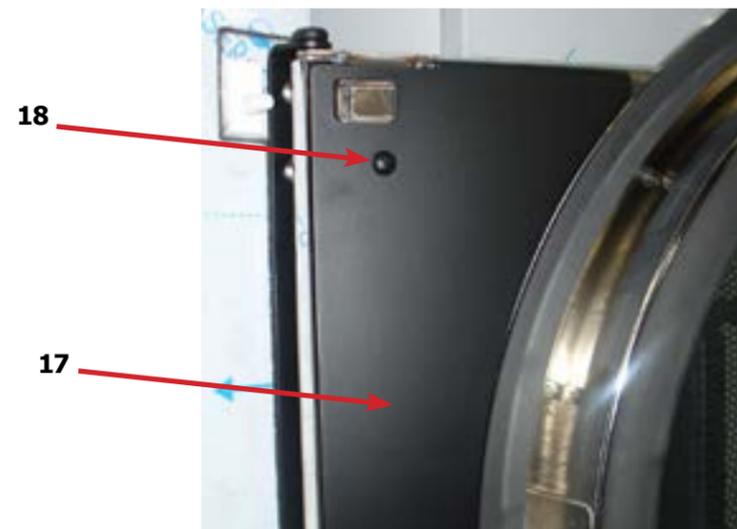
## Cabinet Parts Group Continued

| Key | Description                                      | T-30X2       | T-50X2       | QTY |
|-----|--|--------------|--------------|-----|
| 17  | Nameplate, Blue                                  | 9412-271-002 | 9412-271-002 | 1   |
| 17  | Nameplate, Black                                 | 9412-271-001 | 9412-271-001 | 1   |
| 18  | Lint Drawer Assembly, Blue                       | 9866-010-001 | 9866-011-001 | 2   |
| 18  | Lint Drawer Assembly, Black                      | 9866-010-002 | 9866-011-002 | 2   |
| 19  | Overlay Trim, Lint Drawer, Blue                  | 9435-003-009 | 9435-024-001 | 2   |
| 19  | Overlay Trim, Lint Drawer, Black                 | 9435-029-001 | 9435-024-002 | 2   |
| *   | Felt Seal (Back of Lint Screen)                  | 9532-143-001 | 9532-143-001 | 2   |
| *   | Lint Screen Assembly (No Front)                  | 9805-041-001 | 9805-042-001 | 2   |
| *   | Replacement Lint Screen Only                     | 9555-057-002 | 9555-057-008 | 2   |
| 20  | Lock and Key, Lint Drawer                        | 8650-012-004 | 8650-012-004 | 2   |
| *   | Key 6101 only                                    | 6292-006-010 | 6292-006-010 | 2   |
| *   | Cam, Lock  | 9095-052-001 | 9095-052-001 | 2   |
| *   | Lint Screen Strap Hold Down Screws 10Bx 1/4      | 9545-008-001 | 9545-008-001 | 32  |
| 21  | Controls Assy, Blue                              | 9857-290-001 | 9857-290-001 | 1   |
| 21  | Controls Assy, Black                             | 9857-290-002 | 9857-290-002 | 1   |
| *   | Harness, Control/Graphic                         | 9627-922-003 | 9627-922-003 | 1   |
| 22  | Lock and Key, Control                            | 8650-012-003 | 8650-012-003 | 1   |
| *   | Cam, Lock  | 9095-041-001 | 9095-041-001 | 1   |
| *   | Key only 6324                                    | 6292-006-007 | 6292-006-007 | 1   |
| 23  | Sensor Temp Control                              | 9501-006-002 | 9501-004-004 | 1   |
| 24  | Mounting Bracket, Heat Sensor (Under Basket)     |              | 9985-188-001 | 1   |
| *   | Screw, Round Head (Mounts sensor; phillips head) |              | 9545-045-005 | 1   |
| *   | Grommet, 3/16 ID                                 |              | 9209-037-002 | 1   |
| *   | Leg, Leveling 1/2"                               | 8544-006-001 | 8544-006-001 | 4   |
| *   | Leveling Leg Wrench                              |              |              |     |
| *   | Cover, Cabinet (Top)                             | 9074-365-001 | 9074-320-001 | 1   |
| *   | Insulation Cabinet Cover                         | 9277-041-011 | 9277-041-017 | 1   |
| *   | LP Kit   |              |              | 1   |
| *   | Stack Dryer Trunnion Puller                      |              |              | 1   |
| 25  | Vault, Coin Box                                  | 9942-038-005 | 9942-038-005 | 1   |
| *   | Plate, Mounting-Coin Vault                       | 9982-338-001 | 9982-338-001 | 1   |
| *   | Nuts, Mounting Plate-Coin Vault                  | 8640-413-004 | 8640-413-004 | 2   |
| *   | Screws, Mounting-Coin Vault                      | 9545-008-024 | 9545-008-024 | 2   |
| 26  | Coin Box Assy, Large Blue                        |              |              |     |
| 26  | Coin Box Assy, Large Black                       |              |              |     |



## Cabinet Parts Group Continued

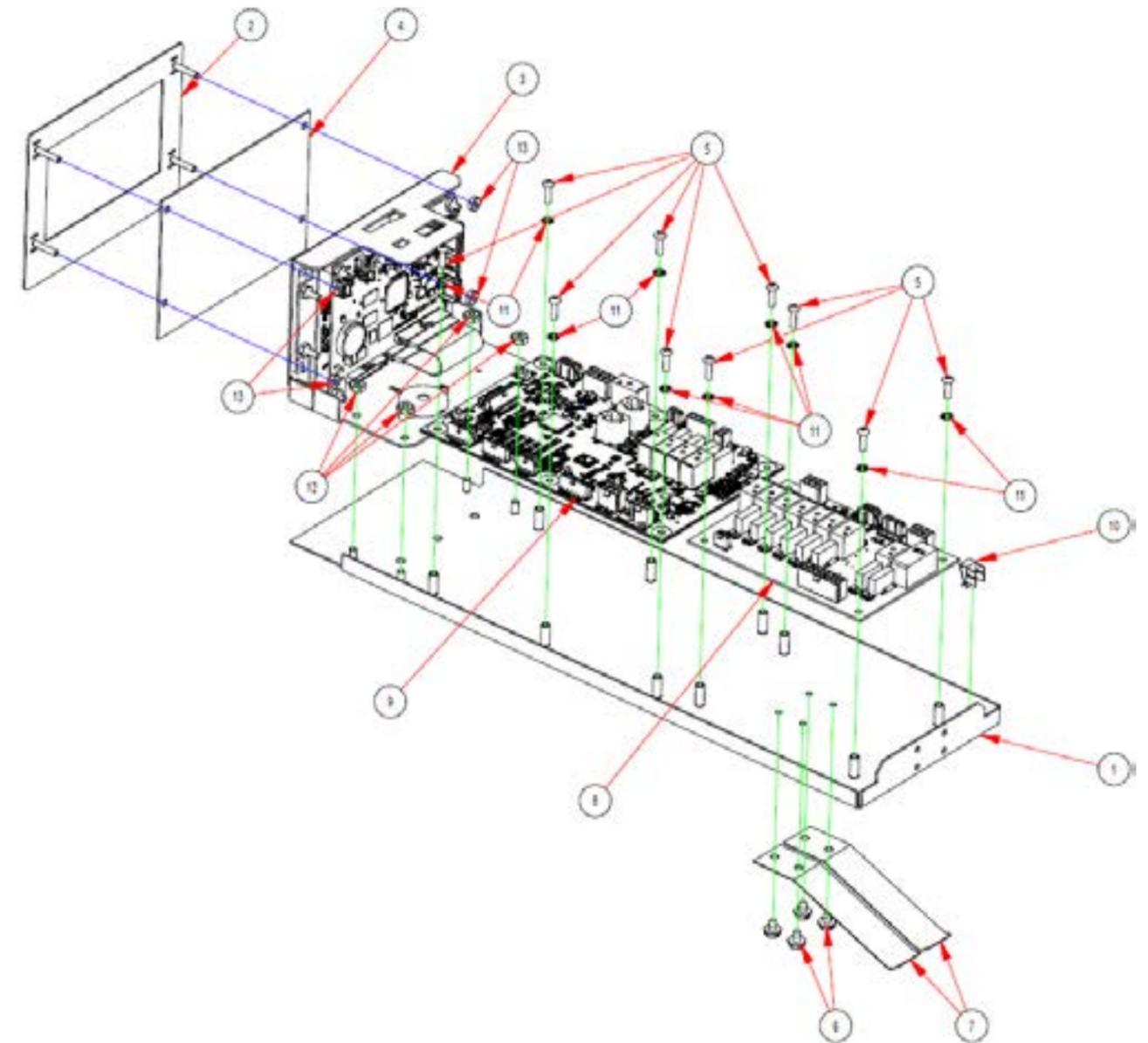
| Key | Description                              | T-30X2       | T-50X2       | QTY |
|-----|--|--------------|--------------|-----|
| 1   | Cabinet Base Assembly                    | 9945-167-001 | 9945-168-001 | 1   |
| *   | Back Panel Assembly                      | 9989-732-002 | 9989-735-002 | 2   |
| 2   | Lower RH Side Panel Assembly             | 9989-733-003 | 9989-736-003 | 1   |
| 3   | Lower LH Side Panel Assembly             | 9989-733-004 | 9989-736-004 | 1   |
| 4   | RH Lint Rail Guide Assembly              | 9750-021-001 | 9750-023-001 | 2   |
| 5   | LH Lint Rail Guide Assembly              | 9750-022-001 | 9750-024-001 | 2   |
| 6   | Lower Baffle Brace                       | 9046-106-001 |              | 2   |
| 7   | RH Baffle                                | 9049-131-001 | 9049-133-001 | 2   |
| 8   | LH Baffle                                | 9049-132-001 | 9049-134-001 | 2   |
| *   | Baffle Reinforcement w/ Thermistor Mount | 9489-060-001 |              | 2   |
| *   | Baffle Reinforcement                     | 9489-059-001 | 9489-062-001 | 6   |
| 9   | Angled Baffle Bracket                    | 9029-371-001 | 9029-371-001 | 4   |
| 10  | Heat Chamber Assembly                    | 9870-102-001 | 9870-103-001 | 2   |
| 11  | Heat Chamber Bracket                     | 9029-373-001 |              | 2   |
| 12  | Intermediate Panel                       | 9444-116-001 | 9989-737-001 | 1   |
| 13  | RH Side Panel                            | 9444-115-003 | 9989-736-003 | 1   |
| 14  | LH Side Panel                            | 9444-115-004 | 9989-736-004 | 1   |
| 15  | Controls Wrapper                         | 9636-252-001 | 9636-253-001 | 1   |
| 16  | Top Cabinet Brace                        | 9046-107-001 | 9046-108-001 | 1   |
| *   | Rivet-Blind 3/16 Steel                   | 9491-009-001 |              | 202 |
| *   | Rivet-Blind 3/16 Steel                   |              | 9491-009-001 | 220 |
| *   | Rivet-Blind 3/16 White Painted           | 9491-009-005 |              | 52  |
| *   | Screw-10abx3/8                           | 9545-008-024 |              | 15  |
| *   | Screw-10abx3/8                           |              | 9545-008-024 | 9   |
| 17  | Black Hinge Cover                        | 9074-341-002 | 9074-340-002 | 2   |
| 18  | Screw                                    | 9545-008-010 | 9545-008-010 | 4   |
| 19  | Door Switch                              | 9539-487-001 | 9539-487-001 | 2   |



## Controls Parts Group

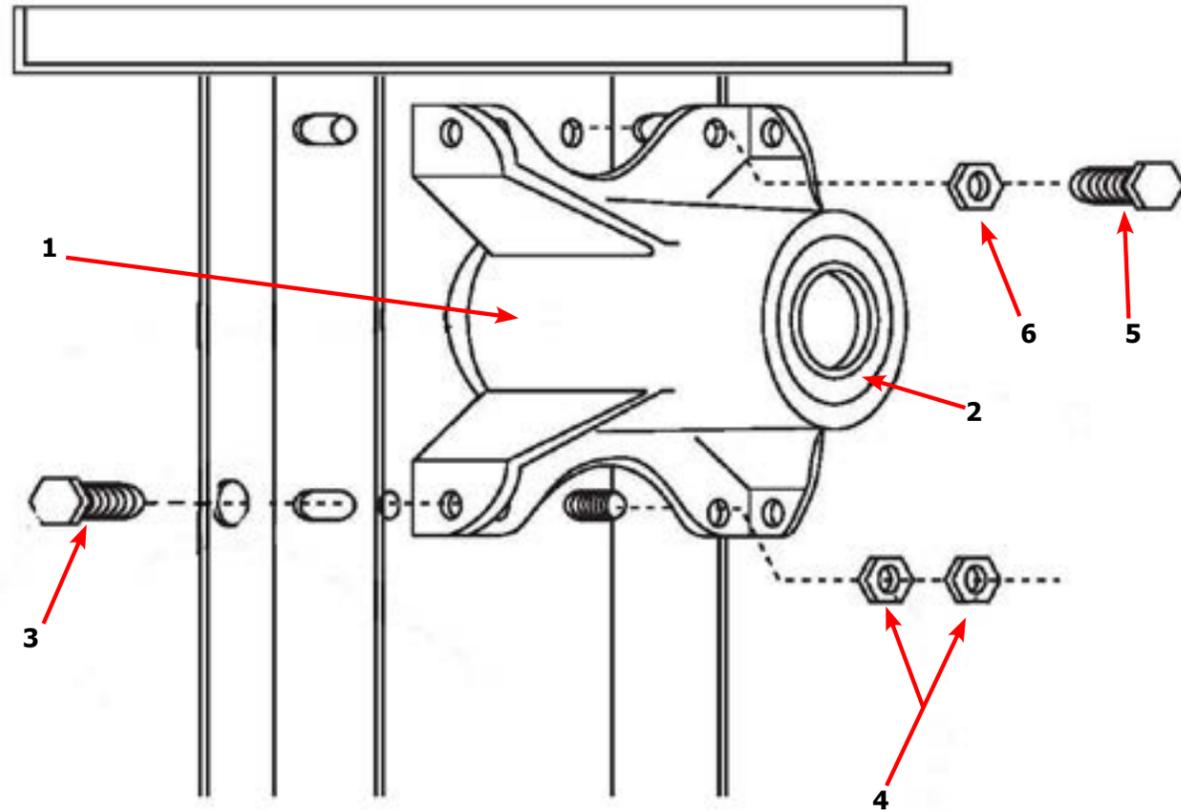
| Key | Description                    | T-30X2       | T-50X2       | QTY |
|-----|--------------------------------|--------------|--------------|-----|
| 1   | Plate Assembly-Touch, Tray     | 9982-403-001 | 9982-403-001 | 1   |
| 2   | Front Assembly-Control, Touch  | 9974-025-001 | 9974-025-001 | 1   |
| 3   | Control Assembly-Display 5" TS | 9857-288-002 | 9857-288-002 | 1   |
| 4   | Window-5" Protector, Display   | 9635-024-001 | 9635-024-001 | 1   |
| 5   | Screw-PNHDCR, 6-32             | 9545-044-010 | 9545-044-010 | 10  |
| 6   | Screw-HXWSHDSL,#10BX0.25       | 9545-008-001 | 9545-008-001 | 4   |
| 7   | Spring-Flat Controls Assembly  | 9534-365-001 | 9534-365-001 | 2   |
| 8   | PCB Assembly-Relay             | 9474-011-001 | 9474-011-001 | 1   |
| 9   | PCB Assembly-Main Control      | 9474-010-001 | 9474-010-001 | 1   |
| 10  | Terminal-Grounding Clip        | 8652-130-038 | 8652-130-038 | 1   |
| 11  | Lockwasher-External Tooth #6   | 8641-582-005 | 8641-582-005 | 10  |
| 12  | Nut-HEXKEPS,#8-32              | 8640-412-005 | 8640-412-005 | 4   |
| 13  | Nut-HEXKEPS,#6-32              | 8640-411-003 | 8640-411-003 | 4   |

## Control Parts Group



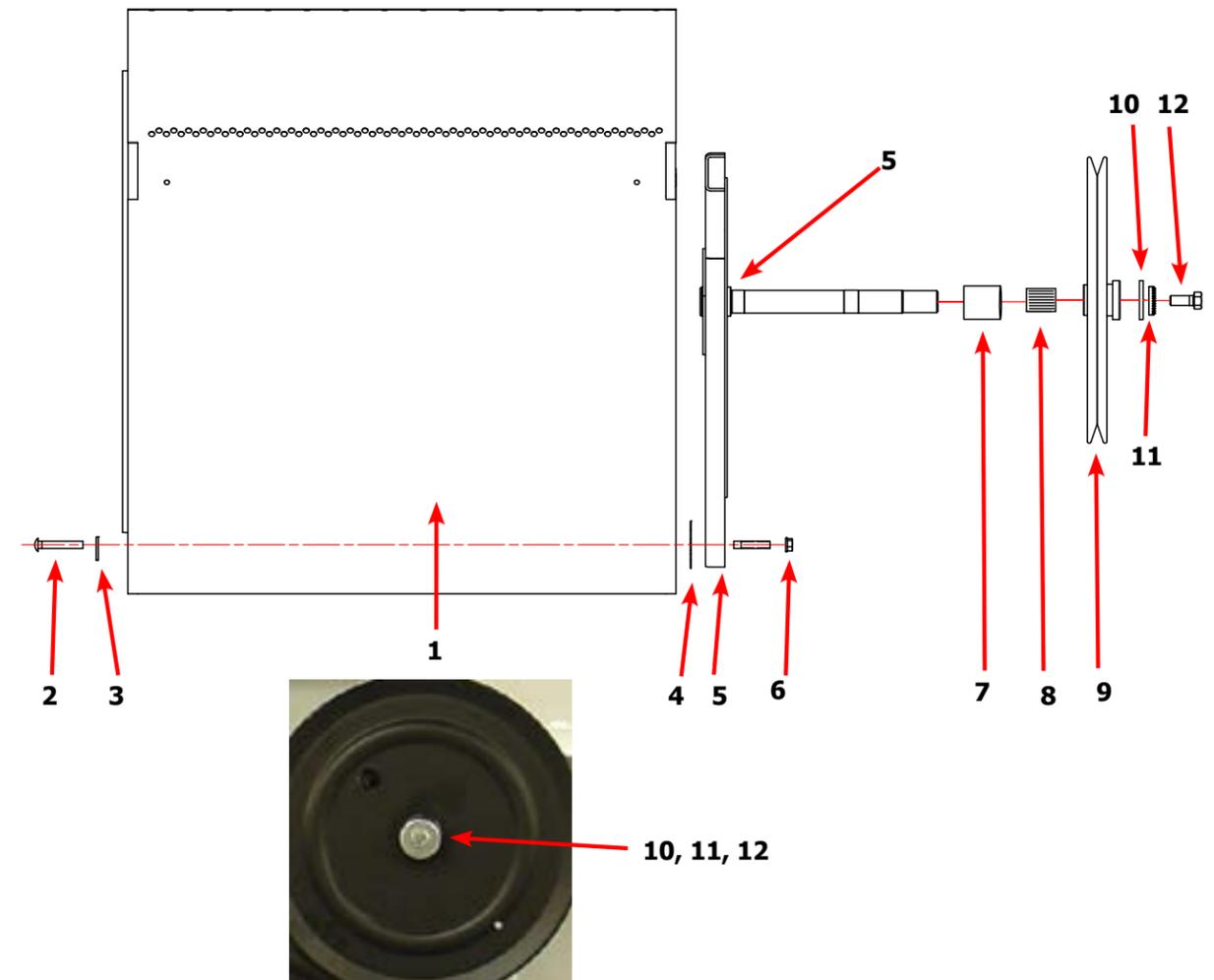
## Bearing Housing Parts Group

| Key | Description  | T-30X2       | T-50X2       | QTY |
|-----|--|--------------|--------------|-----|
| *   | Bearing Housing Complete Assy (Includes bearings & Spacer) | 9803-160-003 | 9803-201-001 | 1   |
| 1   | Housing, Bearing   | 9241-161-002 | 9241-189-002 | 1   |
| *   | Bearing, Ball, Front                                       | 9036-130-001 | 9036-159-001 | 1   |
| *   | Spacer, Bearing  | 9538-139-002 | 9538-183-001 | 1   |
| 2   | Bearing, Ball, Rear  | 9036-130-001 | 9036-159-003 | 1   |
| 3   | Screw  | 9545-049-002 | 9545-017-017 | 4   |
| 4   | Nut  | 8640-400-002 | 8640-417-002 | 4   |
| 5   | Screw  | 9545-049-001 | 9545-017-018 | 2   |
| 6   | Nut, 3/8-24  | 8640-415-002 |              | 2   |
| *   | Shim, Tumbler  | 9538-139-002 |              | AR  |



## Tumbler Parts Group

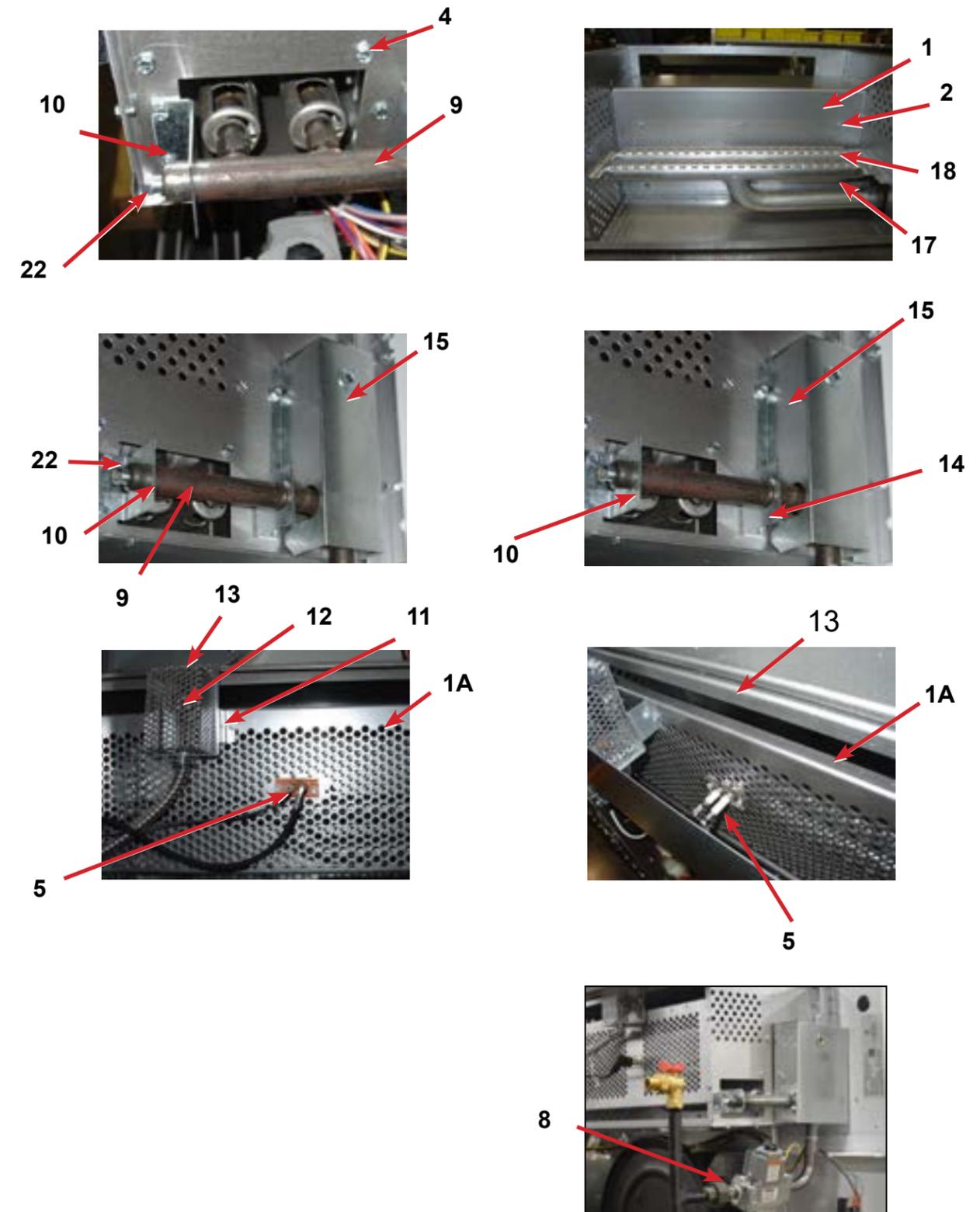
| Key | Description                                      | T-30X2       | T-50X2       | QTY |
|-----|--|--------------|--------------|-----|
| *   | Tumbler Assy Complete W/Spider (GALV)            | 9848-147-001 | 9848-149-001 | 2   |
| *   | Tumbler Assy Complete W/Spider (SS & Galv front) | 9848-142-002 | 9848-149-002 | 2   |
| 1   | Tumbler Assy (Galvanized)                        | 9848-146-001 | 9848-148-001 | 2   |
| 1   | Tumbler Assy (Stainless Galvanized front)        | 9848-146-002 | 9848-148-002 | 2   |
| 2   | Rod, Tumbler                                     | 9497-019-003 | 9497-226-002 | 6   |
| 3   | Washer, Special                                  | 8641-554-001 | 8641-590-002 | 6   |
| 4   | Shim   | 9552-013-003 | 9552-013-003 | AR  |
| 5   | Spider Assy                                      | 9568-015-001 | 9568-013-001 | 2   |
| 6   | Nut  | 8640-415-004 | 8640-417-005 | 6   |
| 7   | Spacer-Shaft                                     | 9538-164-002 |              | 2   |
| 8   | Tolerance Ring                                   | 9487-234-005 |              | 2   |
| 9   | Pulley, Driven                                   | 9908-049-002 |              | 2   |
| 10  | Washer -Flat                                     | 8641-581-026 |              | 2   |
| 11  | LockWasher - IntTooth, 1"                        | 8641-582-016 |              | 2   |
| 12  | Screw, 1/2-13x1 1/4                              | 9545-017-009 |              | 2   |



## Burner Housing Parts Group

| Key | Description  | T-30X2       | T-50X2       | QTY |
|-----|--|--------------|--------------|-----|
| *   | Housing Assembly, Burner                             | 9803-229-001 | 9803-207-001 | 2   |
| 1a  | Panel, Back Burner Housing                           | 9454-991-001 | 9454-992-001 | 2   |
| 1   | Service Plate baffle Recirculation Chamber Clean Out | 9452-850-001 | 9452-729-001 | 2   |
| *   | Screws   | 9545-008-006 | 9545-008-006 | 8   |
| 2   | Screw  | 9545-008-001 | 9545-008-001 | 16  |
| 18  | Angle, Burner Support                                | 9003-220-001 | 9003-220-001 | 2   |
| *   | Screw  | 9545-008-006 | 9545-008-006 | 4   |
| 17  | Burner, Main   | 9048-020-001 | 9048-020-002 | 4   |
| *   | Screw 10AB x 3/8"                                    | 9545-008-006 | 9545-008-006 | 4   |
| 4   | Screw 10B x 1/4"                                     | 9545-008-001 | 9545-008-001 | 8   |
| 5   | Electrode Assy, Ignition                             | 9875-002-003 | 9875-002-003 | 2   |
| 19  | Screw, Electrode Mtg 8B x 1/4"                       | 9545-045-001 | 9545-045-001 | 4   |
| 7   | Valve, Gas Shut Off (Optional)                       | 9379-196-001 | 9379-186-001 | 1   |
| 8   | Control Assy, Gas White Rogers (60Hz Only)           | 9857-192-001 | 9857-192-001 | 2   |
| 9   | Manifold, Assy                                       | 9381-012-001 | 9381-012-001 | 2   |
| *   | Orifice, Burner-Natural                              | 9425-069-023 | 9425-069-021 | 4   |
| *   | Orifice, Burner-LP                                   | 9425-069-024 | 9425-069-022 | 4   |
| *   | Orifice, Burner (50Hz Only)                          | 9425-069-009 | 9425-069-009 | 4   |
| 10  | Bracket, Manifold                                    | 9029-175-001 | 9029-175-001 | 2   |
| 22  | Pipe Plug in end of Burner Manifold                  | 8615-104-038 | 8615-104-038 | 2   |
| *   | Screw  | 9545-008-006 | 9545-008-006 | 4   |
| 12  | Thermostat, Hi-Limit                                 | 9576-203-002 | 9576-203-002 | 2   |
| *   | Spacer, Hi-Limit                                     | 9538-142-001 | 9538-142-001 | 4   |
| *   | Screw 8B x 3/4"                                      | 9545-045-007 | 9545-045-007 | 4   |
| 13  | Cover, Hi-Limit Stat Ignitor                         | 9074-329-001 | 9074-329-001 | 2   |
| *   | Screw  | 9545-008-006 | 9545-008-006 | 6   |
| *   | Thermostat, Safety Shutoff                           | 9576-207-008 | 9576-207-008 | 2   |
| *   | Screw  | 9545-008-006 | 9545-008-006 | 4   |
| 15  | Cover, Safety Stat                                   | 9825-061-001 | 9825-062-001 | 2   |
| *   | Screw  | 9545-008-024 | 9545-008-024 | 6   |
| *   | Gas Pipe Assembly                                    | 9838-023-002 | 9838-023-003 | 1   |
| *   | Gas Pipe Assembly (50Hz Only -39 Model)              | 9838-021-002 | 9838-022-002 | 1   |
| *   | Gas Pipe Assembly (50Hz Only -59 Model)              | 9838-021-003 | 9838-022-003 | 1   |
| *   | Kit, LP Conversion (White Rogers) (60Hz Only)        | 9732-102-044 | 9732-102-045 | 2   |
| *   | Kit, LP Conversion White Rodgers (50Hz Only)         | 9732-102-041 | 9732-102-042 | 2   |
| *   | Fitting - 1/2 NPT Union Adapter                      | 8615-120-001 | 8615-120-001 | 1   |

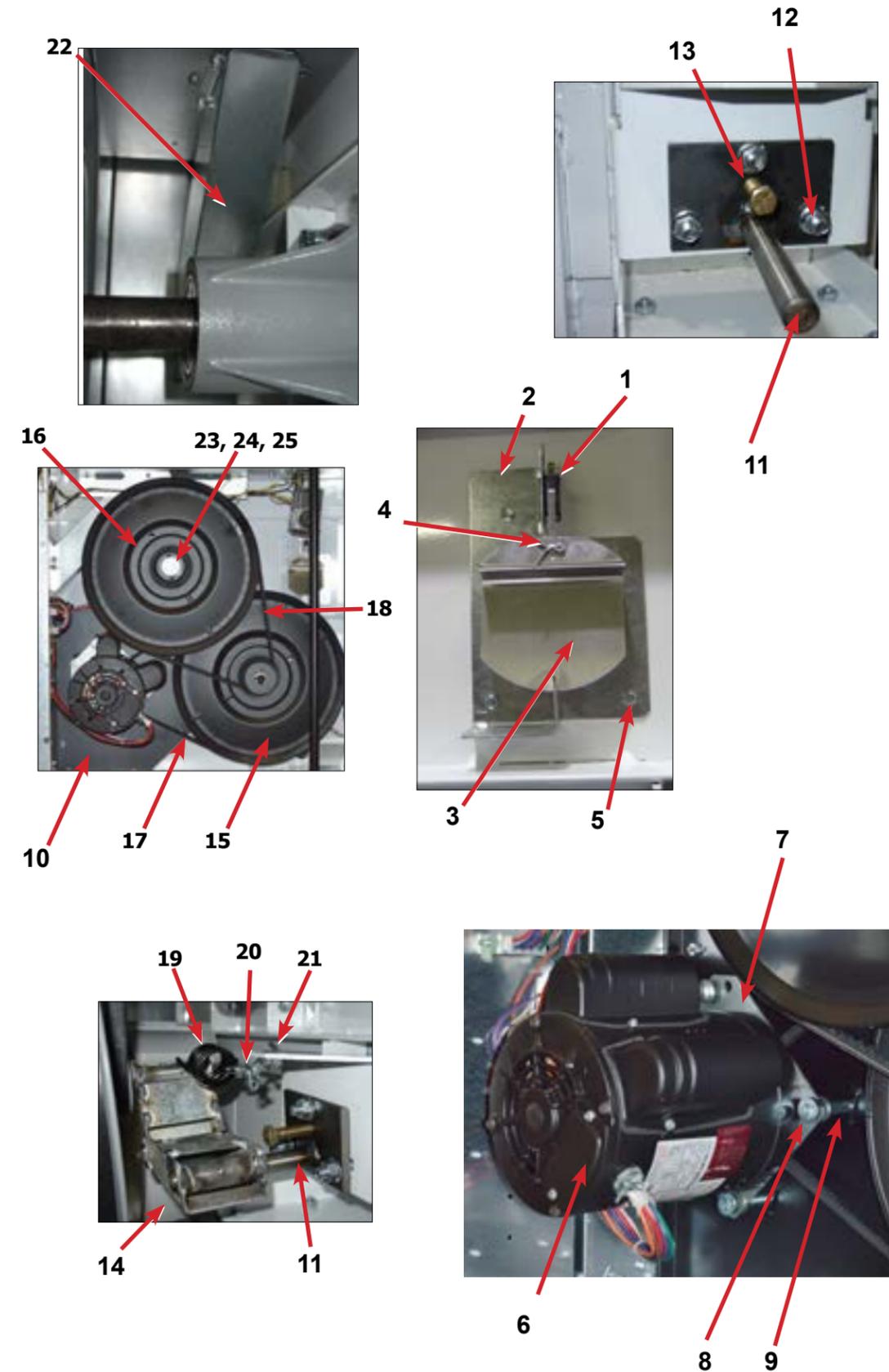
## Burner Housing Parts Group



## Rear View Parts Group - Non-Reversing Only

| Key | Description  | T-30X2       | T-50X2       | QTY |
|-----|--|--------------|--------------|-----|
| *   | Wire Harness Overtemperature Switch/Air Switch       | 9627-861-001 | 9627-861-001 | 2   |
| *   | Switch Assy, Air Flow                                | 9801-098-001 | 9801-098-001 | 2   |
| *   | Switch Assy, Air Flow (50Hz ONLY)                    | 9801-095-001 | 9801-098-002 | 2   |
| 1   | Switch, Air Flow                                     | 9539-461-009 | 9539-461-009 | 2   |
| 2   | Bracket, Switch- Air Flow                            | 9029-200-001 | 9029-200-001 | 2   |
| 2   | Bracket, Switch-Air Flow (50Hz ONLY)                 | 9029-174-001 | 9029-200-002 | 2   |
| 3   | Actuator, Switch                                     | 9008-007-001 | 9008-007-001 | 2   |
| 4   | Pin, Cotter  | 9451-169-002 | 9451-169-002 | 2   |
| 5   | Screw 4-40 x 5/8"                                    | 9545-020-001 | 9545-020-001 | 4   |
| *   | Nut, Special Twin .#4-40                             | 8640-401-001 | 8640-401-001 | 2   |
| *   | Shield, Switch                                       | 9550-169-003 | 9550-169-003 | 2   |
| 6   | Motor, Drive   | 9376-322-001 | 9376-322-001 | 2   |
| *   | Motor Kit  | 9732-205-027 | 9732-205-027 | 1   |
| *   | Run Capacitor  | 5191-108-002 | 5191-108-002 | 1   |
| *   | Start Capacitor                                      | 5191-109-002 | 5191-109-002 | 1   |
| 7   | Plate, Motor Mounting                                | 9452-770-001 | 9452-770-001 | 1   |
| *   | Bolt 3/8" - 16 x 3/4"                                | 9545-029-008 | 9545-029-008 | 8   |
| *   | Lockwash Spring 3/8                                  | 8641-582-003 | 8641-582-003 | 8   |
| 8   | Screw, Motor Plate to Back Assy. 1/4-20x 2 1/2       | 9545-018-019 | 9545-018-019 | 8   |
| *   | Lockwasher 1/4                                       | 8641-582-007 | 8641-582-007 | 8   |
| 9   | Spacer   | 9538-163-006 | 9538-163-006 | 8   |
| *   | Flat Washer 1/4 x 7/8                                | 8641-581-017 | 8641-581-017 | 24  |
| *   | Rubber Grommet                                       | 9209-086-002 | 9209-086-002 | 8   |
| *   | Grommet Spacers                                      | 9538-166-006 | 9538-166-006 | 8   |
| *   | Screw, Set   | 9545-028-013 | 9545-028-013 | 4   |
| 10  | Back Assy, Blower Hsg                                | 9962-018-002 | 9962-018-002 | 2   |
| 11  | Support Assy, Intermed. Pulley                       | 9991-053-001 | 9991-053-001 | 2   |
| 12  | Bolt, Rd Hd 3/8-16 x 1 1/4                           | 9545-029-010 | 9545-029-010 | 6   |
| 12  | Nut Flange Wizlock 3/8" - 16                         | 8640-415-004 | 8640-415-004 | 6   |
| 12  | Washer, Flat   | 8641-581-035 | 8641-581-035 | 6   |
| 13  | Bolt, 3/8-16 x 1 1/2                                 | 9545-029-003 | 9545-029-003 | 2   |
| 14  | Arm Assy-Tension, Complete                           | 9861-022-001 | 9861-022-001 | 2   |
| *   | Ring-Retaining                                       | 9487-200-003 | 9487-200-003 | 6   |
| 15  | Pulley Assy, Intermediate with bronze flange bearing | 9908-048-003 | 9908-048-003 | 2   |
| *   | Bronze Flange Bearing                                | 9036-145-002 | 9036-145-002 | 4   |
| 16  | Pulley Driven Tumbler                                | 9908-047-002 | 9908-047-002 | 2   |
| 17  | Belt, Drive Motor                                    | 9040-076-009 | 9040-076-009 | 2   |
| 18  | Belt, Driven Intermediate to Tumbler                 | 9040-073-011 | 9040-073-011 | 2   |
| 19  | Spring, Tension                                      | 9534-151-000 | 9534-151-000 | 2   |
| 20  | Chain, Tension                                       | 9099-012-005 | 9099-012-005 | 2   |

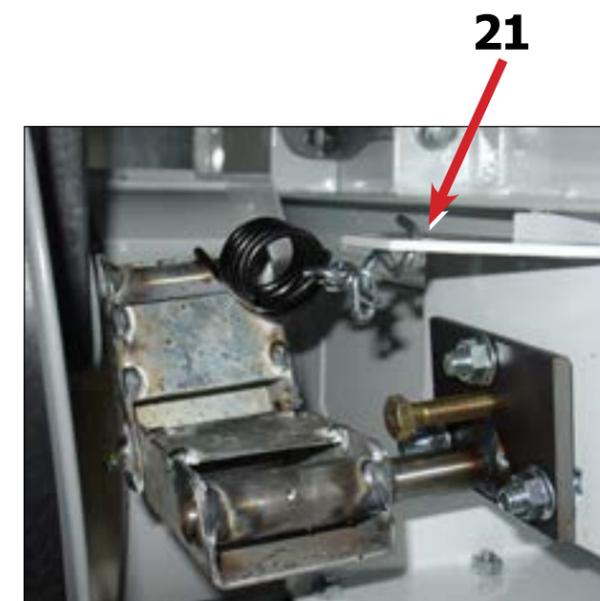
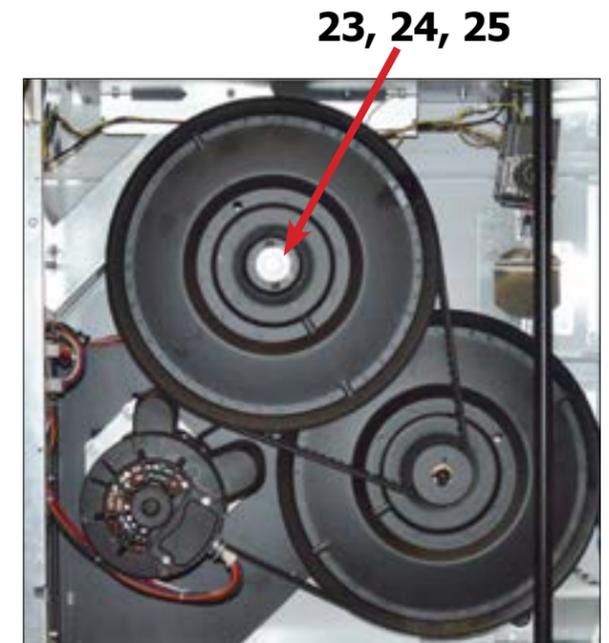
## Rear View Parts Group - Non-Reversing Only



## Rear View Parts Group - Non-Reversing Only Continued

| Key | Description                                   | T-30X2       | T-50X2       | QTY |
|-----|---|--------------|--------------|-----|
| 21  | Hook, Tension                                 | 9248-022-002 | 9248-022-002 | 2   |
| *   | Pin, Damper Hinge                             | 9451-146-001 | 9451-146-001 | 2   |
| *   | Cover Duct Upper                              | 9074-334-001 | 9074-334-001 | 1   |
| 22  | Heat Recirculation Assembly Duct              | 9973-032-001 | 9973-032-001 | 2   |
| *   | Motor Pulley - Driver                         | 9453-169-013 | 9453-169-013 | 1   |
| *   | Set Screws                                    | 9545-028-013 | 9545-028-013 | 2   |
| *   | Impeller                                      | 9278-043-001 | 9278-043-001 | 2   |
| 23  | Washer, Flat 1/2" for Tumbler Pulley          | 8641-581-026 | 8641-581-026 | 2   |
| 24  | Bolt, 1/2"-13 x 1 1/4                         | 9545-017-009 | 9545-017-009 | 2   |
| 25  | Washer, Star 1/2" for Tumbler Pulley          | 8641-582-016 | 8641-582-016 | 2   |
| *   | Screw 10 Bx 1/4"                              | 9545-008-001 | 9545-008-001 | 6   |
| *   | Bolt, 5/16-18 x 5/8"                          | 9545-014-004 | 9545-014-004 | 8   |
| *   | Nut, 5/16-18                                  | 8640-400-003 | 8640-400-003 | 8   |
| *   | Spacer, Shaft                                 | 9538-184-001 | 9538-184-001 | 2   |
| *   | Ring Tolerance                                | 9487-234-005 | 9487-234-005 | 2   |
| *   | Damper Inside Duct Exhaust                    | 9125-007-001 | 9125-007-001 | 2   |
| *   | Damper Inside Duct Exhaust                    | 9125-007-002 | 9125-007-002 | 1   |
| *   | Nut, Spring                                   | 8520-141-000 | 8520-141-000 | 4   |
| *   | Cover Duct Lower                              | 9074-335-001 | 9074-335-001 | 1   |
| *   | Screw 10ABx 3/8"                              | 9545-008-024 | 9545-008-024 | 72  |
| *   | Bracket for Wire Harness Under Burner Housing | 9029-173-001 | 9029-173-001 | 2   |

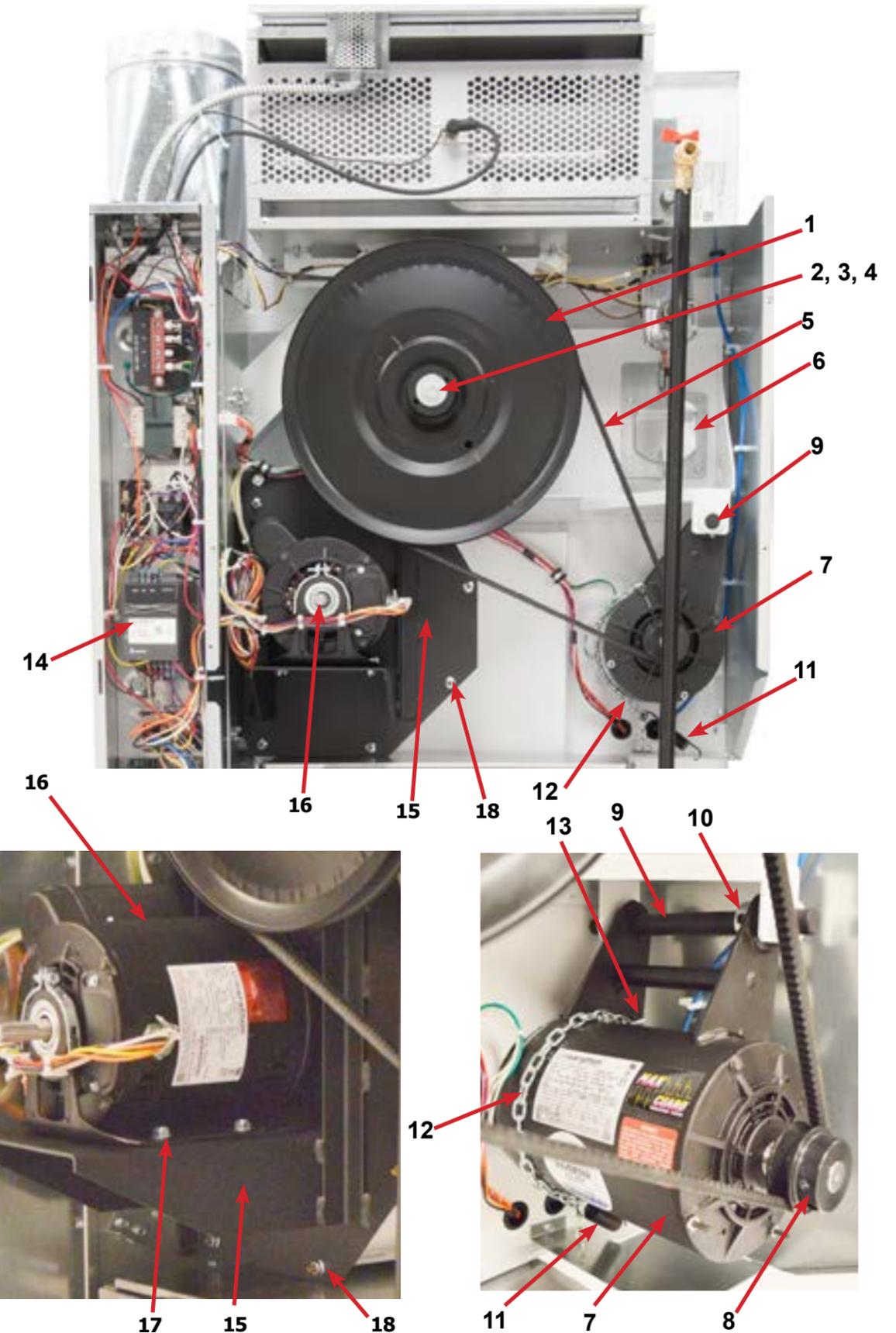
## Rear View Parts Group - Non-Reversing Only



## Rear View Parts Group - Reversing Only

| Key | Description   | T-30X2-11 Rev | T-50X2-11 Rev | QTY |
|-----|---|---------------|---------------|-----|
| *   | Spacer, Tumbler pulley                              | 9538-193-001  | 9538-047-002  | 2   |
| 1   | Pulley, Driven                                      | 9908-049-002  | 9908-047-002  | 2   |
| *   | Tolerance Ring                                      | 9487-234-005  | 9487-234-005  | 2   |
| 2   | Washer-Flat, 1/2"                                   | 8642-581-026  | 8641-581-026  | 2   |
| 3   | Lock Washer, 1/2"                                   | 8641-582-016  | 8641-582-016  | 2   |
| 4   | Bolt, 1/2"-13 x 1" 1/4"                             | 9545-017-019  | 9545-017-009  | 2   |
| 5   | Belt, Drive   | 9040-076-004  | 9040-076-003  | 2   |
| 6   | Air Flow Switch, Assembly                           | 9801-095-001  | 9801-098-001  | 2   |
| 7   | Motor-Drive, 2Hp.                                   | 9376-319-001  | 9376-319-001  | 2   |
| 8   | Pulley-Motor, Drive                                 | 9453-169-012  | 9453-169-012  | 2   |
| *   | Screw-Set, 5/16"-18 x 1/2"                          | 9545-028-013  | 9545-028-013  | 4   |
| 9   | Rod-Motor Mounting                                  | 9497-222-008  | 9497-222-008  | 2   |
| *   | Bushing, Motor Support                              | 9053-074-002  | 9053-074-002  | 4   |
| 10  | Collar-Shaft, w/Set Screw                           | 9076-052-002  | 9076-052-002  | 2   |
| 11  | Spring, Belt Tension                                | 9534-319-002  | 9534-319-002  | 2   |
| 12  | Chain, Spring Tension, 15 1/2" (27 Links)           | 9099-012-002  | 9099-012-008  | 2   |
| 13  | Hook, "S" Hook                                      | 9248-022-002  | 9248-022-002  | 2   |
| 14  | Drive-VF, Inverter, 2Hp 230V                        | 9375-034-031  | 9375-034-032  | 2   |
| 15  | Plate Assembly, Impeller-Blower Motor               | 9982-404-002  | 9982-388-002  | 2   |
| 16  | Motor, Blower                                       | 9376-332-001  | 9376-311-005  | 2   |
| 17  | Bolt-Motor Mounting, 5/16, 18 x 5/8"                | 9545-014-004  | 9545-014-004  | 8   |
| *   | Nut, 5/16"-18                                       | 8640-400-003  | 8640-400-003  | 8   |
| *   | Impeller, w/Set Screws                              | 9278-040-001  | 9278-043-001  | 2   |
| 18  | Nut-1/4" x 20, Mounting Plate, Impeller Motor Assy. | 8640-414-007  | 8640-414-007  | 14  |
| *   | 8" Slide Open Clean Out Duct (Optional)             | 9973-034-001  | 9973-034-001  | 1   |

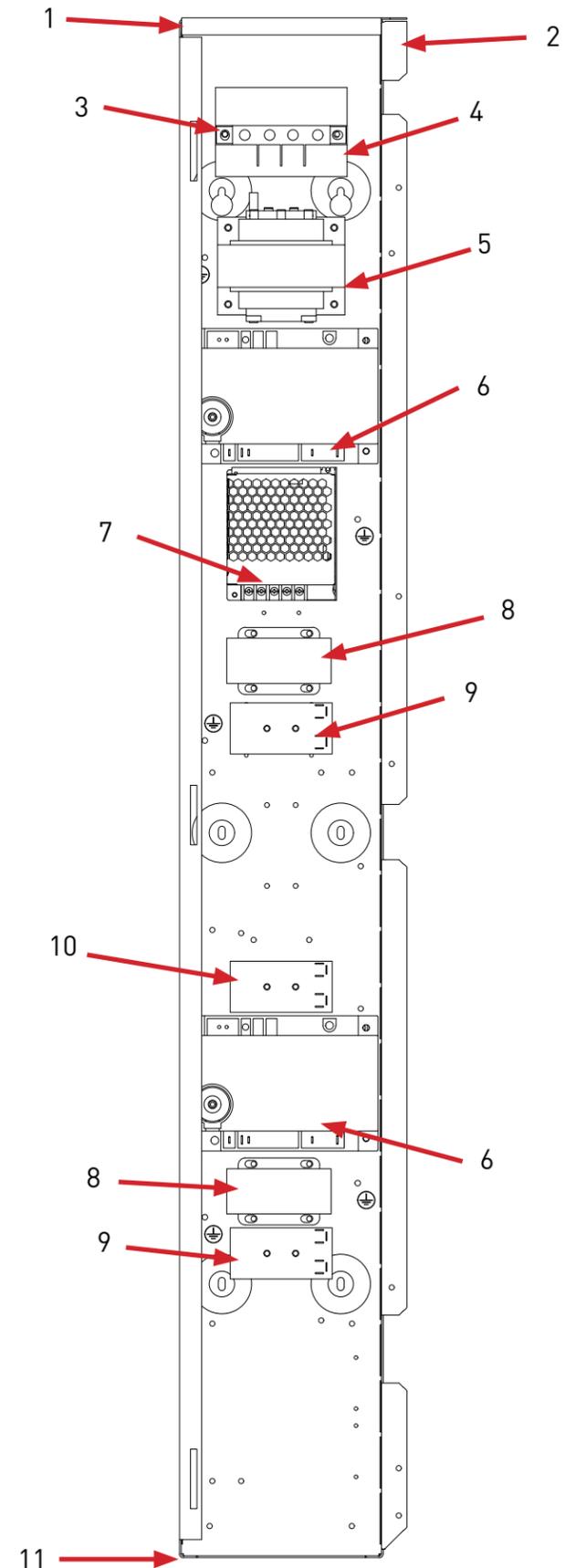
## Rear View Parts Group - Reversing Only



## Control Assembly Parts Group - Non-Reversing Only

| Key | Description                      | T-30X2       | T-50X2       | QTY |
|-----|----------------------------------|--------------|--------------|-----|
| *   | Complete Control Assembly        | 9857-291-001 | 9857-292-001 | 1   |
| *   | Complete Control Assembly [50HZ] | 9857-291-003 | 9857-292-003 | 1   |
| 1   | Control Box Top Panel            | 9454-930-001 | 9454-930-001 | 1   |
| 2   | Control Box Wrapper              | 9636-251-001 | 9636-251-001 | 1   |
| 3   | Main Power Terminal Block        | 9897-035-001 | 9897-035-001 | 1   |
| 4   | Terminal Marker                  | 9558-029-003 | 9558-029-003 | 1   |
| 4   | Terminal Marker [50HZ Only]      | 9558-029-004 | 9558-029-004 | 1   |
| 5   | Transformer                      | 8711-013-001 | 8711-013-001 | 1   |
| 5   | Transformer [50HZ Only]          | 8711-004-004 | 8711-004-004 | 1   |
| 6   | Ignition Control Module          | 9857-182-001 | 9857-182-001 | 2   |
| 7   | DC Power Supply                  | 9150-054-001 | 9150-054-001 | 1   |
| 8   | Motor Relay                      | 5192-299-002 | 5192-299-002 | 2   |
| 9   | Terminal Block                   | 9897-026-001 | 9897-026-001 | 1   |
| 10  | Terminal Block                   | 9897-026-002 | 9897-026-002 | 1   |
| *   | Power Block Bracket              | 9029-202-001 | 9029-202-001 | 1   |
| 11  | Control Box Bottom Panel         | 9454-827-001 | 9454-827-001 | 1   |
| *   | Screw, 10abx3/8                  | 9545-008-024 | 9545-008-024 | 18  |
| *   | Wire Assembly-Grn/Yel            | 8220-137-002 | 8220-137-002 | 1   |
| *   | Screw, 10-32tx1/2grn             | 9545-008-027 | 9545-008-027 | 3   |
| *   | Lockwasher                       | 8641-582-006 | 8641-582-006 | 3   |
| *   | Screw, panhdc, #8abx1/2          | 9545-045-012 | 9545-045-012 | 10  |
| *   | Screw, hxwshd, 10abx3/4          | 9545-008-018 | 9545-008-018 | 4   |
| *   | High Voltage Wire Assembly       | 9631-403-009 | 9631-403-009 | 2   |
| *   | Ignition Control Wiring Harness  | 9627-867-017 | 9627-867-017 | 1   |
| *   | Ignition Control Wiring Harness  | 9627-867-018 | 9627-867-018 | 1   |
| *   | Fuse, 1.5amp                     | 8636-018-001 | 8636-018-001 | 2   |
| *   | Fuse, 2.5amp                     | 8636-018-004 | 8636-018-004 | 1   |
| *   | Fuse Holder Assembly             | 9200-001-002 | 9200-001-002 | 3   |
| *   | Wire Assembly, wht/org           | 8220-062-065 | 8220-062-065 | 1   |
| *   | Wire Assembly, wht/org           | 8220-062-055 | 8220-062-055 | 1   |
| *   | Wiring Harness-pwr, main, fork   | 9628-018-004 | 9628-018-004 | 1   |
| *   | Wiring Harness-Power, relay      | 9627-919-005 | 9627-919-005 | 1   |
| *   | Wiring Harness, Motor Extension  | 9627-864-006 | 9627-864-006 | 2   |
| *   | Screw-pnhdc, 6bx3/8              | 9545-031-005 | 9545-031-005 | 4   |
| *   | Wiring Harness-power, main, flag | 9628-018-003 | 9628-018-003 | 1   |
| *   | Wire Assembly-org                | 8220-062-052 | 8220-062-052 | 1   |
| *   | Screw-pnhdc, 6abx3/4             | 9545-031-010 | 9545-031-010 | 2   |
| *   | Wiring Harness-Lower Gas/Blower  | 9628-019-002 | 9628-019-002 | 1   |
| *   | Wire Assembly-blk/brn            | 8220-146-011 | 8220-146-011 | 1   |
| *   | Wire Assembly-blk/brn            | 8220-146-008 | 8220-146-008 | 1   |

## Control Assembly Parts Group



## Control Assembly Parts Group - Reversing Only

| Key | Description                         | T-30X2 Rev   | T-50X2 Rev   | QTY |
|-----|-------------------------------------|--------------|--------------|-----|
| *   | Complete Control Assembly           | 9857-291-002 | 9857-292-002 | 1   |
| *   | Complete Control Assembly [50HZ]    | 9857-291-004 | 9857-292-004 | 1   |
| 1   | Control Box Top Panel               | 9454-930-001 | 9454-930-001 | 1   |
| 2   | Control Box Wrapper                 | 9636-258-001 | 9636-258-001 | 1   |
| 3   | Main Power Terminal Block           | 9897-035-001 | 9897-035-001 | 1   |
| 4   | Terminal Marker                     | 9558-029-005 | 9558-029-005 | 1   |
| 4   | Terminal Marker [50HZ Only]         | 9558-029-004 | 9558-029-004 | 1   |
| 5   | Transformer                         | 8711-013-001 | 8711-004-004 | 1   |
| 5   | Transformer [50HZ Only]             | 8711-004-004 | 8711-004-004 | 1   |
| 6   | Ignition Control Module             | 9857-182-001 | 9857-182-001 | 2   |
| 7   | DC Power Supply                     | 9150-054-001 | 9150-054-001 | 1   |
| 8   | Motor Relay                         | 5192-299-002 | 5192-299-002 | 2   |
| 9   | Terminal Block                      | 9897-026-002 | 9897-026-001 | 1   |
| *   | Power Block Bracket                 | 9029-202-001 | 9029-202-001 | 1   |
| 10  | VFD                                 | 9375-034-031 | 9375-034-032 | 2   |
| 11  | Braking Resistor, 200 Ohm           | 9483-004-002 | 9483-004-002 | 2   |
| 12  | Control Box Bottom Panel            | 9454-827-001 | 9454-827-001 | 1   |
| 13  | Terminal Block                      | 9897-026-003 | 9897-026-003 | 1   |
| *   | Screw, 10abx3/8                     | 9545-008-024 | 9545-008-024 | 18  |
| *   | Wire Assembly-Grn/Yel               | 8220-137-002 | 8220-137-002 | 1   |
| *   | Screw, 10-32tx1/2grn                | 9545-008-027 | 9545-008-027 | 3   |
| *   | Lockwasher                          | 8641-582-006 | 8641-582-006 | 3   |
| *   | Screw, panhdcr,#8abx1/2             | 9545-045-012 | 9545-045-012 | 10  |
| *   | Screw, hxwshd,10abx3/4              | 9545-008-018 | 9545-008-018 | 4   |
| *   | High Voltage Wire Assembly          | 9631-403-009 | 9631-403-009 | 2   |
| *   | Ignition Control Wiring Harness     | 9627-867-015 | 9627-867-015 | 1   |
| *   | Ignition Control Wiring Harness     | 9627-867-016 | 9627-867-016 | 1   |
| *   | Fuse, 1.5amp                        | 8636-018-001 | 8636-018-001 | 2   |
| *   | Fuse, 2.5amp                        | 8636-018-004 | 8636-018-004 | 1   |
| *   | Fuse Holder Assembly                | 9200-001-002 | 9200-001-002 | 3   |
| *   | Wire Assembly, wht/org              | 8220-062-065 | 8220-062-065 | 1   |
| *   | Wire Assembly, wht/org              | 8220-062-055 | 8220-062-055 | 1   |
| *   | Wiring Harness-pwr, main, fork, upr | 9628-018-001 | 9628-018-001 | 1   |
| *   | Wiring Harness-power, main,frk,lwr  | 9628-018-002 | 9628-018-002 | 1   |
| *   | Wire Assembly-org                   | 8220-062-052 | 8220-062-052 | 1   |
| *   | Screw-pnhdcr,6abx3/4                | 9545-031-010 | 9545-031-010 | 2   |
| *   | Wiring Harness-Lower Gas/Blwr/VFD   | 9628-019-001 | 9628-019-001 | 1   |
| *   | Wire Assembly-blk/brn 9"            | 8220-146-011 | 8220-146-011 | 1   |
| *   | Wire Assembly-blk/brn 15"           | 8220-146-008 | 8220-146-008 | 1   |
| *   | Wire Assembly-blk/org 9"            |              | 8220-146-009 | 1   |
| *   | Wire Assembly-blk/org 15"           |              | 8220-146-012 | 1   |
| *   | Wire Assembly-violet                | 8220-118-003 | 8220-118-003 | 4   |
| *   | Wire Assembly-brn                   | 8220-058-035 | 8220-058-035 | 1   |
| *   | Wire Assembly-org/grn               | 8220-064-067 | 8220-064-067 | 2   |
| *   | Wiring Harness-Power, relay         | 9627-919-004 | 9627-919-004 | 1   |
| *   | Wiring Harness-Power,main,flag      | 9628-018-003 | 9628-018-003 | 1   |
| *   | Wiring Harness-Motor Extension      | 9627-864-006 |              | 1   |

## Control Assembly Parts Group

