



T-80 Bottom Exhaust Outlet Installation

Kit part number 9732-348-001

List of parts included in kit:

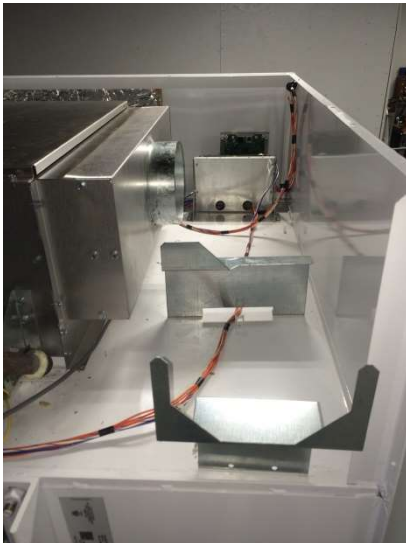
9732-348-001		KIT - BOTTOM EXHAUST OUTLET, T-80	
ITEM	P/N	DESCRIPTION	QTY
1	9810-020-001	TEE ASSEMBLY - RECIRCULATION	1
2	9109-122-004	PIPE - DUCT, 6"x17-1/2"	1
3	9109-122-005	PIPE - DUCT, 6"x23-1/2"	2
4	9142-039-002	ELBOW - 90 DEGREE AJD, 6"	1
5	9545-008-003	Screw-hxwshd,10-16x1/2,tek	16
6	8507-500-001	INSTRUCTIONS - T-80 BOTTOM EXHAUST OUTLET KIT	1

*this kit also uses (1) 9142-039-002 ELBOW - 90 DEGREE AJD, 6" that is on the dryer from the factory.

Tools and supplies required:

- 1) Drill with 1/8" bit (for drilling out rivets)
- 2) Impact drive or hand drill with 5/16" driver bit (if using self tapping screws to install instead of rivets)
- 3) Roll of foil duct tape

Steps:



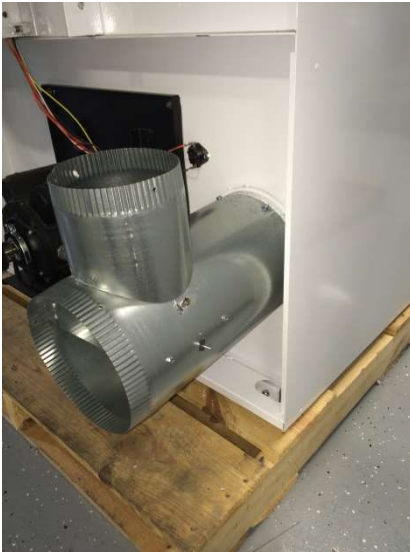
- 1) Remove cabinet top panel
- 2) Remove factory recirculation duct (may require drilling out rivets)



T-80 Bottom Exhaust Outlet Installation Kit part number 9732-348-001



3) Remove factory exhaust outlet (may require drilling out rivets).



4) Install 9810-020-001 TEE ASSEMBLY –
RECIRCULATION with (2) provided screw (if allowable by code)
into the top.



5) Pre-assemble upper duct as shown.
(1) 9109-122-004 PIPE – DUCT, 6" x 17-1/2"
(2) 9142-039-002 ELBOW - 90 DEGREE AJD, 6"
(4) 9545-008-003 Screw-hxwshd,10-16x1/2,tek
Assemble elbow outlets 90° from each other. Then secure
each joint with (2) screws and foil duct tape.

T-80 Bottom Exhaust Outlet Installation Kit part number 9732-348-001



6) Assemble duct onto machine as shown with (2) screws through the burner housing recirculation inlet into the recirculation duct.



7) The machine should look like the picture at this stage.



T-80 Bottom Exhaust Outlet Installation Kit part number 9732-348-001



- 8) Pre-assemble duct with (2) screws and foil duct tape.
(2) 9109-122-005 PIPE - DUCT, 6"x23-1/2"



- 9) Install the duct from step 7 as shown and put (2) screws in the upper and lower joints.



T-80 Bottom Exhaust Outlet Installation Kit part number 9732-348-001



10) Finish upper joints with foil duct tape.



11) Finish lower joints with foil duct tape.
12) Install top panel.