

# **PREVENTIVE MAINTENANCE INSTRUCTIONS**

## DAILY

1. Clean the lint screen. Use a soft brush if necessary.
2. Check the lint screen for tears. Replace if necessary.
3. Clean lint from the lint screen compartment.
4. Inspect felt seal on lint screen assembly. Replace if necessary.

## MONTHLY

1. Remove lint accumulation from the end bells of the motors.
2. Remove lint accumulation from front control area.
3. Remove lint and dirt accumulation from the top of the dryer and all areas above, below, and around the burners and burner housing. Failure to keep this portion of the dryer clean can lead to a build-up of lint creating a fire hazard.

## QUARTERLY

1. Check the belts for looseness, wear, or fraying.
2. Inspect the gasket of the door glass for excessive wear.
3. Check tightness of all fasteners holding parts to support channel.
4. Check tightness of all set screws.
5. Inspect the impeller for tightness of the blades to hub.
6. Remove the air flow switch assembly and check the tumbler thru-bolts for tightness.
7. Grease the pivot pins and the tension arms where in contact with each other. (Where applicable)

## SEMI-ANNUALLY

1. Remove and clean the main burners.
2. Remove all orifices and examine for dirt and hole obstruction.
3. Remove all lint accumulation. Remove the front panel and the lint screen housing and remove lint accumulation.
4. Apply a few drops of oil to each spacer tube on the tension arm assembly. (Where applicable)

## ANNUALLY

1. Check the intermediate pulley bearings for wear.
2. Check and remove any lint accumulation from the exhaust system.
3. Grease the bearings and the shaft of the intermediate drive pulley. Use an Alemite grease gun and Molykote BR2-S grease. (Where applicable)

## **SERVICE PARTS**

## **PART NUMBER**

	<b>T-20X2</b>	<b>T-30X2</b>	<b>T-50X2</b>	<b>T-50X2 REV</b>
DRIVE BELT, MOTOR	9040-076-012	9040-077-001	9040-076-009	N/A
DRIVE BELT, TUMBLER	9040-073-013	9040-073-009	9040-073-011	9040-076-003
LINT SCREEN FILTER	9555-057-011	9555-057-002	9555-057-008	9555-057-008

For service and parts information, contact your local Dexter agent. To find your local Dexter agent, use the Distributor Locator at the website shown below. If a Dexter agent is not available, contact **Dexter Laundry, Inc.** directly as listed below:

Mailing Address: 2211 West Grimes Avenue Phone: 1-800-524-2954  
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Website: [www.dexter.com](http://www.dexter.com)