

# Dryer Trouble Shooting

Symptom	Probable Cause	Suggested Remedy
Tumbler does not turn	Drive belts	Check both drive belts. Replace if failed.
	Tumbler does not turn	Check Variable frequency drive for faults. Turn of power supply to reset machine.
	Door switch	Check door switch contacts and adjustment. Adjust or replace door switch.
	Control or Start Switch	Check to see if time on the control is counting down.
Tumbler turns but no spark at burner	Glass fuse	Check small glass control fuse in back of dryer. Replace if failed.
	Thermostat	Check if voltage is passing through the two wires attached to the thermostat.
	Ignition Control	Check for 24VAC output from transformer.
	Transformer	Replace if have 120V between black & white and no 24V between red and yellow.
	Over temperature thermostat	Check to see if manually resettable thermostat. Thermostat is kicked out. Reset by pushing red reset button.
	Ignition control	Check for 24VAC coming into the control on the red wire. If voltage, then check for 24VAC on the brown wire. Also check for spark at the ignitor. If no 24VAC output or no spark to the ignitor, replace ignition control.
	Air Flow Switch	Check air flow switch to be sure it closes when dryer is running. If not, adjust or replace switch.
	Hi-limit	Check for continuity. Should be 0 ohms resistance when cold. If not, replace thermostat.
	Gas supply	No gas can cause the system lockout.

# Dryer Trouble Shooting

Symptom	Probable Cause	Suggested Remedy
Tumbler turns, ignition sparks, no flame	Gas supply	Make sure gas supply is working.
	Gas pressure	Check gas pressure with a manometer. Adjust if necessary.
	Spark Electrode Sensor	Check for damage to electrode or mounting. Check to ensure that sparking occurs. Replace if necessary.
	Gas valve	Check coil continuity, replace valve if failed.
	Ignition Control	Check for 24VAC to gas valve coils. If no voltage replace ignition control.
Burner Lights, but goes on and off	Electrode	Check low voltage harness for possible wire break or cuts to allow no signal back to ignition control. Replace Ignition electrode assembly.
Slow drying	Temperature Setting	Check thermostat for correct high temperature setting. Adjust if necessary.
	Air flow restrictions necessary	<ol style="list-style-type: none"> <li>1. Check lint screen and clean if necessary.</li> <li>2. Check exhaust for correct length and clean if necessary.</li> <li>3. Check exhaust damper to insure that it opens when dryer is running and closes when dryer is not in use.</li> <li>4. Check makeup air to insure that it is adequate. Increase makeup air if necessary.</li> <li>5. Check static Back pressure no more than .3wc</li> </ol>
Manual overtemp Tripping Frequently		
	Exhaust ducting Excessive lint buildup	Remove exhaust duct at rear of dryer and inspect for excessive lint build up in complete duct from dryer to where duct exits building.
	Clean lint from top heat air chamber above tumbler	Remove front panel completely. Be careful of any wiring attached. Remove heated air chamber cover and clean above tumbler back to burner housing.

## REVERSING DRYER FAULT CODES

FAULT #	FAULT DESCRIPTION	ACTION
F1	Short in thermostat sensor circuit	Dryer stops and "F1" flashes on the 4-digit display. When short circuit on sensor input is removed, "LOAD" appears on the 4-digit display and the remaining dry time is reset.
F2	Open thermostat sensor.	Dryer stops and "F2" flashes on the 4-digit display. When a good sensor is connected to sensor input, "LOAD" appears on the 4-digit display and the remaining dry time is reset.
F3	EEPROM corrupted	Dryer will not start and "F3" appears on the 4-digit display. The power to the dryer must be cycled to reset the controller. Fault should only occur when starting a dry cycle.
F4	Gas valve on fault.	The drying temperature did not increase 1°F. in 5 minutes. "F4" will flash on the display and the dry cycle will finish without calling for heat (energizing gas valve). Opening the door or pressing the STOP touch pad switch will reset the fault and clear the remaining time in the dry cycle.
F5	Temperature fault	The drying temperature is at least 25°F. above the temperature setting. "F5" will flash on the 4-digit display and the dry cycle will finish without calling for heat (energizing the gas valve). The power to the dryer must be cycled to reset the controller.