

# Section 7

## DRYER PREVENTIVE MAINTENANCE (PM) REQUIREMENTS

**MAKE SURE ALL POWER IS DISCONNECTED BEFORE MAKING CHECKS INSIDE MACHINE.**

### DAILY

1. Clean lint screen using a soft brush if necessary. Check lint screen for rips or tears and replace as necessary

### MONTHLY

1. Clean lint from motor end bells and dryer controls area.
2. Clean lint from lint screen compartment.
3. Clean lint accumulation from top and all areas above, around and below burners and burner housing.

**Failure to keep this section of dryer free from lint can create a fire hazard.**

### SEMI-ANNUALLY

1. Check V-belts for cracks, wear, fraying, or looseness.
2. Inspect all fasteners (screws, bolts, nuts, etc) and tighten any that are loose.
3. Clean all lint accumulation from inside of front panel.
4. Place a few drops of light oil on top and bottom pivots of the door hinge.
5. Inspect door glass gasket for excessive wear.
6. Clean lint accumulation from primary air ports in burners.
7. Check intermediate drive pulley bushings for excessive wear.

### ANNUALLY

1. Remove, inspect and clean main burner orifices of obstructions or dirt .
  2. Grease intermediate drive pulley bearing at zirk grease fitting.
  3. Inspect and remove any lint accumulation in the exhaust ducts. Inspect all ducting from the dryer exhaust connection to the exit wall or roof .
  4. Check tumbler shaft retaining nut for 125 Ft. pound torque \* .

**\* PLEASE NOTE THAT WE HAVE EXTENDED THE TIME BETWEEN CHECKS AFTER SERIAL NUMBER #149253 AND WHEN YOUR NEXT QUARTERLY SCHEDULED PM CHECK IS DUE YOU MAY INSTALL LOCKTITE #271 ACROSS THE THREADS AND TIGHTEN TO 150 FT. LB. AND THIS WILL THEN EXTEND YOUR NEXT PM CHECK TIME TO ANNUALLY.**