

Section 6

**DRYER PREVENTIVE MAINTENANCE (PM) REQUIREMENTS
MAKE SURE ALL POWER IS DISCONNECTED BEFORE
MAKING CHECKS INSIDE THE MACHINE.**

DAILY

1. Clean lint screen using a soft brush if necessary. Check lint screen for rips or tears and replace as necessary.

MONTHLY

1. Clean lint from motor end bells and dryer control areas.
2. Clean lint from lint screen compartment.
3. Clean lint accumulation from top and all areas above, around, and below burners and burner housing.

Failure to keep this section of the dryer free from lint can create a fire hazard.

SEMI-ANNUALLY

1. Check V-belts for cracks, wear, fraying, or looseness.
2. Inspect all fasteners (screws, bolts, nuts, etc.) and tighten any that are loose.
3. Clean all lint accumulation from inside of front panel.
4. Place a few drops of light oil on top and bottom pivots of the door hinge.
5. Inspect door glass gasket for excessive wear.
6. Clean lint accumulation from primary air ports in burners.
7. Check intermediate drive pulley bushings for excessive wear.

ANNUALLY

1. Remove, inspect, and clean main burner orifices of obstructions or dirt.
2. Grease intermediate drive pulley bearing at grease zirk fitting.
3. Inspect and remove any lint accumulation in the exhaust ducts. Inspect all ducting from the dryer exhaust connection to the exit wall or roof.
4. Check tumbler shaft retaining nut for 125 ft. pounds torque.