



WC Series Vended Washers Troubleshooting, and Fault Codes

Common Troubleshooting Solutions

Symptom	Probable Cause	Suggested Remedy
Machine does not start	Power Supply	Check these areas: Circuit breakers, Voltage, Power leads, Power connections. Is front display LED showing a dollar amount.
	Door Switch	Check for continuity through door switch when door is closed. If no continuity, adjust or replace door switch.
	Control Breaker or Fuse	Check 1.5 amp (T-950 and T-1200 use 2.5amp) breaker or fuse for continuity. If no continuity, replace breaker or fuse.
	Control Trans- former	Check voltage output from control transformer for 120VAC. If voltage is incorrect, replace transformer.
	Coin Acceptor	Check coin acceptor to make surethere is no blockage or damage. clean or replace acceptor.
	Check PCB board	Check all wire connections for sure contacts.
	Check wiring be- tween PCB	Check data cable. This is the cable with the phone type connectors on the main PCB control and the VFD. With the power removed unplug and check for damage, replug and retry washer.
	Check Relay PCB	Check all wire connections for sure contact.
	Check Door Motor	Check that 120 v power is at Motor after start button is pushed.
Machine will not accept	Coin Acceptor	Check coin acceptor switch for any type of blockage or damage. Clean, adjust or replace the acceptor.
and count coins	Power Supply	Check these areas: Circuit breakers, Voltage, Power leads, Power connection.
	Door Closed Safety Switch	Check door closed switch at door hinge for proper operation.
	Door Handle Closed Switch	Check single door closed switch at left side of door handle to close when handle is vertical.
	Control Breaker or fuse	Check breaker or fuse for continuity. If no continuity, replace breaker or fuse. The T-300 through T-950 use the 1.5 amp fuse. The T-1200 and t-1450 uses A 2.5 amp fuse.
	Main PCB	Replace
Door does not lock	Check display for fault code	Does Door Lock Error show on the front of display. If yes follow tests described in fault code section.
	Door locking Motor	Check to insure that Motor is receiving 120VAC from main relay PCB. If it is, replace solenoid.
	Door Switch	Check for continuity through door latch switch when door closed. If no continuity, adjust or replace door switch.
Door will not open	Thermoactuator	Check to see if thermoactuator(s) and/or its mechanism is stuck or binding and not allowing the door lock solenoid to open. Check to be sure that the locking thermoactuator is not receiving 120VAC during the last 1 1/2 minutes of the cycle. Also check to see that the unlocking thermoactuator is receiving 120VAC during the last minute of the cycle. If the thermoactuators do not receive voltage at the correct times, change the timer. If the timing and voltage are correct, replace the thermoactuator.

Common Troubleshooting Solutions

Symptom	Probable Cause	Suggested Remedy		
Door will not open	Door Rod	Check to see that door rod from solenoid to lock ass'y is long enough to allow lock ass'y to disengage. If not, adjust rod.		
	Gear Motor	Check the door lock motor. Make sure the motor is not stuck or in a bind. If motor does not move freely, replace locking motor.		
No hot water in	Water Valve Coil	Check coil continuity at terminals and replace if no continuity. 120 V power only on for 20 second in wash bath.		
detergent dispenser	Water Inlet	Check water inlet screens for blockage and clean screens if necessary.		
	Water	Check to insure that water is turned on and operating.		
	P-20 Wire Harness	Check black & white harness.		
Hot water does not	Water Valve Coil	Check coil continuity at terminals and replace if no continuity. Check for 120 V power from main relay PCB		
enter tub in wash	Water Inlet	Check water inlet screens for blockage and clean if necessary screens		
	Water	Check to insure that water is turned on and operating.		
	Blk or Wht wire at main controller	Check black or white wires at Molex plug on PCB at main controller and at relay PCB.		
	Pressure Switch	Check pressure switch continuity between terminals. If no continuity, check pressure switch hose for obstruction. If hose okay, change pressure switch.		
No cold water to tub	Water Valve Coil	Check coil continuity at terminals and replace if no continuity.		
in wash	Water Inlet Screens	Check water inlet screens for blockage and clean if necessary.		
	Water	Check to insure that water is turned on and operating.		
	Blk or whit wire at controller and main relay PCB	Check black or white wires at Molex plug on PCB at main controller and at relay PCB.		
	Pressure Switch	Check pressure switch continuity between terminal contacts. If no continuity, check pressure switch hose for obstruction. If hose okay, change pressure switch.		
Water comes in but level does not	Drain Valve (open)	Check these areas • Drain valve blockage • Drain valve motor and gear train. If power but drain valve does not close, replace valve. • Power to the drain valve. If no power to drain valve, check (brn/yel) circuit for power.		
rise	Blk or whit wire at controller	Check black and white wires at molex plug on main PCB controller and at main relay PCB		
Water does not flush	Water Valve Coil	Check coil continuity at terminals and replace if no continuity.		
softener compart-	Water Inlet Screens	Check water inlet screens for blockage and clean if necessary.		
ment.	Water	Check to insure that water is turned on and operating.		

Common Troubleshooting Solutions

Symptom	Probable Cause	Suggested Remedy			
Water level too high	Pressure Switch	Check for blockage in pressure switch hose. Check for pressure switch opening circuit across terminals. Replace switch if contacts do not open.			
Water drains slowly	Drain System	Check hoses and drain valve for blockage. Clean of inadequate size. if necessary. Check building drains for blockage			
Machine does not turn	VFD	Check VFD by removing top panel and record power or fault lights are iluminated. If the fault light is on, turn power off to machine at breaker for 2 minutes and turn poiwer back on to reset. If still no display replace VFD			
Machine tumbles in one direc-	VFD	Remove Top cover record if power light of fault lights are displayed, wee front control for related codes. See fault code section for more info.			
tion	VFD	Inspect yellow enable wires from main relay PCB and at VFD			
Excessive vibration	Mounting System	Check these areas: • Strength of mounting structure, concrete or base. • Mounting bolts may be loose and need tightening.			
	Drive Belt	Worn drive belt can cause vibration and noise.			
	Loading	Note: Small loads contribute to out of balance loading and increase vibration.			
Machine does not spin	Pressure Switch	Check pressure switch for continuity across terminals #21 & #22 indicating pressure switch has reset to the empty position. If no continuity, change pressure switch.			
Machine starts and does not operate	VFD	Check yellow enable wires from relay PCB P13 & motor P14to VFD advances through cycle are connected. Check fault code on VFD before removing power from the drive. Check orange P-15 wire for signal from door switches.			
Machine	Main PCB	Main PCB controls time cycle at end of cycle			
does not stop	Braking Resistors	Check braking resistors for continuity. Verify ohms resistance by Molex.			
Water leak- age around loading door	Door Adjustment	Door may need adjustment due to abuse or wear. Check tightness around perimeter using a dollar bill. Adjust left to right tightness by shims at door lock or hinge side. It is important to center gasket to tub opening before tightening door to hinge bolts. Chalk may be used on tub front to show point of contact with tub. If gasket is deformed, worn, or damaged, replace. Refer to parts section for door gasket expander kit.			
Machine Starts goes Directly to end of cycle	E-Stop buttor or switch	If machine says PUSH then goes directly to "0" or "00" may be bad stop Button or switch. Replace switch assembly.			

Troubleshooting Machine Fault Errors

Displayed on front of washer

The following pages are a description of fault codes that will appear on the front of the washer. There is a chart format that shows what fault code that will be displayed at washer front. These codes displayed may stop machine operation or may not stop machine Please check chart before removing power to reset. PLEASE NOTE: CHECK DRIVE FAULT CODE BEFORE POWERING MACHINE DOWN!

Fault	Description		Customer Action
DOOR LOCK ERROR	close and lock or	Condition	This error is when the Door Locked signal is not received within one second after the start of the cycle. After three attempts to start the washer.
	the cycle.	Delay	Immediate
		Action	When the error occurs, the Door Lock Solenoid will be turned off; all other outputs will be turned off.
		Solution	Check VFD fault light. Check to hear if door motor engaged. Turn off the power to the washer. Check wire connections to door /lock switches. Check wire connections from switches to controller. Check P-4 Door/Lock wire connections at PCB controller. Adjust the door lock mechanism. (See on line service manual or video)
SLOW FILL	Slow Fill Error	Condition	This error is when a low water level is not reach within 7 minutes.
ERROR		Delay	Immediate
		Action	The washer cycle will continue
		Solution	Turn off the power to the washer. Check the operation of the water valves. Check the incoming water pressure. Check for blocked or restricted water flow. Check to ensure the drain valve is functioning properly.
MEMORY ERROR	Checksum or Out of Range Error	Condition	Memory error in the controller. The memory checksum is wrong or a parameter value is out of range.
		Delay	Immediate
		Action	Stop the washer and turn off all the outputs.
		Solution	Check VFD fault light before turning off power. Try a soft Reset of the controller with the white button. If problem persist replace PCB controller.

Fault	Description		Customer Action
	I2C Bus Error	Condition	Washer controller communication error on the I2C bus. Both the main slave micro and the master micro can be in this error state. The slave micro error is recoverable at any time, if I2C communication resumes. The master micro error is permanent.
		Delay	The main slave starts displaying this error after 6 seconds of no (valid) I2C activity. The master micro goes into this permanent error state after 8 seconds of no (valid) I2C activity
		Action	Stop the washer and turn off all outputs.
		Solution	Check VFD fault light before turning off power. Try the data cable first. Move around cable and remove any side loading tension from data cable connector ends. Check connection P23 to P15. Turn power back on to the washer. If the problem returns, replace the PCB washer controller.
СОММ	Wrong	Condition	Invalid washer size jumper (harness) configuration.
ERROR 2	Washer Size Jumper Configuration	Delay	Immediate (after the wrong size jumper configuration is read). Washer size/type inputs are read only at power up, before starting a cycle, once every 24 hours, and in factory test mode.
		Action	Stop the washer.
		Solution	Check VFD fault light before turning off power. If the controller was installed in a different size machine before being installed in this machine, a problem can occur. If someone has been doing repairs on the washer, check for the correct size drive. It can also be caused by pressure switch harness. Check to ensure the correct harness in installed. The control can be reset by holding program button on controller during startup (soft reset). Check orange wire at Molex connector on controller coming from pressure switch or replace pressure switch harness.
COMM ERROR 3	Washer Size or Type	Condition	The washer size or washer type configuration has changed.
	Changed	Delay	Immediate (after the size jumper configuration is read). Washer size/type inputs are read only at power up, before starting a cycle, once every 24 hours, and in factory test mode.
		Action	Stop the washer.
		Solution	Check VFD fault light before turning off power. Check to ensure all the harnesses are properly connected to the controller. Check to ensure the VFD drive horsepower is proper for this size of washer. The control can be reset by holding program button on controller during startup (soft reset). Check orange wires at Molex connector on controller coming from pressure switch.

Fault	Description		Customer Action
COMM ERROR 4	VFD Non Existent or	Condition	This error is when the washer controller cannot communicate with the drive.
	communication	Delay	Delay time is 2 seconds
	fault	Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	Check the data communication cable between the washer computer and the variable frequency drive (VFD). Step 1: Make sure the cable did not become unplugged during operation. Step 2: Make sure that the cable is not being pulled sideways at either the washer controller, or the VFD, plug end. If both ends of the communications cable are plugged in the washer computer and VFD and there is no tension on the communications cable pulling it from side to side, then replace the cable. Step 3: Inspect both female connection points at PCB controller and at VFD. These may need replacement if they cannot be reset.
COMM ERROR 5	VFD Communication	Condition	This error is a data error on communications between the controller and the VF drive
	Fault	Delay	Delay time is 12 seconds.
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	The CE errors are communications errors. Data Cable noise can cause the majority of these errors. Check VFD fault light before turning off power. Check the data cable between the controller and the drive. Replace data cable if it appears damaged and fault appears again. Please note that this fault will occur if you turned main power off and on to quickly. (See Note below)
COMM ERROR 6	VFD Communication	Condition	This error indicates that a VFD exception error is set
	Fault	Delay	Occurs following the "DELAY" error (see corresponding detail)
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	The washer will not restart until the power is removed and re-applied.

Fault	Description		Customer Action
	Communication Bus Error	Condition	If a state-of-health message reply is not seen by the master microprocessor from the UC3 microprocessor after 10 minutes, the master will reset the UC3 and restart the 10 minute timer. Again, after 10 minutes, if a state-of-health message is not received by the master, it will reset the UC3 a second time. After 10 minutes, the master will reset the UC3 a final time and post a COMM ERROR 7. Note: When the master resets the UC3, the control will disconnect from the network. If the first reset is not successful, the control will not be able to reconnect to the network, USB or card reader functions.
		Delay	3 cycles of 10 minutes (see above)
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	The washer will not restart until the power is removed and re-applied.
PCB ERROR1		Condition	This error is an internal failure of the washer controller electronics.
		Delay	Immediate
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	Check VFD fault light before turning off power. Try a soft Reset of the controller with the white button. If problem. Replace PCB controller.
PCB ERROR 2	Controller Internal Fault	Condition	This error is an internal failure of the washer controller related to inputs being matched between the master and slave micros
		Delay	Immediate
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	The washer will not restart until the power is removed and re-applied.

Fault	Description		Customer Action
SLOW DRAIN	Drain Error	Condition	This error is when an empty water level is not reach within 7 minutes.
ERROR		Delay	Immediate
		Action	The washer cycle will continue. Do not spin the tumbler with out reaching an empty water level. If empty water level is not reached, agitate during the normal spin time.
		Solution	Check VFD fault light before turning off power. Check to ensure the drain valve is operating properly (slow drain has potential to cause this code). Check to ensure the pressure switch tube is clear of any blockage, and the pressure switch is operating properly. Check the pressure switch harness.
SPIN STOP ERROR	Stop Error	Condition	This error is when the washer does not stop spinning within 150 seconds after receiving the command.
		Delay	Immediate
		Action	Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	Check VFD fault light before turning off power. Inspect the braking resistors and measure the resistance. Check connecting wiring from braking resistor to the drive mounted in the top of the washer. Reset the drive and try again. Possibly incorrectly programmed drive.
DRIVE ERROR	Washer size/ VFD size mismatch	Condition	This error is when the drive size does not match the washer size.
1		Delay	Immediate. (after the size jumper configuration is read). Washer size/type inputs are read only at power up, before starting a cycle, once every 24 hours and in factory test mode
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door
		Solution	Check VFD fault light before turning off power. If the controller was installed in a different size machine before being installed in this machine, a problem can occur. If someone has been doing repairs on the washer, check for the correct size drive. It can also be caused by pressure switch harness. Check to ensure the correct harness in installed. The control can be reset by holding program button on controller during startup (soft reset). Check orange wire at Molex connector on controller coming from pressure switch or replace pressure switch harness.

Fault	Description		Customer Action
DRIVE	VFD Over-current	Condition	This error is an over-current on the VF drive
ОС	OC Fault	Delay	Delay time is 35 seconds
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	Step 1: Check to make sure the washer cylinder turns freely by hand. If it turns freely, continue to step 2. If it does not, remove the belt and see if the motor turns freely by hand. If the motor turns freely, then check for obstructions in the cylinder or check the bearings. If the motor does not turn freely, replace the motor. Step 2: Check the motor wires for a short circuit between leads. If there are motor leads that have conductors touching, separate them and insulate them. If the wires are broken, splice them together or replace the motor. Step 3: Check braking resistors to see if they measure the correct resistance. If a resistor does not measure the proper value, replace it.
DRIVE	VFD Over-voltage	Condition	This error is over-voltage on the VF drive
OV	Fault	Delay	Delay time is 35 seconds.
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	"Step 1: Measure the supply voltage to the VFD on the L1, L2 (or N), and L3 (if connected to three phrase power). the supply voltage should be from 187 to 264 VAC or 108 to 132 VAC for a 120 VAC VFD. Also make sure the supply wires on L1, L2 (or N) and L3 (if connected to three phase power are securely connected. Step 2: Check the braking resistor connections at the VFD. The terminal screws should be tight. Once of the braking resistor wires should be connected to terminal B2. Step 3: Measure each braking resistor separately to make sure they are the correct resistance. (200 for 1 and 2 Hp VFD and 160 for 3 Hp VFD). Step 4: If you have a 240 VAC, high leg voltage supply, try disconnecting the high leg. If this cures the problem, either leave the high leg disconnected, connect a transient voltage surge suppressor (with some form of filtering) at the voltage supply panel, connect a line choke on the high leg or install a VFD filter. "

Fault	Description		Customer Action
DRIVE	VFD	Condition	This error is over-heating on the VF drive
ОН	Overheat Fault	Delay	Occurs following the "DELAY" error (see corresponding detail)
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	The washer will not restart until the power is removed and re-applied.
DRIVE OL		Condition	This error is overload on the VF drive
	Overload Fault	Delay	Occurs following the "DELAY" error (see corresponding detail)
		Action	"DRIVE OL"
		Solution	The washer will not restart until the power is removed and re-applied.
DRIVE GFI	VFD Ground Fault	Condition	This error is a ground fault interruption on the VF drive
		Delay	Occurs following the "DELAY" error (see corresponding detail)
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	The washer will not restart until the power is removed and re-applied.
DRIVE LV	VFD Low Voltage	Condition	This error is low voltage on the VF drive
		Delay	Occurs following the "DELAY" error (see corresponding detail)
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	The washer will not restart until the power is removed and re-applied.
DRIVE IF	VFD Internal	Condition	This error is an internal VF drive error
	Fault	Delay	Occurs following the "DELAY" error (see corresponding detail)
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	The washer will not restart until the power is removed and re-applied.

Fault	Description		Customer Action
INVALID DRIVE	Drive is not the correct Dexter	Condition	The error indicates the VF drive is not a Dexter version of the Delta E-drive.
	version of the Delta E-drive	Delay	Immediate (after the Dexter indication value is read from drive). Drive indication value is read only at power up, before starting a cycle, once every 24 hours, and in factory test mode.
		Action	Stop the machine and clear the cycle. Keep the door locked until the machine has stopped moving and then unlock the door.
		Solution	The washer will not restart until the power is removed and re-applied.
SECONDARY FUSE ERROR	Factory program error	Condition	This error occurs when the fuse settings for the Slave/Secondary microprocessor have not been set correctly during factory programming
		Delay	None
		Action	When detected, the washer control shall not be operational.
		Solution	The control must be re-programmed with the factory programming tool.
MAIN FUSE ERROR	Factory program error	Condition	This error occurs when the fuse settings for the Master/Main microprocessor have not been set correctly during factory programming
		Delay	None
		Action	When detected, the washer control shall not be operational.
		Solution	The control must be re-programmed with the factory programming tool.
	Communication loss	Condition	This is an intermediate error code that displays as the control is attempting to re-establish communications with the variable frequency drive. It is a condition of other specified Error Codes (for example Comm Error6).
		Delay	4 cycles of 10 seconds if during tumble portion of cycle
			4 cycles of 2 minutes if during spin portion of cycle
		Action	Prompt is displayed during each of the specified 10 second or 2 minute periods. Error condition (such as Comm Error4) occurs, but Delay is shown instead of specific Error Code. Action during this time is dependent on the specific error code that caused it.
		Solution	No exit strategy. Either communication is reestablished or the specific Error Code eventually occurs.

Fault	Description		Customer Action
CRC ERROR	Firmware corrupted	Condition	This error occurs the washer control firmware fails a CRC check.
		Delay	None
		Action	When detected, the dryer control shall not be operational.
		Solution	The error is fatal. The control must be replaced.
		Condition	
		Delay	
		Action	
		Solution	
		Condition	
		Delay	
		Action	
		Solution	
		Condition	
		Delay	
		Action	
		Solution	
		Condition	
		Delay	
		Action	
		Solution	

Vended Drive Motor Inverter Type Motor-Winding Resistance Chart

20lb C-Series Washer (both voltages 115/208-240)

			Resistance	
Motor Win	ding	Wire #	Minimum	<u>Maximum</u>
20lb 1ph or 3ph 60hzMa	ain (wash & spin)	T1 & T2	3.91	4.60
Dexter #9376-307-001		T2 & T3	3.91	4.60
Marathon		T1 & T3	3.91	4.60

20lb C-Series Express Washer (208-240 only)

		Kesistance	
Motor Winding	Wire #	Minimum	<u>Maximum</u>
60lb 1ph or 3ph 60hzMain (wash & spin)	T1 & T2	3.71	4.09
Dexter #9376-307-001	T2 & T3	3.71	4.09
Marathon	T1 & T3	3.71	4.09

30lb C-Series Washer

		Resistance	
Motor Winding	Wire #	Minimum	<u>Maximum</u>
30lb 1ph or 3ph 60hzMain (wash & spin)	T1 & T2	2.45	2.71
Dexter #9376-305-001	T2 & T3	2.45	2.71
A.O. Smith #19343600	T1 & T3	2.45	2.71

30lb C-Series Express Washer

	Resistance			
<u>Motor Winding</u>	Wire #	Minimum	<u>Maximum</u>	
60lb 1ph or 3ph 60hzMain (wash & spin)	T1 & T2	2.45	2.71	
Dexter #9376-305-001	T2 & T3	2.45	2.71	
A.O. Smith #19343600	T1 & T3	2.45	2.71	

40lb C-Series Washer

		Resistance		
Motor	Winding	Wire #	Minimum	<u>Maximum</u>
40lb 1ph or 3	3ph 60hzMain (wash & spin)	T1 & T2	2.45	2.71
Dexter #937	6-305-001	T2 & T3	2.45	2.71
A.O. Smith #	£19343600	T1 & T3	2.45	2.71

NOTE: Resistance values are measured at the stator. Values at the end of the motor wiring harness may be slightly higher.

Vended Drive Motor Inverter Type Motor-Winding Resistance Chart

T750 C-Series Express Washer

			Resistance	
Motor	Winding	Wire #	Minimum	<u>Maximum</u>
T750 1ph or 3p	oh 60hzMain (wash & spin)	T1 & T2	.944	1.097
Dexter #9376-	329-001	T2 & T3	.944	1.097
Marathon #		T1 & T3	.944	1.097

T900 C-Series Washer (208-240 only)

		Resistance	
<u>Motor Winding</u>	Wire #	Minimum	<u>Maximum</u>
T900 1ph or 3ph 60hzMain (wash & spin)	T1 & T2	2.4	2.8
Dexter #9376-308-001	T2 & T3	2.4	2.8
Marathon #	T1 & T3	2.4	2.8

T950 C-Series Express Washer

			Resistance	
Motor	Winding	Wire #	Minimum	<u>Maximum</u>
T950 1ph or 3	3ph 60hzMain (wash & spin)	T1 & T2	.944	1.097
Dexter #9376	-329-001	T2 & T3	.944	1.097
Marathon #		T1 & T3	.944	1.097

T1200 C-Series Washer

		Resistance	
Motor Winding	Wire #	Minimum	Maximum
T1200 1ph or 3ph 60hzMain (wash & spin)	T1 & T2	.944	1.097
Dexter #9376-329-001	T2 & T3	.944	1.097
Marathon #	T1 & T3	.944	1.097

T1450 C-Series Express Washer

			Resistance	
Motor Windin	ıa	Wire #	Minimum	<u>Maximum</u>
T1450 1ph or 3ph 60hzMai	n (wash & spin)	T1 & T2	.435	.505
Dexter #9376-326-001		T2 & T3	.435	.505
Marathon #		T1 & T3	.435	.505

NOTE: Resistance values are measured at the stator. Values at the end of the motor wiring harness may be slightly higher.