

CHECKING FOR PROPER VOLTAGE AND TRANSFORMER SETTINGS

Step 1- Remove Top Panel

• Caution, Voltage is still Present!

Step 2 - Check Incoming Voltage

- Test with the red lead to L1 and black lead to ground. Then with red lead to L2 and black lead to ground. (3 phase connection Test the red lead to L3 and black lead to ground. If a high leg is present, remove it from the machine and run single phase only.)
- The combined voltage of L1 & L2 should be

between 208-240 VAC

Step 3 - Checking Control TransformerSetting

- Using the results from testing the incoming voltage we need to adjust the transformer setting.
- For 208-216 VAC use the 208VAC terminal
- For 217-240 VAC use the 240 VAC terminal





